

General Description

COOLING

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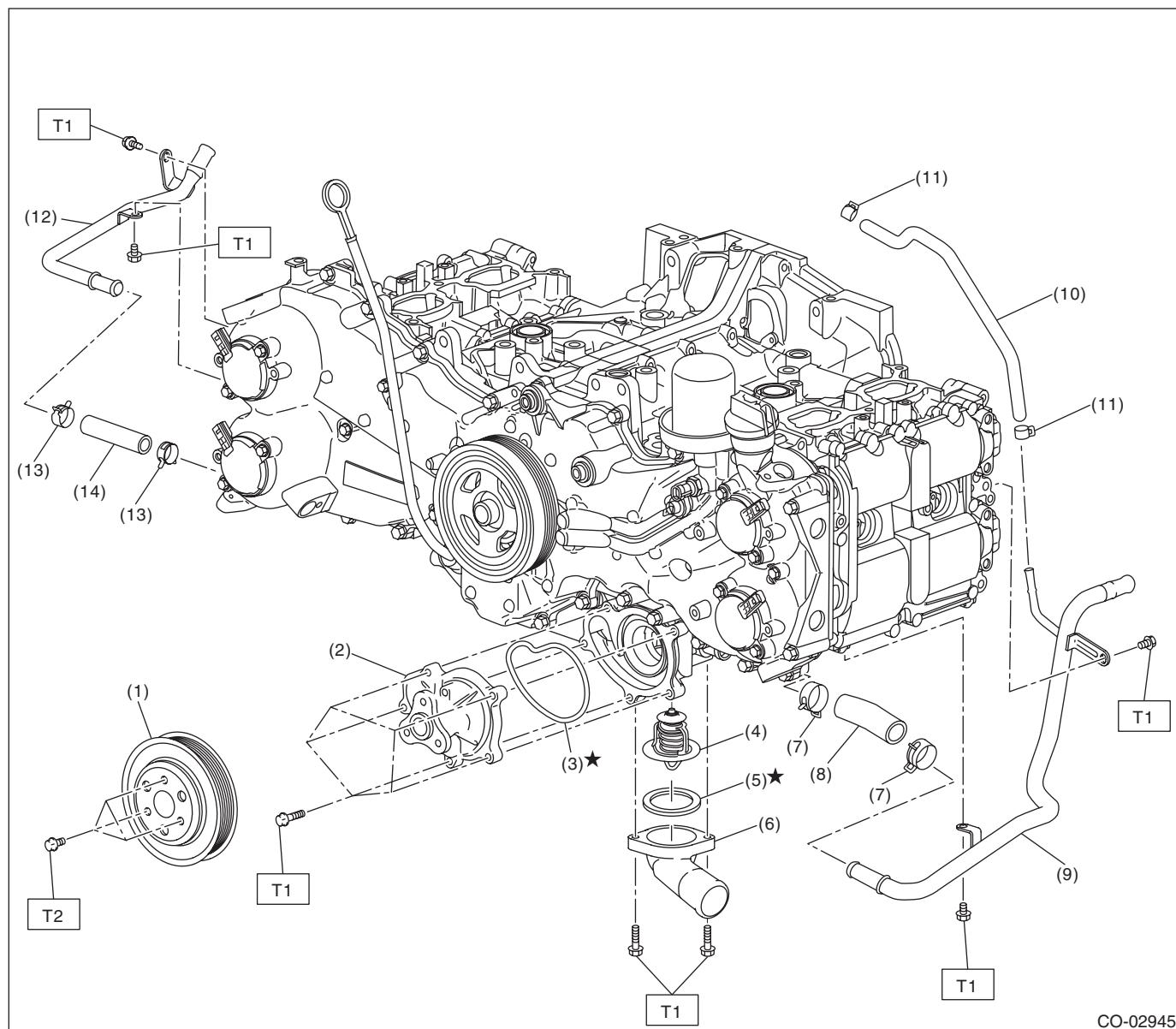
A: SPECIFICATION

