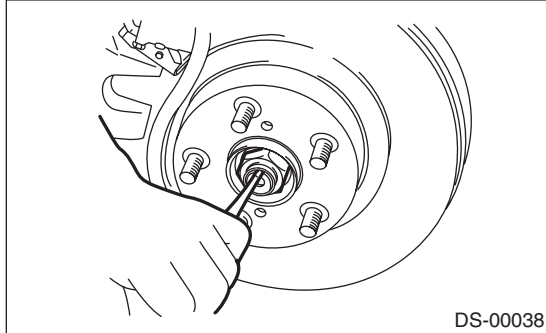


### 4. Front Hub Unit Bearing

#### A: REMOVAL

1) Lift up the vehicle, and then remove the front wheels.

2) Lift the crimped section of axle nut.



3) Remove the axle nut using a socket wrench while depressing the brake pedal.

#### CAUTION:

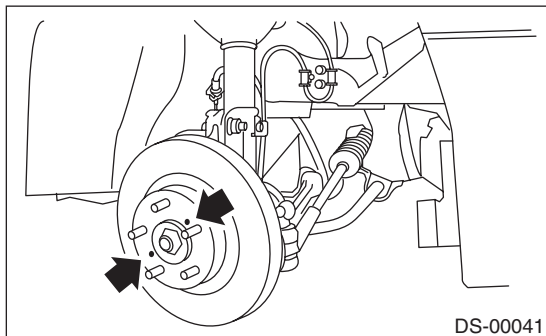
**Do not loosen the axle nut while the front axle is loaded. Doing so may damage the hub bearing.**

4) Remove the disc brake caliper from the housing, and suspend it from strut using a wire.

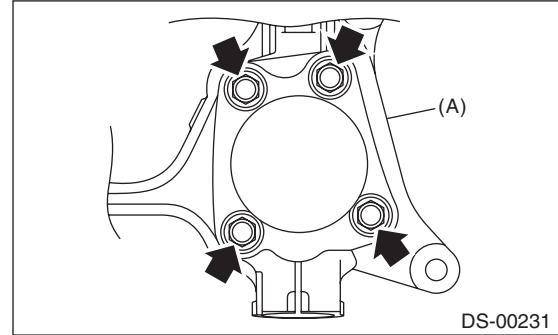
5) Remove the disc rotor from the hub.

#### NOTE:

If it is difficult to remove the disc rotor from the hub, drive the 8 mm bolt into the threaded end of rotor, and then remove the rotor.



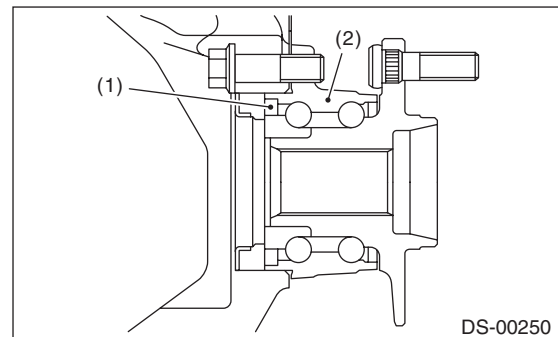
6) Remove the four bolts from the housing.



(A) Housing

#### CAUTION:

- Do not get closer the tool which charged magnetism to magnetic encoder.
- Be careful not to damage the magnetic encoder.

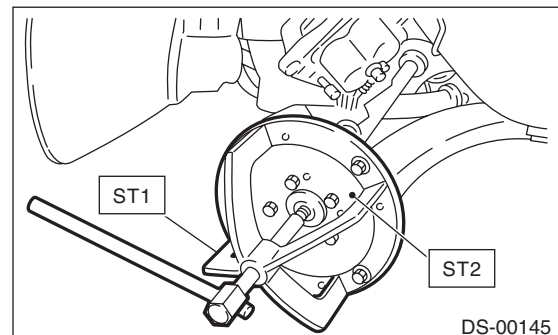


(1) Magnetic encoder

(2) Front hub unit bearing

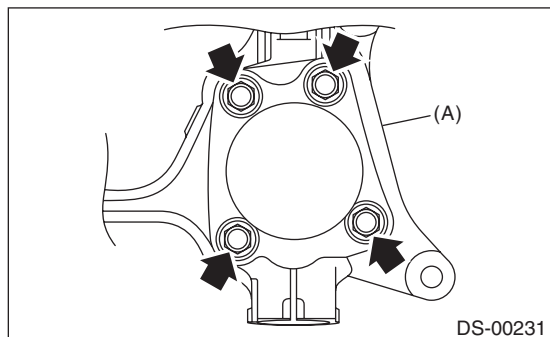
7) Remove the front hub unit bearing. If it is hard to remove, use the ST.

