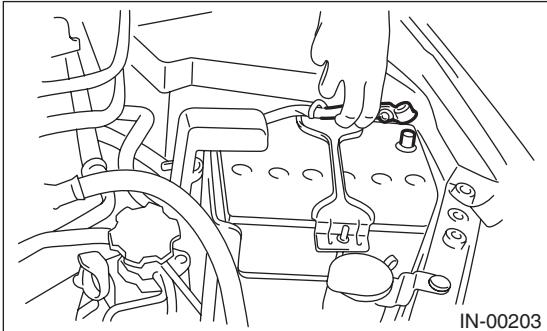


2. Starter

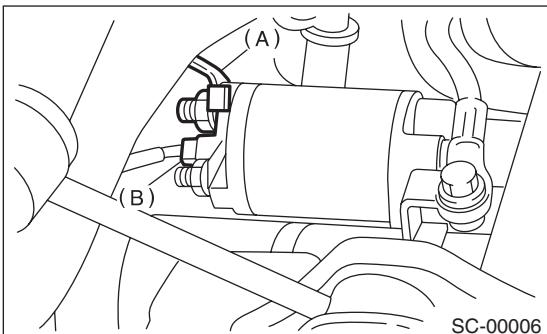
A: REMOVAL

- 1) Disconnect the ground cable from battery.

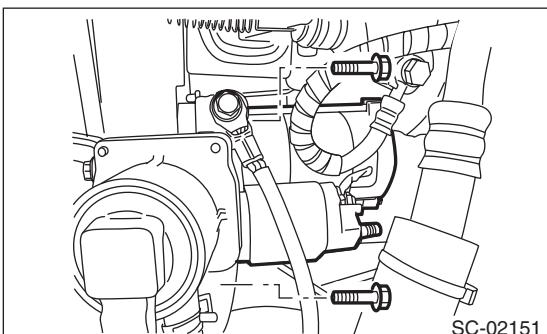


- 2) Remove the intercooler. <Ref. to IN(STI)-12, REMOVAL, Intercooler.> <Ref. to IN(w/o STI)-12, REMOVAL, Intercooler.>

- 3) Disconnect the connector (B) and terminal (A) from starter.



- 4) Remove the starter from transmission.

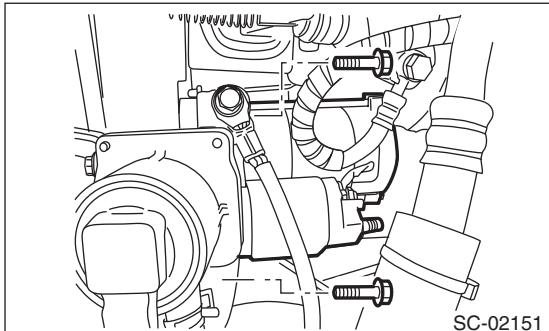


B: INSTALLATION

Install in the reverse order of removal.

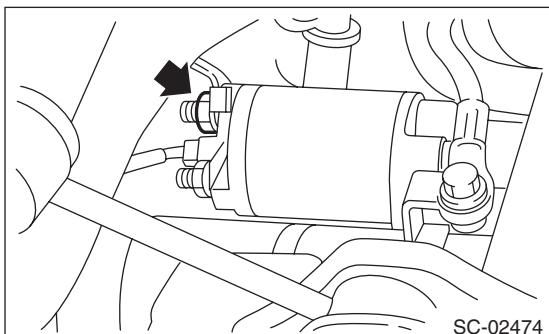
Tightening torque:

50 N·m (5.1 kgf·m, 36.9 ft-lb)



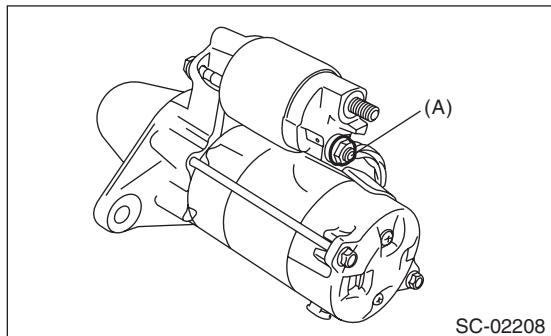
Tightening torque:

10 N·m (1.0 kgf·m, 7.4 ft-lb)



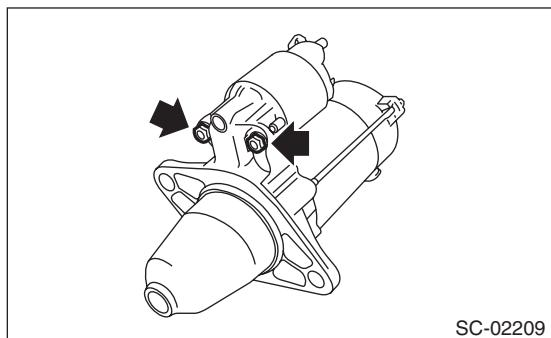
C: DISASSEMBLY**1. STI MODEL**

1) Disconnect cable from terminal M (A) of the magnet switch assembly.



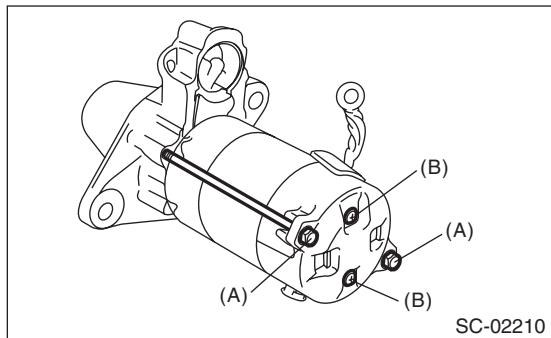
SC-02208

2) Remove the magnet switch assembly from the starter housing assembly.



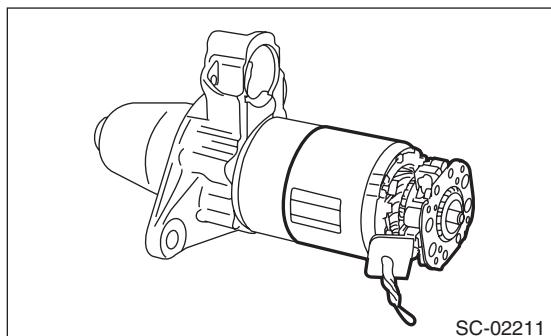
SC-02209

3) Remove through bolts (A) on both sides and the brush holder screws (B), and remove the starter cover assembly.



SC-02210

4) Remove the yoke assembly and brush holder assembly as a unit.

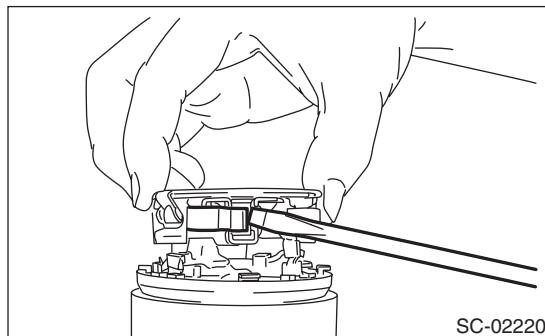


SC-02211

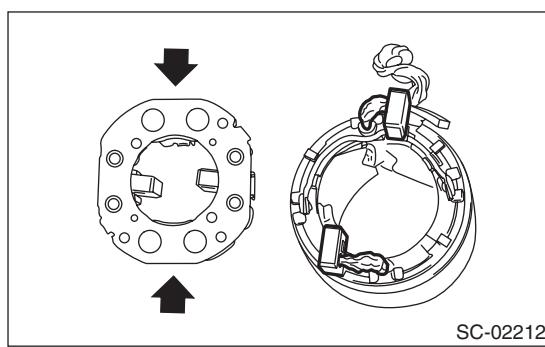
5) Remove the two brushes wired to the yoke assembly, and separate the yoke assembly and the brush holder assembly.

