

General Description

FRONT SUSPENSION

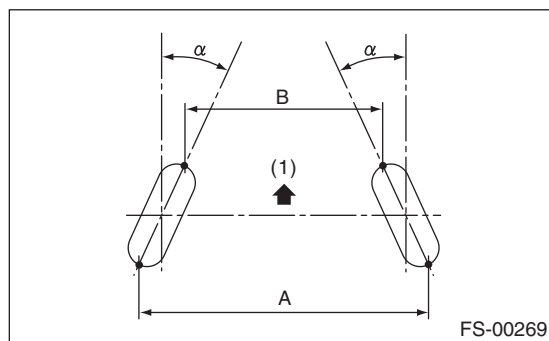
1. General Description

A: SPECIFICATION

Model		Except for STI model	STI model
Front	Wheel arch height (Tolerance: $+12\text{ mm}$ -24 mm ($+0.47\text{ in}$ -0.94 in))	376 (14.8)	371 (14.6)
	Camber (Tolerance: $\pm 0^\circ 45'$ Differences between RH and LH: 45' or less)	$-0^\circ 50'$	$-0^\circ 45'$
	Caster (Referential Value)	$6^\circ 30'$	$6^\circ 30'$
	Steering angle (Tolerance: $\pm 1.5^\circ$)	Inner wheel	36.6°
		Outer wheel	32.2°
	Toe-in	0 \pm 3 (0 \pm 0.12) Toe angle (sum of both wheels): 0 $^\circ \pm 0^\circ 15'$	
Kingpin angle (Referential Value)		15 $^\circ 15'$	15 $^\circ 15'$
Rear	Wheel arch height (Tolerance: $+12\text{ mm}$ -24 mm ($+0.47\text{ in}$ -0.94 in))	370 (14.6)	365 (14.4)
	Camber (Tolerance: $\pm 0^\circ 45'$ Differences between RH and LH: 45' or less)	17-inch tire: $-1^\circ 35'$	$-1^\circ 30'$
	Toe-in	0 \pm 3 (0 \pm 0.12) Toe angle (sum of both wheels): 0 $^\circ \pm 0^\circ 15'$	
	Thrust angle (Tolerance: $\pm 0^\circ 30'$)	0 $^\circ$	

NOTE:

- Front and rear toe-in and front camber can be adjusted. Adjust if the toe-in or camber tolerance exceeds specifications.
- Other items indicated in the specifications is not equipped with adjustment mechanisms. If other items exceed specifications, check the suspension parts and connections for deformation. If defective, replace with new parts.

