1. General Description

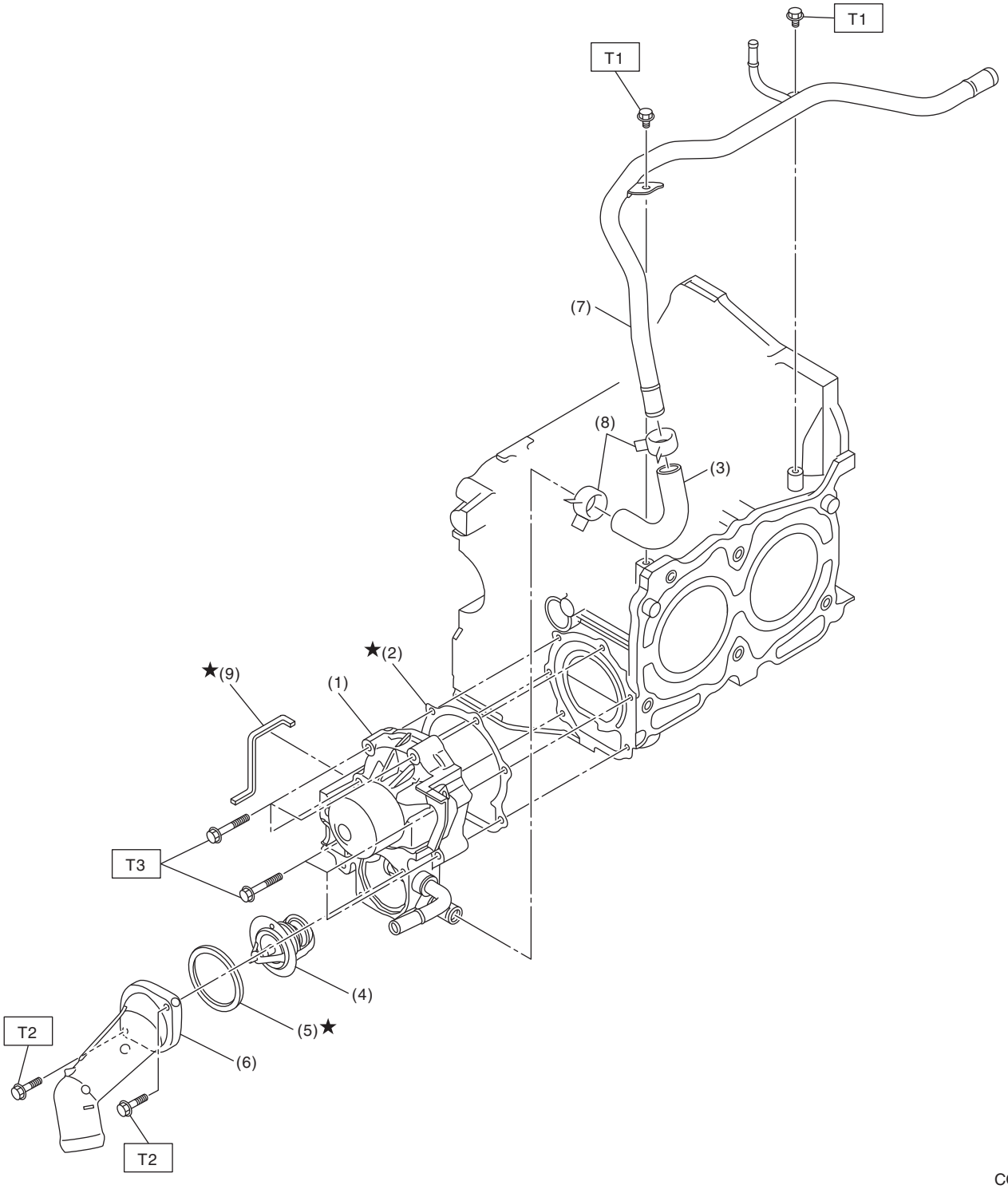
A: SPECIFICATION

Cooling system				Electric fan + Forced engine coolant circulation system
Total engine coolant capacity ℓ (US qt, Imp qt)				Approx. 6.6 (7.0, 5.8)
Water pump	Type			Centrifugal impeller type
	Discharge performance	Discharge rate ℓ (US gal, Imp gal) /min.		200 (52.8, 44.0)
		Pump speed — Discharge pressure		6,000 rpm — 225.4 kPa (23.0 mAq)
		Engine coolant temperature		80°C (176°F)
	Impeller diameter mm (in)			76 (2.99)
	Number of impeller vanes			8
	Pump pulley diameter mm (in)			60 (2.36)
	Clearance between impeller and pump case mm (in)		Standard	0.5 — 1.5 (0.020 — 0.059)
Thermostat	Type			Wax pellet type
	Starting temperature to open			82 — 86°C (180 — 187°F)
	Fully opens			91°C (196°F)
	Valve lift mm (in)			9.0 (0.354) or more
	Valve bore mm (in)			35 (1.38)
Radiator fan	Motor input	Main fan W		120
		Sub fan W		120
	Fan diameter / Blade	Main fan		320 mm (12.6 in)/5
		Sub fan		320 mm (12.6 in)/7
Radiator	Type			Down flow
	Core dimensions	Width × Height × Thickness mm (in)		687.4 × 340 × 16 (27.06 × 13.39 × 0.63)
	Pressure range in which cap valve is open kPa (kg/cm^2, psi)	Positive pressure side	Standard	93 — 123 (0.95 — 1.25, 14 — 18)
			Service limit	83 (0.85, 12)
		Negative pressure side	Standard	–1.0 — –4.9 (–0.01 — –0.05, –0.1 — –0.7)
	Fins			Corrugated fin type
Reservoir tank	Capacity ℓ (US qt, Imp qt)			0.45 (0.48, 0.40)

	Recommended materials	Item number	Alternative
Coolant	SUBARU Super Coolant (Concentrated type)	—	—
	SUBARU Super Coolant (Diluted type)	K0670Y0000	
Water for dilution	Distilled water	—	Soft water or tap water
Cooling system protecting agent	Cooling system conditioner	SOA345001	—

