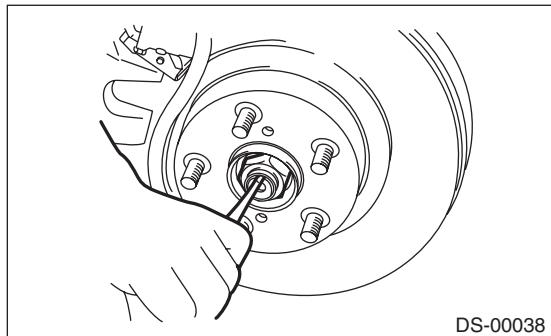


## 8. Rear Drive Shaft

### A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Lift up the vehicle, and then remove the rear wheels.
- 3) Lift the crimped section of axle nut.



DS-00038

- 4) Remove the axle nut using a socket wrench while depressing the brake pedal.

**CAUTION:**

**Do not loosen the axle nut while the rear axle is loaded. Doing so may damage the hub bearing.**

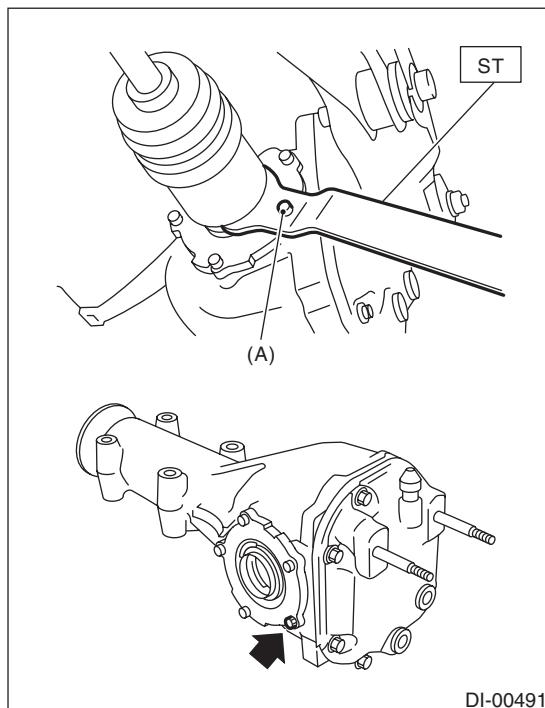
- 5) Drain differential gear oil.
- 6) Remove the rear trailing link. <Ref. to RS-10, REMOVAL, Rear Trailing Link.>
- 7) Remove the rear lateral link. <Ref. to RS-16, REMOVAL, Rear Lateral Link.>

- 8) Remove the rear drive shaft from the rear differential by using the ST.

ST 28099PA100 DRIVE SHAFT REMOVER

**NOTE:**

Fit the ST to the bolts as shown in the figure to prevent damage of the side bearing retainer.

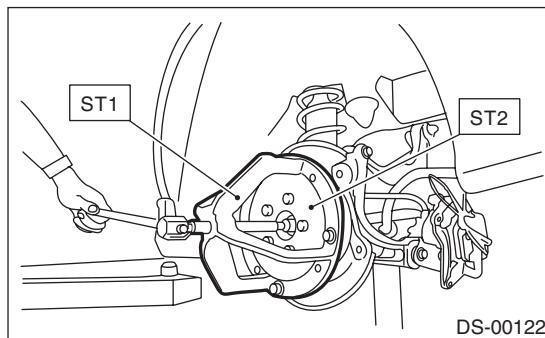


(A) Bolt

- 9) Remove the rear drive shaft from the rear axle. If it is hard to remove, use ST1 and ST2.

ST1 926470000 AXLE SHAFT PULLER

ST2 28099PA110 AXLE SHAFT PULLER PLATE



DS-00122

### B: INSTALLATION

1) Replace the rear differential side oil seal. <Ref. to DI-56, REPLACEMENT, Rear Differential Side Oil Seal.>

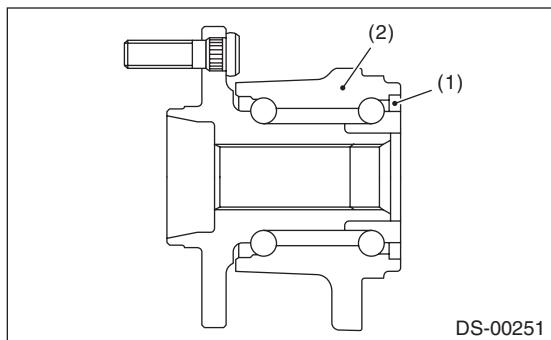
#### NOTE:

After pulling out the drive shaft, be sure to replace with a new oil seal.

