

# General Description

## MECHANICAL

### 1. General Description

#### A: SPECIFICATION

Engine	Model	3.6 L		
	Cylinder arrangement	Horizontally opposed, liquid cooled, 6-cylinder, 4-stroke gasoline engine		
	Valve system mechanism	Chain driven, double overhead camshaft, 4-valve/cylinder		
	Bore x Stroke	mm (in)		92 x 91 (3.622 x 3.583)
	Displacement	cm <sup>3</sup> (cu in)		3,629 (221)
	Compression ratio	10.5		
	Compression pressure (350 rpm and fully open throttle)	kPa (kgf/cm <sup>2</sup> , psi)	Standard	1,275 — 1,471 (13.0 — 15.0, 185 — 213)
	Number of piston rings	Pressure ring: 2, Oil ring: 1		
	Intake valve timing	Open	Max. retard	ATDC 10°
			Min. advance	BTDC 40°
		Close	Max. retard	ABDC 74°
			Min. advance	ABDC 24°
	Exhaust valve timing	Open	Max. retard	BBDC 4°
			Min. advance	BBDC 44°
		Close	Max. retard	ATDC 44°
			Min. advance	ATDC 4°
	Valve clearance	mm (in)	Intake	0.20 <sup>+0.04</sup> <sub>-0.06</sub> (0.0079 <sup>+0.0016</sup> <sub>-0.0024</sub> )
			Exhaust	0.35 <sup>±0.05</sup> (0.0138 <sup>±0.0020</sup> )
	Idle speed ["P" or "N" range]	rpm	No load	Standard 700 $\pm$ 100
			A/C ON	Standard 700 — 910 $\pm$ 100
	Ignition order			1 → 6 → 3 → 2 → 5 → 4
	Ignition timing	BTDC/rpm	Standard	15° $\pm$ 8°/700

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NOTE:

OS: Oversize

US: Undersize

Camshaft	Bending limit	mm (in)	0.020 (0.00079)	
	Cam lobe height	mm (in)	Intake	Standard 45.90 — 46.00 (1.8071 — 1.8110)
			Exhaust	Standard 44.65 — 44.75 (1.7579 — 1.7618)
	Cam base circle diameter	mm (in)	Intake	Standard 36.00 (1.4173)
			Exhaust	Standard 36.00 (1.4173)
	Journal O.D.	mm (in)	Front	Standard 37.946 — 37.963 (1.4939 — 1.4946)
			Except for front	Standard 25.946 — 25.963 (1.0215 — 1.0222)
	Oil clearance	mm (in)	Standard	0.037 — 0.072 (0.0015 — 0.0028)
Cylinder head	Thrust clearance	mm (in)	Intake	Standard 0.075 — 0.135 (0.0030 — 0.0053)
			Exhaust	Standard 0.075 — 0.135 (0.0030 — 0.0053)
Valve seat	Warping limit (Mating surface with cylinder block)	mm (in)	0.020 (0.0008)	
	Standard height	mm (in)	124±0.05 (4.88±0.0020)	
Valve guide	Seating angle between valve and valve seat		90°	
	Contacting width of valve and valve seat	mm (in)	Intake	Standard 1.0 (0.039)
			Exhaust	Standard 1.5 (0.059)
Valve	Clearance between the valve guide and valve stem	mm (in)	Intake	Standard 0.030 — 0.057 (0.0012 — 0.0022)
			Exhaust	Standard 0.040 — 0.067 (0.0016 — 0.0026)
	Inside diameter		5.500 — 5.512 (0.2165 — 0.2170)	
	Valve stem outer diameter	mm (in)	Intake	5.455 — 5.470 (0.2148 — 0.2154)
			Exhaust	5.445 — 5.460 (0.2144 — 0.2150)
	Valve guide protrusion amount		Intake	mm (in) 8.6 — 9.0 (0.3386 — 0.3543)
			Exhaust	mm (in) 10.7 — 11.1 (0.4213 — 0.4370)
Valve spring	Head edge thickness	mm (in)	Intake	Standard 1.0 (0.039)
			Exhaust	Standard 1.2 (0.047)
	Overall length	mm (in)	Intake	103.5 (4.075)
			Exhaust	103.2 (4.063)
Valve lifter	Free length	mm (in)	Intake	49.06 (1.9315)
			Exhaust	49.06 (1.9315)
	Tension/spring height	N (kgf, lb)/mm (in)	Set	182 — 210 (18.6 — 21.4, 40.9 — 47.2) /31.0 (1.220)
			Lift	316 — 350 (32.2 — 35.7, 71.0 — 78.7) /21.0 (0.827)
	Squareness		2.5°, 2.1 mm (0.083 in)	
Cylinder block	Outer diameter	mm (in)	Standard	32.959 — 32.975 (1.2976 — 1.2982)
	Inner diameter of valve lifter mating surface	mm (in)	Standard	32.994 — 33.016 (1.2990 — 1.2998)
	Clearance between valve lifter and valve lifter mating surface	mm (in)	Standard	0.019 — 0.057 (0.0007 — 0.0022)
	Warping limit (Mating surface with cylinder head)	mm (in)	0.020 (0.0008)	
	Standard height	mm (in)	202 (7.95)	
	Taper	mm (in)	Standard	0.030 (0.0012)
	Out-of-roundness	mm (in)	Standard	0.010 (0.0004)
	Cylinder to piston clearance at 20°C (68°F):	mm (in)	Standard	-0.010 — 0.010 (-0.0004 — 0.0004)
	Cylinder inner diameter boring limit (diameter)	mm (in)	92.515 (3.6717)	

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Piston	Piston grade point			mm (in)	37.3 (1.4685)	
	Outer diameter	mm (in)	Standard	A	92.005 — 92.015 (3.6222 — 3.6226)	
			Standard	B	91.995 — 92.005 (3.6218 — 3.6222)	
		0.25 (0.0098) OS			92.245 — 92.265 (3.6317 — 3.6325)	
		0.50 (0.0197) OS			92.495 — 92.515 (3.6415 — 3.6423)	
Inner diameter of piston pin hole			mm (in)	Standard	22.000 — 22.006 (0.8661 — 0.8664)	
Piston pin	Degree of fit			Piston pin must be fitted into position with thumb at 20°C (68°F).		
	Outer diameter			mm (in)	Standard 21.994 — 22.000 (0.8659 — 0.8661)	
	Clearance between piston and piston pin			mm (in)	Standard 0.004 — 0.008 (0.0002 — 0.0003)	
Piston ring	Piston ring gap	mm (in)	Top ring	Standard	0.20 — 0.25 (0.0079 — 0.0098)	
			Second ring	Standard	0.40 — 0.50 (0.0157 — 0.0197)	
			Oil ring	Standard	0.20 — 0.50 (0.0079 — 0.0197)	
	Clearance between piston ring and piston ring groove	mm (in)	Top ring	Standard	0.040 — 0.080 (0.0016 — 0.0031)	
			Second ring	Standard	0.030 — 0.070 (0.0012 — 0.0028)	
			Oil ring	Standard	0.065 — 0.165 (0.0026 — 0.0065)	
Connecting rod and connecting rod bearing	Bend or twist per 100 mm (3.94 in) in length			mm (in)	Service limit 0.10 (0.0039 in)	
	Thrust clearance			mm (in)	Standard 0.070 — 0.330 (0.0028 — 0.0130)	
	Oil clearance			mm (in)	Standard 0.016 — 0.043 (0.0006 — 0.0017)	
	Bearing size (Thickness at center)	mm (in)	Standard		1.489 — 1.505 (0.0586 — 0.0593)	
			0.03 (0.0012) US		1.507 — 1.515 (0.0593 — 0.0596)	
			0.05 (0.0020) US		1.517 — 1.525 (0.0597 — 0.0600)	
			0.25 (0.0098) US		1.617 — 1.625 (0.0637 — 0.0640)	
Bushing of small end	Clearance between piston pin and bushing			mm (in)	Standard 0 — 0.022 (0 — 0.0009)	