NOTE:

As shown in the figure, use a flat tip screwdriver, etc. to hold the brush spring and remove the brush.

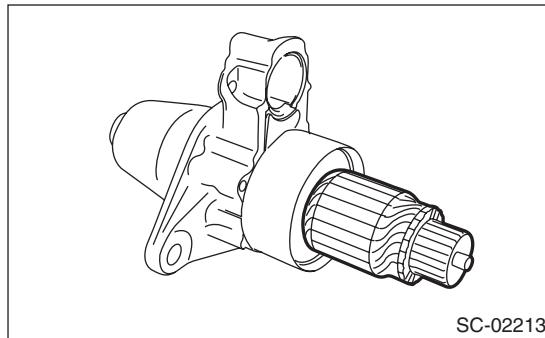


SC-02220



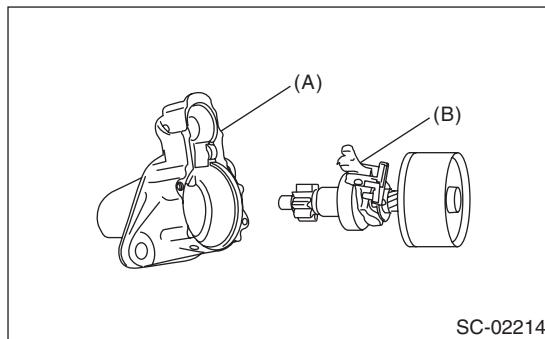
SC-02212

6) Remove the armature from the internal gear assembly.



SC-02213

7) Remove the starter housing assembly (A) then remove the shift lever (B).



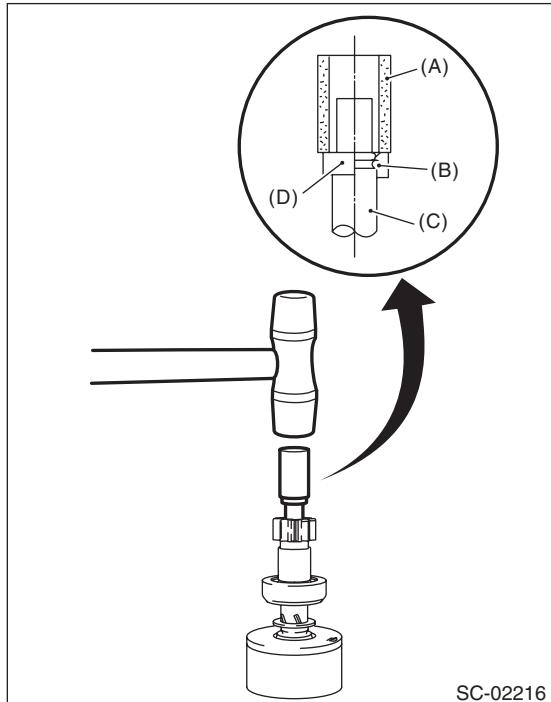
SC-02214

Starter

STARTING/CHARGING SYSTEMS

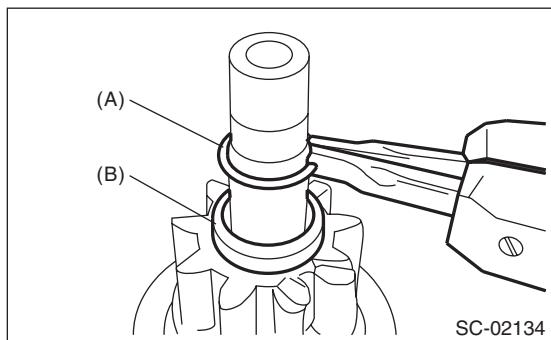
8) Use the following procedures to remove the overrunning clutch from the shaft.

(1) Use an appropriate tool (such as a fit socket wrench), and remove the stopper from snap ring by lightly tapping the stopper with a plastic hammer.

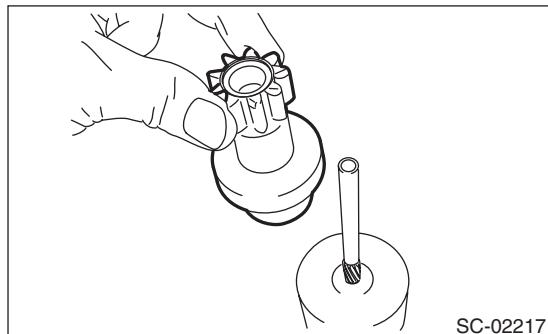


- (A) Appropriate tool
- (B) Snap ring
- (C) Shaft
- (D) Stopper

(2) Remove snap ring (A) from the shaft, and remove stopper (B).

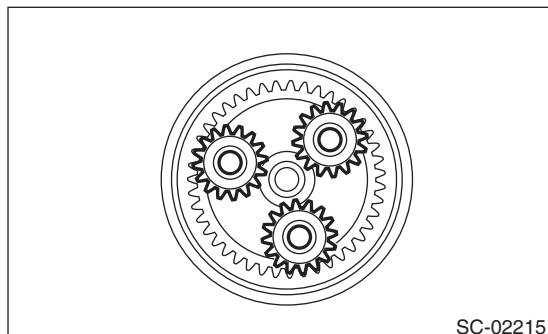


(3) Remove the overrunning clutch from the shaft.

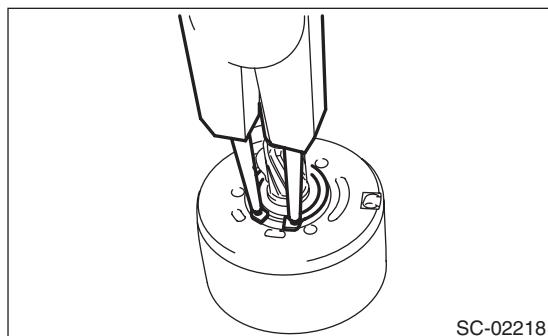


9) Use the following procedures to remove the shaft.

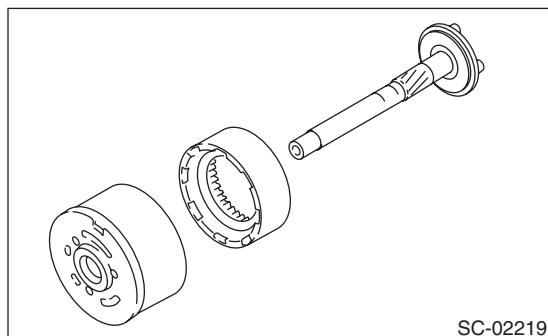
(1) Remove the starter plate, and remove the pinion gear.



(2) Remove the snap ring from the shaft.