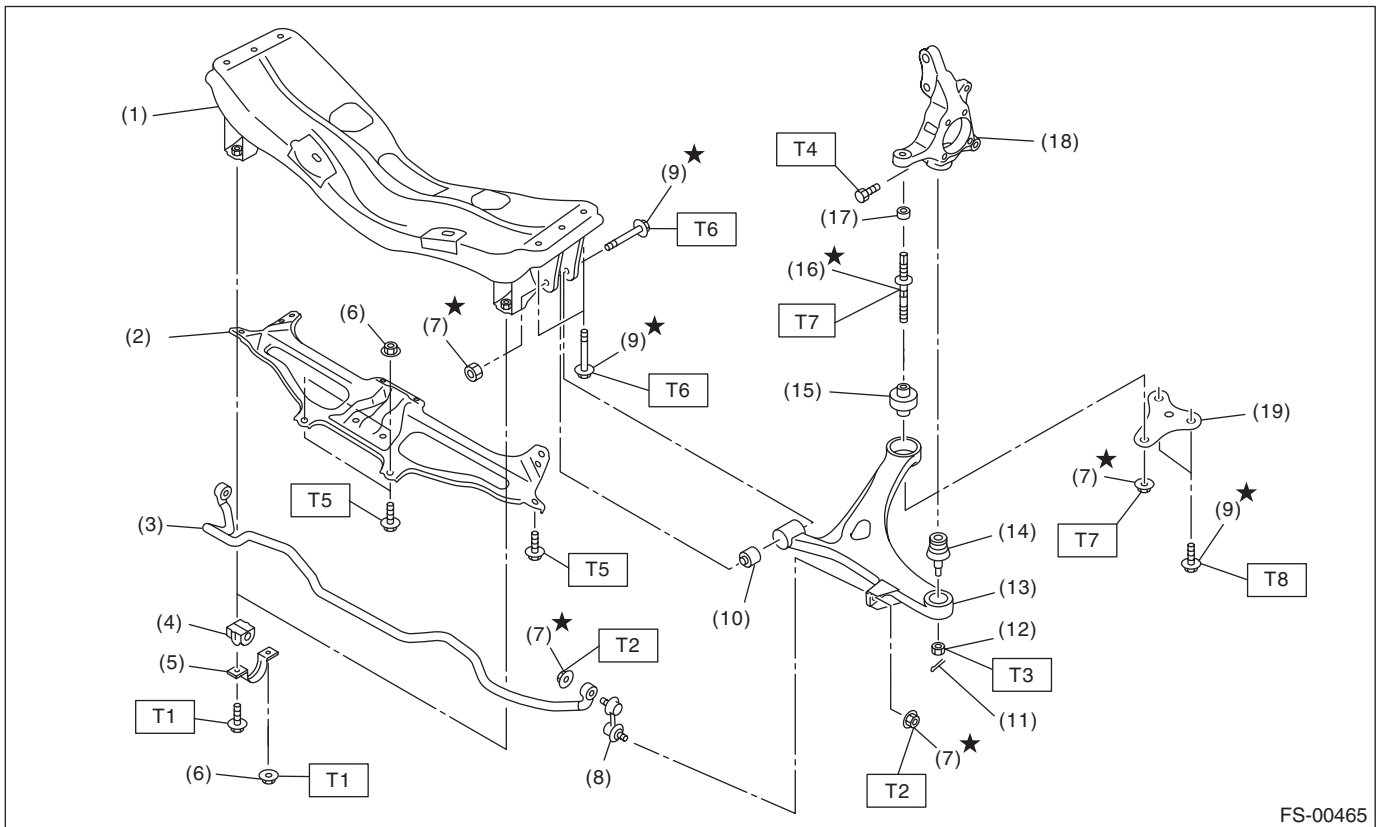


(1) Front

A – B = Positive: Toe-in, Negative: Toe-out

α = Individual toe angles

- **Except for STI model**



- | | |
|-------------------------------|--------------------|
| (1) Front crossmember | (11) Cotter pin |
| (2) Crossmember support plate | (12) Castle nut |
| (3) Stabilizer | (13) Front arm |
| (4) Bushing | (14) Ball joint |
| (5) Bracket | (15) Rear bushing |
| (6) Flange nut | (16) Stud bolt |
| (7) Flange nut | (17) Stopper |
| (8) Stabilizer link | (18) Housing |
| (9) Bolt | (19) Support plate |
| (10) Front bushing | |

T1: 25 (2.5, 18.4)

T2: 38 (3.9, 28.0)

T3: 39 (4.0, 28.8)

T4: 50 (5.1, 36.9)

T5: 60 (6.1, 44.3)

T6: 95 (9.7, 70.1)

