

# General Description

## MANUAL TRANSMISSION AND DIFFERENTIAL

### 1. General Description

#### A: SPECIFICATION

##### 1. MANUAL TRANSMISSION AND DIFFERENTIAL

Model			Non-turbo model		Turbo model		
Type			5-forward speeds and 1-reverse (all stage with synchromesh)				
Transmission gear ratio			1st	3.454		3.166	
			2nd	2.062		1.882	
			3rd	1.448		1.296	
			4th	1.088		0.972	
			5th	0.780		0.738	
			Rev.	3.333			
Front reduction gear	Final	Type of gear	Hypoid				
		Gear ratio	3.900				
Rear reduction gear	Transfer	Type of gear	Helical				
		Gear ratio	1.000				
	Final	Type of gear	Hypoid				
		Gear ratio	3.900				
Front differential	Type and number of gear		Straight bevel gear (bevel pinion: 2, bevel gear: 2)				
Center differential	Type and number of gear		Straight bevel gear (bevel pinion: 2, bevel gear: 2 and viscous coupling)				
Transmission gear oil			GL-5				
Transmission gear oil capacity			3.5 ℓ (3.7 US qt, 3.1 Imp qt)				

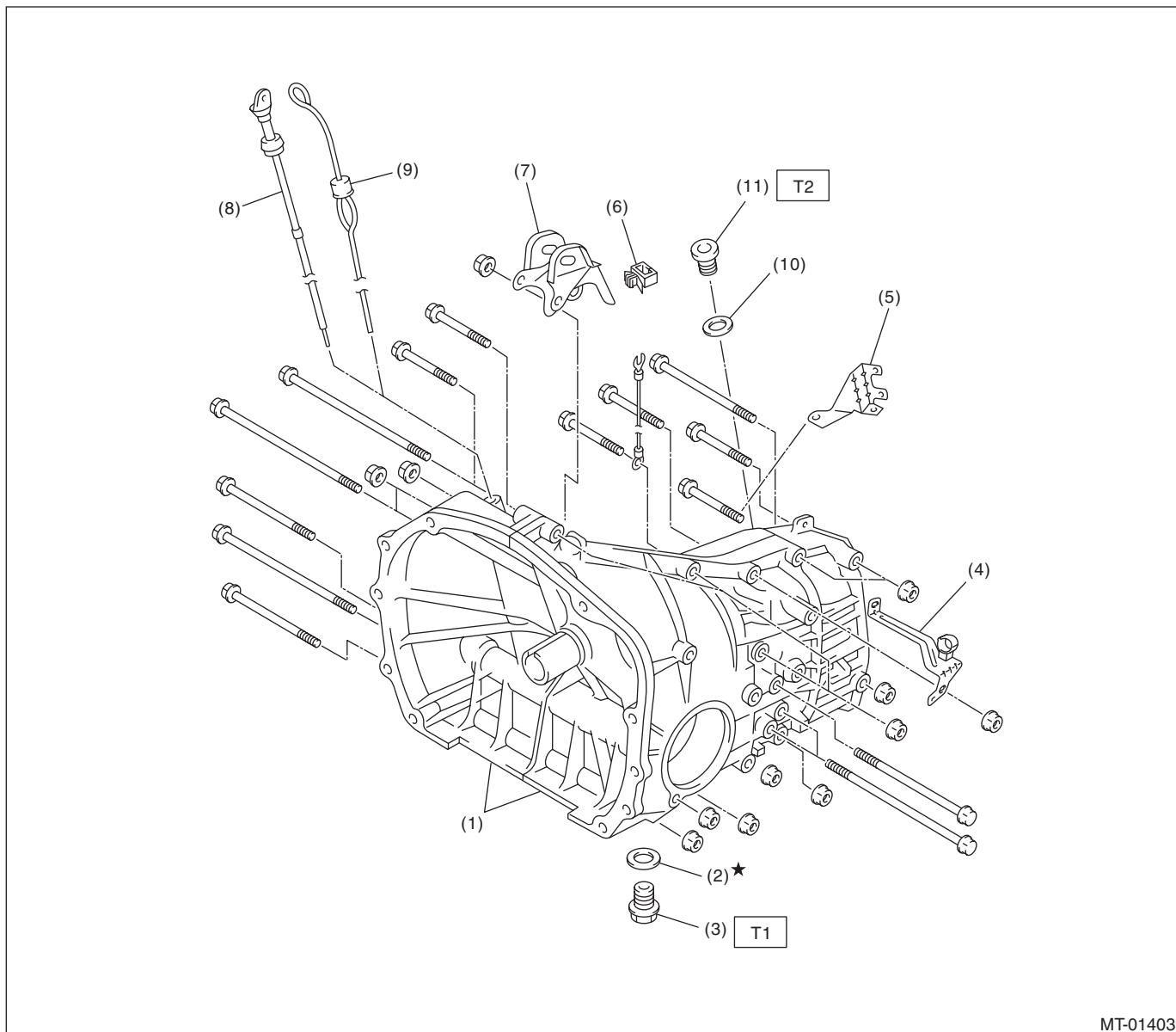
##### 2. TRANSMISSION GEAR OIL

**Recommended oil:**

**GL-5 (75W-90) or equivalent**

### B: COMPONENT

#### 1. TRANSMISSION CASE



MT-01403

- |                                       |                                       |
|---------------------------------------|---------------------------------------|
| (1) Transmission case ASSY            | (7) Pitching stopper bracket          |
| (2) Gasket                            | (8) Oil level gauge (non-turbo model) |
| (3) Drain plug                        | (9) Oil level gauge (turbo model)     |
| (4) Harness bracket (non-turbo model) | (10) Gasket                           |
| (5) Harness bracket (turbo model)     | (11) Plug                             |
| (6) Clamp                             |                                       |