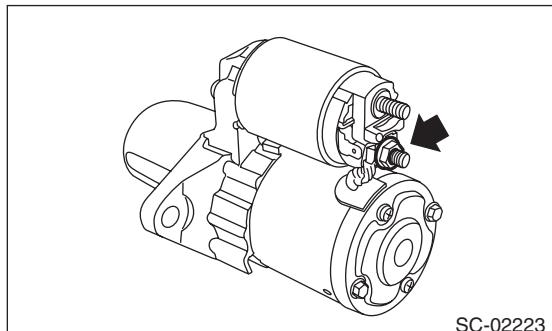


(3) Remove the shaft from the internal gear assembly.

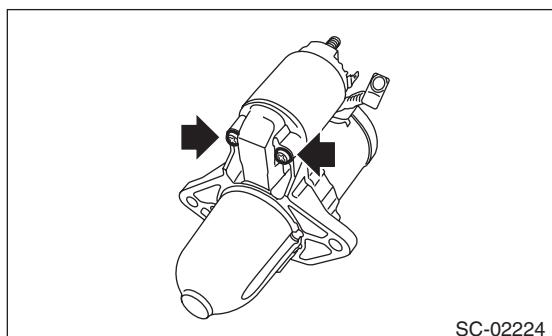


2. EXCEPT FOR STI MODEL

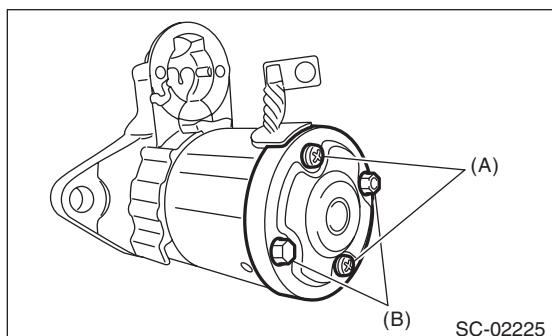
- 1) Disconnect the cable from the terminal M of the magnet switch assembly.



- 2) Remove the magnet switch assembly from the starter housing assembly.



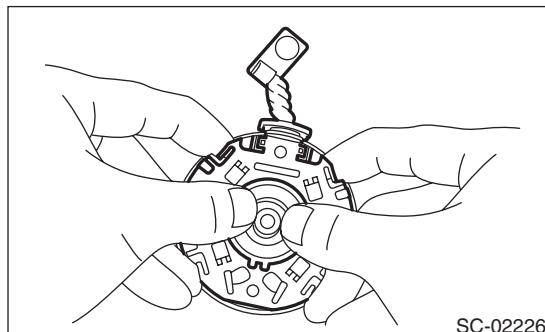
- 3) Remove screws (A) of the brush holder assembly, and through bolts (B) on both sides, and remove the starter cover assembly.



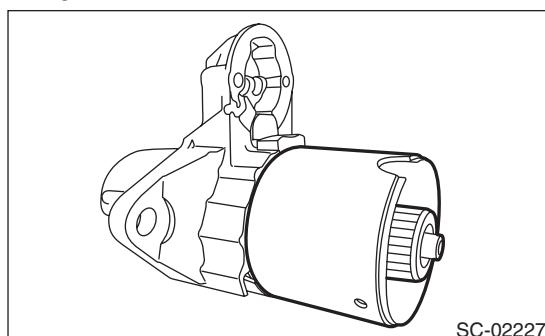
- 4) Remove the brush holder assembly from the armature assembly.

NOTE:

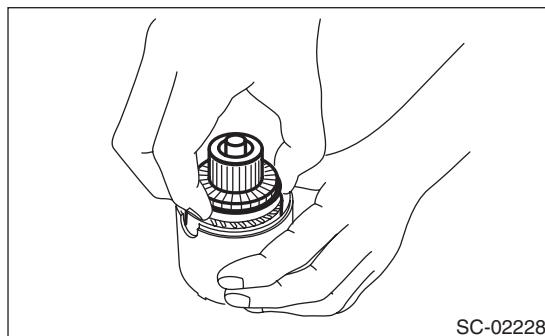
Hold the brush with your fingers so that the brush spring does not come flying out.



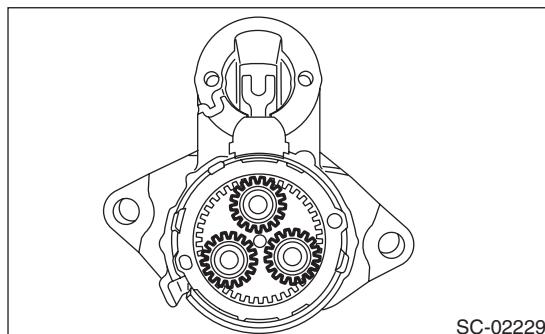
- 5) Remove the armature assembly and yoke assembly from the starter housing assembly together as a single unit.



- 6) Separate the armature assembly and yoke assembly.



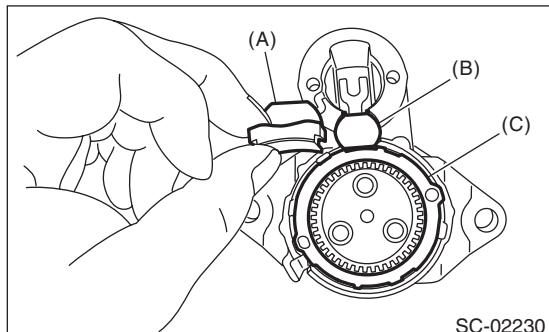
- 7) Remove the pinion gear from the internal gear assembly.



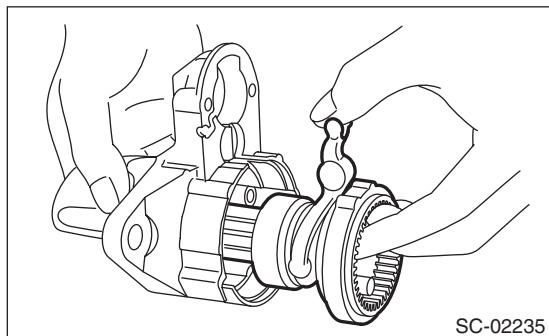
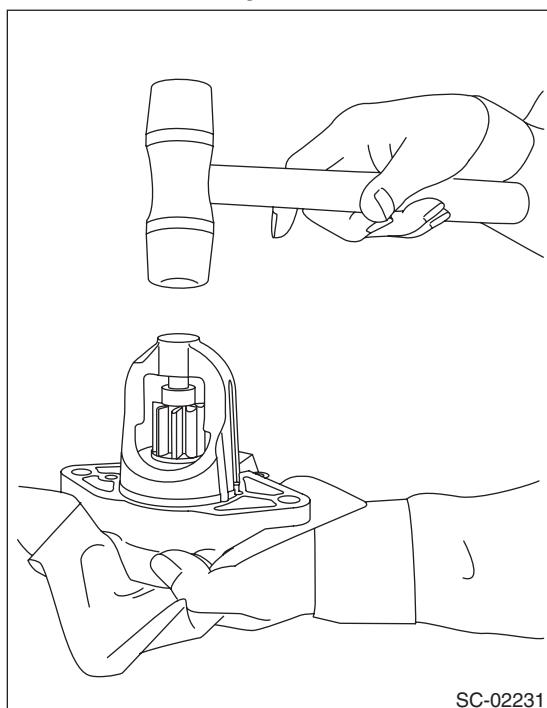
Starter

STARTING/CHARGING SYSTEMS

8) Remove seal rubber (A), plate (B), and seal rubber (C).