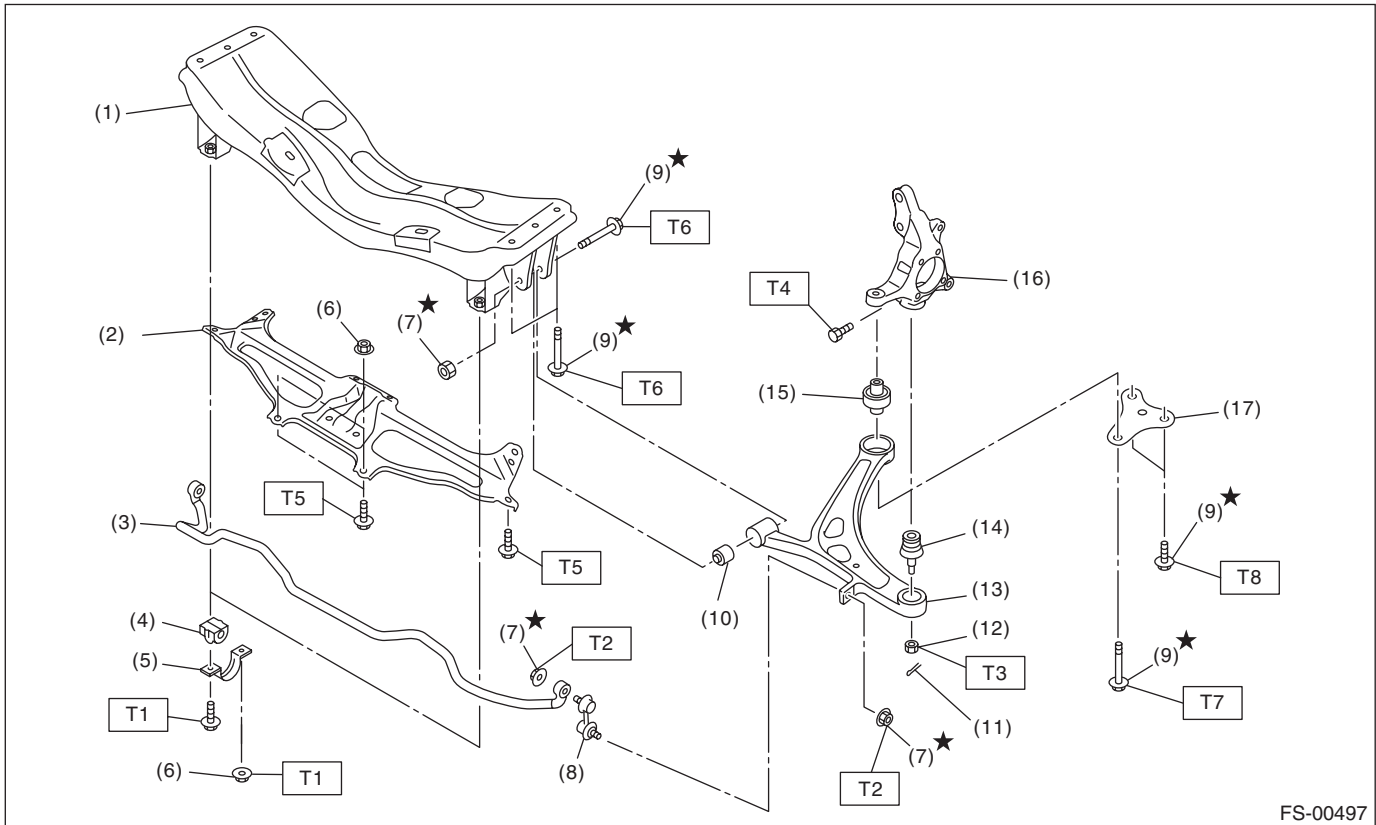
T7: 110 (11.2, 81.1)

T8: 150 (15.3, 110.6)

