

### 5. Oil Seal

#### A: INSPECTION

Check for leakage of transmission gear oil from the oil seal. If there is oil leakage, replace the oil seal with the new part and check the propeller shaft.

#### B: REPLACEMENT

- 1) Clean the transmission exterior.
- 2) Using the TORX® bit T70, remove the drain plug, and drain the transmission gear oil completely.
- 3) Using the TORX® bit T70, tighten the transmission gear oil drain plug.

NOTE:

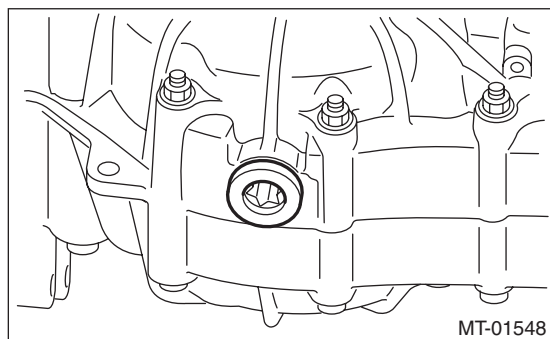
Use a new gasket.

**Tightening torque:**

**44 N·m (4.5 kgf·m, 32.5 ft·lb) (Aluminum gasket silver)**

**70 N·m (7.1 kgf·m, 51.6 ft·lb) (Copper gasket brown)**

**70 N·m (7.1 kgf·m, 51.6 ft·lb) (Metal gasket black)**



- 4) Remove the rear exhaust pipe and muffler.

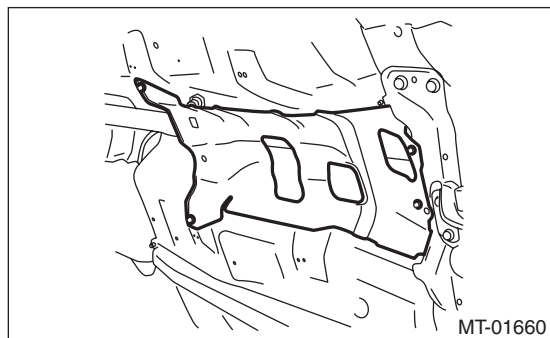
- Non-turbo model

<Ref. to EX(H4SO)-10, REMOVAL, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-12, REMOVAL, Muffler.>

- Turbo model

<Ref. to EX(H4DOTC)-14, REMOVAL, Rear Exhaust Pipe.> <Ref. to EX(H4DOTC)-16, REMOVAL, Muffler.>

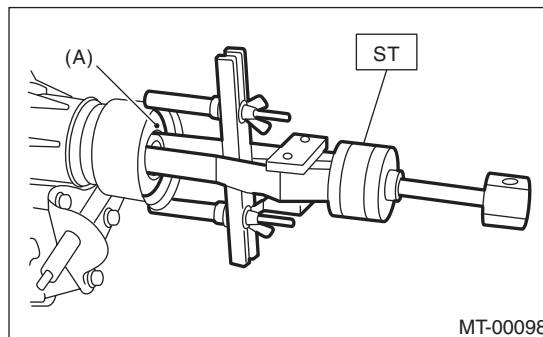
- 5) Remove the heat shield cover.



- 6) Remove the propeller shaft. <Ref. to DS-10, REMOVAL, Propeller Shaft.>

- 7) Using the ST, remove the oil seal.

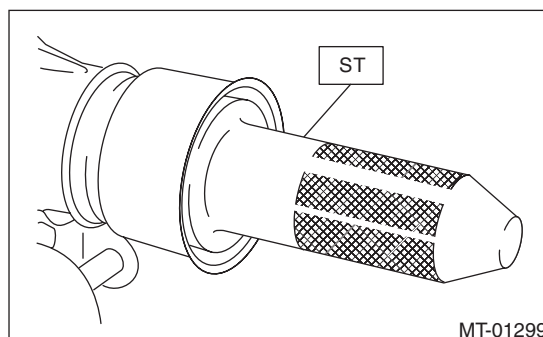
ST 398527700 PULLER ASSY



(A) Oil seal

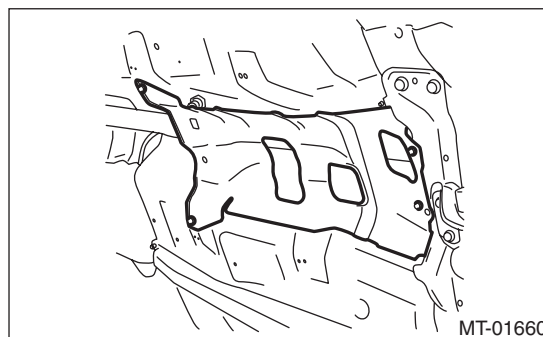
- 8) Using the ST, install the oil seal.

ST 498057300 INSTALLER



- 9) Install the propeller shaft. <Ref. to DS-11, INSTALLATION, Propeller Shaft.>

- 10) Install the heat shield cover.



- 11) Install the rear exhaust pipe and muffler.

- Non-turbo model

<Ref. to EX(H4SO)-10, INSTALLATION, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-12, INSTALLATION, Muffler.>

- Turbo model

<Ref. to EX(H4DOTC)-14, INSTALLATION, Rear Exhaust Pipe.> <Ref. to EX(H4DOTC)-16, INSTALLATION, Muffler.>

- 12) Pour in transmission gear oil and check the oil level. <Ref. to 5MT-20, Transmission Gear Oil.>