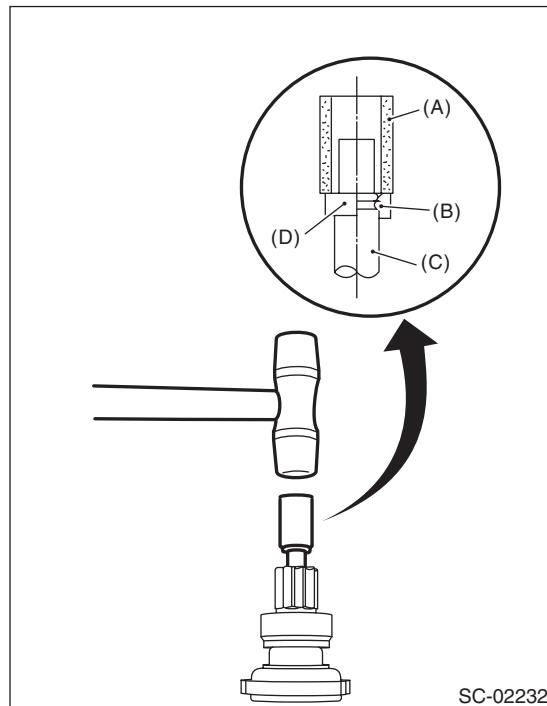


9) Lightly tap the starter housing assembly with a plastic hammer as shown in the figure, and remove the overrunning clutch, internal gear assembly, shaft and shift lever together as one unit.



10) Use the following procedures to remove the overrunning clutch from the shaft.

(1) Use an appropriate tool (such as a fit socket wrench), and remove the stopper from snap ring by lightly tapping the stopper with a plastic hammer.



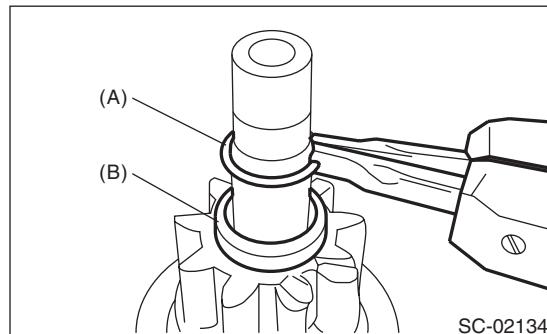
(A) Appropriate tool

(B) Snap ring

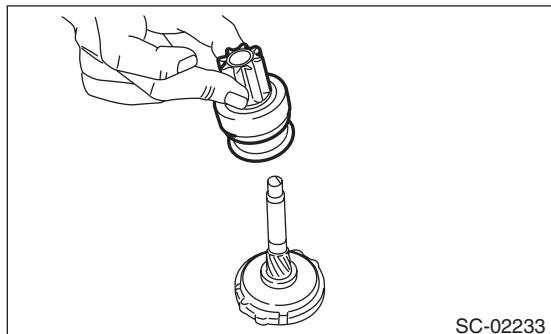
(C) Shaft

(D) Stopper

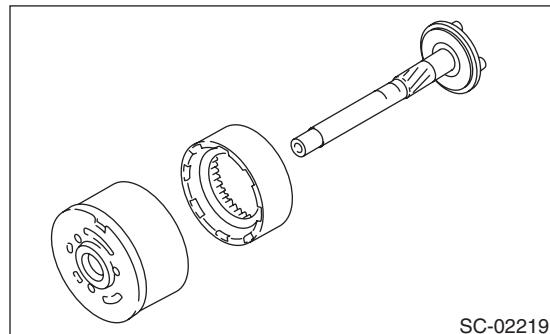
(2) Remove snap ring (A) from the shaft, and remove stopper (B).



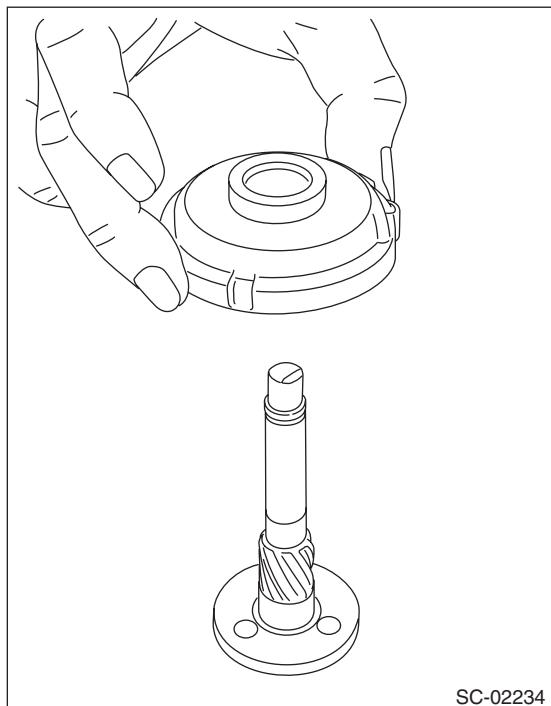
(3) Remove the overrunning clutch from the shaft.



(2) Assemble the shaft to the internal gear assembly.



11) Separate the internal gear assembly and shaft.

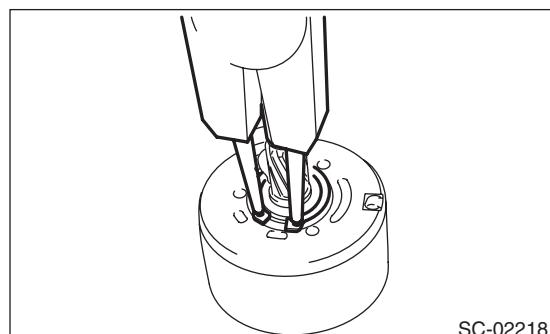


SC-02234

(3) Install the snap ring to shaft.

NOTE:

Use new snap rings.



SC-02218

(4) Apply grease to the pinion gear attachment area.

Grease:

DENSO HL50

(5) Attach the pinion gear to the pin.

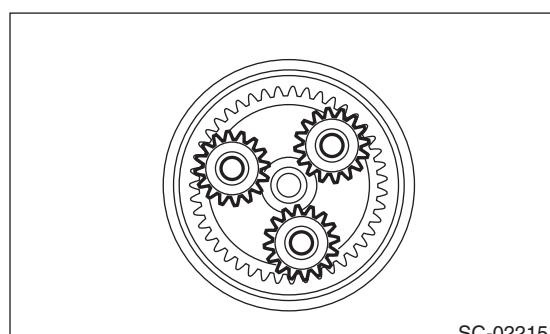
(6) Apply grease to the pinion gear, internal gear assembly, and on top of the shaft pin.

NOTE:

- Apply grease so that it contacts each gear.
- Be careful not to allow dirt to get in.

Grease:

DENSO HL50



SC-02215

(7) Install the starter plate.

Starter

STARTING/CHARGING SYSTEMS

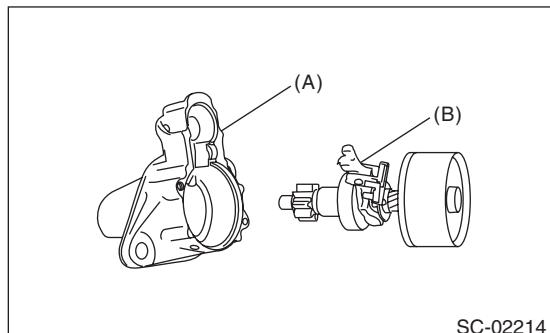
2) Assemble the overrunning clutch and shift lever (B) to the starter housing (A) as a unit.