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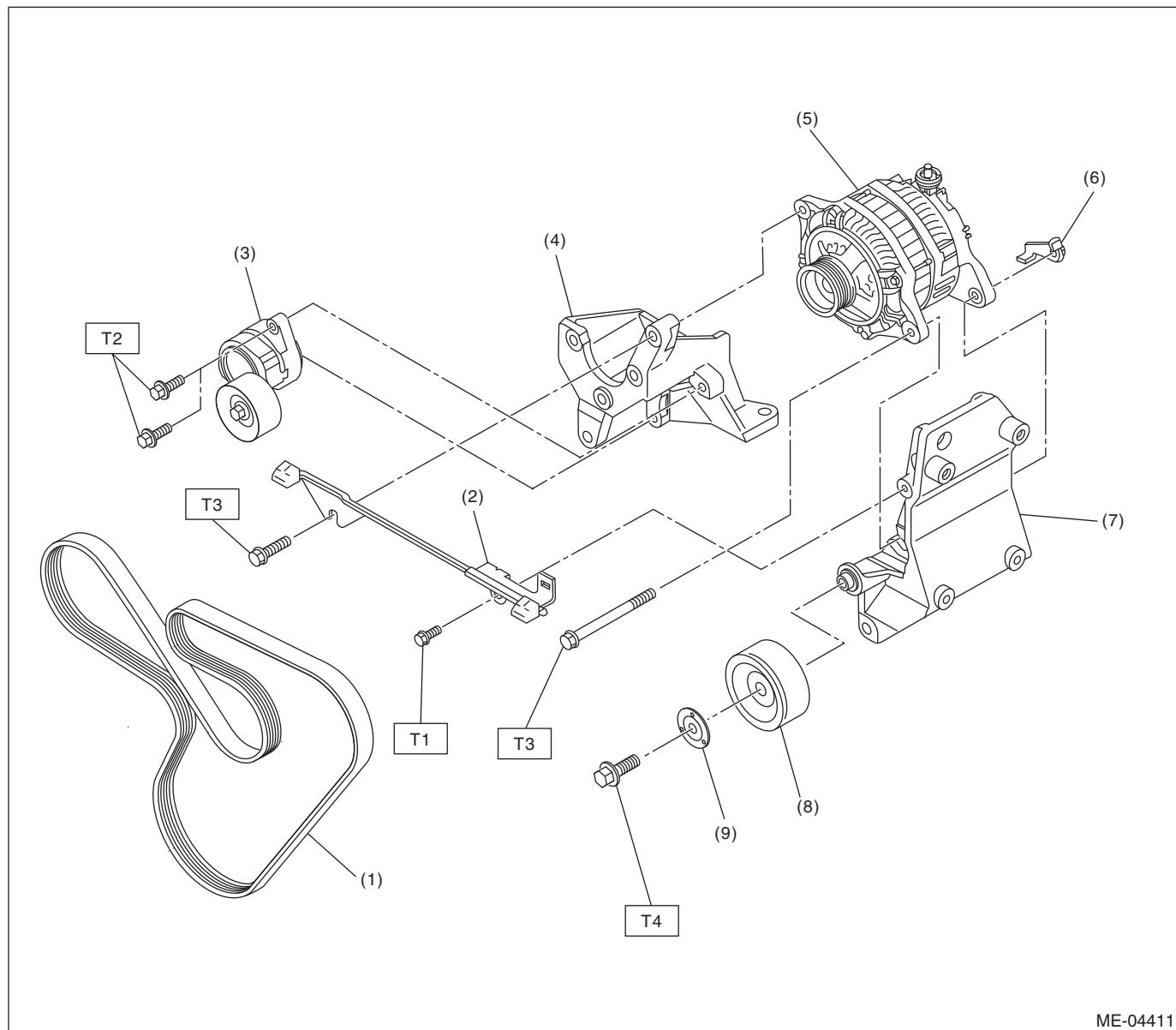
Crankshaft and crank-shaft bearing	Bending limit	mm (in)	0.035 (0.0014)
	Crank pin	Out-of-roundness mm (in)	0.005 (0.0002)
		Cylindricality mm (in)	0.006 (0.0002)
		Grinding limit mm (in)	51.734 (2.0368)
	Crank journal	Out-of-roundness mm (in)	0.005 (0.0002)
		Cylindricality mm (in)	0.006 (0.0002)
		Grinding limit mm (in)	63.742 (2.5095)
	Crank pin outer diameter	mm (in)	Standard 51.976 — 52.000 (2.0463 — 2.0472)
			0.03 (0.0012) US 51.954 — 51.970 (2.0454 — 2.0461)
			0.05 (0.0020) US 51.934 — 51.950 (2.0446 — 2.0453)
			0.25 (0.0098) US 51.734 — 51.750 (2.0368 — 2.0374)
	Crank journal outer diameter	#1, #3, #5, #7	Standard 63.992 — 64.016 (2.5194 — 2.5203)
			0.03 (0.0012) US 63.962 — 63.978 (2.5182 — 2.5188)
			0.05 (0.0020) US 63.942 — 63.958 (2.5174 — 2.5180)
			0.25 (0.0098) US 63.742 — 63.758 (2.5095 — 2.5102)
		#2, #4, #6	Standard 63.992 — 64.016 (2.5194 — 2.5203)
			0.03 (0.0012) US 63.962 — 63.978 (2.5182 — 2.5188)
			0.05 (0.0020) US 63.942 — 63.958 (2.5174 — 2.5180)
			0.25 (0.0098) US 63.742 — 63.758 (2.5095 — 2.5102)
	Bearing size (Thickness at center)	#1, #3, #5	Standard 1.996 — 2.013 (0.0786 — 0.0793)
			0.03 (0.0012) US 2.011 — 2.014 (0.0792 — 0.0793)
			0.05 (0.0020) US 2.021 — 2.024 (0.0796 — 0.0797)
			0.25 (0.0098) US 2.121 — 2.124 (0.0835 — 0.0836)
		#2, #4, #6	Standard 1.996 — 2.013 (0.0786 — 0.0793)
			0.03 (0.0012) US 2.015 — 2.018 (0.0793 — 0.0794)
			0.05 (0.0020) US 2.025 — 2.028 (0.0797 — 0.0798)
			0.25 (0.0098) US 2.125 — 2.128 (0.0837 — 0.0838)
		#7	Standard 1.992 — 2.009 (0.0784 — 0.0791)
			0.03 (0.0012) US 2.011 — 2.014 (0.0792 — 0.0793)
			0.05 (0.0020) US 2.021 — 2.024 (0.0796 — 0.0797)
			0.25 (0.0098) US 2.121 — 2.124 (0.0835 — 0.0836)
	Thrust clearance	mm (in)	Standard 0.030 — 0.115 (0.0012 — 0.0045)
	Oil clearance	mm (in)	Standard 0.010 — 0.030 (0.0004 — 0.0012)

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### B: COMPONENT

#### 1. V-BELT



ME-04411

(1) V-belt	(6) Generator plate
(2) Collector cover bracket	(7) A/C compressor stay
(3) Belt tensioner ASSY	(8) Idler pulley
(4) Power steering pump bracket	(9) Idler pulley cover
(5) Generator	

