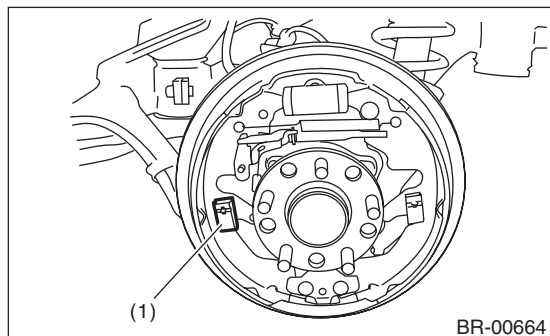


9. Rear Drum Brake Shoe

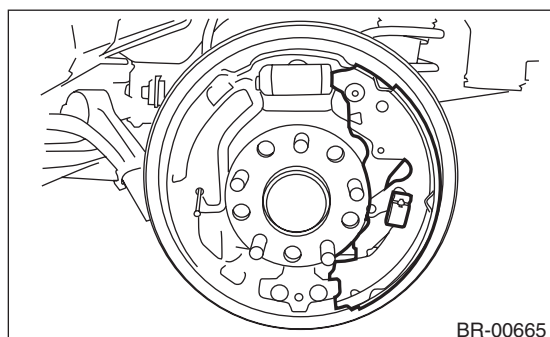
A: REMOVAL

- 1) Remove the rear drum brake drum. <Ref. to BR-26, REMOVAL, Rear Drum Brake Drum.>
- 2) Remove the shoe hold-down spring.

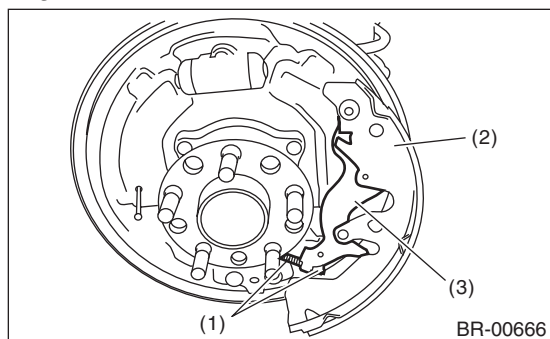


(1) Shoe hold-down spring

- 3) Remove upper shoe return spring, lower shoe return spring and adjuster, then remove the leading shoe.
- 4) Remove the shoe hold-down spring and trailing shoe.



- 5) Disconnect the parking brake cable from the parking brake lever.



- (1) Parking brake cable
- (2) Trailing shoe
- (3) Parking brake lever

B: INSTALLATION

CAUTION:

Be sure the lining surface is free from brake fluid and grease.

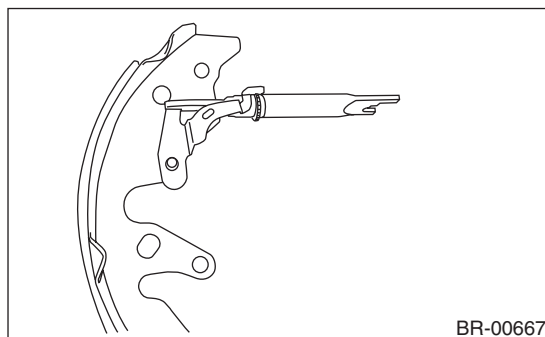
- 1) Apply brake grease to the following locations.

Brake grease:

Molykote M7439 (Part No. K0770YA000)

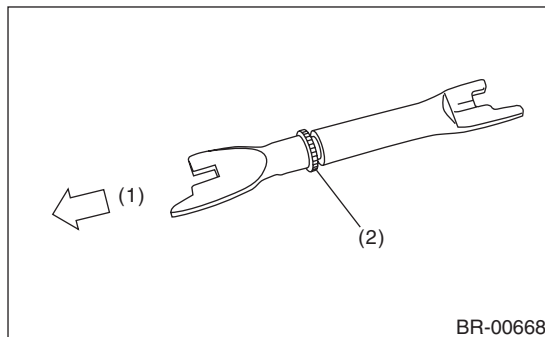
- Six contact surfaces of the brake shoe rim and back plate
- Contact surface of the brake shoe and the wheel cylinder
- Contact surface of the brake shoe and adjuster
- Contact surface of the lever and brake shoe

- 2) Connect the parking brake cable to the parking brake lever.
- 3) Check that the parking brake cable does not fall from the cable guide.
- 4) Install the trailing shoe and hold it down with the shoe hold-down spring.
- 5) Install the adjuster and adjusting lever to the leading shoe.



NOTE:

Install the adjuster with the adjusting wheel facing toward the front side of vehicle.



- (1) Front side of vehicle
- (2) Adjusting wheel

- 6) Install the leading shoe and hold it down with the shoe hold-down spring.
- 7) Install the adjusting spring and return spring.
- 8) Install the rear brake drum. <Ref. to BR-26, INSTALLATION, Rear Drum Brake Drum.>

C: INSPECTION

1) Measure the lining thickness. If it exceeds the service limit, replace the brake shoe with a new part.

Lining thickness

Standard value 4.5 mm (0.177 in)

Limit: 1.5 mm (0.059 in)

2) If the deformation or wear of back plate, brake shoe, etc. are severe, replace them.