ST1 926470000 AXLE SHAFT PULLER  
ST2 28099PA110 AXLE SHAFT PULLER PLATE



## B: INSTALLATION

- 1) Place the disc cover between housing (A) and front hub unit, and tighten the four bolts.



### Tightening torque:

**65 N·m (6.63 kgf-m, 47.9 ft-lb)**

- 2) Install the front drive shaft. <Ref. to DS-27, INSTALLATION, Front Drive Shaft.>
- 3) Tighten the axle nut temporarily.
- 4) Install the disc rotor to hub.
- 5) Install the disc brake caliper on the housing.

### Tightening torque:

**17-inch type**

**155 N·m (15.81 kgf-m, 114.3 ft-lb)**

**16-inch type**

**80 N·m (8.16 kgf-m, 59 ft-lb)**

- 6) While depressing the brake pedal, tighten a new axle nut to the specified torque and lock it securely.

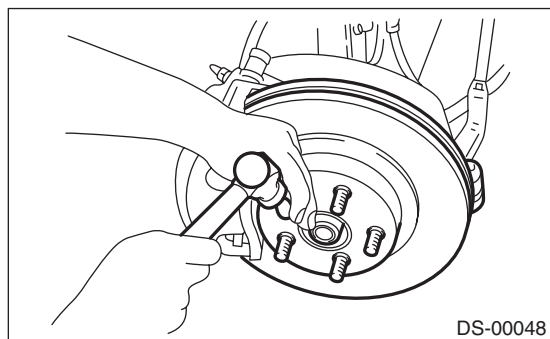
### CAUTION:

**Do not apply weight to the front axle before tightening the axle nut. Doing so may damage the hub bearing.**

### Tightening torque:

**220 N·m (22.43 kgf-m, 162.3 ft-lb)**

- 7) After tightening the axle nut, lock it securely.



- 8) Install the wheel.

### Tightening torque:

**100 N·m (10.20 kgf-m, 73.8 ft-lb)**

## C: DISASSEMBLY

Using the ST and a hydraulic press, push out the hub bolts.

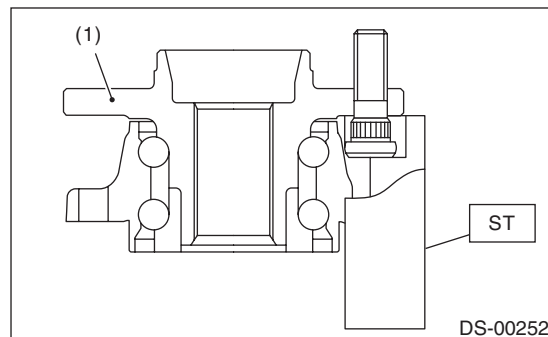
### CAUTION:

- Be careful not to hammer the hub bolts. This may deform the hub.
- Do not reuse the hub bolt.

ST 28399AG000 HUB STAND

### NOTE:

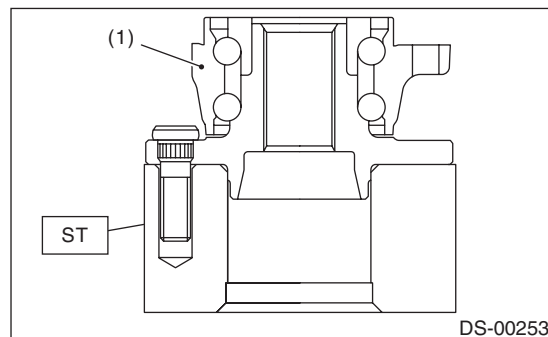
Since the hub unit bearing (1) can not be disassembled, only hub bolts can be removed.



## D: ASSEMBLY

- 1) Attach the hub to the ST securely.

ST 28099PA080 HUB STAND



(1) Front hub unit bearing

- 2) Using a press, press the new hub bolts until their seating surfaces contact the hub.

### NOTE:

Use the 12 mm (0.47 in) dia. holes in the HUB STAND to prevent bolts from tilting.

## E: INSPECTION

Refer to "Front Axle" for inspection procedures. <Ref. to DS-17, INSPECTION, Front Axle.>

### CAUTION:

**If there is any fault in the bearing, replace hub unit bearing.**