General Description

FRONT SUSPENSION

• STI model



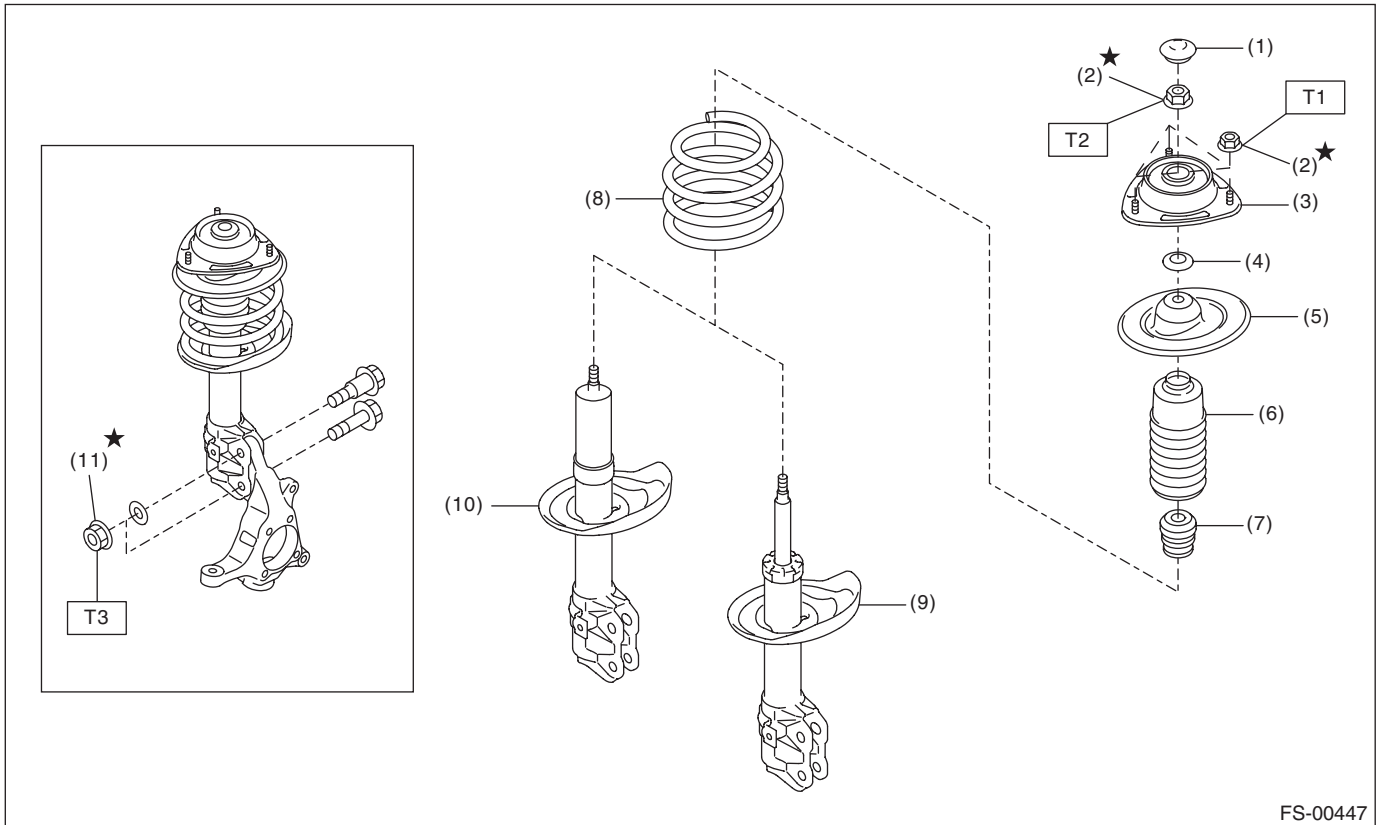
- (1) Front crossmember
- (2) Crossmember support plate
- (3) Stabilizer
- (4) Bushing
- (5) Bracket
- (6) Flange nut
- (7) Flange nut
- (8) Stabilizer link
- (9) Bolt

- (10) Front bushing
- (11) Cotter pin
- (12) Castle nut
- (13) Front arm
- (14) Ball joint
- (15) Pillow ball bushing
- (16) Housing
- (17) Support plate

Tightening torque: N·m (kgf-m, ft-lb)

- T1: 25 (2.5, 18.4)**
- T2: 38 (3.9, 28.0)**
- T3: 39 (4.0, 28.8)**
- T4: 50 (5.1, 36.9)**
- T5: 60 (6.1, 44.3)**
- T6: 95 (9.7, 70.1)**
- T7: 140 (14.3, 103.3)**
- T8: 150 (15.3, 110.6)**

• Strut



FS-00447

- | | |
|-----------------------|-----------------------------------|
| (1) Dust seal | (7) Helper (standard damper only) |
| (2) Self-locking nut | (8) Coil spring |
| (3) Strut mount | (9) Strut (standard damper) |
| (4) Spacer | (10) Strut (inverted damper) |
| (5) Upper spring seat | (11) Flange nut |
| (6) Dust cover | |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 20 (2.0, 14.8)

T2: 55 (5.6, 40.6)

T3: 155 (15.8, 114.3)

C: CAUTION

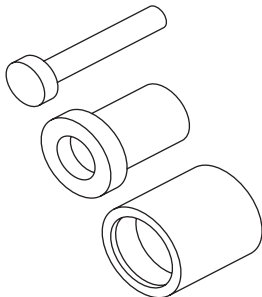
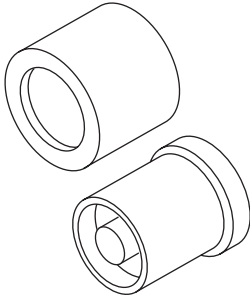
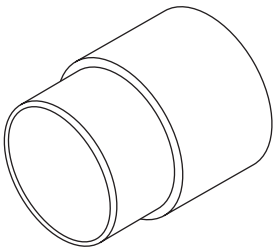
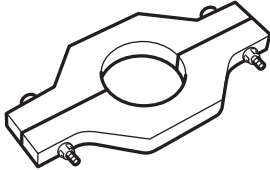
- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Use SUBARU genuine grease etc. or equivalent. Do not mix grease etc. of different grades or manufacturers.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.

