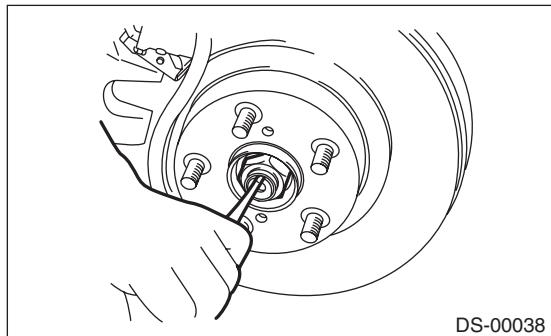


## 6. Rear Hub Unit Bearing

### A: REMOVAL

- 1) Lift up the vehicle, and then remove the rear wheels.
- 2) Lift the crimped section of axle nut.



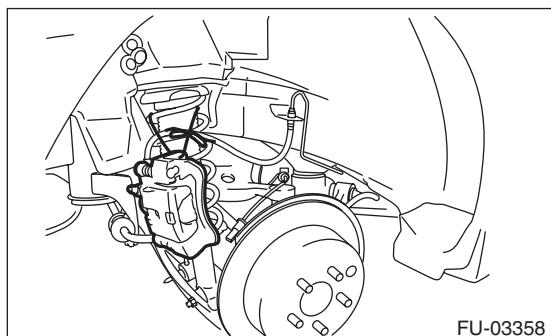
DS-00038

- 3) Remove the axle nut using a socket wrench while depressing the brake pedal.

#### CAUTION:

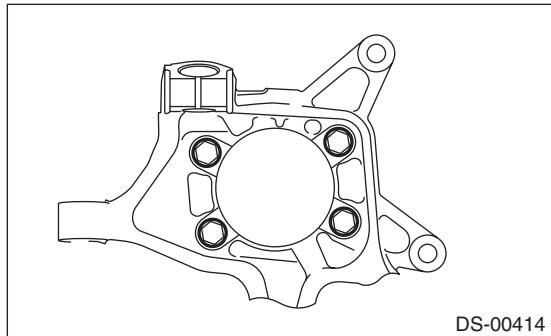
**Do not loosen the axle nut while the rear axle is loaded. Doing so may damage the hub bearing.**

- 4) Remove the disc brake caliper from the rear housing, and suspend it from vehicle using a string. (Disc brake model)



FU-03358

- 5) Remove the rear disc rotor. (Disc brake model)
- 6) Remove the brake drum. (Drum brake model)
- 7) Remove the four bolts from the rear housing.

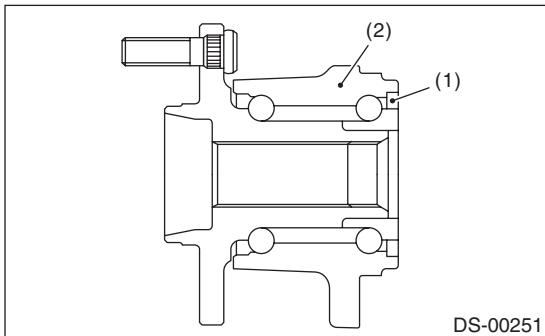


DS-00414

- 8) Remove the rear hub unit bearing.

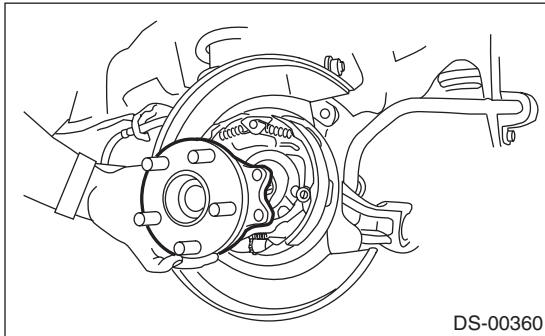
#### CAUTION:

- Be careful not to damage the magnetic encoder.
- Do not get closer the tool which charged magnetism to magnetic encoder.



DS-00251

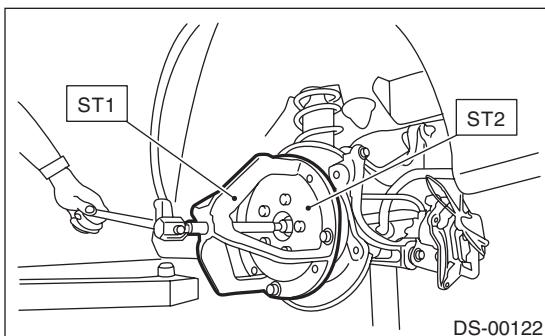
(1) Magnetic encoder  
(2) Rear hub unit bearing



DS-00360

#### NOTE:

If it is hard to remove, use the ST.  
 ST1 926470000 AXLE SHAFT PULLER  
 ST2 28099PA110 AXLE SHAFT PULLER PLATE



DS-00122

# Rear Hub Unit Bearing

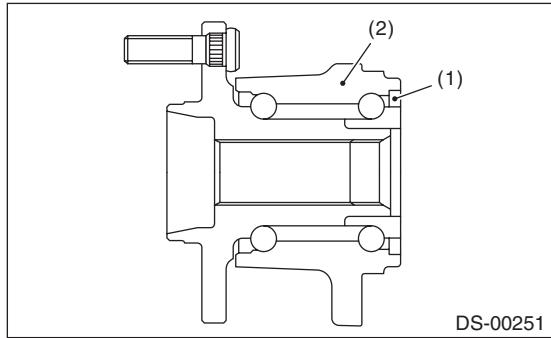
## DRIVE SHAFT SYSTEM

### B: INSTALLATION

1) Aligning with the mounting hole of the rear brake back plate, temporarily tighten the rear hub unit bearing to the rear housing.