Cooling system				Electric fan + Forced engine coolant circulation system
Total engine coolant capacity	L (US qt, Imp qt)	Except for XV model	CVT model	Approx. 8.2 (8.7, 7.2)
		MT model	MT model	Approx. 7.8 (8.2, 6.9)
	XV model	CVT model	CVT model	Approx. 8.0 (8.5, 7.0)
		MT model	MT model	Approx. 7.6 (8.0, 6.7)
Water pump	Type	Centrifugal impeller type		
	Discharge performance	Discharge rate	L (US gal, Imp gal)/min.	230 (60.8, 50.6)
		Pump speed — Discharge pressure		6,600 rpm — 211.0 kPa (22 mAq)
		Engine coolant temperature		
	Impeller diameter			60 (2.36)
	Number of impeller vanes			7
Thermostat	Pump pulley diameter			130 (5.12)
	Type	Wax pellet type		
	Starting temperature to open	Engine side	87 — 91°C (189 — 196°F)	
		ATF cooler (with warmer feature) side	48 — 52°C (118 — 126°F)	
	Fully opens	Engine side	98°C (208°F)	
		ATF cooler (with warmer feature) side	63°C (145°F)	
	Valve lift	mm	Engine side	8.0 (0.315) or more
		(in)	ATF cooler (with warmer feature) side	6.0 (0.236) or more
Radiator fan	Valve bore	mm (in)		
	Motor input	Main fan	W	120
		Sub fan	W	120
	Fan diameter / Blade	Main fan	318.5 mm (12.54 in)/9	
		Sub fan	318.5 mm (12.54 in)/11	
Radiator	Type	Down flow, pressure type		
	Core dimensions	Width x Height x Thickness		mm (in)
		687.4 x 340 x 16 (27.06 x 13.39 x 0.63)		
	Pressure range in which cap valve is open	kPa (kg/cm ² , psi)	Positive pressure side	93 — 123 (0.95 — 1.25, 14 — 18)
			Limit	83 (0.85, 12)
		Negative pressure side	Standard	-1.0 to -4.9 or less (-0.01 — -0.05, -0.1 — -0.7)
	Fins	Corrugated fin type		
Reservoir tank	Capacity	L (US qt, Imp qt)		
		0.45 (0.48, 0.40)		

	Recommended materials	Item number	Alternative
Coolant	SUBARU SUPER COOLANT (Concentrated type)	—	—
	SUBARU SUPER COOLANT (Diluted type)	K0670Y0001	
Water for dilution	Distilled water	—	Soft water or tap water
Cooling system protective agent	Cooling system conditioner	SOA345001	—

B: COMPONENT

1. WATER PUMP



(1) Water pump pulley	(7) Clip	(13) Clip (CVT model)
(2) Water pump ASSY	(8) Water pipe hose LH	(14) Water pipe hose RH (CVT model)
(3) Gasket	(9) Water pipe LH	
(4) Thermostat	(10) Preheater hose	
(5) Gasket	(11) Clip	
(6) Thermostat cover	(12) Water pipe RH (CVT model)	

Tightening torque: N·m (kgf·m, ft·lb)

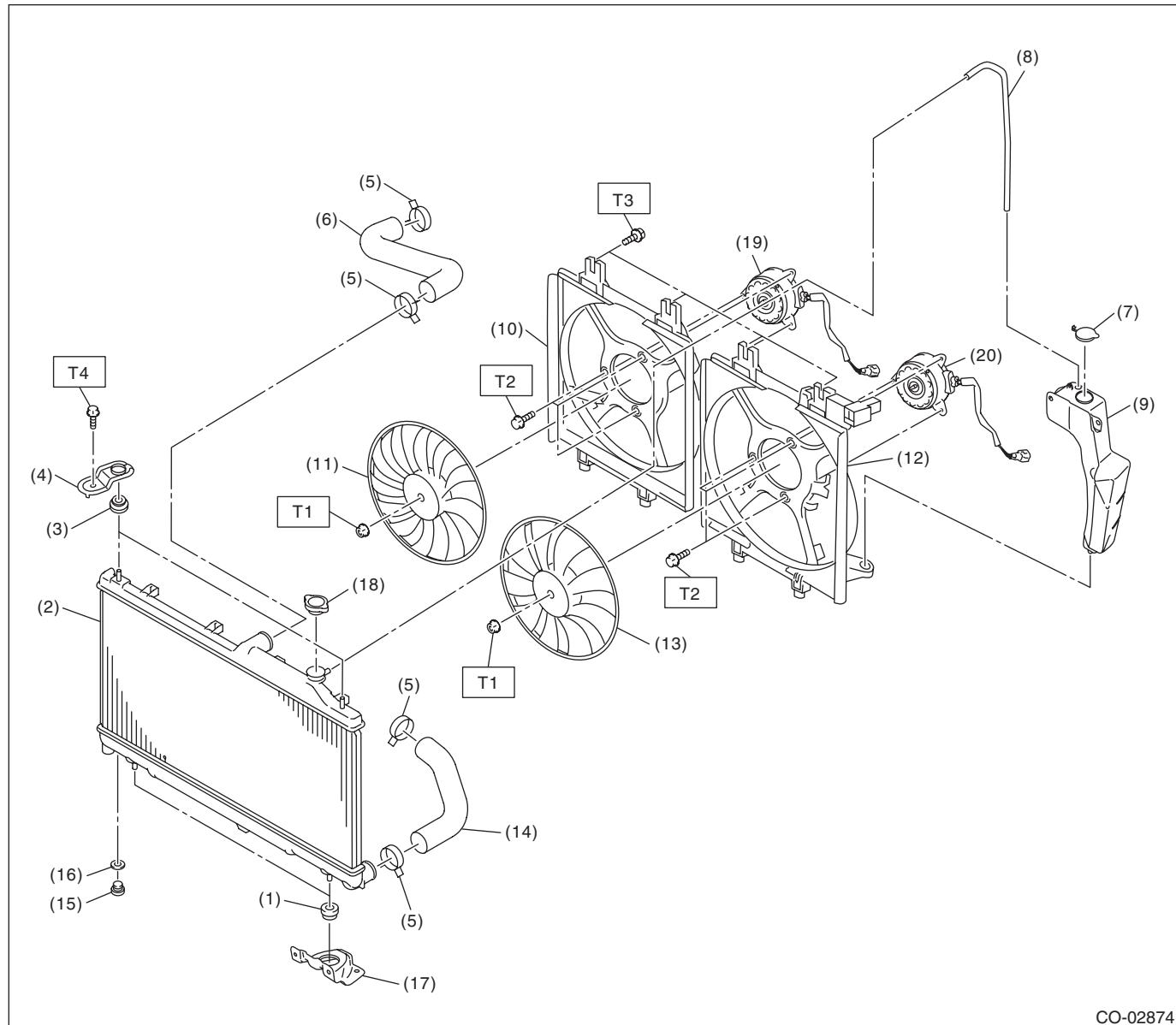
T1: 6.4 (0.7, 4.7)

