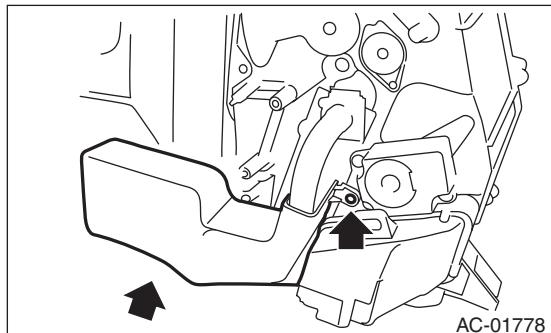


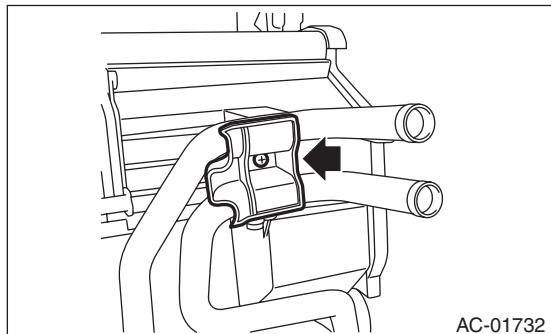
11. Heater Core

A: REMOVAL

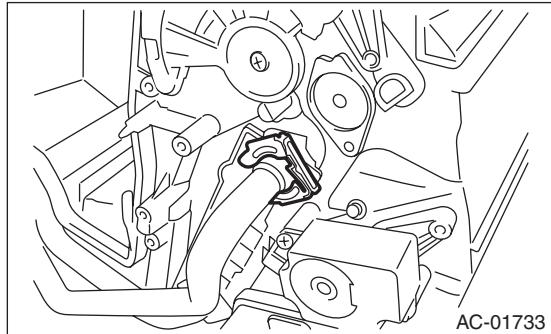
- 1) Remove the heater and cooling unit. <Ref. to AC-34, REMOVAL, Heater and Cooling Unit.>
- 2) Remove the screw and detach the heater pipe cover.



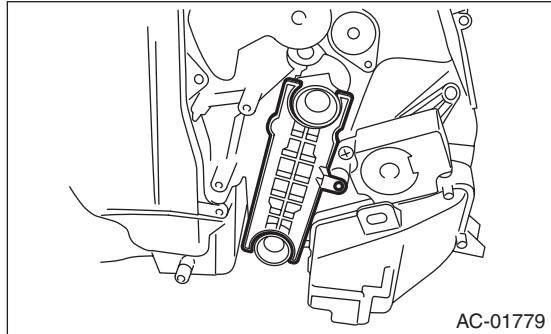
- 3) Remove the screw and detach the clamp.



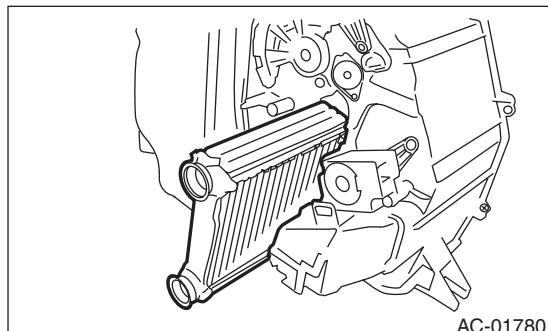
- 4) Remove the pipe clamp and pipe.



- 5) Remove the heater core cover.



- 6) Remove the heater core.



B: INSTALLATION

CAUTION:

Replace O-rings and pipe clamps with new parts and install securely.

- 1) Install each part in the reverse order of removal.
- 2) Fill engine coolant. <Ref. to CO(H4SO)-13, FILLING OF ENGINE COOLANT, REPLACEMENT, Engine Coolant.>
- 3) Charge refrigerant. <Ref. to AC-20, PROCEDURE, Refrigerant Charging Procedure.>