#### CAUTION:

- Be careful not to damage the magnetic encoder.
- Do not get closer the tool which charged magnetism to magnetic encoder.

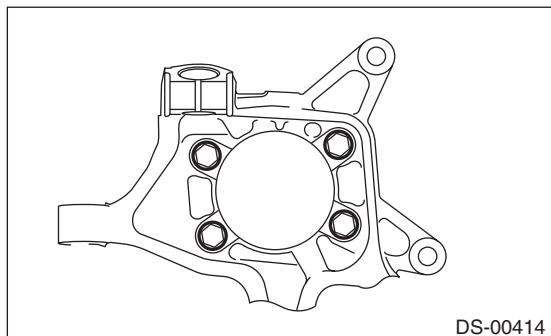


- (1) Magnetic encoder
- (2) Rear hub unit bearing

2) Tighten the four bolts of the rear housing.

#### Tightening torque:

65 N·m (6.6 kgf·m, 47.9 ft-lb)



DS-00414

3) Tighten the new axle nut temporarily.

#### CAUTION:

#### Use new axle nuts.

- 4) Install the rear disc rotor. (Disc brake model)
- 5) Install the rear brake drum. (Drum brake model)
- 6) Install the disc brake caliper on the rear housing. (Disc brake model)

#### Tightening torque:

66 N·m (6.7 kgf·m, 48.7 ft-lb)

7) While pressing the brake pedal, tighten the new axle nuts to the specified torque.

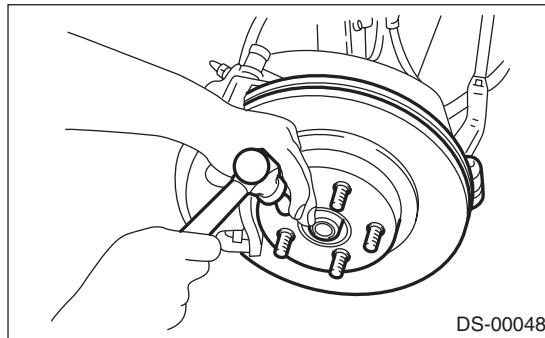
#### CAUTION:

Do not apply weight to the rear axle before tightening the axle nut. Doing so may damage the hub bearing.

#### Tightening torque:

190 N·m (19.4 kgf·m, 140.1 ft-lb)

8) After tightening the axle nut, lock it securely.



DS-00048

9) Install the rear wheels.

#### Tightening torque:

100 N·m (10.2 kgf·m, 73.8 ft-lb)

### C: DISASSEMBLY

Using the ST and a hydraulic press, push out the hub bolts.

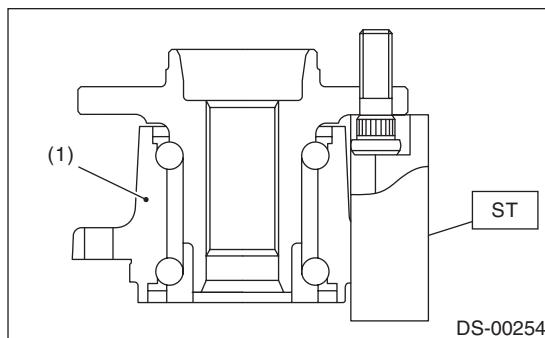
#### CAUTION:

- Be careful not to hammer the hub bolts. This may deform the hub.
- Do not reuse the hub bolt.

ST 28399AG000 HUB STAND

#### NOTE:

Since the hub unit bearing can not be disassembled, only hub bolts can be removed.



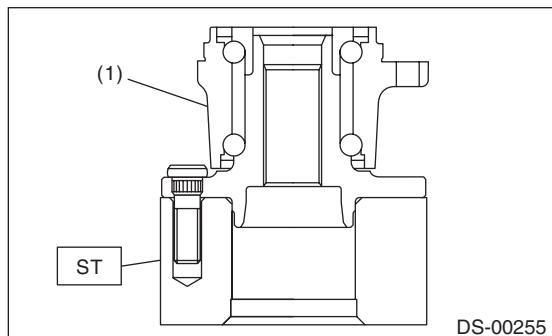
DS-00254

- (1) Rear hub unit bearing

### D: ASSEMBLY

1) Attach the hub to the ST securely.

ST 927080000 HUB STAND



(1) Rear hub unit bearing

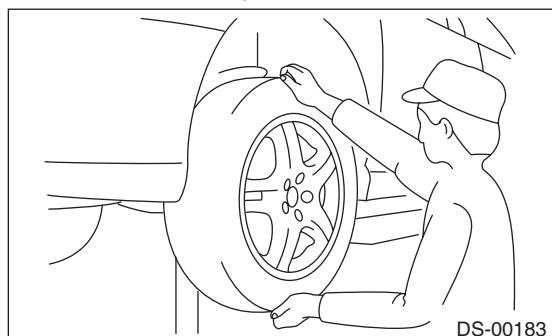
2) Using a press, press the new hub bolts until their seating surfaces contact the hub.

NOTE:

Use the 12 mm (0.47 in) dia. holes in the HUB STAND to prevent bolts from tilting.

### E: INSPECTION

1) Moving the rear tire up and down by hand, check there is no backlash in bearing, and check the wheel rotates smoothly.



2) Inspect the lean of axis direction using a dial gauge. Replace the hub bearing if the play exceeds the limit value.

**Service limit:**

**Maximum: 0.05 mm (0.0020 in)**