#### ***Tightening torque:N·m (kgf·m, ft-lb)***

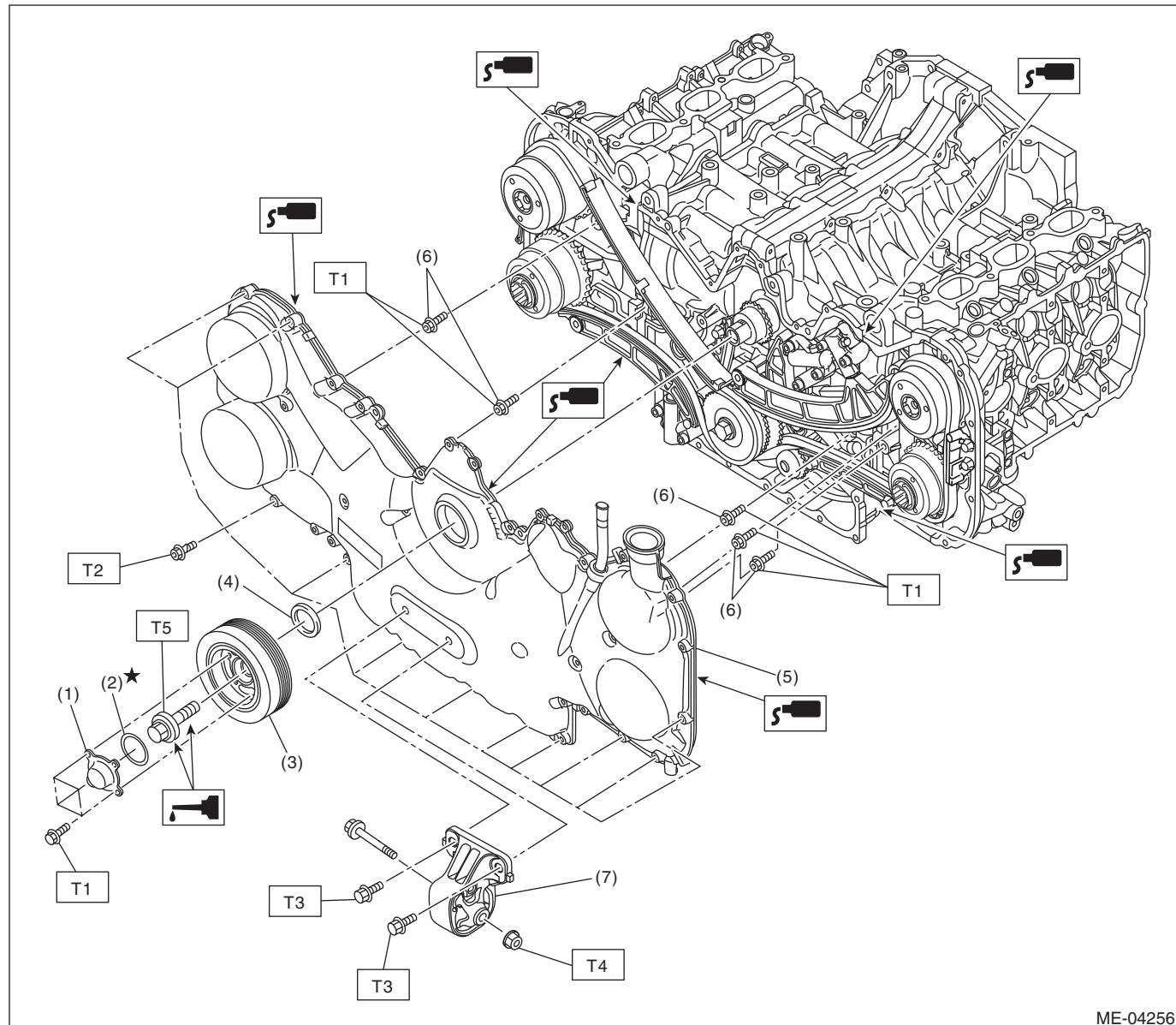
**T1: 6.4 (0.7, 4.7)**

**T2: 20 (2.0, 14.8)**

**T3: 25 (2.5, 18.4)**

**T4: 33 (3.4, 24.3)**

### 2. CHAIN COVER



ME-04256

- (1) Crank pulley cover
- (2) O-ring
- (3) Crank pulley
- (4) Oil seal
- (5) Chain cover
- (6) Bolt

