

# Evaporator

HVAC SYSTEM (HEATER, VENTILATOR AND A/C)

## 18. Evaporator

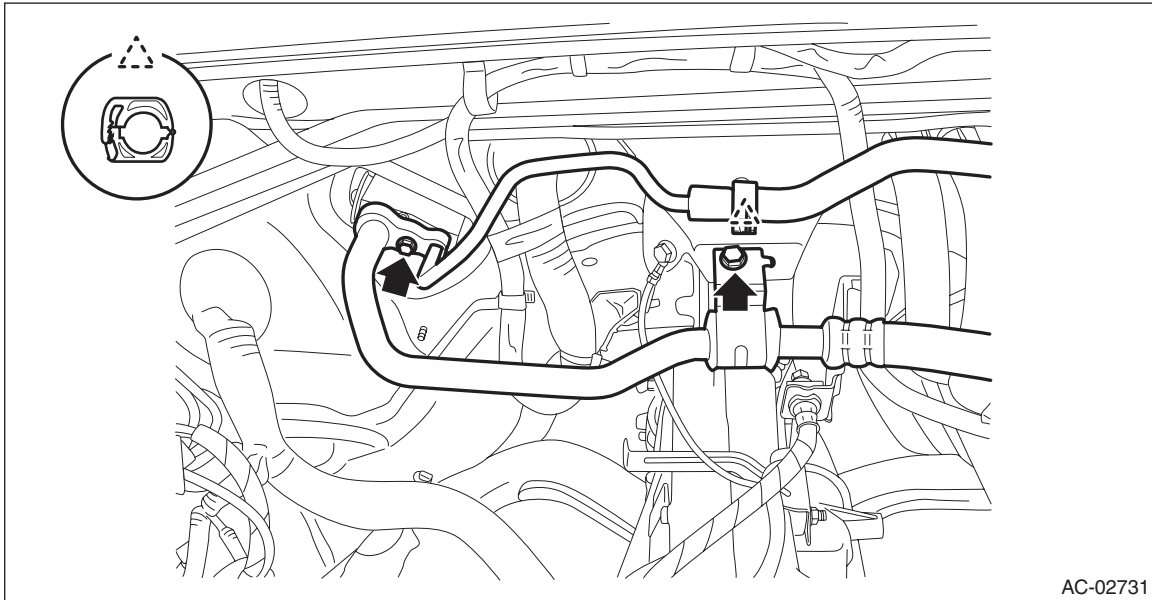
### A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Using the refrigerant recovery system, discharge refrigerant. <Ref. to AC-26, PROCEDURE, Refrigerant Recovery Procedure.>
- 3) Remove the intake boot. <Ref. to IN(H4DO)-12, REMOVAL, Air Intake Boot.>

#### CAUTION:

**Move aside the intake boot to perform the operation without disconnecting the PCV hose.**

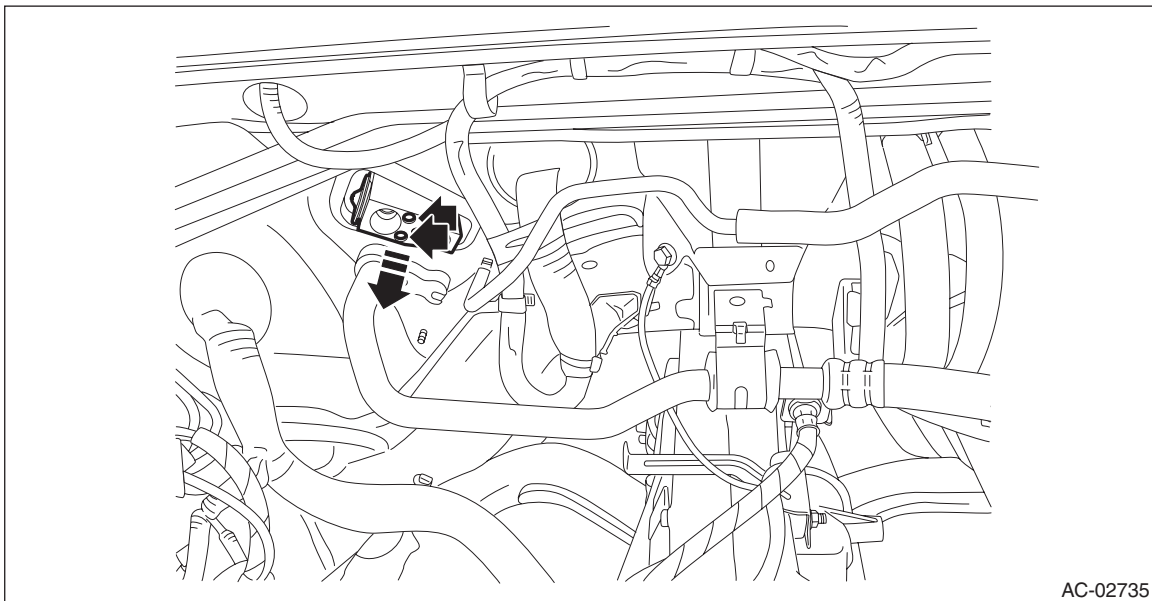
- 4) Remove the expansion valve - cooling.
  - (1) Remove the bolt, and detach the hose - pressure suction and the pipe - evaporator cooling.