B: COMPONENT

1. WATER PUMP

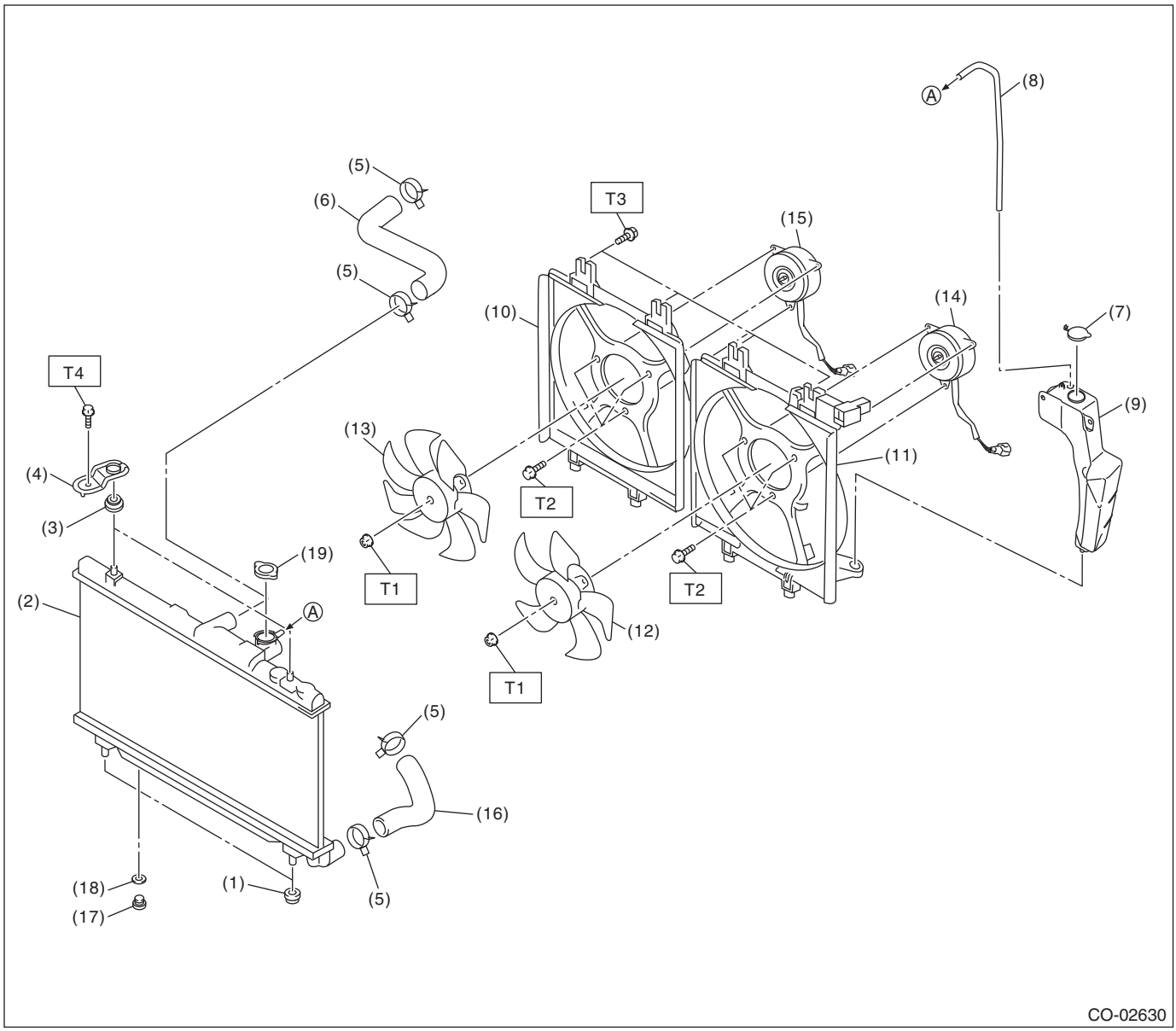


CO-02572

(1) Water pump ASSY
(2) Gasket
(3) Heater by-pass hose
(4) Thermostat
(5) Gasket
(6) Thermostat cover
(7) Water by-pass pipe
(8) Clip
(9) Water pump sealing

Tightening torque:N·m (kgf-m, ft-lb)
T1: 6.4 (0.7, 4.7)
T2: 9 (0.9, 6.6)
T3: First 12 (1.2, 8.9)
Second 12 (1.2, 8.9)

2. RADIATOR AND RADIATOR FAN



(1) Radiator lower cushion
(2) Radiator
(3) Radiator upper cushion
(4) Radiator upper bracket
(5) Clip
(6) Radiator inlet hose
(7) Engine coolant reservoir tank cap
(8) Over flow hose
(9) Engine coolant reservoir tank
(10) Radiator sub fan shroud
(11) Radiator main fan shroud
(12) Radiator main fan
(13) Radiator sub fan
(14) Main fan motor
(15) Sub fan motor
(16) Radiator outlet hose
(17) Radiator drain plug
(18) O-ring
(19) Radiator cap

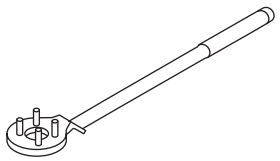
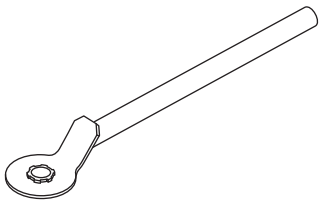
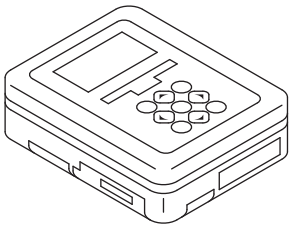
Tightening torque:N·m (kgf-m, ft-lb)
T1: 3.4 (0.3, 2.5)
T2: 5 (0.5, 3.7)
T3: 7.5 (0.8, 5.5)
T4: 12 (1.2, 8.9)

C: CAUTION

• Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
• Remove contamination including dirt and corrosion before removal, installation or disassembly.
• Keep the disassembled parts in order and protect them from dust and dirt.
• Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
• Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
• Be sure to tighten fasteners including bolts and nuts to the specified torque.
• Place shop jacks or rigid racks at the specified points.
• Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from battery.
• Prepare a container and cloth to prevent scattering of engine coolant when performing work where engine coolant can be spilled. If the fuel spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
• Follow all government and local regulations concerning disposal of refuse when disposing engine coolant.

D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-499977100	499977100	CRANK PULLEY WRENCH	Used for removing and installing the crank pulley.
 ST-499977500	499977500	CAM SPROCKET WRENCH	Used for removing and installing the intake and exhaust cam sprocket.
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for troubleshooting the electrical system.

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance and voltage.
Radiator cap tester	Used for checking radiator and radiator cap.