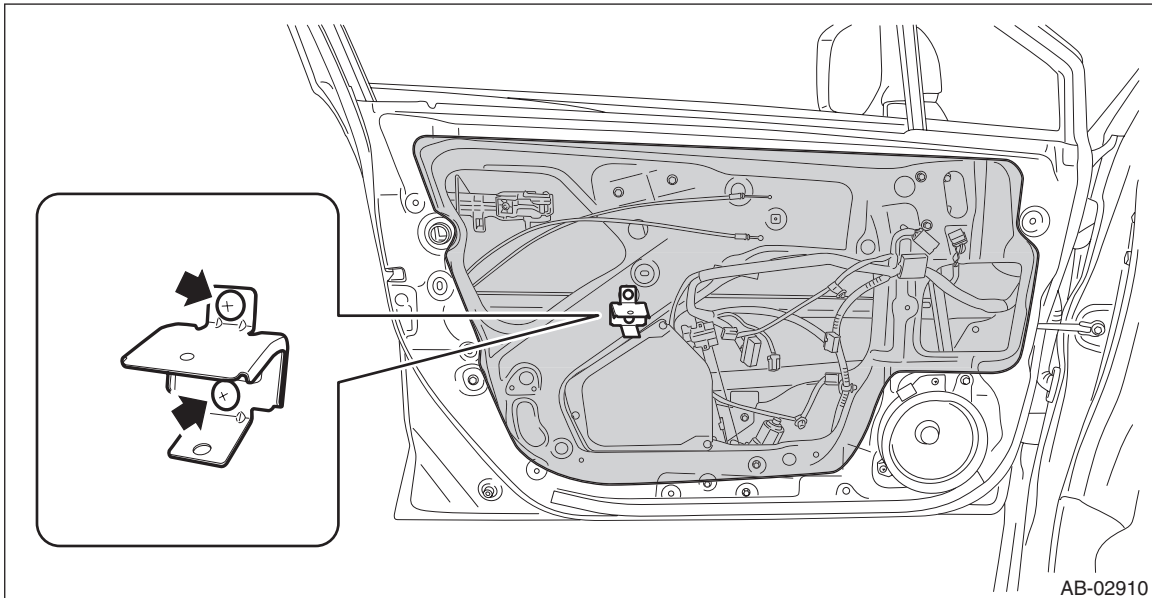# 5. Front Door Glass

A: REMOVAL

1) Remove the trim panel - front door. <Ref. to EI-72, FRONT DOOR, REMOVAL, Door Trim.>
2) Remove the sealing cover - front door.

CAUTION:
- **Carefully remove the butyl tape. Excessive force will easily break the sealing cover - front door.**
- **If the sealing cover - front door gets broken, replace it with a new part.**
    (1) Remove the screw to remove the bracket - door trim front.
    (2) Carefully remove the butyl tape to remove the sealing cover - front door.

AB-02910

3) Remove the front door inner pad.

CAUTION:
If the clip is damaged, replace it with a new part because the panel assembly - front door may be deformed.
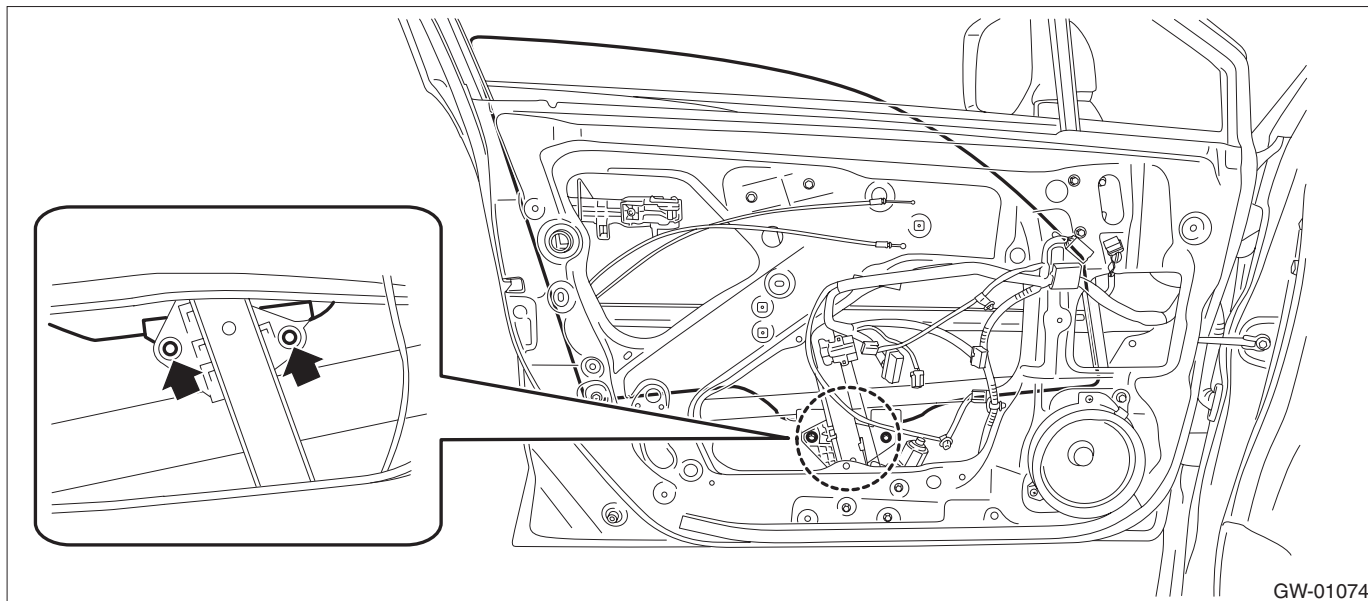4) Attach the battery ground cable and the switch - power window, and turn the ignition to ON. <Ref. to NT-5, BATTERY, NOTE, Note.>