- (2) Remove the bolt, and remove the expansion valve - cooling.

#### PREPARATION TOOL:

**Hexagon wrench: 4 mm (0.16 in)**

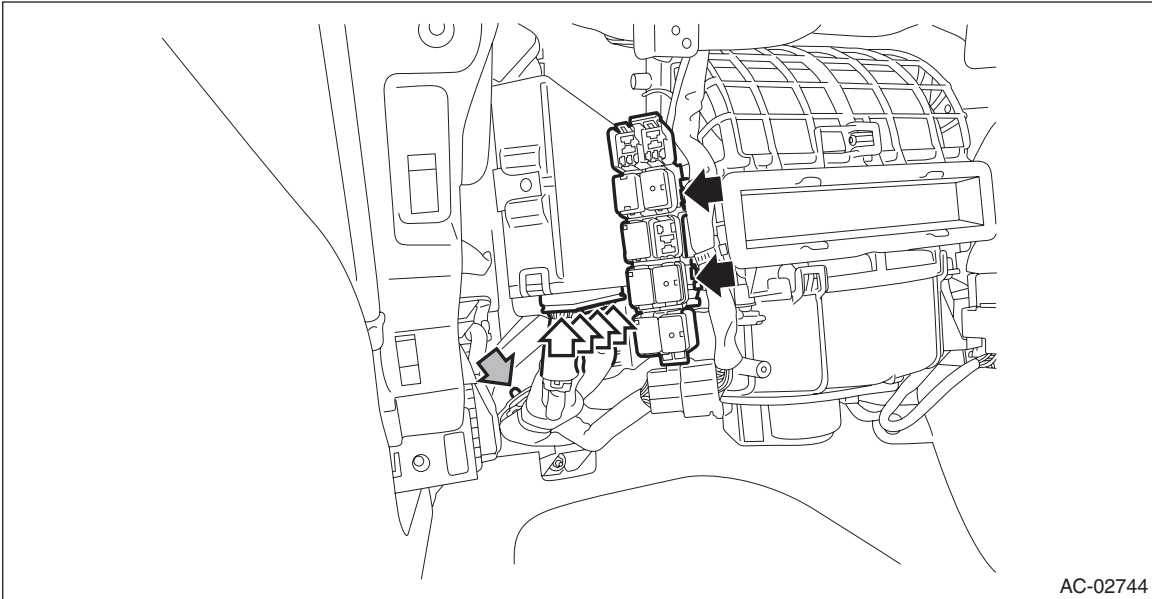


- 5) Remove the glove box. <Ref. to EI-63, REMOVAL, Glove Box.>

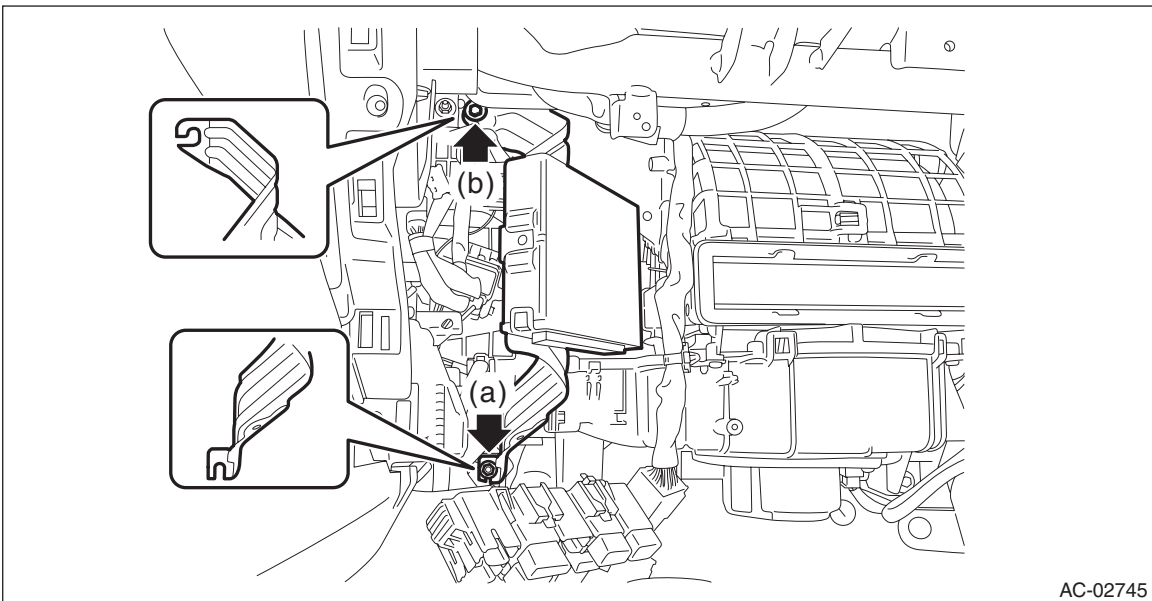
# Evaporator

## HVAC SYSTEM (HEATER, VENTILATOR AND A/C)

- 6) Remove the engine control module (ECM).  
