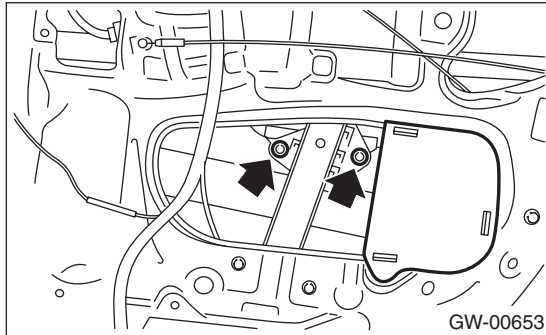


## 4. Front Door Glass

### A: REMOVAL

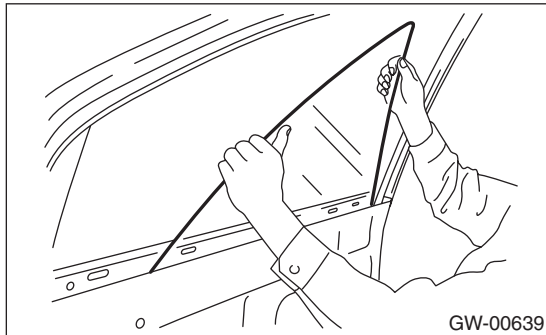
- 1) Remove the front door trim. <Ref. to EI-41, REMOVAL, Door Trim.>
- 2) Remove the sealing cover. <Ref. to EB-22, REMOVAL, Front Sealing Cover.>
- 3) Operate the power window switch to move the glass, and remove the bolts.



- 4) Tilt the door glass forward and remove the door glass from the glass run rubber.
- 5) Remove the door glass while tilting.

#### CAUTION:

**Avoid impact and damage to the glass.**



### B: INSTALLATION

#### CAUTION:

**Make sure that the glass run rubber is placed securely in door frame and sash.**

Install each part in the reverse order of removal.

#### *Tightening torque:*

**Refer to “COMPONENT” of “General Description”. <Ref. to GW-4, FRONT DOOR GLASS, COMPONENT, General Description.>**