5) Remove the glass assembly - front door.
(1) Operate the switch - power window to move the glass assembly - front door to the position where the mounting bolts can be seen.
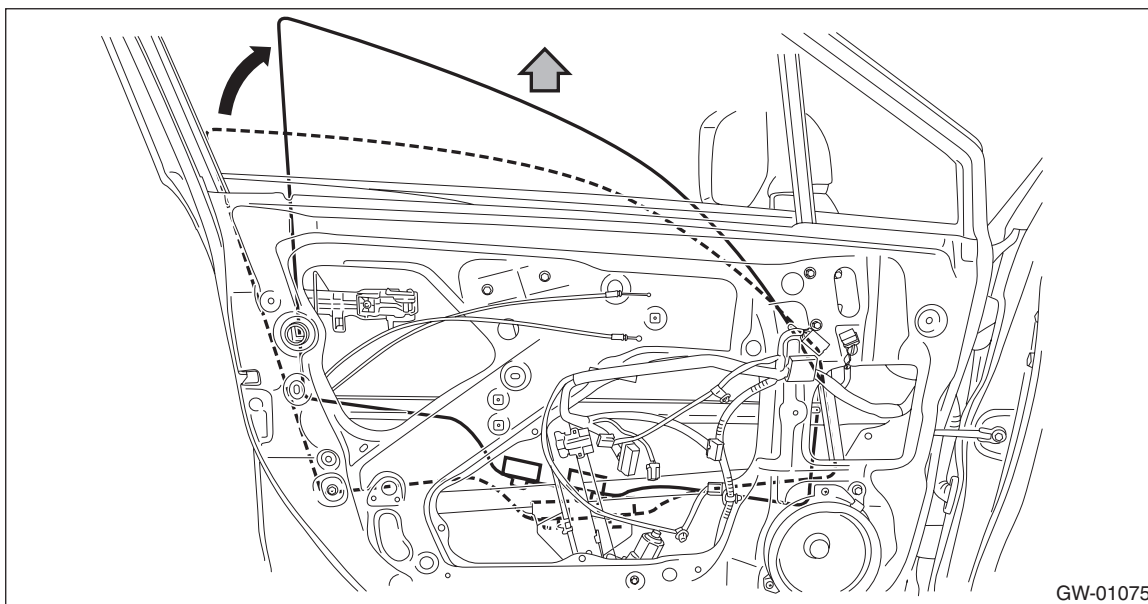(2) Remove the running channel - front door.
(3) Remove the mounting bolts from the glass assembly - front door.

GW-01074

(4) While tilting the glass, remove the glass assembly - front door.