(1) Release the lock and remove the relay holder.  
(2) Remove the harness clip, and disconnect the connector.



- (3) Remove the nut (a).  
(4) Loosen the bolt (b), and remove the engine control module (ECM).

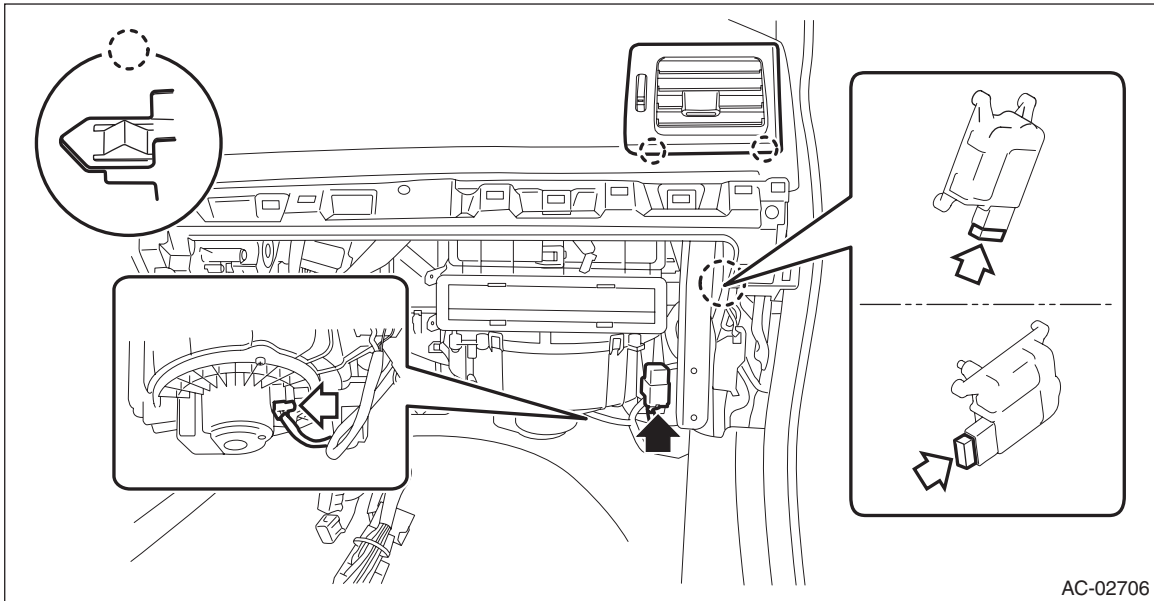


# Evaporator

HVAC SYSTEM (HEATER, VENTILATOR AND A/C)

7) Remove the blower motor unit assembly.