2) Insert the EBJ into rear hub splines.

#### CAUTION:

- Be careful not to damage the magnetic encoder.
- Do not get closer the tool which charged magnetism to magnetic encoder.



(1) Magnetic encoder  
(2) Rear hub unit bearing

3) Draw the rear drive shaft into specified position.

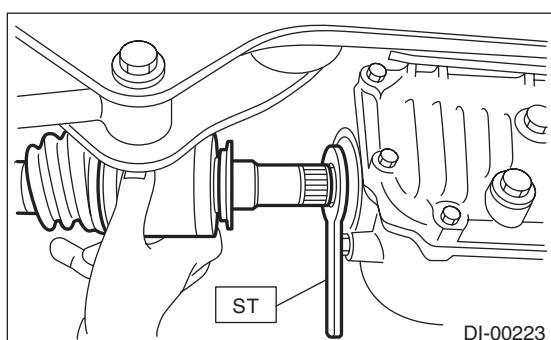
#### CAUTION:

**Do not hammer drive shaft when installing it.**

4) Tighten the axle nut temporarily.

5) Using the ST, install the rear drive shaft to the rear differential.

ST 28099PA090 OIL SEAL PROTECTOR



6) Attach the links to the rear housing and tighten them to the specified torque.

#### CAUTION:

For parts which are not reusable, refer to COMPONENT. <Ref. to RS-3, COMPONENT, General Description.>

#### Tightening torque:

##### *Stabilizer link*

**38 N·m (3.87 kgf-m, 28 ft-lb)**

##### *Shock absorber*

**80 N·m (8.16 kgf-m, 59 ft-lb)**

##### *Rear lateral link*

**80 N·m (8.16 kgf-m, 59 ft-lb)**

##### *Trailing link*

**90 N·m (9.18 kgf-m, 66.4 ft-lb)**

7) While pressing the brake pedal, tighten the new axle nuts to the specified torque.

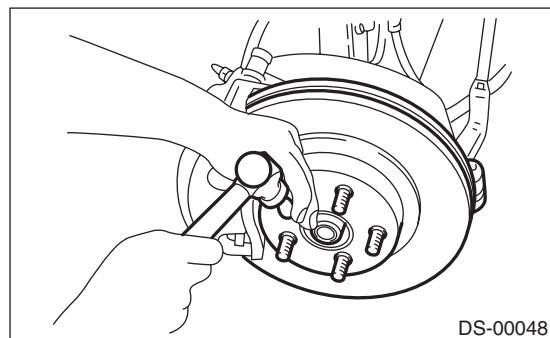
#### CAUTION:

**Do not apply weight to the rear axle before tightening the axle nut. Doing so may damage the hub bearing.**

#### Tightening torque:

**190 N·m (19.37 kgf-m, 140.1 ft-lb)**

8) Lock the axle nut securely.



9) Fill differential gear oil.

10) Install the rear wheels.

#### Tightening torque:

**100 N·m (10.20 kgf-m, 73.8 ft-lb)**

11) Connect the battery ground terminal.

12) Inspect the wheel alignment and adjust if necessary.

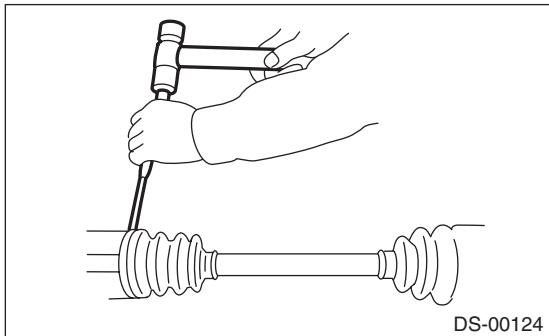
### C: DISASSEMBLY

#### 1. EXCEPT FOR STI MODEL

1) Using a flat tip screwdriver or plier, loosen the boot band on the large end of DOJ boot.