- (7) Front mount

#### ***Tightening torque:N·m (kgf·m, ft·lb)***

***T1: 6.4 (0.7, 4.7)***

***T2: 10 (1.0, 7.4)***

***T3: 25 (2.5, 18.4)***

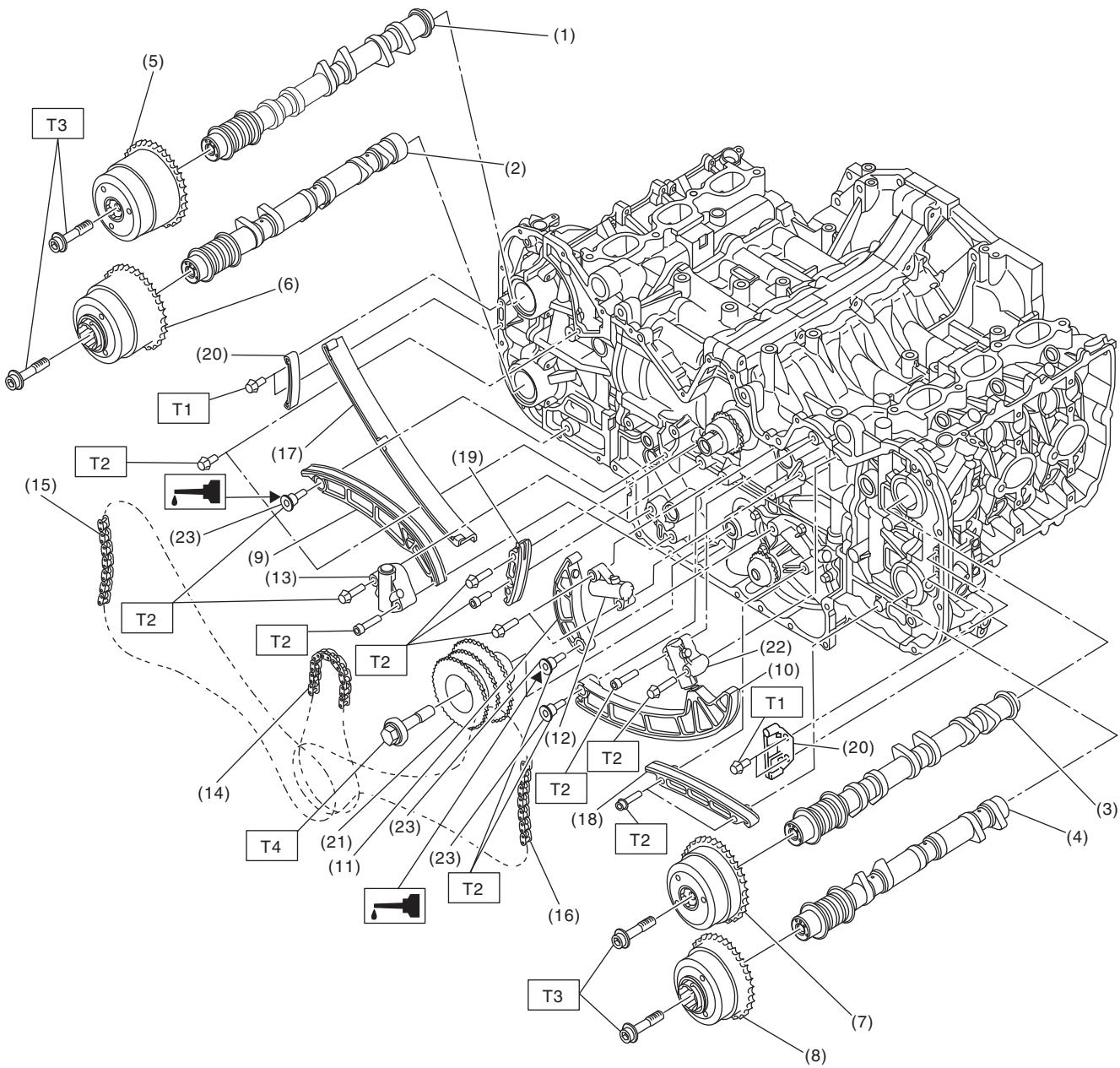
***T4: 45 (4.6, 33.2)***

***T5: 195 (19.9, 143.8)***

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### 3. TIMING CHAIN



ME-04428

# General Description

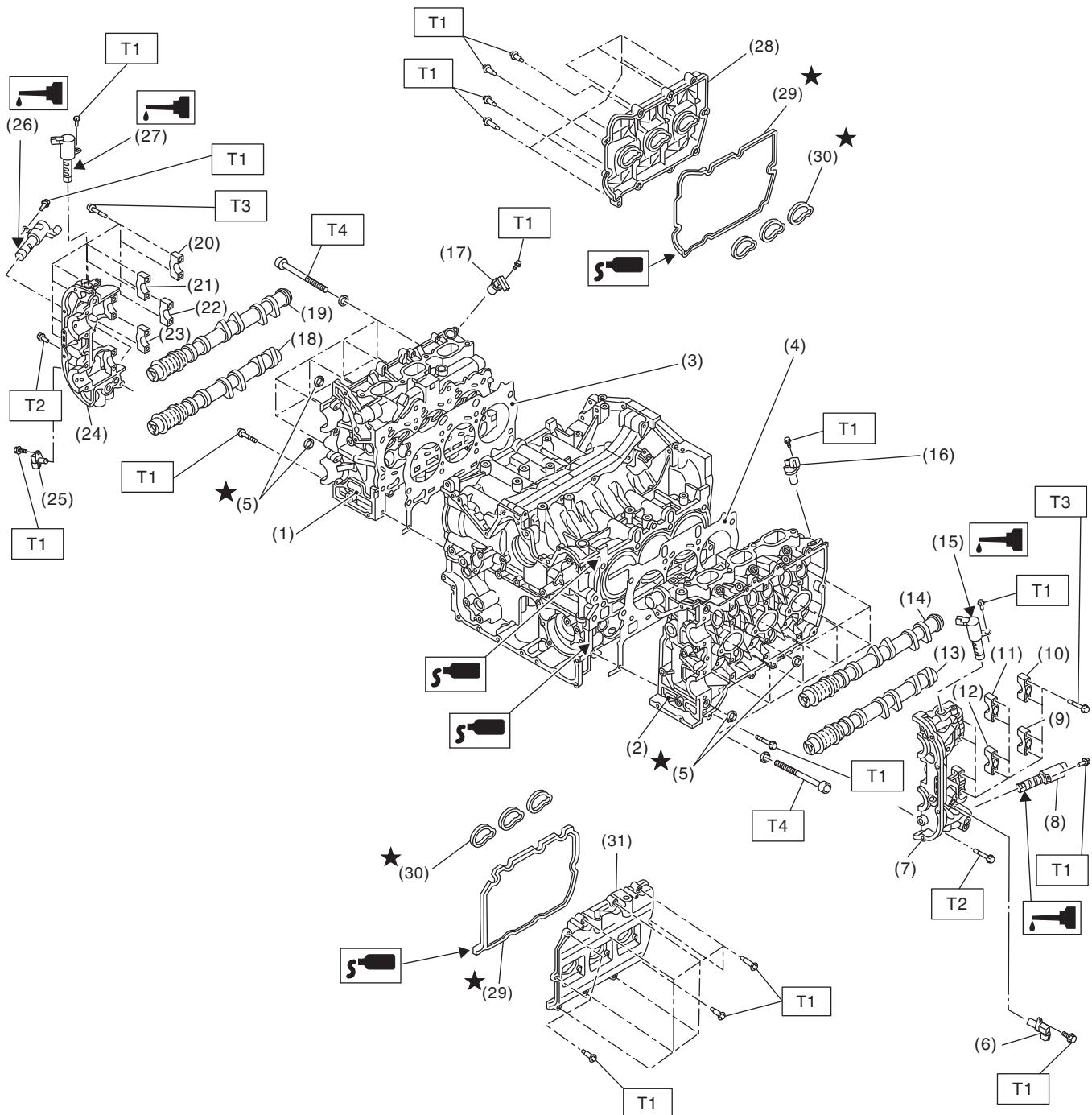
MECHANICAL

(1) Intake camshaft (RH)	(11) Chain tensioner lever (Main)	(21) Idler sprocket
(2) Exhaust camshaft (RH)	(12) Chain tensioner (Main)	(22) Chain tensioner (LH)
(3) Intake camshaft (LH)	(13) Chain tensioner (RH)	(23) Chain tensioner lever shaft
(4) Exhaust camshaft (LH)	(14) Timing chain (Main)	
(5) Intake cam sprocket (RH)	(15) Timing chain (RH)	<b>Tightening torque: N·m (kgf-m, ft-lb)</b>
(6) Exhaust cam sprocket (RH)	(16) Timing chain (LH)	<b>T1: 6.4 (0.7, 4.7)</b>
(7) Intake cam sprocket (LH)	(17) Chain guide (RH)	<b>T2: 16 (1.6, 11.8)</b>
(8) Exhaust cam sprocket (LH)	(18) Chain guide (LH)	<b>T3: &lt;Ref. to ME(H6DO)-77, Cam Sprocket.&gt;</b>
(9) Chain tensioner lever (RH)	(19) Chain guide (Main)	
(10) Chain tensioner lever (LH)	(20) Chain guide (Between cams)	<b>T4: 120 (12.2, 88.5)</b>

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### 4. CYLINDER HEAD AND CAMSHAFT