NOTE:

Apply grease to the contact portion of the shift lever.

Grease:

DENSO HL50



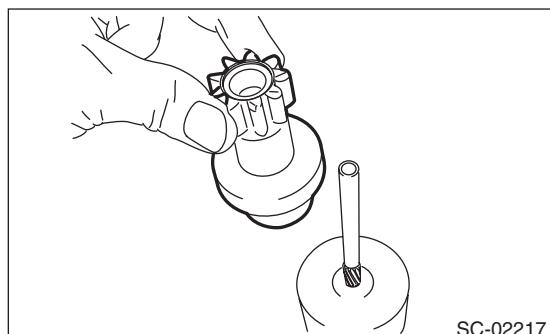
3) Assemble the overrunning clutch as follows:

(1) Apply grease to the spline portion of the shaft.

Grease:

DENSO HL50

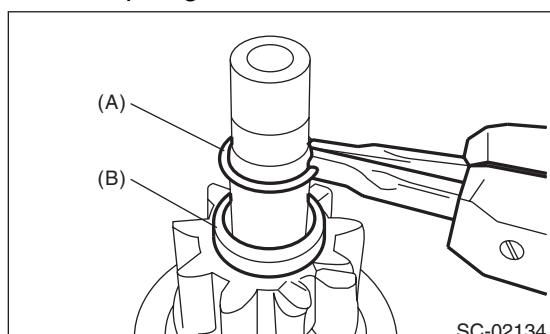
(2) Install the overrunning clutch to shaft.



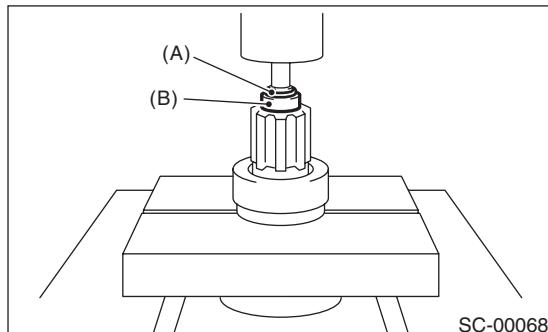
(3) Pass stopper (B) through the shaft, and attach snap ring (A).

NOTE:

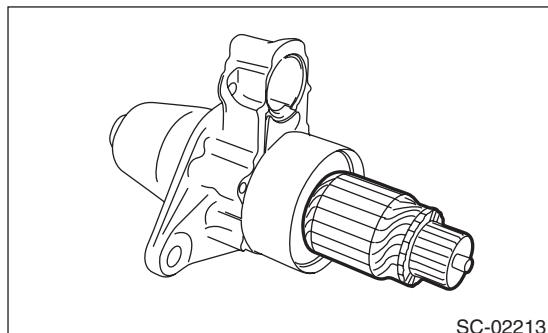
Use new snap rings.



(4) Using a press, pressure fit stopper (B) into snap ring (A).



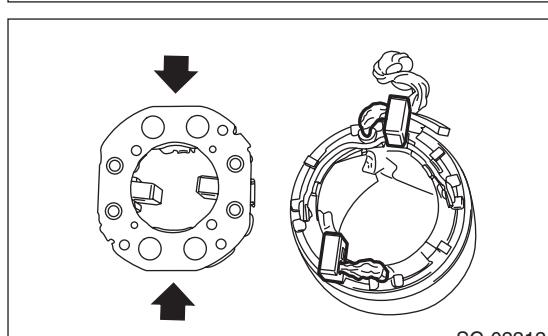
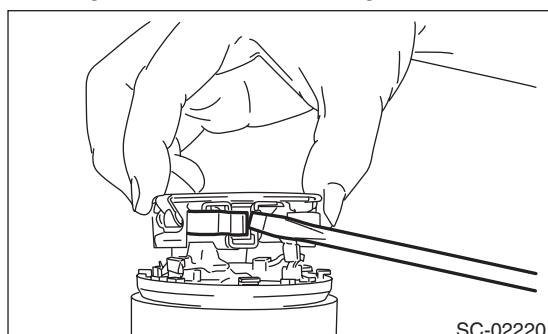
4) Install the armature to the internal gear assembly.



5) Attach the two brushes wired to the yoke assembly to the brush holder assembly.

NOTE:

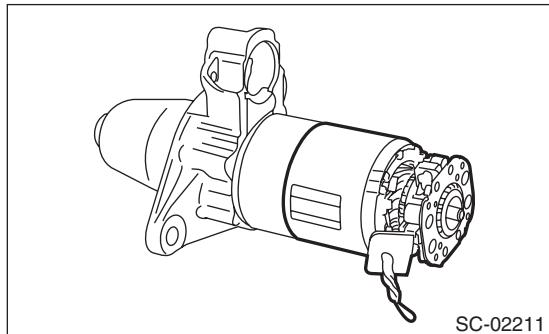
As shown in the figure, use a flat tip screwdriver, etc. to hold the brush spring and insert the brush while being careful not to damage the brush.



6) Install the yoke assembly and brush holder assembly as a single unit to the armature.

NOTE:

Spread the brush with your fingers, being careful not to damage the brush.



SC-02211

7) Install starter cover assembly to the brush holder assembly with screws (B).

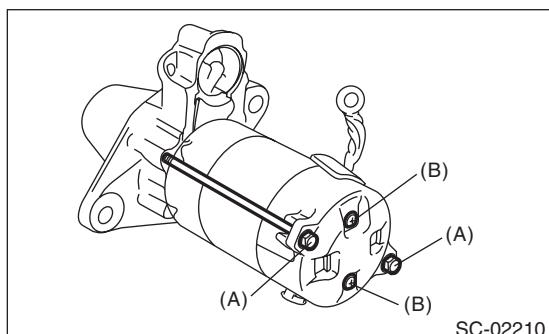
Tightening torque:

1.4 N·m (0.1 kgf-m, 1.0 ft-lb)

8) Tighten the through bolts (A) on both sides.

Tightening torque:

6 N·m (0.6 kgf-m, 4.4 ft-lb)

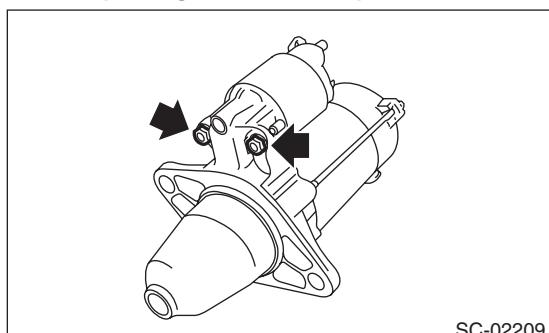


SC-02210

9) Attach the magnet switch assembly to the starter housing assembly.