**CAUTION:**

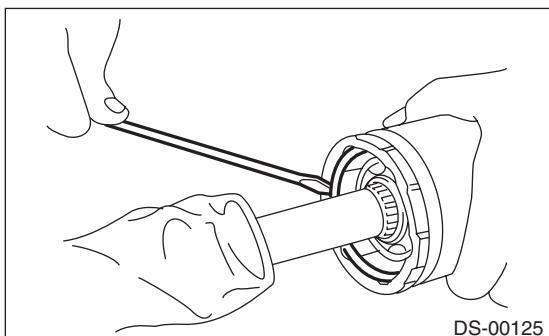
Be careful not to damage the boot.



2) Remove the boot band on the small end of DOJ boot in the same manner.

3) Remove the large end of DOJ boot from DOJ outer race.

4) Remove the round snap ring at the neck of DOJ outer race with a flat tip screwdriver.



5) Take out the DOJ outer race from the shaft assembly.

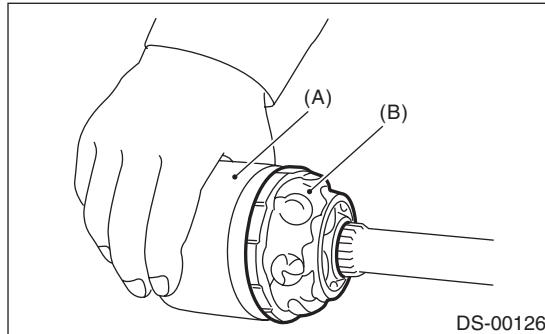
6) Wipe off the grease and take out the ball bearings.

**CAUTION:**

**The grease is a special grease (grease for constant velocity joints). Do not mix with other greases.**

**NOTE:**

Disassemble exercising care not to lose balls.



(A) Outer race

(B) Grease

7) To remove the cage from inner race, turn the cage by a half pitch to the track groove of inner race and shift the cage.

8) Using pliers, remove the snap ring fixing the inner race to the shaft.

9) Take out the DOJ inner race.

10) Take off the DOJ cage from shaft and remove the DOJ boot.

**CAUTION:**

**Wrap shaft splines with vinyl tape to protect the boot from scratches.**

11) Remove the EBJ boot using the same procedures as for the DOJ boot.

**NOTE:**

The EBJ is a non-disassembly part, so the drive shaft disassembly stops here.

# Rear Drive Shaft

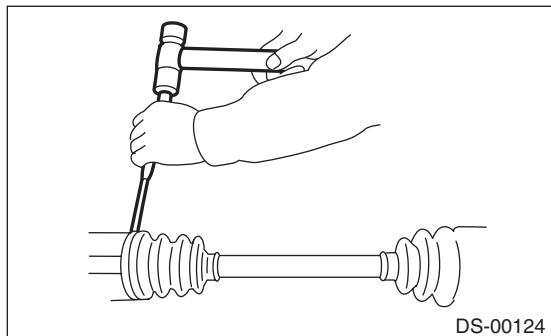
## DRIVE SHAFT SYSTEM

### 2. STI MODEL

1) Using a flat tip screwdriver or plier, loosen the boot band on the large end of EDJ boot.

#### CAUTION:

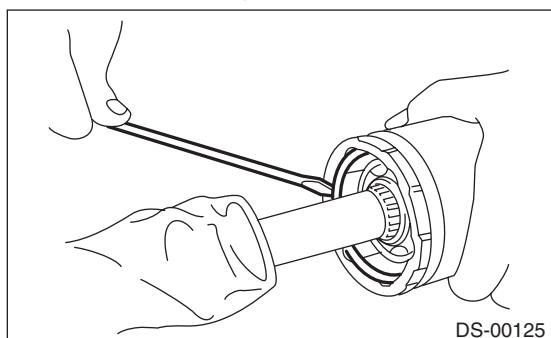
Be careful not to damage the boot.



2) Remove the boot band on the small end of EDJ boot in the same manner.

3) Remove the large end of EDJ boot from EDJ outer race.

4) Remove the round snap ring at the neck of EDJ outer race with a flat tip screwdriver.



5) Remove the EDJ outer race from shaft assembly.

