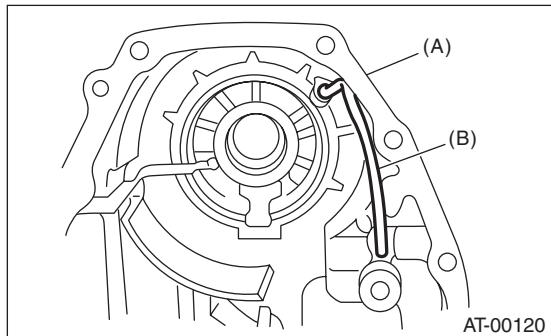




### D: ASSEMBLY

- 1) Press-fit the new oil seal using ST and the press.  
ST 498057300 INSTALLER
- 2) Press-fit the dust cover.
- 3) Install the transfer clutch pipe to the extension case while being careful not to deform the pipe.

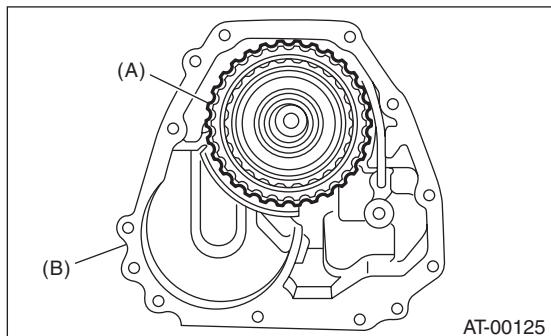


(A) Extension case  
(B) Transfer clutch pipe

- 4) Install the transfer clutch assembly to the case.

#### NOTE:

- Be careful not to damage the seal ring.
- Insert the transfer clutch assembly all the way to the bottom of the bearing shoulder.



(A) Transfer clutch ASSY  
(B) Extension case

### E: INSPECTION

- Blow with compressed air to make sure the transfer clutch pipe and extension case routes are not clogged or leaking.
- Inspect the extension end play, and adjust it to within the standard value. <Ref. to 4AT-70, ADJUSTMENT, Transfer Clutch.>