Tightening torque:

7.5 N·m (0.8 kgf-m, 5.5 ft-lb)

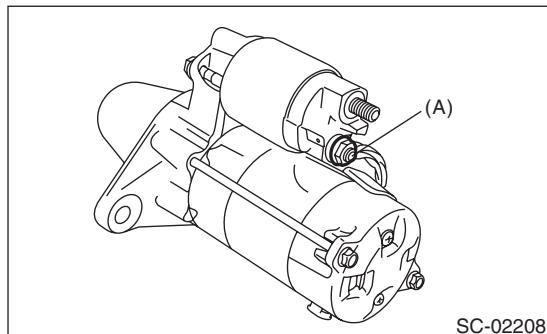


SC-02209

10) Connect terminal M (A) to magnet switch assembly.

Tightening torque:

10 N·m (1.0 kgf-m, 7.4 ft-lb)



SC-02208

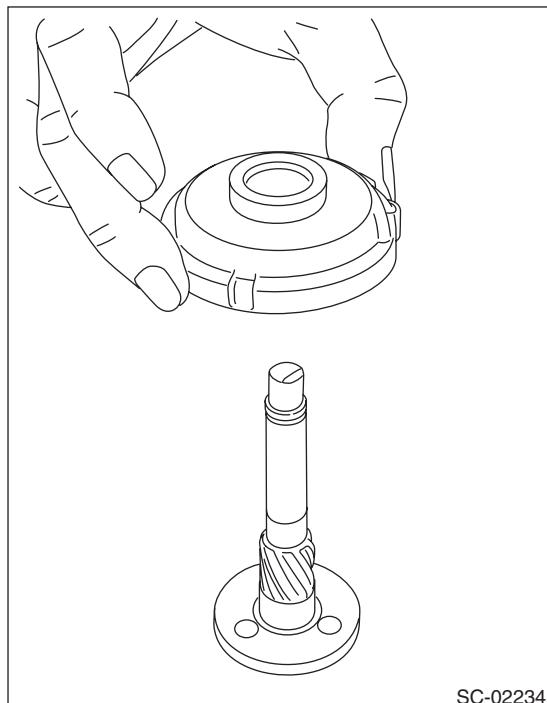
2. EXCEPT FOR STI MODEL

1) Apply grease to the shaft sliding surfaces of the internal gear assembly.

Grease:

Multemp #6129 or equivalent

2) Assemble the shaft to the internal gear assembly.



SC-02234

Starter

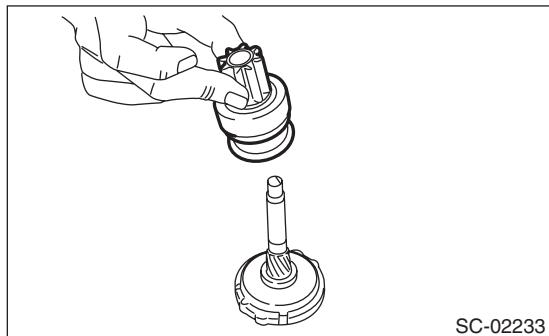
STARTING/CHARGING SYSTEMS

3) Assemble the overrunning clutch as follows:
(1) Apply grease to the spline portion of the shaft.

Grease:

Multemp #6129 or equivalent

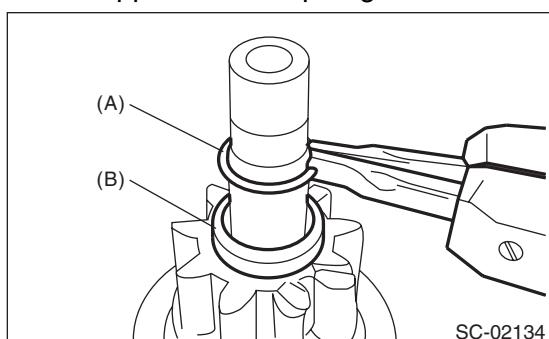
(2) Install the overrunning clutch to shaft.



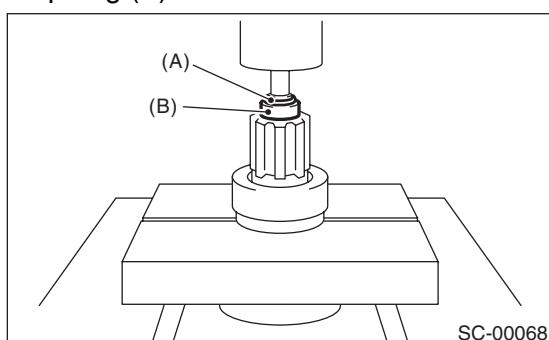
(3) Pass stopper (B) through the shaft assembly, and attach snap ring (A).

NOTE:

Use new stoppers and snap rings.



(4) Using a press, pressure fit stopper (B) into snap ring (A).



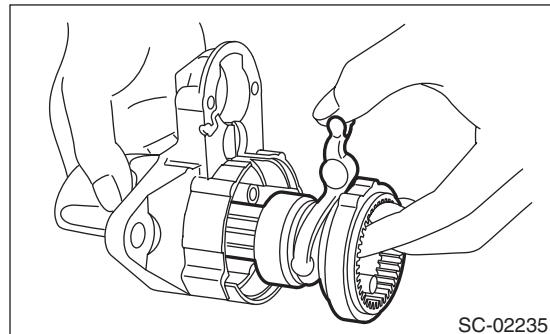
4) Assemble the overrunning clutch, internal gear assembly, shaft and shift lever as a single unit into the starter housing assembly.

NOTE:

Apply grease to the moving parts of the shift lever.

Grease:

Multemp #6129 or equivalent



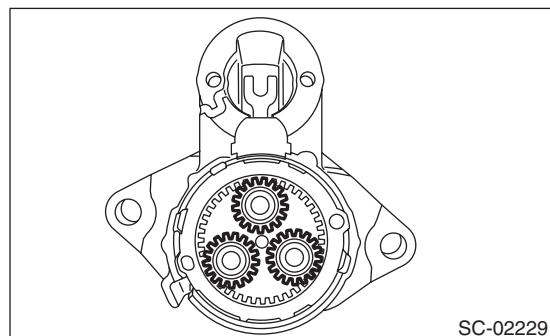
5) Apply grease to the inside of the internal gear assembly and pinion gear, and attach the pinion gear to the internal gear assembly.

NOTE:

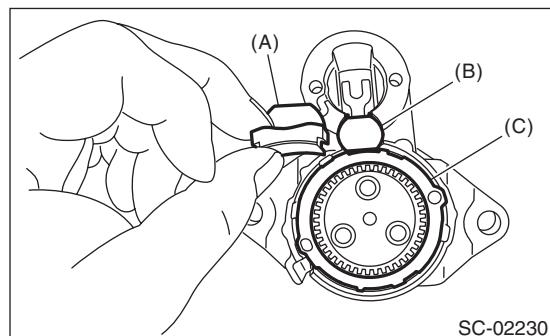
- Apply grease evenly to the contact surfaces of each gear.
- Be careful that no debris becomes attached.

Grease:

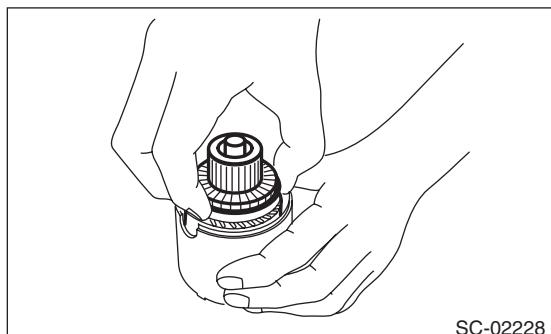
Molykote® AG650 or equivalent



6) Install seal rubber (A), plate (B), and seal rubber (C).