T2: 14 (1.4, 10.3)

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2. RADIATOR & RADIATOR FAN



CO-02874

(1) Radiator lower cushion	(10) Radiator sub fan shroud
(2) Radiator	(11) Radiator sub fan
(3) Radiator upper cushion	(12) Radiator main fan shroud
(4) Radiator upper bracket	(13) Radiator main fan
(5) Clip	(14) Radiator outlet hose
(6) Radiator inlet hose	(15) Radiator drain plug
(7) Engine coolant reservoir tank cap	(16) O-ring
(8) Over flow hose	(17) Radiator lower bracket
(9) Engine coolant reservoir tank	(18) Radiator cap

(19) Sub fan motor
(20) Main fan motor

Tightening torque: N·m (kgf·m, ft·lb)

T1: 3.4 (0.3, 2.5)
T2: 4.41 (0.45, 3.25)
T3: 7.5 (0.8, 5.5)
T4: 12 (1.2, 8.9)

C: CAUTION

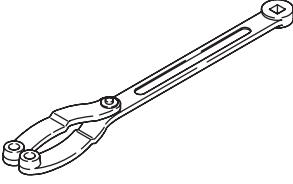
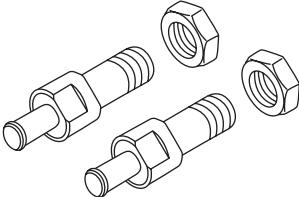
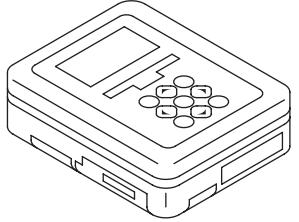
- Prior to starting work, pay special attention to the following:
 1. Always wear work clothes, a safety cap, protective shoes. Additionally, wear a helmet, protective goggles, etc. if necessary.
 2. Protect the vehicle using a seat cover, fender cover, etc.
 3. Prepare the service tools, clean cloth, containers to catch grease and oil, etc.
- Prepare a container and cloth to prevent scattering of engine coolant when performing work where engine coolant can be spilled. If the oil spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Vehicle components are extremely hot immediately after driving. Be wary of receiving burns from heated parts.
- When performing a repair, identify the cause of trouble and avoid unnecessary removal, disassembly and replacement.
- Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from battery.
- Always use the jack-up point when the shop jacks or rigid racks are used to support the vehicle.
- Remove contamination including dirt and corrosion before removal, installation, disassembly or assembly.
- Keep the removed parts in order and protect them from dust and dirt.
- All removed parts, if to be reused, should be reinstalled in the original positions with attention to the correct directions, etc.
- Bolts, nuts and washers should be replaced with new parts as required.
- Be sure to tighten the fasteners including bolts and nuts to the specified torque.
- Follow all government and local regulations concerning disposal of refuse when disposing engine coolant.

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D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18355AA000	18355AA000	PULLEY WRENCH	Used for removing and installing water pump pulley.
 ST18334AA030	18334AA030	PULLEY WRENCH PIN SET	Used for removing and installing water pump pulley.
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for troubleshooting the electrical system.

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance and voltage.
Radiator cap tester	Used for checking radiator and radiator cap.