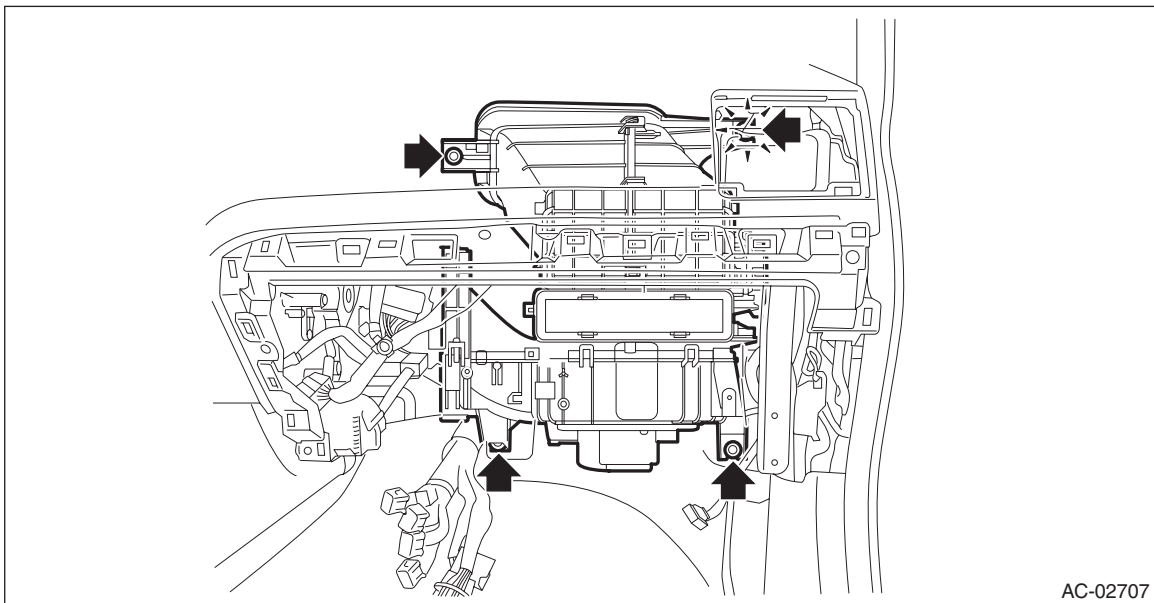
- (1) Release the claws, and then remove the grille assembly - ventilation RH.
- (2) Disconnect the blower motor relay and each connector.



(3) Remove the bolts and nuts to remove blower motor unit assembly.

NOTE:

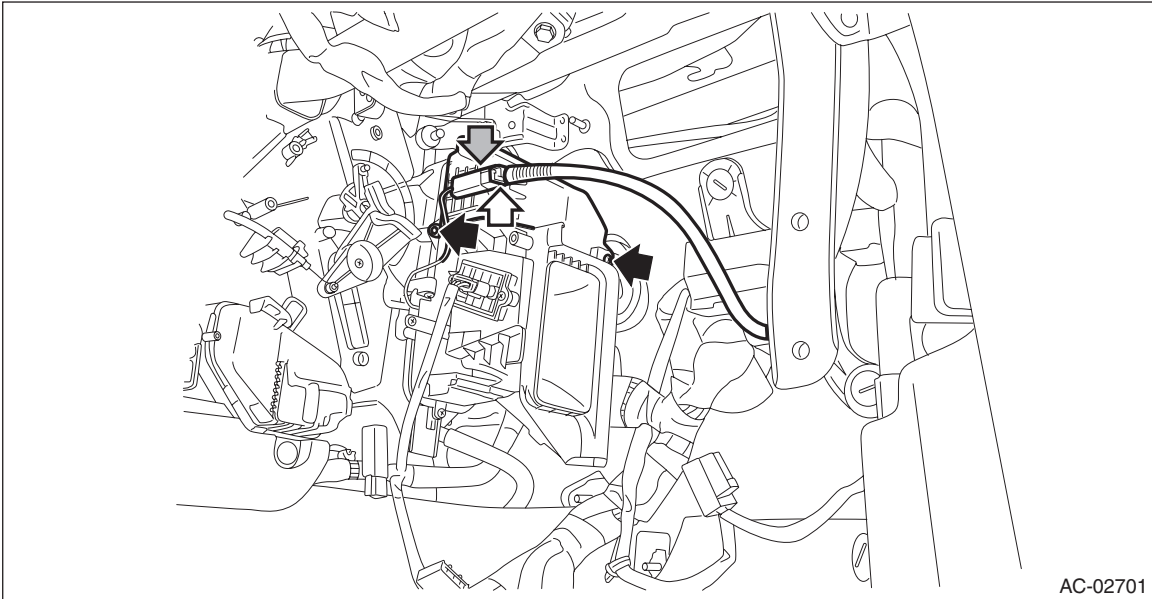
Remove the RH upper nut from the mounting portion of the grille assembly - ventilation RH.



