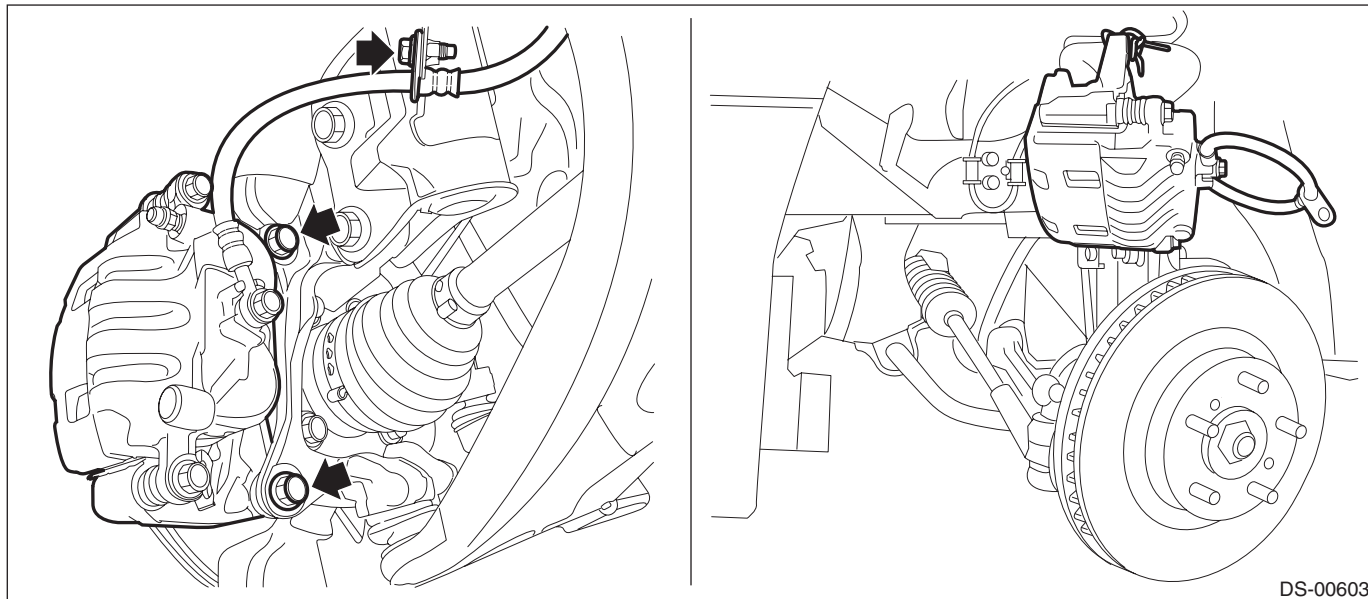


3. Front Disc Rotor

A: REMOVAL

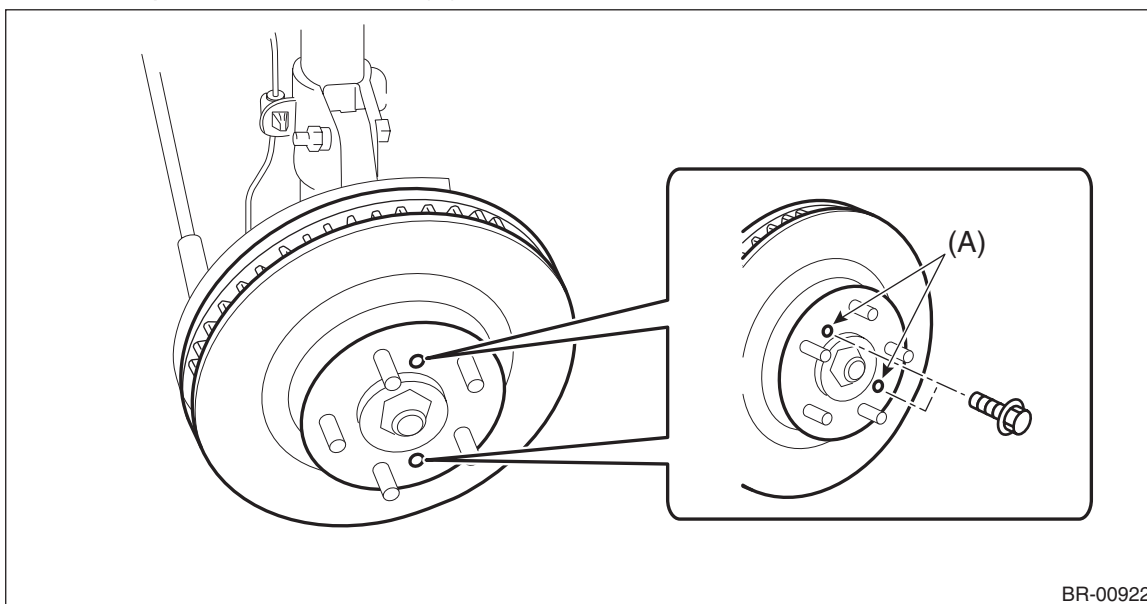
- 1) Lift up the vehicle, and then remove the front wheels.
- 2) Remove the caliper body assembly from the housing assembly - front axle.
 - (1) Remove the bolt from the brake hose bracket.
 - (2) Remove the mounting bolt, and remove the caliper body assembly.
 - (3) Prepare wiring harnesses etc. to be discarded, and suspend the caliper body assembly from the strut assembly.



- 3) Remove the front disc rotor.

NOTE:

