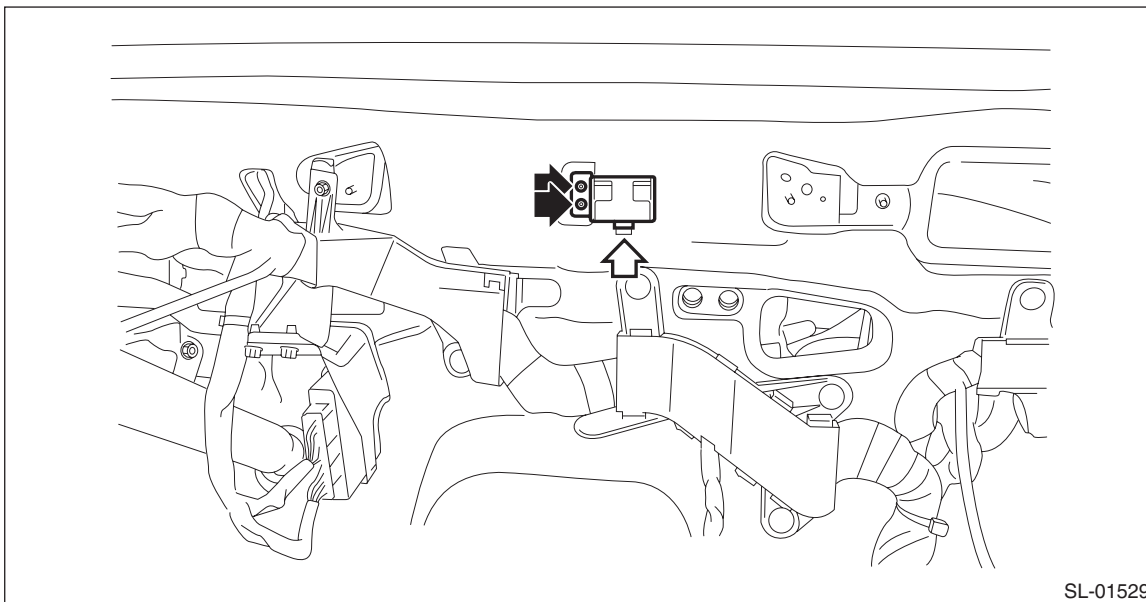


### 19.Security Control Module

#### A: REMOVAL

- 1) Remove the heater and cooling unit assembly. <Ref. to AC-59, REMOVAL, Heater and Cooling Unit.>
- 2) Remove the security control module.
  - (1) Disconnect the connector.
  - (2) Remove the nuts, and remove the security control module.



#### B: INSTALLATION

Install each part in the reverse order of removal.

##### NOTE:

Refer to "INSTALLATION" of "Heater and Cooling Unit". <Ref. to AC-62, INSTALLATION, Heater and Cooling Unit.>

##### **Tightening torque:**

**Security control module: 7.5 N·m (0.76 kgf-m, 5.5 ft-lb)**