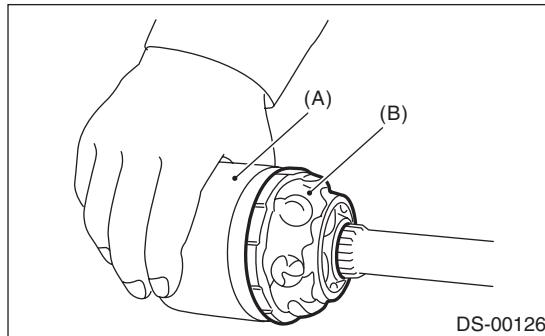
6) Wipe off the grease and take out the ball bearings.

#### CAUTION:

The grease is a special grease (grease for constant velocity joints). Do not mix with other greases.

#### NOTE:

Disassemble exercising care not to lose balls.



(A) Outer race

(B) Grease

7) To remove the cage from inner race, turn the cage by a half pitch to the track groove of inner race and shift the cage.

8) Using pliers, remove the snap ring fixing the inner race to the shaft.

9) Take out the EDJ inner race.

10) Take off the EDJ cage from shaft and remove the EDJ boot.

#### CAUTION:

Wrap shaft splines with vinyl tape to protect the boot from scratches.

11) Remove the EBJ boot using the same procedures as for the EDJ boot.

#### NOTE:

The EBJ is a non-disassembly part, so the drive shaft disassembly stops here.

### D: ASSEMBLY

#### 1. STI MODEL

##### CAUTION:

Wrap shaft splines with vinyl tape to protect the boot from scratches.

##### NOTE:

Use specified grease.

##### EBJ side:

NKG814

##### EDJ side:

NKG814

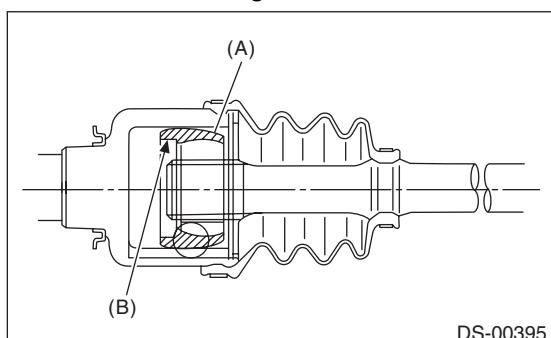
1) Install the EBJ boot to the specified position, and fill it with 50 to 60 g (1.76 to 2.12 oz) of specified grease.

2) Place the EDJ boot at the center of shaft.

3) Insert the EDJ cage onto shaft.

##### NOTE:

Insert the cage with the cutout portion facing the shaft end, since the cage has an orientation.

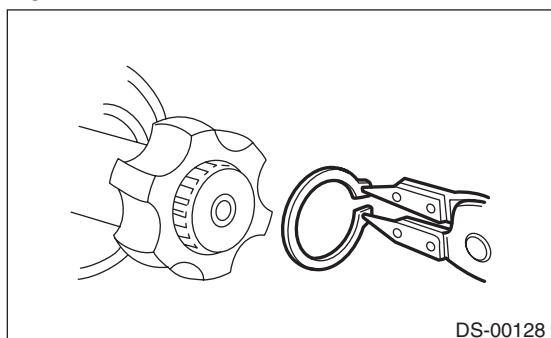


(A) Cage  
(B) Cutout portion

4) Install the EDJ inner race on shaft and fix the snap ring in place with pliers.

##### NOTE:

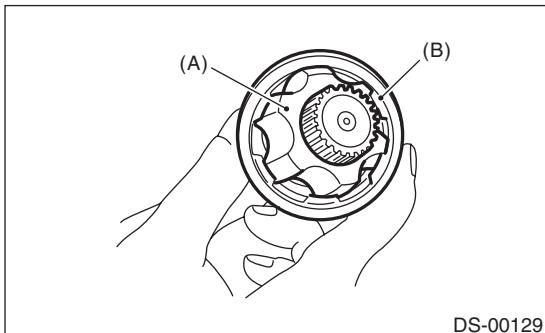
Confirm that the snap ring is completely fitted in the shaft groove.



5) Install the cage to inner race fixed upon shaft.

##### NOTE:

Fit the cage with the protruding section aligned with the track on the inner race, and turn by a half pitch.