ME-03338

# General Description

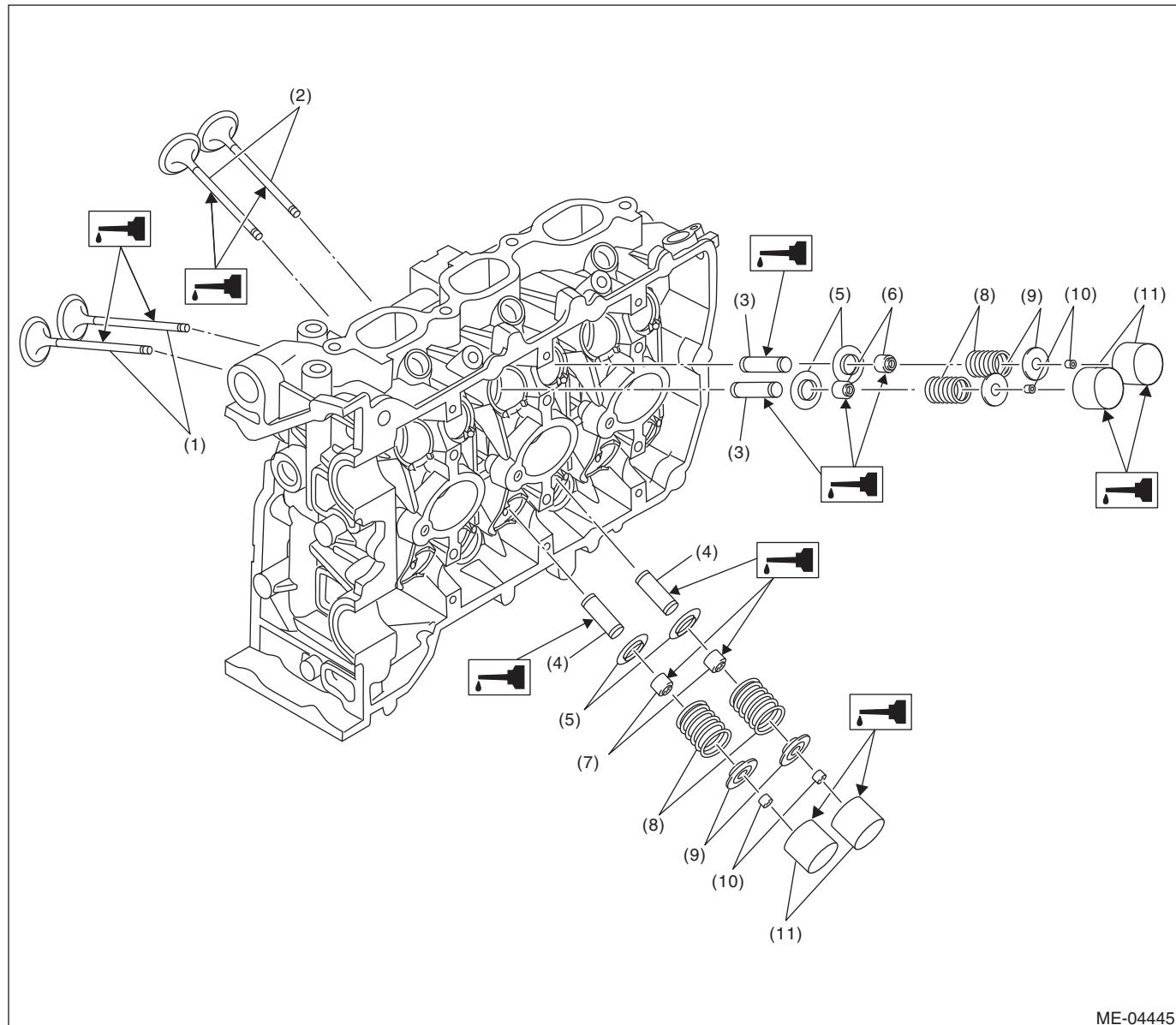
MECHANICAL

(1) Cylinder head (RH)	(14) Intake camshaft (LH)	(27) Intake oil flow control solenoid valve (RH)
(2) Cylinder head (LH)	(15) Intake oil flow control solenoid valve (LH)	(28) Rocker cover (RH)
(3) Cylinder head gasket (RH)	(16) Intake camshaft position sensor (LH)	(29) Gasket
(4) Cylinder head gasket (LH)	(17) Intake camshaft position sensor (RH)	(30) Gasket
(5) O-ring	(18) Exhaust camshaft (RH)	(31) Rocker cover (LH)
(6) Exhaust camshaft position sensor (LH)	(19) Intake camshaft (RH)	
(7) Front camshaft cap (LH)	(20) Intake camshaft cap (Rear RH)	<b><i>Tightening torque:N·m (kgf·m, ft-lb)</i></b>
(8) Exhaust oil flow control solenoid valve (LH)	(21) Intake camshaft cap (Center RH)	<b><i>T1: 6.4 (0.7, 4.7)</i></b>
(9) Exhaust camshaft cap (Rear LH)	(22) Exhaust camshaft cap (Rear RH)	<b><i>T2: 9.75 (1.0, 7.2)</i></b>
(10) Intake camshaft cap (Rear LH)	(23) Exhaust camshaft cap (Center RH)	<b><i>T3: 16 (1.6, 11.8)</i></b>
(11) Intake camshaft cap (Center LH)	(24) Front camshaft cap (RH)	<b><i>T4: &lt;Ref. to ME(H6DO)-86, Cylinder Head.&gt;</i></b>
(12) Exhaust camshaft cap (Center LH)	(25) Exhaust camshaft position sensor (RH)	
(13) Exhaust camshaft (LH)	(26) Exhaust oil flow control solenoid valve (RH)	

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### 5. CYLINDER HEAD AND VALVE ASSEMBLY



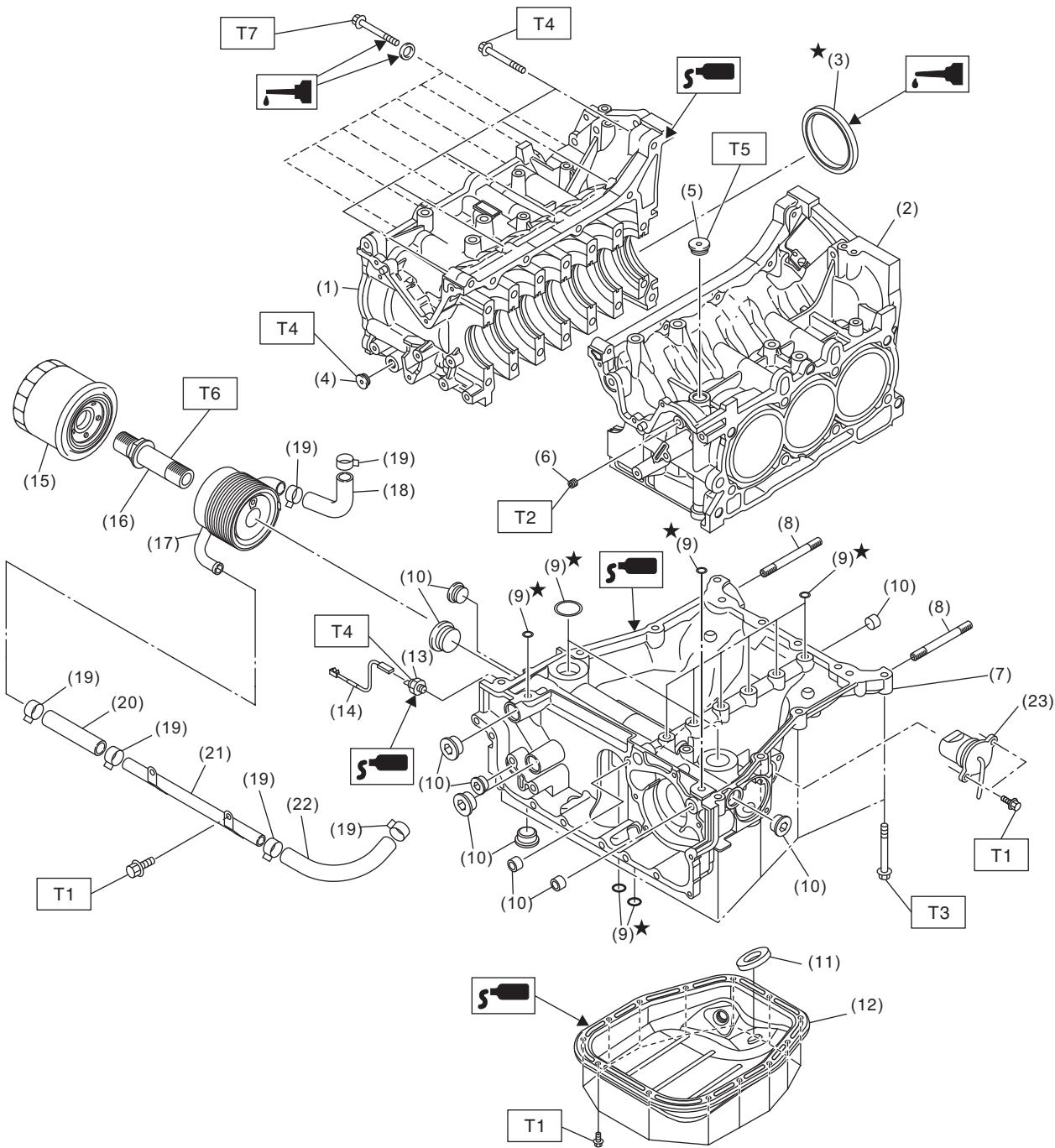
ME-04445

(1) Intake valve	(5) Valve spring seat	(9) Valve spring retainer
(2) Exhaust valve	(6) Stem seal (Intake)	(10) Valve collet
(3) Valve guide (Intake)	(7) Stem seal (Exhaust)	(11) Valve lifter
(4) Valve guide (Exhaust)	(8) Valve spring	