## Evaporator

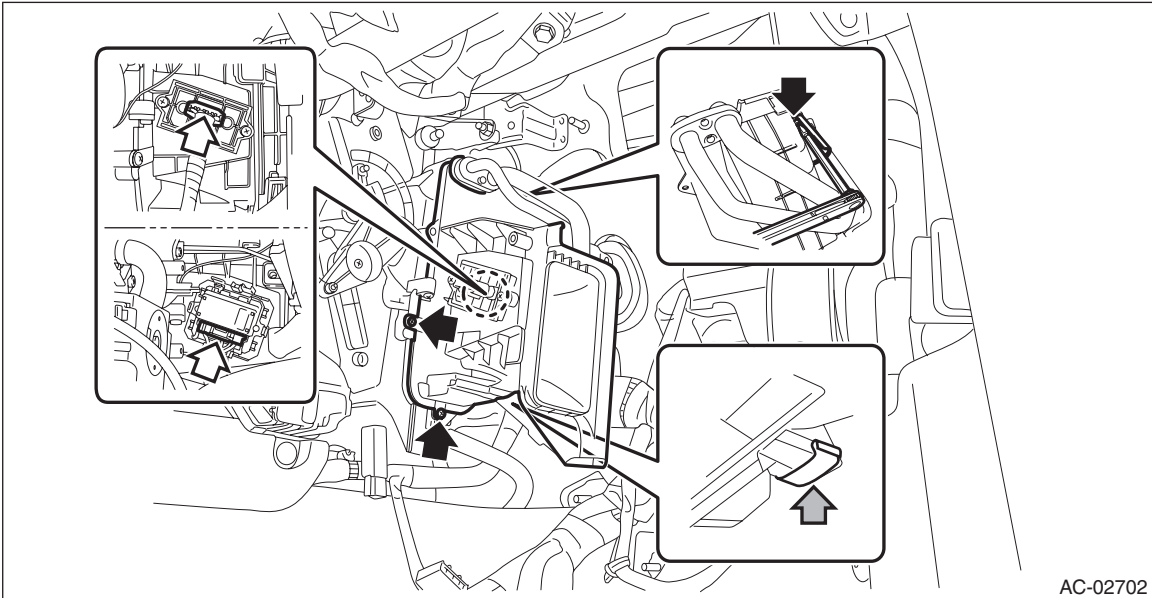
### HVAC SYSTEM (HEATER, VENTILATOR AND A/C)

- 8) Remove the evaporator assembly - cooling.
- (1) Disconnect the connector and lock of the thermostat - cooling.
  - (2) Remove the screws and detach the cover.



AC-02701

- (3) Remove the cover - heater unit.
- a) Disconnect the connector for the power transistor or resistor.
  - b) Remove the screws and clips to remove the cover - heater unit.