DS-00129

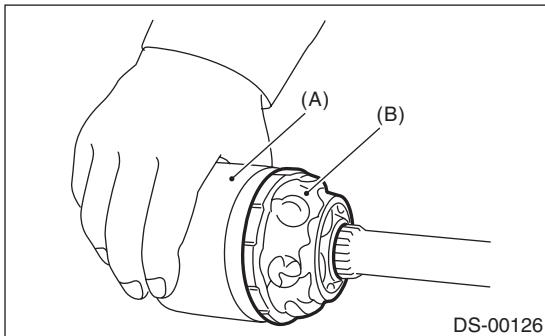
(A) Inner race  
(B) Cage

6) Fill 80 to 90 g (2.82 to 3.17 oz) of specified grease into the inner side of the EDJ outer race.

7) Apply a thin coat of specified grease to the cage pocket and ball.

8) Insert the ball bearings into the cage pocket.

9) Align the outer race track and ball positions, and place the shaft, inner race, cage and ball bearings in the original positions, and then fix outer race in place.



DS-00126

(A) Outer race  
(B) Grease

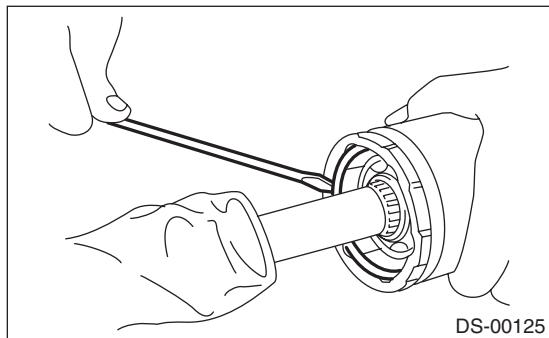
## Rear Drive Shaft

### DRIVE SHAFT SYSTEM

10) Install the snap ring in the groove on the EDJ outer race.

NOTE:

- Assure that the balls, cage and inner race are completely fitted in the outer race of EDJ.
- Use care not to place the matched position of snap ring in the ball groove of outer race.
- Pull the shaft lightly and assure that the circlip is completely fitted in the groove.



DS-00125

11) Apply an even coat of the specified grease [20 to 30 g (0.71 to 1.06 oz)] to the entire inner surface of boot. Also apply grease to the shaft.

12) Install the EDJ boot taking care not to twist it.

NOTE:

- The inside of the large end of EDJ boot and the boot groove shall be cleaned so as to be free from grease and other substances.
- When installing the EDJ boot, position the outer race of EDJ at center of the stroke.

13) Put a new band through the clip and wind twice in the band groove of the boot.

14) Pinch the end of band with pliers. Hold the clip and tighten securely.

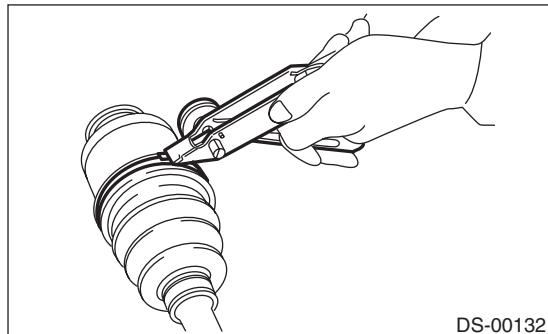
NOTE:

When tightening boot, use care so that the air within the boot is appropriate.

15) Tighten the band using the ST.  
ST 925091000 BAND TIGHTENING TOOL

NOTE:

Tighten the band until it cannot be moved by hand.



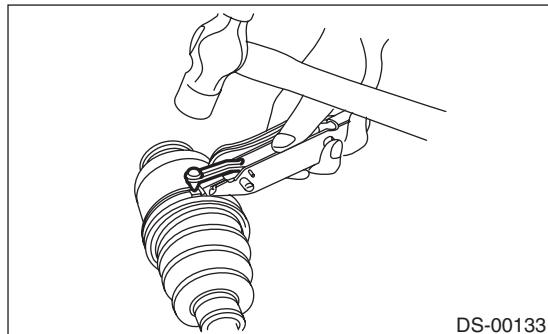
DS-00132

16) Tap the clip with the punch provided at the end of the ST.