When the disc rotor is difficult to be removed from the hub unit COMPL - front axle, screw in 8 mm (0.31 in) bolt to the threaded part of the disc rotor (A), and remove the disc rotor.



B: INSTALLATION

NOTE:

Before installation, remove mud and foreign matter from the caliper body assembly.

- 1) Before installation, check the front disc rotor. <Ref. to BR-18, INSPECTION, Front Disc Rotor.>
- 2) Install each part in the reverse order of removal.

Tightening torque:

Brake hose bracket: 33 N·m (3.36 kgf-m, 24.3 ft-lb)

Mounting bolt: 80 N·m (8.16 kgf-m, 59.0 ft-lb)

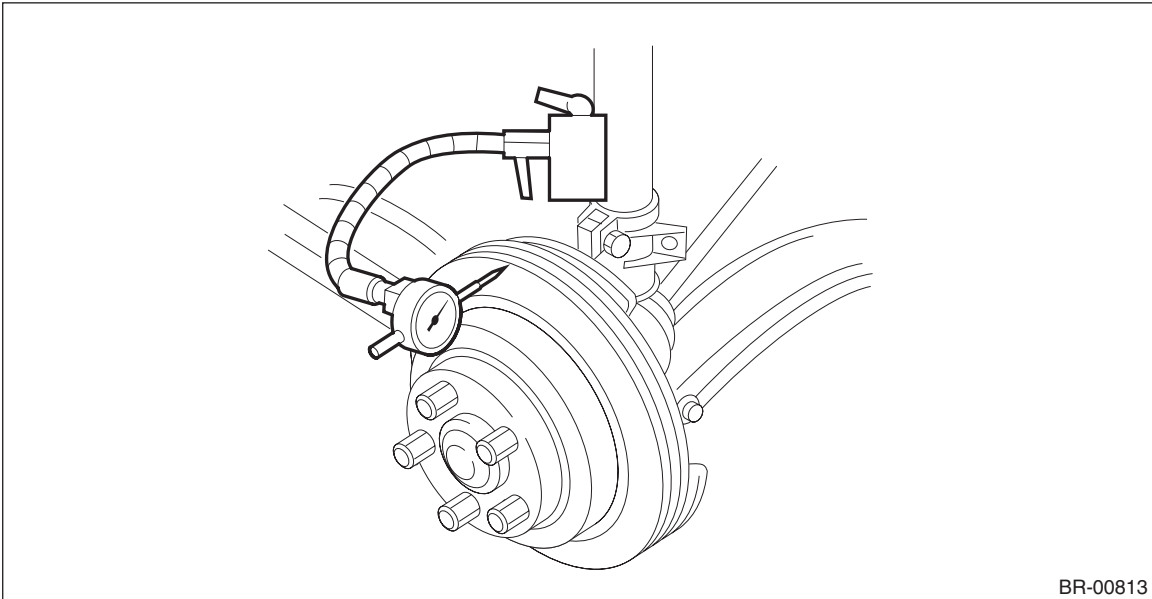
Front wheel: 120 N·m (12.24 kgf-m, 88.5 ft-lb)