7) Assemble the armature assembly to the yoke assembly.

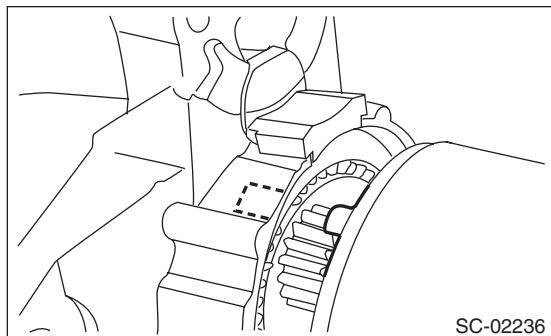


SC-02228

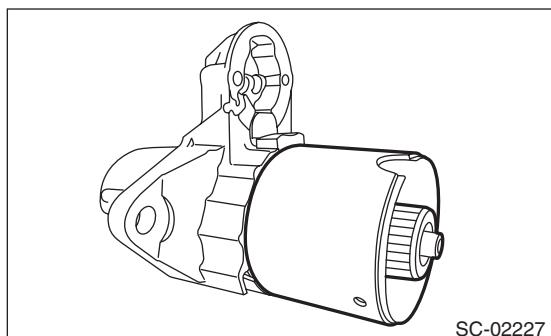
8) Attach the armature assembly and yoke assembly to the starter housing assembly together as a single unit.

NOTE:

As shown in the figure, match the protrusion of the yoke assembly to the cut out of the starter housing assembly.



SC-02236

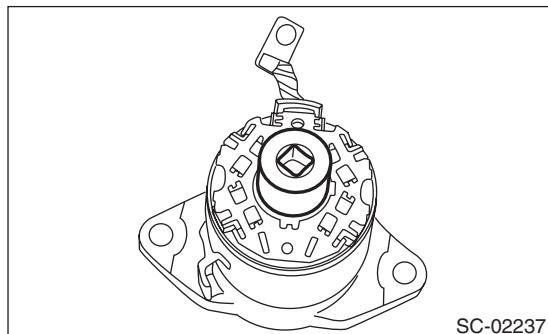


SC-02227

9) Use an appropriate tool (such as correctly sized socket wrenches) and attach the brush holder assembly to the armature assembly.

NOTE:

Be careful not to damage the brushes.



SC-02237

10) Secure starter cover assembly to the brush holder assembly with screws (A).

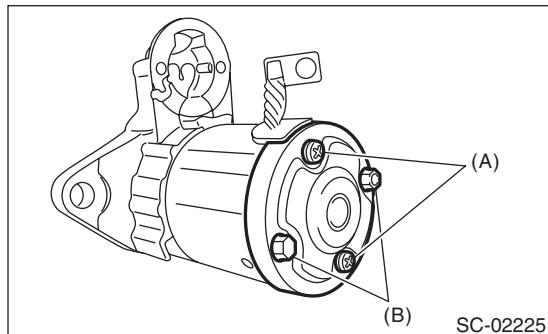
Tightening torque:

1.4 N·m (0.1 kgf-m, 1.0 ft-lb)

11) Install through bolts (B) on both sides.

Tightening torque:

6 N·m (0.6 kgf-m, 4.4 ft-lb)

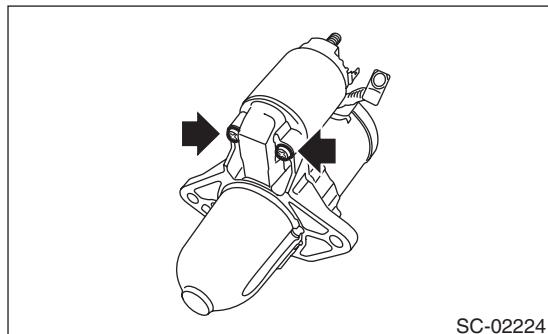


SC-02225

12) Attach the magnet switch assembly to the starter housing assembly.

Tightening torque:

7.5 N·m (0.8 kgf-m, 5.5 ft-lb)

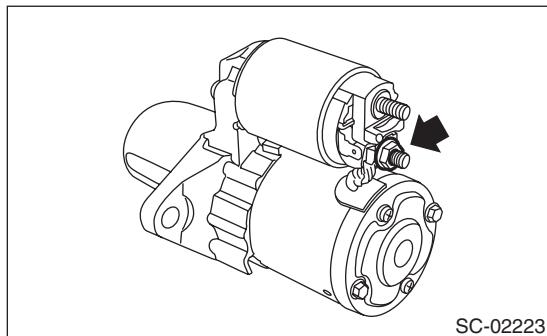


SC-02224

13) Attach the cable to the terminal M of the magnet switch assembly, and secure with nuts.

Tightening torque:

10 N·m (1.0 kgf-m, 7.4 ft-lb)

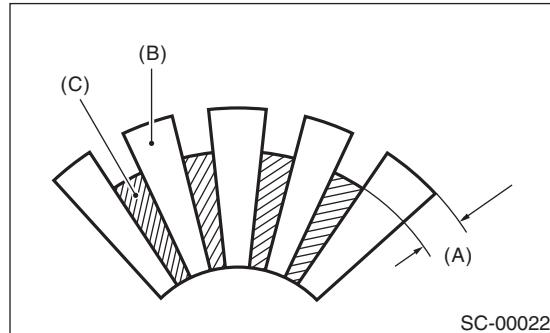


3) Check the depth of the segment mold. If it is not within the standard, replace the armature.

Depth of segment mold:

Standard

0.5 mm (0.020 in)



E: INSPECTION

1. ARMATURE

- 1) Check the commutator for signs of seizure or stepped wear caused by roughness of the surface. If there is light wear, use sandpaper to repair.
- 2) Check for runout on the commutator. If excessive, replace the armature.

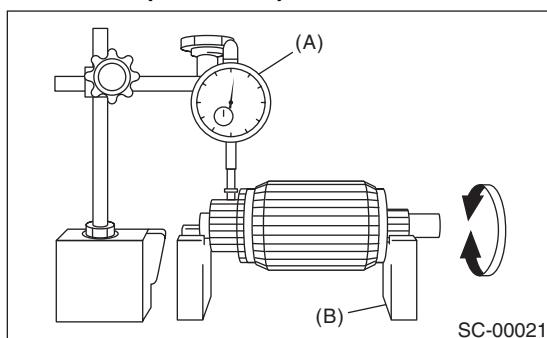
Commutator runout:

Standard

0.05 mm (0.0020 in)

Limit

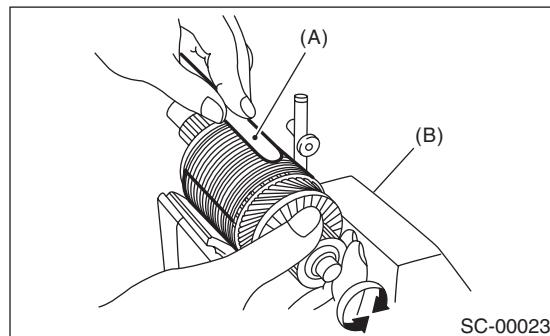
0.10 mm (0.0039 in)



(A) Dial gauge

(B) V-block

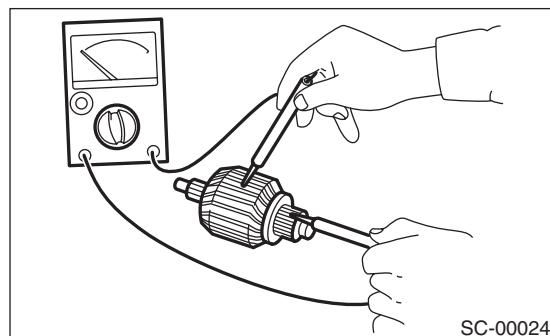
- 4) Place the armature on the growler tester to check for short circuits. While slowly turning the armature, support the steel sheet for the armature core. If the circuit of the armature is shorted, the steel sheet will vibrate, causing it to move towards the core. When the steel sheet has moved or vibrated, replace the armature.