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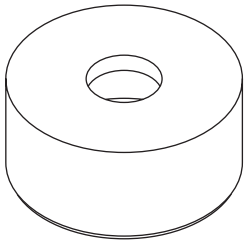
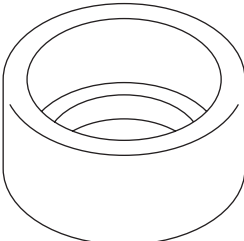
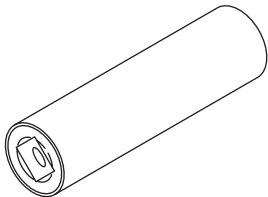
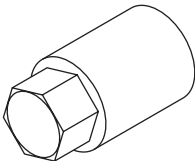
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-927680000</p>	927680000	INSTALLER & REMOVER SET	Used for replacing front arm front bushing.
 <p>ST20099AE020</p>	20099AE020	INSTALLER & REMOVER	Used for replacing pillow ball bushing of aluminum front arm.
 <p>ST28099PA010</p>	28099PA010	HOUSING STAND	<ul style="list-style-type: none"> Used for removing pillow ball bushing of aluminum front arm. Used together with INSTALLER & REMOVER (20099AE020).
 <p>ST18723AA000</p>	18723AA000	REMOVER	<ul style="list-style-type: none"> Used for assembling pillow ball bushing of aluminum front arm. Used together with INSTALLER & REMOVER (20099AE020).

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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST20299AG000</p>	20299AG000	REMOVER	<ul style="list-style-type: none"> Used for replacing front arm rear bushing. Used together with BASE (20299AG010).
 <p>ST20299AG010</p>	20299AG010	BASE	<ul style="list-style-type: none"> Used for replacing front arm rear bushing. Used together with REMOVER (20299AG000).
 <p>ST20299AG020</p>	20299AG020	STUD BOLT SOCKET	Used for removing and installing the stud bolt for front arm installing portion.
 <p>ST20399AG000</p>	20399AG000	STRUT MOUNT SOCKET	Used for disassembling and assembling strut mount.

2. GENERAL TOOL

TOOL NAME	REMARKS
Alignment gauge	Used for measuring wheel alignment.
Alignment gauge adapter	Used for measuring wheel alignment.
Turning radius gauge	Used for measuring wheel alignment.
Toe-in gauge	Used for toe-in measurement.
Dial gauge	Used for damper strut measurement.
Coil spring compressor	Used for strut assembly/disassembly.

Wheel Alignment

FRONT SUSPENSION

2. Wheel Alignment

A: INSPECTION

Check the following items before performing the wheel alignment measurement.

- Tire inflation pressure
- Uneven wear of RH and LH tires, or difference of sizes
- Tire runout
- Excessive play and wear of ball joint
- Excessive play and wear of tie-rod end
- Excessive play of wheel bearing
- Right and left wheel base imbalance
- Deformation and excessive play of steering link
- Deformation and excessive play of suspension parts

Check, adjust and measure the wheel alignment in accordance with the procedures indicated in the figure.

Wheel arch height (front and rear wheels) <Ref. to FS-9, WHEEL ARCH HEIGHT, INSPECTION, Wheel Alignment.>
↓
Camber (front and rear wheels) <Ref. to FS-10, CAMBER, INSPECTION, Wheel Alignment.>
↓
Caster (front wheel) <Ref. to FS-12, CASTER, INSPECTION, Wheel Alignment.>
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Steering angle <Ref. to FS-12, STEERING ANGLE, INSPECTION, Wheel Alignment.>
↓
Front wheel toe-in <Ref. to FS-12, FRONT WHEEL TOE-IN, INSPECTION, Wheel Alignment.>
↓
Rear wheel toe-in <Ref. to FS-13, REAR WHEEL TOE-IN, INSPECTION, Wheel Alignment.>
↓
Thrust angle <Ref. to FS-15, THRUST ANGLE, INSPECTION, Wheel Alignment.>