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## 6. CYLINDER BLOCK



ME-04494

# General Description

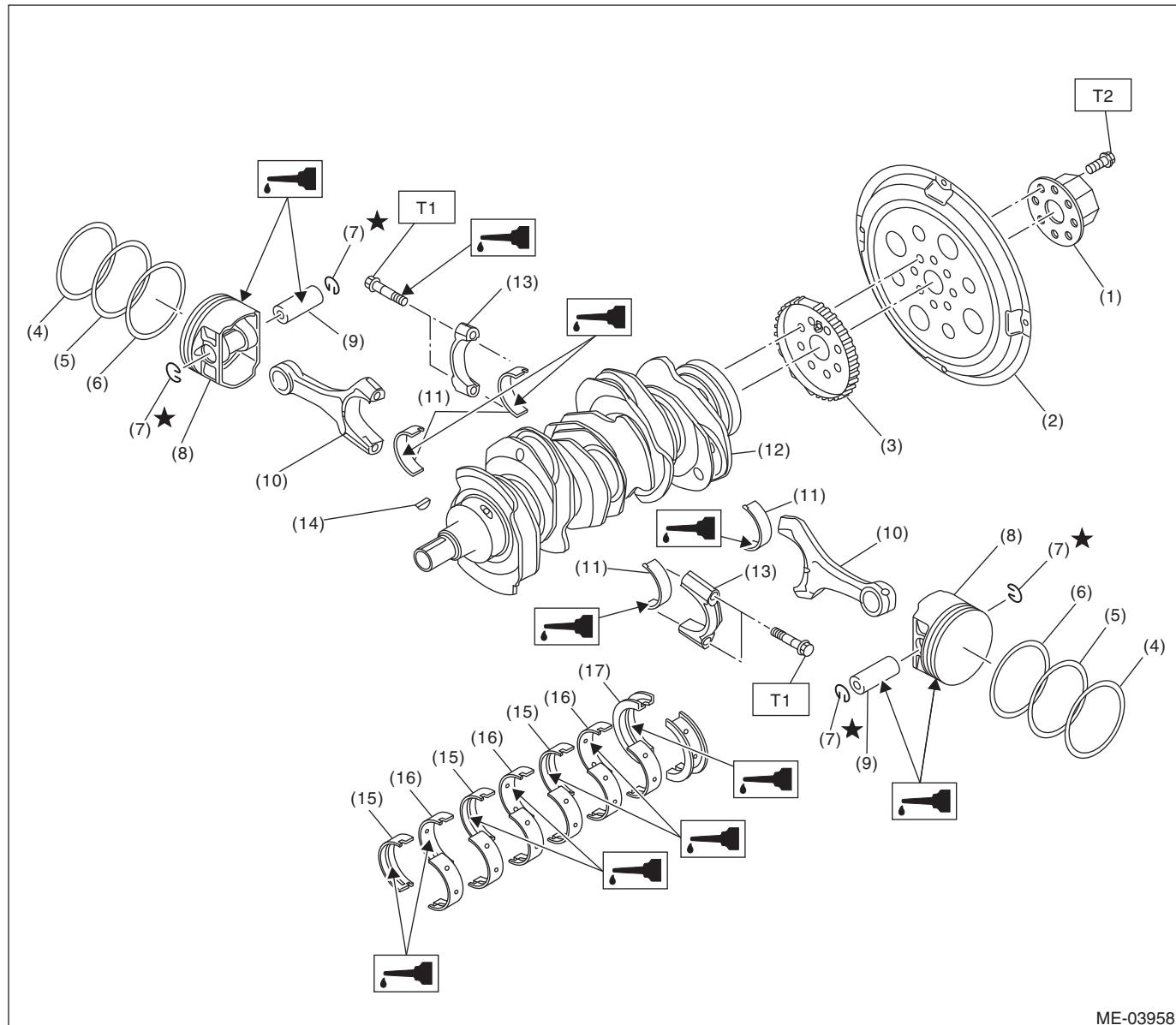
## MECHANICAL

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(1) Cylinder block (RH)	(12) Oil pan lower	(23) Oil level switch
(2) Cylinder block (LH)	(13) Oil pressure switch	
(3) Oil seal	(14) Oil pressure switch harness	
(4) Plug	(15) Oil filter	<b>Tightening torque:N·m (kgf·m, ft-lb)</b>
(5) Plug	(16) Oil cooler connector	<i>T1: 6.4 (0.7, 4.7)</i>
(6) Orifice	(17) Oil cooler	<i>T2: 17 (1.7, 12.5)</i>
(7) Oil pan upper	(18) Hose	<i>T3: 18 (1.8, 13.3)</i>
(8) Stud bolt	(19) Clamp	<i>T4: 25 (2.5, 18.4)</i>
(9) O-ring	(20) Hose	<i>T5: 37 (3.8, 27.3)</i>
(10) Plug	(21) Oil cooler pipe	<i>T6: 54 (5.5, 39.8)</i>
(11) Magnet	(22) Hose	<i>T7: &lt;Ref. to ME(H6DO)-96, Cylinder Block.&gt;</i>

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### 7. CRANKSHAFT AND PISTON



ME-03958

(1) Reinforcement	(9) Piston pin	(16) Crankshaft bearing #2, #4, #6
(2) Drive plate	(10) Connecting rod	(17) Crankshaft bearing #7
(3) Crankshaft sensor plate	(11) Connecting rod bearing	
(4) Top ring	(12) Crankshaft	
(5) Second ring	(13) Connecting rod cap	
(6) Oil ring	(14) Woodruff key	
(7) Snap ring	(15) Crankshaft bearing #1, #3, #5	
(8) Piston		

#### **Tightening torque:N·m (kgf·m, ft·lb)**

**T1:** 60 (6.1, 44.3)

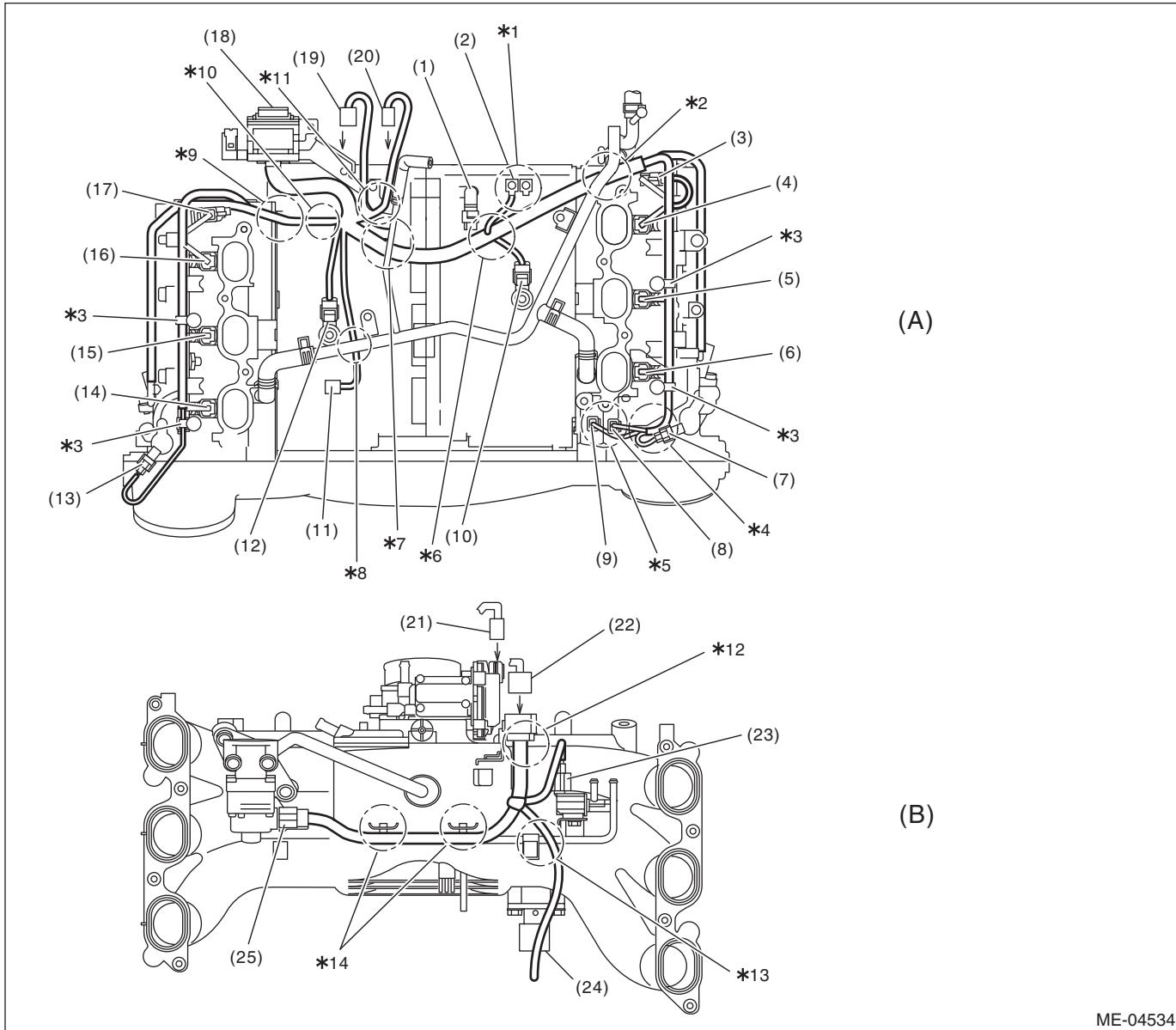
**T2:** <Ref. to 5AT-65, INSTALLATION, Drive Plate. >

