

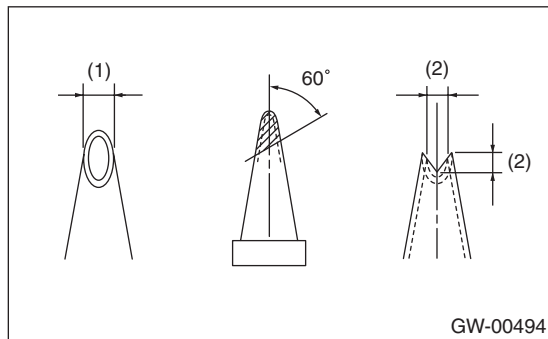
15.Rear Window Glass

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the rear wiper motor. <Ref. to WW-19, REMOVAL, Rear Wiper Motor.>
- 3) Disconnect the connectors from rear defogger terminal.
- 4) Remove the glass in the same procedure as for windshield glass. <Ref. to GW-20, REMOVAL, Windshield Glass.>

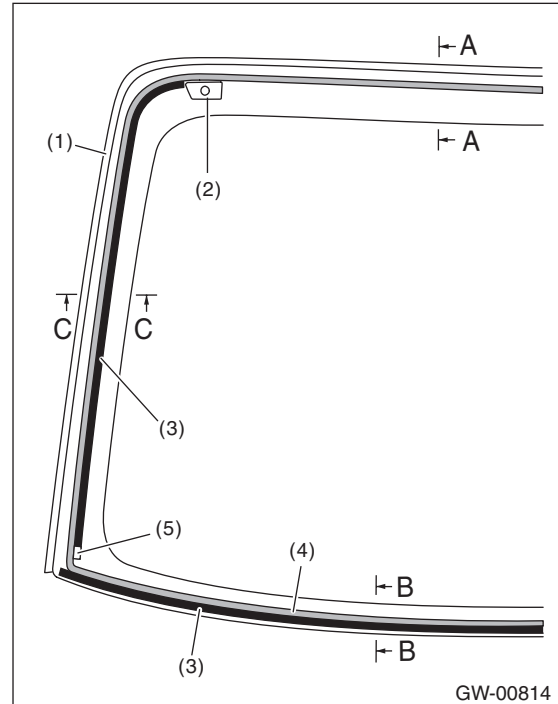
B: INSTALLATION

- 1) Apply the primer to the glass and body sides in the same procedure as for windshield glass. <Ref. to GW-21, INSTALLATION, Windshield Glass.>
- 2) Fabricate the cartridge nozzle tip as shown and set the sealant gun with the adhesive.

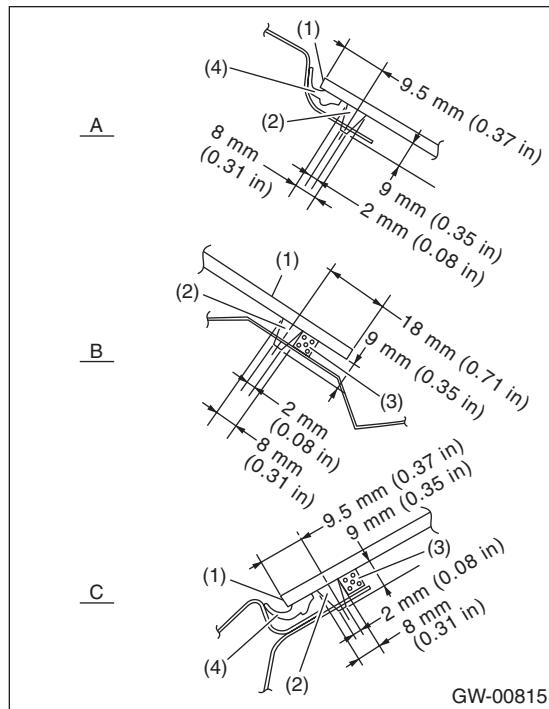


- (1) 10 mm (0.39 in)
- (2) 8 mm (0.31 in)

- 3) Apply adhesive with the dam rubber installed in the same procedure as for windshield glass. <Ref. to GW-21, INSTALLATION, Windshield Glass.>



- (1) Molding
- (2) Locating pin (adhered)
- (3) Dam rubber
- (4) Adhesive
- (5) Spacer



8) Install the rear wiper motor. <Ref. to WW-19, INSTALLATION, Rear Wiper Motor.>

9) Connect the battery ground terminal.

- A Upper end
- B Lower end
- C Side end

- (1) Glass
- (2) Adhesive
- (3) Dam rubber
- (4) Molding

4) Install the glass in the same procedure as for windshield glass. <Ref. to GW-21, INSTALLATION, Windshield Glass.>

5) After completion of all work, allow the vehicle to stand for about 24 hours.

NOTE:

- When door is opened/closed after glass is bonded, always lower the door glass first, and then open/close it carefully.
- Move the vehicle slowly.
- For minimum drying time and vehicle standing time before driving after bonding, follow instructions or instruction manual from the adhesive manufacturer.

6) After curing of adhesive, pour the water on external surface of vehicle to check that there are no water leaks.

NOTE:

When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.

7) Connect the rear defogger terminals.