AC-02702

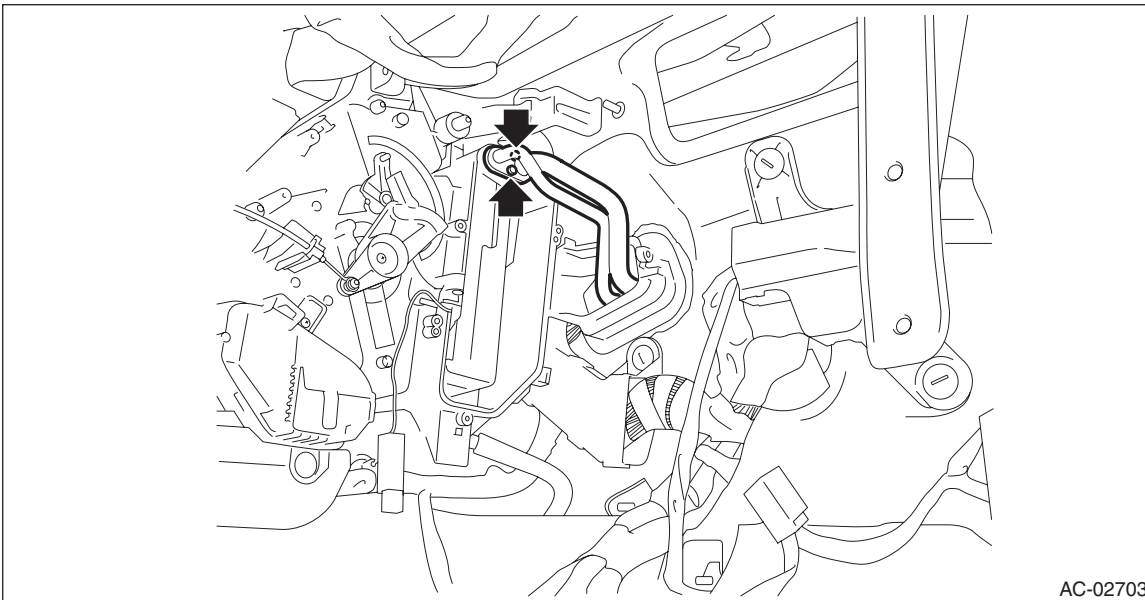
## Evaporator

HVAC SYSTEM (HEATER, VENTILATOR AND A/C)

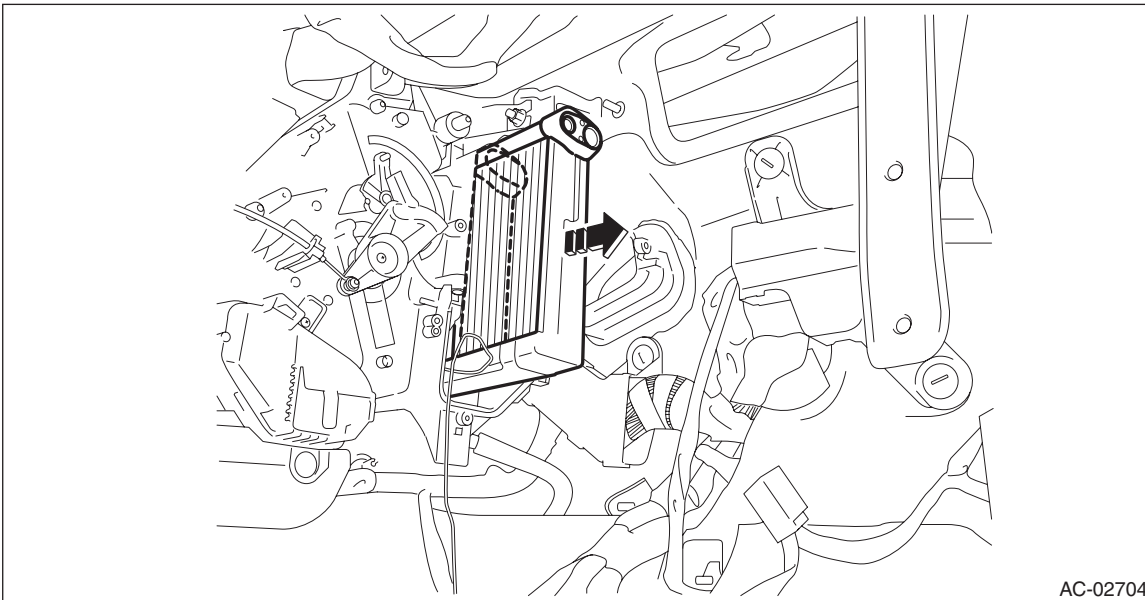
- (4) Remove the bolt, and detach the pipe - evaporator core.