ST 925091000 BAND TIGHTENING TOOL

NOTE:

Tap to an extent that the boot underneath is not damaged.



DS-00133

17) Cut off the band with an allowance of about 10 mm (0.39 in) left from the clip and bend this allowance over the clip.

NOTE:

Be careful so that the end of the band is in close contact with clip.

18) Install the EBJ boot using the same procedures as for the EDJ boot.

19) Extend and retract the EDJ repeatedly to provide an equal coating of grease.

### 2. EXCEPT FOR STI MODEL

#### CAUTION:

Wrap shaft splines with vinyl tape to protect the boot from scratches.

#### NOTE:

Use specified grease.

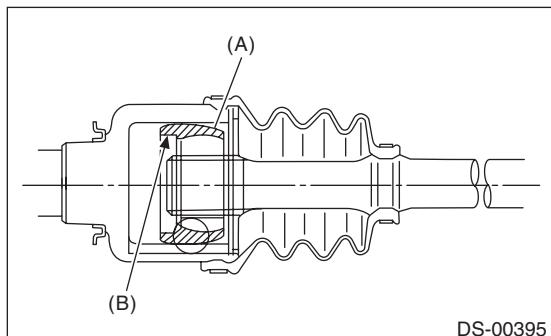
**EBJ side:**  
NKG814

**DOJ side:**  
NKG814

- 1) Install the EBJ boot to the specified position, and fill it with 50 to 60 g (1.76 to 2.12 oz) of specified grease.
- 2) Place the DOJ boot at the center of shaft.
- 3) Insert the DOJ cage onto shaft.

#### NOTE:

Insert the cage with the cutout portion facing the shaft end, since the cage has an orientation.

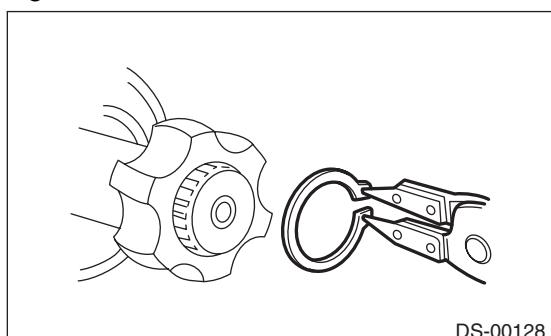


(A) Cage  
(B) Cutout portion

- 4) Install the DOJ inner race on shaft and fix the snap ring in place with pliers.

#### NOTE:

Confirm that the snap ring is completely fitted in the shaft groove.

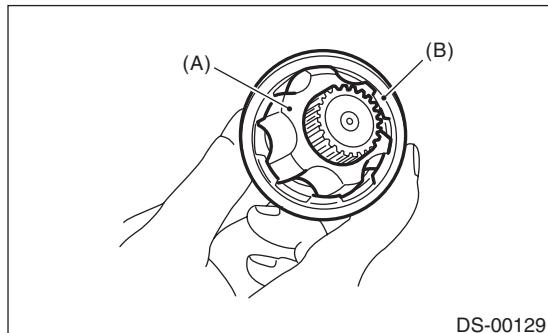


DS-00128

- 5) Install the cage to inner race fixed upon shaft.

#### NOTE:

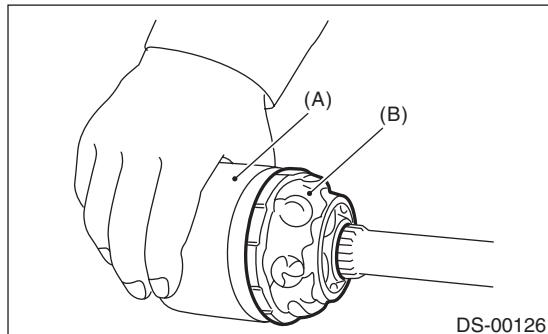
Fit the cage with the protruding section aligned with the track on the inner race, and turn by a half pitch.



DS-00129

(A) Inner race  
(B) Cage

- 6) Fill 80 to 90 g (2.82 to 3.17 oz) of specified grease into the inner side of the DOJ outer race.
- 7) Apply a thin coat of specified grease to the cage pocket and ball.
- 8) Insert the ball bearings into the cage pocket.
- 9) Align the outer race track and ball positions, and place the shaft, inner race, cage and ball bearings in the original positions, and then fix outer race in place.



