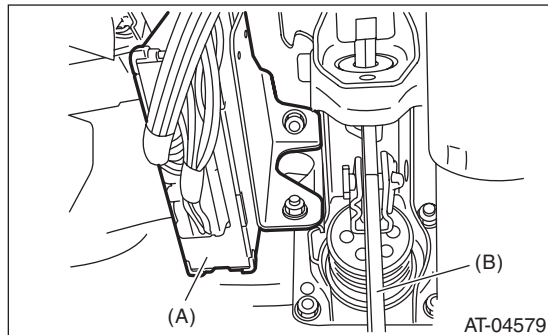


### 19. Transmission Control Module (TCM)

#### A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the instrument panel lower cover and disconnect the connector.
- 3) Disconnect the connector from TCM.



- (A) Transmission control module (TCM)  
(B) Brake pedal

- 4) Remove the TCM.

#### NOTE:

Replace the TCM and bracket as a set.

#### B: INSTALLATION

- 1) Install the TCM to the bracket.

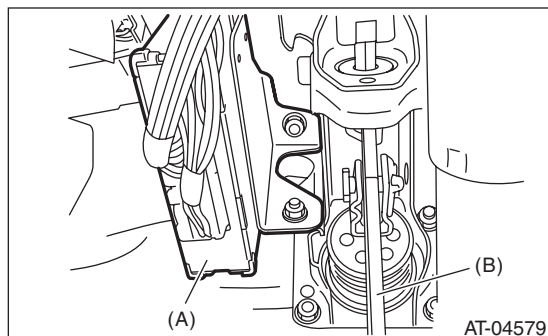
#### CAUTION:

To avoid the damage to bracket and TCM, do not remove after installing TCM to bracket. If installed by mistake, the part must be replaced with a new part.

- 2) Install the TCM.

#### Tightening torque:

**7.5 N·m (0.8 kgf-m, 5.5 ft-lb)**



- (A) Transmission control module (TCM)  
(B) Brake pedal

- 3) Connect the connector to TCM.
- 4) Install in the reverse order of removal.
- 5) Perform learning control promotion. <Ref. to 4AT(diag)-20, Learning Control.>