**PREPARATION TOOL:**

**Hexagon wrench: 4 mm (0.16 in)**



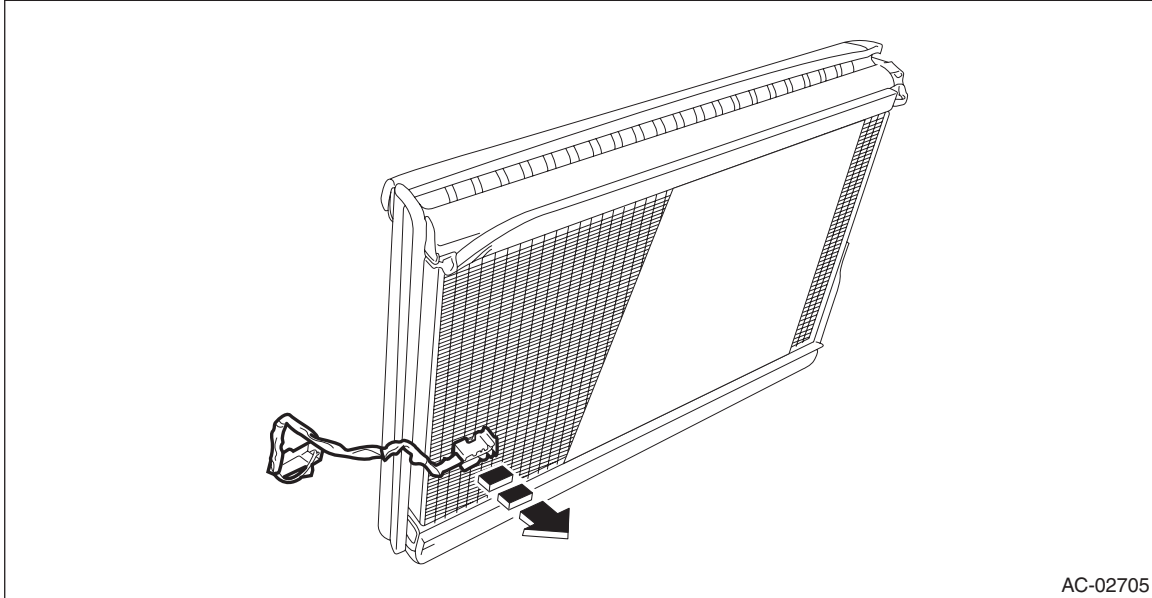
- (5) Pull out the evaporator assembly - cooling from the case - heater unit.



# Evaporator

## HVAC SYSTEM (HEATER, VENTILATOR AND A/C)

- (6) Remove the thermostat - cooling from the evaporator assembly - cooling.



## B: INSTALLATION

### CAUTION:

- If the evaporator assembly - cooling has been replaced, add an appropriate amount of compressor oil to the evaporator assembly - cooling. <Ref. to AC-34, REPLACEMENT, Compressor Oil.>
- When the evaporator assembly - cooling has been replaced, replace the packing of the expansion valve - cooling with a new one, and then apply compressor oil.
- Make sure that the water seal packing on the cover attachment area is securely attached.
- Replace the O-rings with new parts, and then apply compressor oil.
- After installing the grille assembly - ventilation RH, check that the air vent grille of the grille assembly - ventilation RH is inserted correctly into the air vent duct.

- 1) Install the thermostat - cooling to the specified position. <Ref. to AC-82, INSTALLATION, Evaporator Sensor.>
- 2) Install each part in the reverse order of removal.

### Tightening torque:

**Blower motor unit:** <Ref. to AC-10, BLOWER MOTOR UNIT, COMPONENT, General Description.>

**Engine control module (ECM):** 7.5 N·m (0.76 kgf-m, 5.5 ft-lb)

- 3) Charge refrigerant. <Ref. to AC-27, PROCEDURE, Refrigerant Charging Procedure.>

## C: INSPECTION

- 1) Check the evaporator fin for dust. Blow with compressed air or flush fins with water as needed.
- 2) If any oil leak is found, replace the evaporator assembly - cooling.