

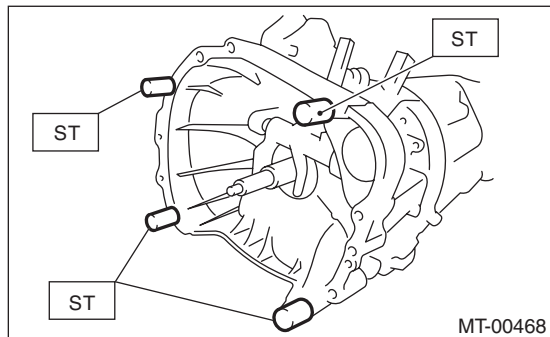
## 7. Preparation for Overhaul

### A: PROCEDURE

1) Clean oil, grease, dirt and dust from the transmission.

2) Attach the transmission to the ST.

ST 18632AA000 STAND ASSY



3) Apply oil to rotating parts before assembly.

4) When reusing disassembled parts, reinstall in the original positions and directions.

5) Gaskets, lock washers and lock nuts must be replaced with new parts.

6) Apply liquid gasket to the specified areas to prevent leakage.