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### 8. ENGINE HARNESS

#### Engine harness assembly diagram 1



ME-04534

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(A) Cylinder block upper face	(B) Intake manifold back surface	
(1) Crankshaft position sensor connector	(10) Knock sensor LH connector	(19) Upper/lower connection connector (To intake manifold)
(2) Engine ground	(11) Power steering switch connector	(20) Electronic throttle control connector (To intake manifold)
(3) Intake camshaft position sensor LH connector	(12) Knock sensor RH connector	(21) Electronic throttle control connector (From upper part of the cylinder block)
(4) #6 injector connector	(13) Intake oil flow control solenoid valve RH connector	(22) Upper/lower connection connector (From upper part of the cylinder block)
(5) #4 injector connector	(14) #1 injector connector	(23) Purge control solenoid valve connector
(6) #2 injector connector	(15) #3 injector connector	(24) Manifold absolute pressure sensor connector
(7) Intake oil flow control solenoid valve LH connector	(16) #5 injector connector	(25) EGR valve connector
(8) Oil temperature sensor connector	(17) Intake camshaft position sensor RH connector	
(9) Engine coolant temperature sensor connector	(18) Engine harness docking connector	

\*1: Install so that engine ground terminals face the rear side of vehicle.

\*2: Route under the heater pipe.

\*3: Attach the engine harness fixing clip to the fuel pipe stay.

\*4: Route from the cutout portion on the fuel pipe protector LH.

\*5: Be careful not to mix up the connectors of oil temperature sensor and engine coolant temperature sensor.

\*6: Route between crankshaft position sensor and knock sensor LH.

\*7: Route under the heater pipe.

\*8: Route under the heater pipe.

\*9: Route under the fuel pipe.

\*10: Attach the engine harness fixing clip to the fixing boss on the cylinder block.

\*11: Route over the heater pipe stay.

\*12: Securely install the engine harness fixing stay.

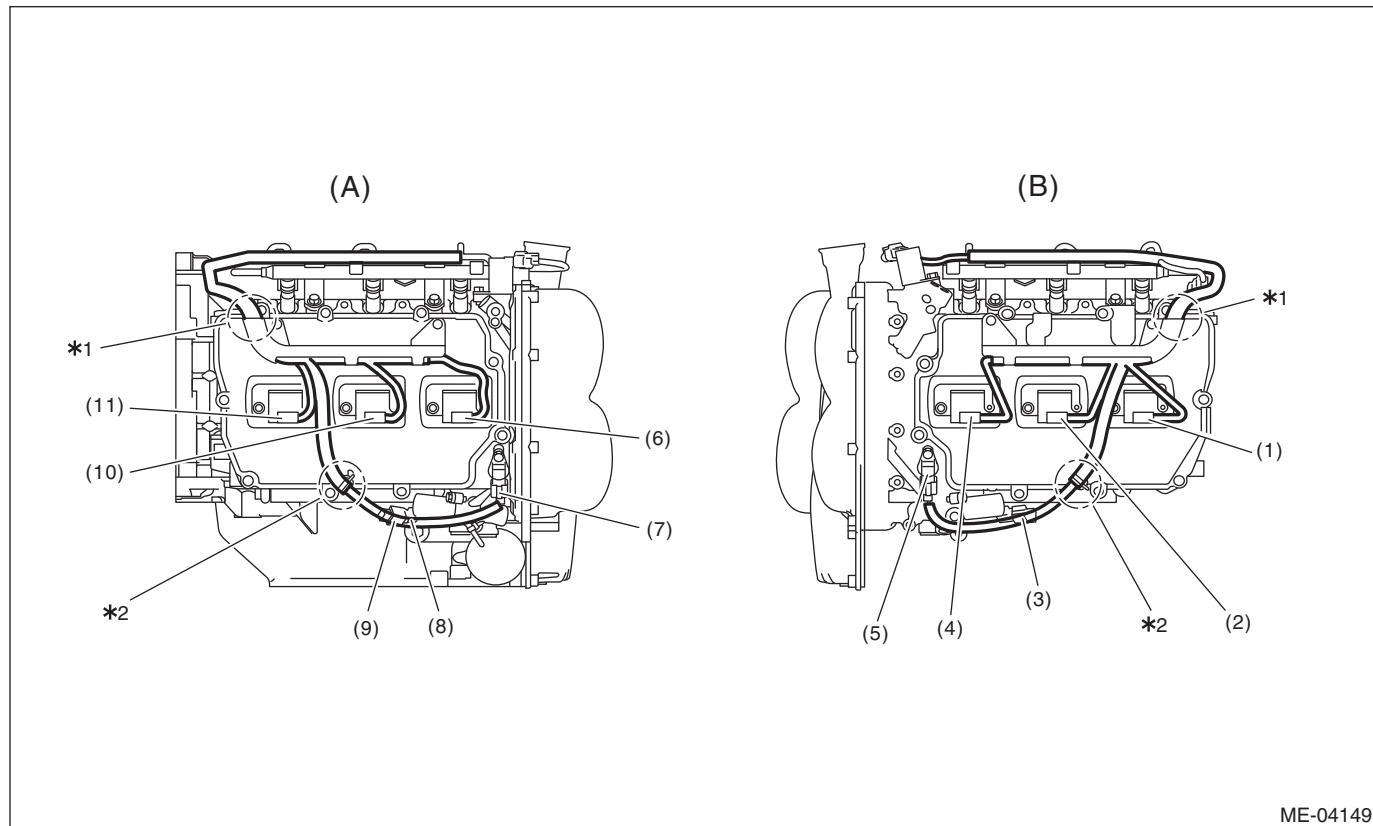
\*13: Route outside the fuel pipe.

\*14: Attach the engine harness fixing clip to the fixing stay on the intake manifold.

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### Engine harness assembly diagram 2



(A) Right side of the engine

(B) Left side of the engine

(1) #6 ignition coil connector	(5) Exhaust camshaft position sensor LH connector	(9) Exhaust oil flow control valve solenoid RH connector
(2) #4 ignition coil connector	(6) #1 injector connector	(10) #3 ignition coil connector
(3) Exhaust oil flow control valve solenoid LH connector	(7) Exhaust camshaft position sensor RH connector	(11) #5 ignition coil connector
(4) #2 ignition coil connector	(8) Oil pressure switch connector	

\*1: Align the engine harness stay end with the end of engine harness identification tape.

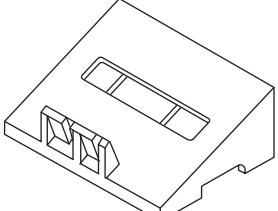
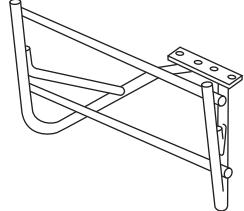
\*2: Attach the engine harness fixing clip to the fixing boss on the rocker cover.

## C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from battery.
- All parts should be thoroughly cleaned, paying special attention to engine oil passages, pistons and bearings.
- Before applying liquid gasket, completely remove the old liquid gasket and degrease it.
- Rotating parts and sliding parts such as piston, bearing and gear should be coated with oil prior to assembly.
- All removed parts, if to be reused, should be reinstalled in the original positions and directions.
- Bolts, nuts and washers should be replaced with new parts as required.
- Even if necessary inspections have been made in advance, proceed with assembly work while making re-checks.
- Remove or install the engine in an area where chain hoists, lifting devices, etc. are available for ready use.
- Be sure not to damage coated surfaces of body panels with tools, or not to stain seats and windows with coolant or oil. Place a cover over fender, as required, for protection.
- Prior to starting work, prepare the following:  
Service tools, clean cloth, containers to catch coolant and oil, wire ropes, chain hoist, transmission jacks, etc.
- Lift up or lower the vehicle when necessary. Make sure to support the correct positions.