(A) Steel sheet

(B) Growler tester

- 5) Use a circuit tester to touch the probe of one side to the commutator segment, and the other probe to the shaft. If there is continuity, replace the armature.



2. YOKE

Make sure that the pole is set at the predetermined position.

3. OVERRUNNING CLUTCH

Check that there is no wear or damage to the piston teeth. Replace the overrunning clutch if it is damaged.

Check that it rotates smoothly when rotated in the correct direction (counterclockwise) and does not return to the other direction. Replace the overrunning clutch if any fault is found.

CAUTION:

To prevent spilling of grease, do not clean the overrunning clutch with oil.

4. BRUSH AND BRUSH HOLDER

1) Measure the length of the brush. Replace if it exceeds service limits or there is abnormal wear or cracks.

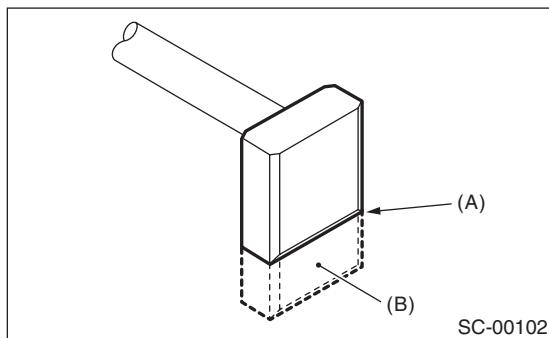
Brush length:

Standard

12.3 mm (0.484 in)

Limit

7.0 mm (0.276 in)



(A) Service limit line

(B) Brush

2) Check that the brush moves smoothly in the brush holder.

3) Measure the brush spring force with a spring scale. Replace the brush holder if below the service limit.

Brush spring force:

Standard

15.9 — 19.5 N (1.62 — 1.99 kgf, 3.57 — 4.38 lbf) (When new)

Limit

2.5 N (0.25 kgf, 0.56 lbf)

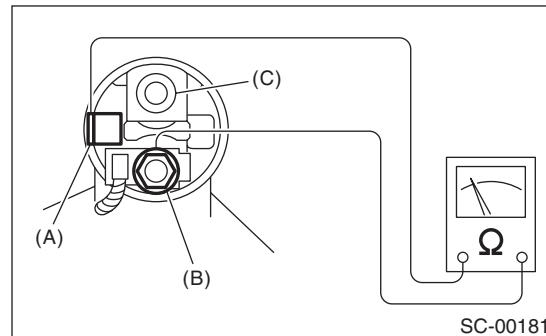
5. SWITCH ASSEMBLY

Using a circuit tester (set to "ohm"), check that there is continuity between terminals S and M, and between terminal S and ground.

Also check to be sure there is no continuity between M terminal and B.

Resistance between switch assembly terminals:

Terminals	Standard
S — M	1 Ω or less
S — Ground	1 Ω or less
M — B	1 MΩ or more



(A) S terminal

(B) M terminal

(C) B terminal

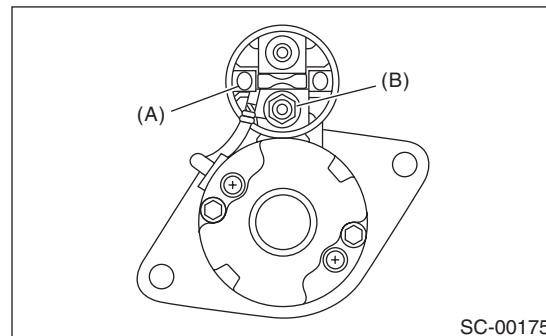
6. SWITCH ASSEMBLY OPERATION

1) Using a lead wire, connect the terminal S of switch assembly to positive terminal of battery, and starter body to ground terminal of battery. The pinion should be forced endwise on shaft.

NOTE:

With the pinion forced endwise on shaft, starter motor can sometimes rotate because current flows, through pull-in coil, to motor. This is not a problem. 2) Disconnect the connector from terminal M. Then using a lead wire, connect the positive terminal of battery and terminal M, and ground terminal to starter body.

In this test set up, the pinion should return to its original position even when it is pulled out with a screwdriver.



(A) Terminal S

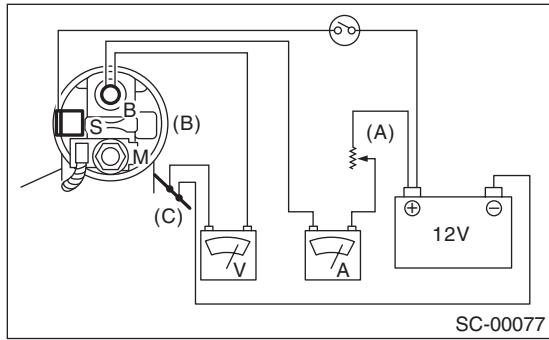
(B) Terminal M

7. PERFORMANCE TEST

The starter should be submitted to performance tests whenever it has been overhauled, to assure its satisfactory performance when installed on the engine.

Three performance tests, no-load test, load test, and lock test, are presented here; however, if the load test and lock test cannot be performed, carry out at least the no-load test.

For these performance tests, use the circuit shown in figure.



- (A) Variable resistance
- (B) Magnet switch
- (C) Starter body

1) Adjust the variable resistance with the switch on until the voltage is 11 V, and read the value displayed by the ammeter to measure starter speed. Compare these values with the standard.

No-load test (standard):

Voltage/Current

6MT

Max. 11 V/90 A or less

5MT

Max. 11 V/95 A or less

Rotating speed

6MT

2,860 rpm or more

5MT

2,500 rpm or more

2) Apply the specified braking torque to starter. The condition is normal if the current draw and starter speed are within standard.

Load test (standard):

Voltage/Load

6MT

8 V/9.3 N·m (0.9 kgf-m, 6.9 ft-lb) or more

5MT

7.5 V/8.84 N·m (0.9 kgf-m, 6.5 ft-lb) or more

Current/Speed

6MT

280 A/860 rpm or more

5MT

300 A/870 rpm or more

3) With the starter stalled, or not rotating, measure the torque developed and current draw when the voltage is adjusted to standard voltage.

Lock test (standard):

Voltage/Current

6MT

4 V/515 A or less

5MT

4 V/680 A or less

Torque

6MT

16 N·m (1.6 kgf-m, 11.8 ft-lb) or more

5MT

17 N·m (1.7 kgf-m, 12.5 ft-lb) or more

8. OTHER INSPECTIONS

Check that the starter does not have deformation, cracks and any other damage.