CAUTION:
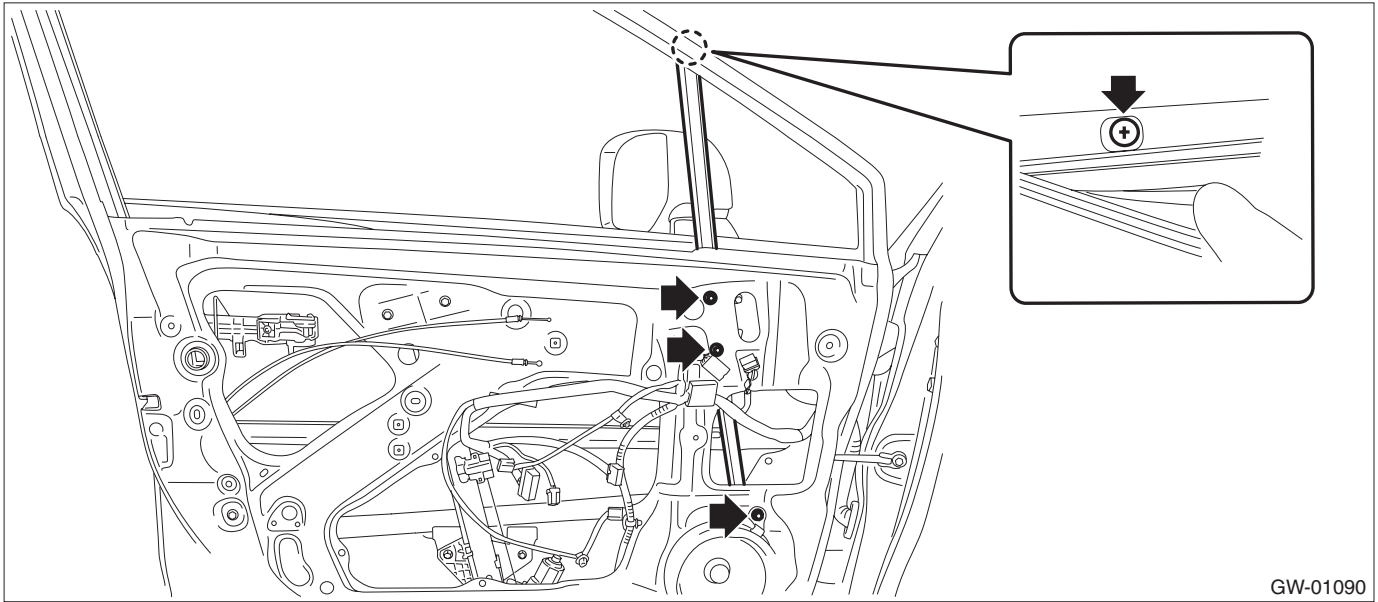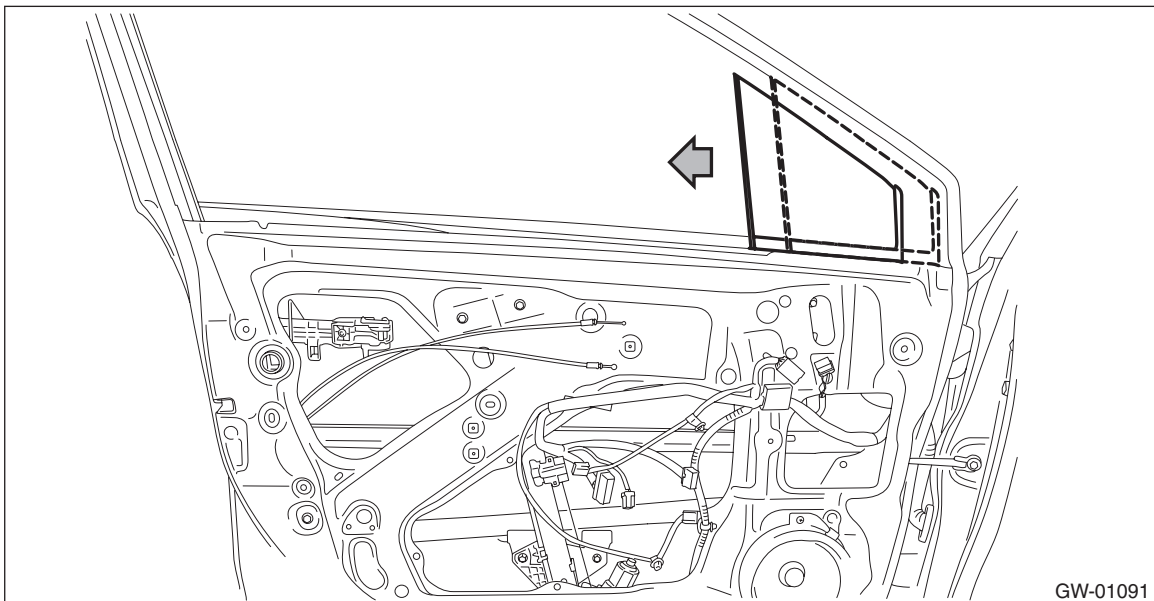**Avoid impact and damage to the glass assembly - front door.**

GW-01075

6) Remove the glass - front door partition.

(1) Remove the bolts and screws, and then remove the sash COMPL - partition.

GW-01090

(2) Remove the glass - front door partition.

GW-01091

B: INSTALLATION

CAUTION:
• **Check that the running channel - front door is securely fixed to the panel assembly - front door and to the sash COMPL - partition.**
• **Before installing the glass assembly - front door, check the lip of the running channel - front door for being everted or tuck-in.**
Install each part in the reverse order of removal.

Tightening torque:
Refer to "COMPONENT" of "General Description". <Ref. to GW-2, FRONT DOOR GLASS, COMPONENT, General Description.>