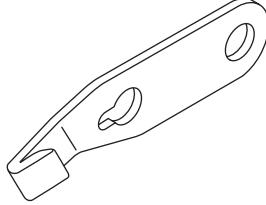
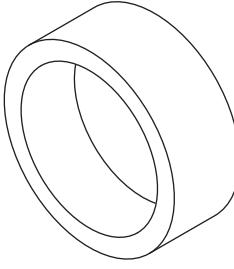
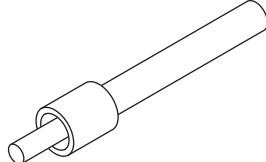
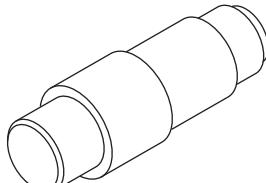
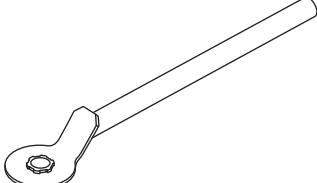
## D: PREPARATION TOOL

### 1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18250AA010	18250AA010	CYLINDER HEAD TABLE	<ul style="list-style-type: none"><li>• Used for replacing valve guides.</li><li>• Used for removing and installing valve spring.</li></ul>
 ST18232AA000	18232AA000	ENGINE STAND	Used for disassembling and assembling engine.

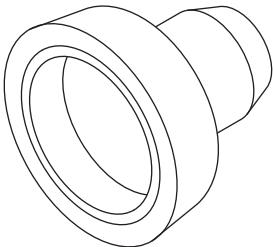
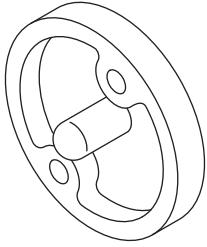
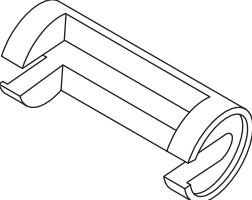
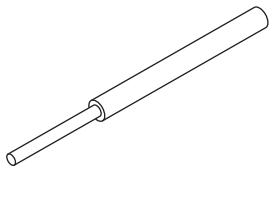
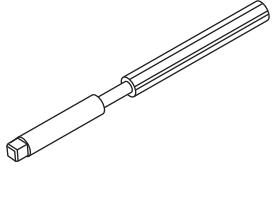
## General Description

### MECHANICAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498497100	498497100	CRANKSHAFT STOPPER	Used for stopping rotation of drive plate when removing/tightening crank pulley bolt.
 ST-398744300	398744300	PISTON GUIDE	Used for installing piston in cylinder.
 ST-499585500	499585500	VALVE OIL SEAL GUIDE	Used for press-fitting of intake and exhaust valve guide oil seals.
 ST18350AA000	18350AA000	CONNECTING ROD BUSHING REMOVER AND INSTALLER	Used for removing and installing connecting rod bushing.
 ST-499977500	499977500	CAM SPROCKET WRENCH	Used for removing and installing cam sprocket.

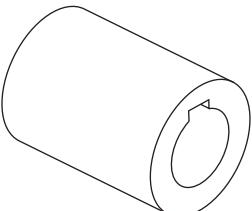
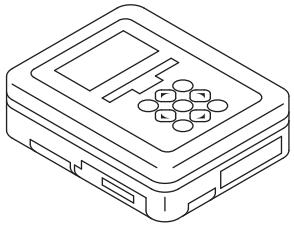
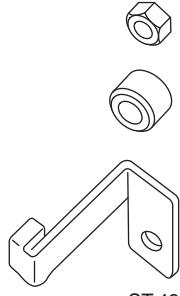
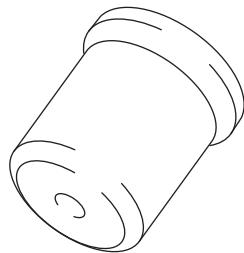
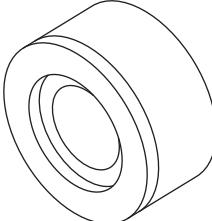
# General Description

MECHANICAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-499587200	499587200	CRANKSHAFT OIL SEAL INSTALLER	<ul style="list-style-type: none"> <li>Used for installing crankshaft oil seal.</li> <li>Used together with CRANKSHAFT OIL SEAL GUIDE (499597100).</li> </ul>
 ST-499597100	499597100	CRANKSHAFT OIL SEAL GUIDE	<ul style="list-style-type: none"> <li>Used for installing crankshaft oil seal.</li> <li>Used together with CRANKSHAFT OIL SEAL INSTALLER (499587200).</li> </ul>
 ST-499718000	499718000	VALVE SPRING REMOVER	Used for removing and installing valve spring.
 ST-499765700	499765700	VALVE GUIDE REMOVER	Used for removing valve guides.
 ST-499765900	499765900	VALVE GUIDE REAMER	Used for reaming valve guides.

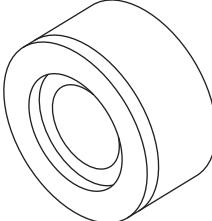
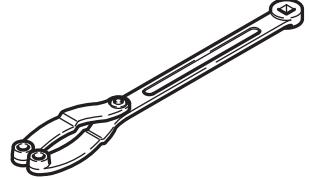
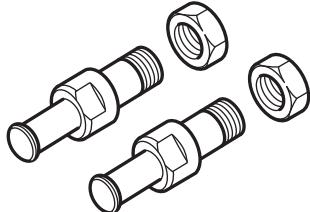
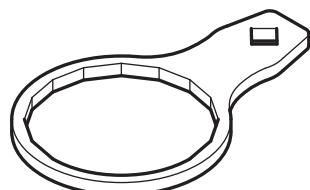
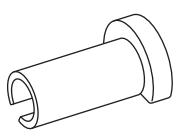
## General Description

### MECHANICAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18252AA000	18252AA000	CRANKSHAFT SOCKET	Used for rotating crankshaft.
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for troubleshooting the electrical system.
 ST-498277200	498277200	STOPPER SET	Used for installing automatic transmission assembly to engine.
 ST-499585700	499585700	OIL SEAL GUIDE	Used for installing the chain cover oil seal.
 ST18251AA050	18251AA050	VALVE GUIDE ADJUSTER	Used for installing valve guides on intake side.

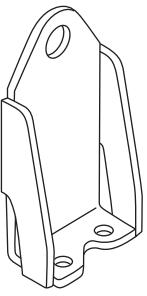
## General Description

MECHANICAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	18251AA060	VALVE GUIDE ADJUSTER	Used for installing valve guides on exhaust side.
	18355AA000	PULLEY WRENCH	<ul style="list-style-type: none"> <li>Used for stopping rotation of crank pulley when removing and installing crank pulley bolt.</li> <li>Used for stopping rotation of idler sprocket when removing and installing idler sprocket bolt.</li> <li>Used together with PULLEY WRENCH PIN SET (18334AA000).</li> </ul>
	18334AA000	PULLEY WRENCH PIN SET	<ul style="list-style-type: none"> <li>Used for stopping rotation of crank pulley when removing and installing crank pulley bolt.</li> <li>Used for stopping rotation of idler sprocket when removing and installing idler sprocket bolt.</li> <li>Used together with PULLEY WRENCH (18355AA000).</li> </ul>
	18332AA020	OIL FILTER WRENCH	Used for removing and installing oil filter.
	42099AE000	QUICK CONNECTOR RELEASE	Used for disconnecting quick connector of the engine compartment.

# General Description

## MECHANICAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	18360AA020 (Newly adopted tool) ST18360AA020	HANGER	Used for hanging the engine.

## 2. GENERAL TOOL

TOOL NAME	REMARKS
Compression gauge	Used for measuring compression.
Timing light	Used for measuring ignition timing.
Vacuum gauge	Used for measuring intake manifold vacuum.
Oil pressure gauge	Used for measuring engine oil pressure.
Fuel pressure gauge	Used for measuring fuel pressure.
TORX® socket (E12)	Used for removing and installing connecting rod cap.

## E: PROCEDURE

It is possible to conduct the following service procedures with engine on vehicle, however, the procedures described in this section are based on the condition that the engine is removed from vehicle.

- V-belt
- Timing chain