DS-00126

(A) Outer race  
(B) Grease

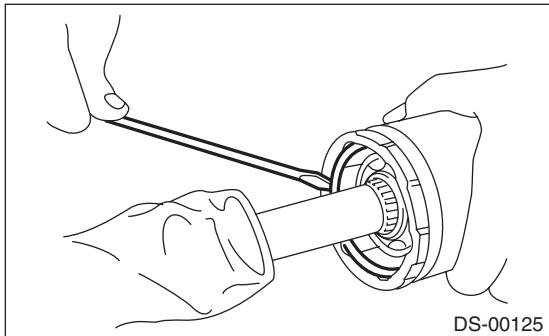
## Rear Drive Shaft

### DRIVE SHAFT SYSTEM

10) Install the snap ring in the groove on the DOJ outer race.

NOTE:

- Assure that the balls, cage and inner race are completely fitted in the outer race of DOJ.
- Use care not to place the matched position of snap ring in the ball groove of outer race.
- Pull the shaft lightly and assure that the circlip is completely fitted in the groove.



11) Apply an even coat of the specified grease [20 to 30 g (0.71 to 1.06 oz)] to the entire inner surface of boot. Also apply grease to the shaft.

12) Install the DOJ boot taking care not to twist it.

NOTE:

- The inside of the large end of DOJ boot and the boot groove shall be cleaned so as to be free from grease and other substances.
- When installing the DOJ boot, position the outer race of DOJ at center of the stroke.

13) Put a new band through the clip and wind twice in the band groove of the boot.

14) Pinch the end of band with pliers. Hold the clip and tighten securely.

NOTE:

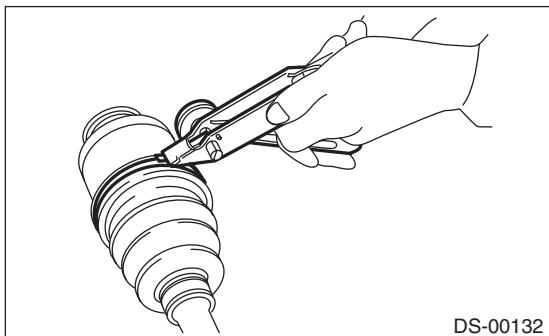
When tightening boot, use care so that the air within the boot is appropriate.

15) Tighten the band using the ST.

ST 925091000 BAND TIGHTENING TOOL

NOTE:

Tighten the band until it cannot be moved by hand.

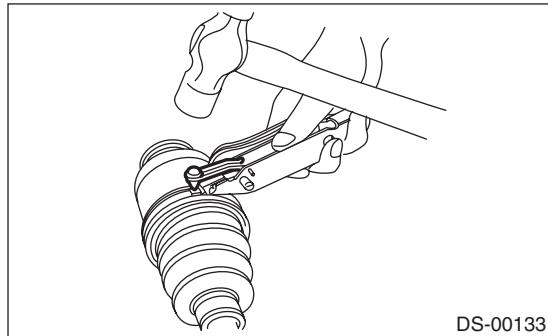


16) Tap the clip with the punch provided at the end of the ST.

ST 925091000 BAND TIGHTENING TOOL

NOTE:

Tap to an extent that the boot underneath is not damaged.



17) Cut off the band with an allowance of about 10 mm (0.39 in) left from the clip and bend this allowance over the clip.

NOTE:

Be careful so that the end of the band is in close contact with clip.

18) Install the EBJ boot using the same procedures as for the DOJ boot.

19) Extend and retract the DOJ repeatedly to provide an equal coating of grease.

## E: INSPECTION

Check the removed parts for damage, wear, corrosion etc. Repair or replace if defective.

• EDJ (high-efficiency compact double offset joint)  
Check for seizure, corrosion, damage, wear and excessive play.

• DOJ (Double Offset Joint)  
Check for seizure, corrosion, damage, wear and excessive play.

• EBJ (high-efficiency compact ball fixed joint)  
Check for seizure, corrosion, damage, wear and excessive play.

• Shaft  
Check for excessive bending, twisting, damage and wear.

• Boot  
Check for wear, warping, breakage and scratches.

• Grease  
Check for discoloration and fluidity.