C: INSPECTION

1. DISC ROTOR RUNOUT CHECK

- 1) Check the hub unit COMPL - front axle for free play and runout before the inspection of disc rotor runout limit. <Ref. to DS-31, INSPECTION, Front Hub Unit Bearing.>
- 2) Tighten the wheel nuts to secure disc rotor.
- 3) Set a dial gauge 10 mm (0.39 in) inward from the disc rotor outer circumference, and check the disc rotor runout while rotating the disc rotor.

Disc rotor runout limit: 0.05 mm (0.0020 in)

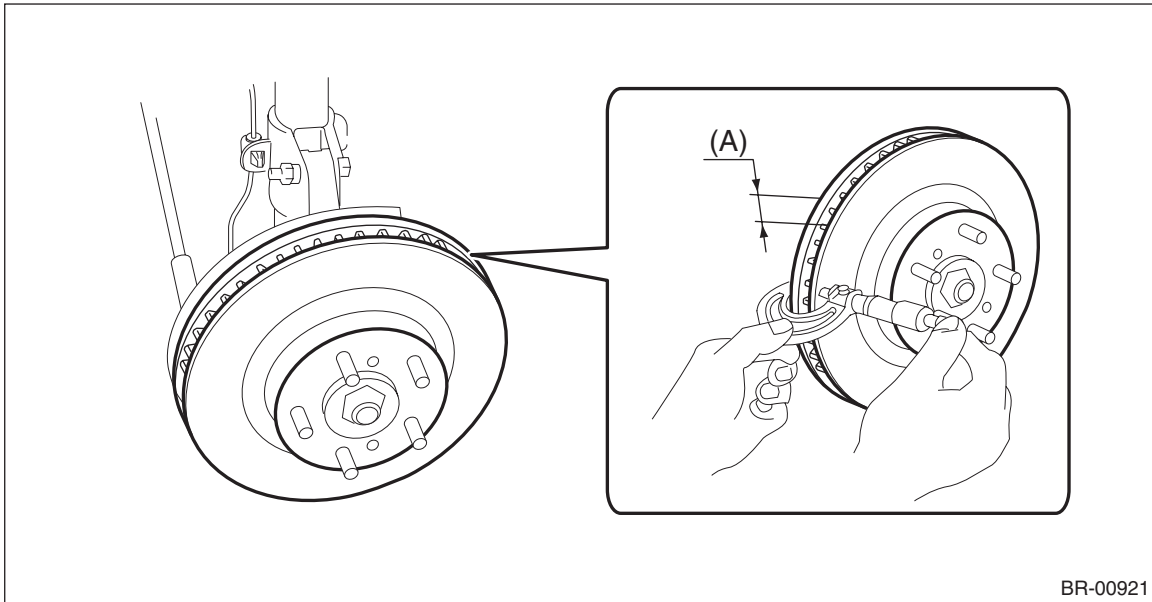


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- 4) If the runout limit is exceeded in the inspection, replace the disc rotor.

2. DISC ROTOR THICKNESS CHECK

1) Set a micrometer 10 mm (0.39 in) inward from the disc rotor outer perimeter, and then measure the disc rotor thickness (A).



| | Size | Standard | Wear limit | Disc rotor outer diameter |
|--------------------------|---------|-----------------|-----------------|---------------------------|
| Disc rotor thickness (A) | 15-inch | 24 mm (0.94 in) | 22 mm (0.87 in) | 277 mm (10.91 in) |

2) If the wear limit is exceeded in the inspection, replace the disc rotor.