**Tightening torque: N·m (kgf-m, ft-lb)**

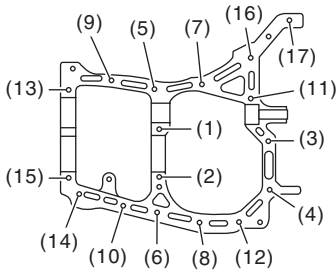
**T1: 44 (4.5, 32.5) (Aluminum gasket, silver)**  
**70 (7.1, 51.6) (Copper gasket, brown)**  
**70 (7.1, 51.6) (Metal gasket, black)**

**T2: 60 (6.1, 44.3)**

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### Transmission case tightening torque

 MT-00003	Bolt No.	Bolt size mm	Tightening torque: N·m (kgf-m, ft-lb)
	(5) — (15)	8	25 (2.5, 18.4)
	(1) — (4) (16), (17)	10	39 (4.0, 28.8)

## MANUAL TRANSMISSION AND DIFFERENTIAL

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The main assembly is shown in the center, with various parts numbered 1 through 36. The assembly is divided into three main sections by dashed lines:

- Top Section:** Contains parts 1 through 17. It includes a long shaft (1) with a gear end, a bearing (2), a seal (3), a nut (4), and a washer (5). The main body (6) has a flange (7) and a series of gears (8, 9, 10, 11, 12, 13, 14) mounted on it. A large gear (17) is shown at the end.
- Bottom Section:** Contains parts 18 through 36. It includes a gear (18), a seal (19), a washer (20), a gear (21), a gear (22), a gear (23), a gear (24)\*, a gear (25), a gear (26), a gear (27)\*, and a gear (28)\*. The main body (29)\* has a flange (30) and a series of gears (31, 32, 33, 34) mounted on it. A large gear (35) is shown at the end.
- Sub-assemblies:**
  - T1:** A sub-assembly consisting of parts 24, 25, and 26.
  - T2:** A sub-assembly consisting of parts 29, 30, 31, 32, 33, and 34.
  - T3:** A sub-assembly consisting of parts 27 and 28.

The diagram uses dashed lines to indicate the assembly path and the relative positions of the components. The parts are numbered 1 through 36, with some parts marked with an asterisk (\*).

- Tightening torque: N·m (kgf-m, ft-lb)**

***T1: 30 (3.1, 22.1)***

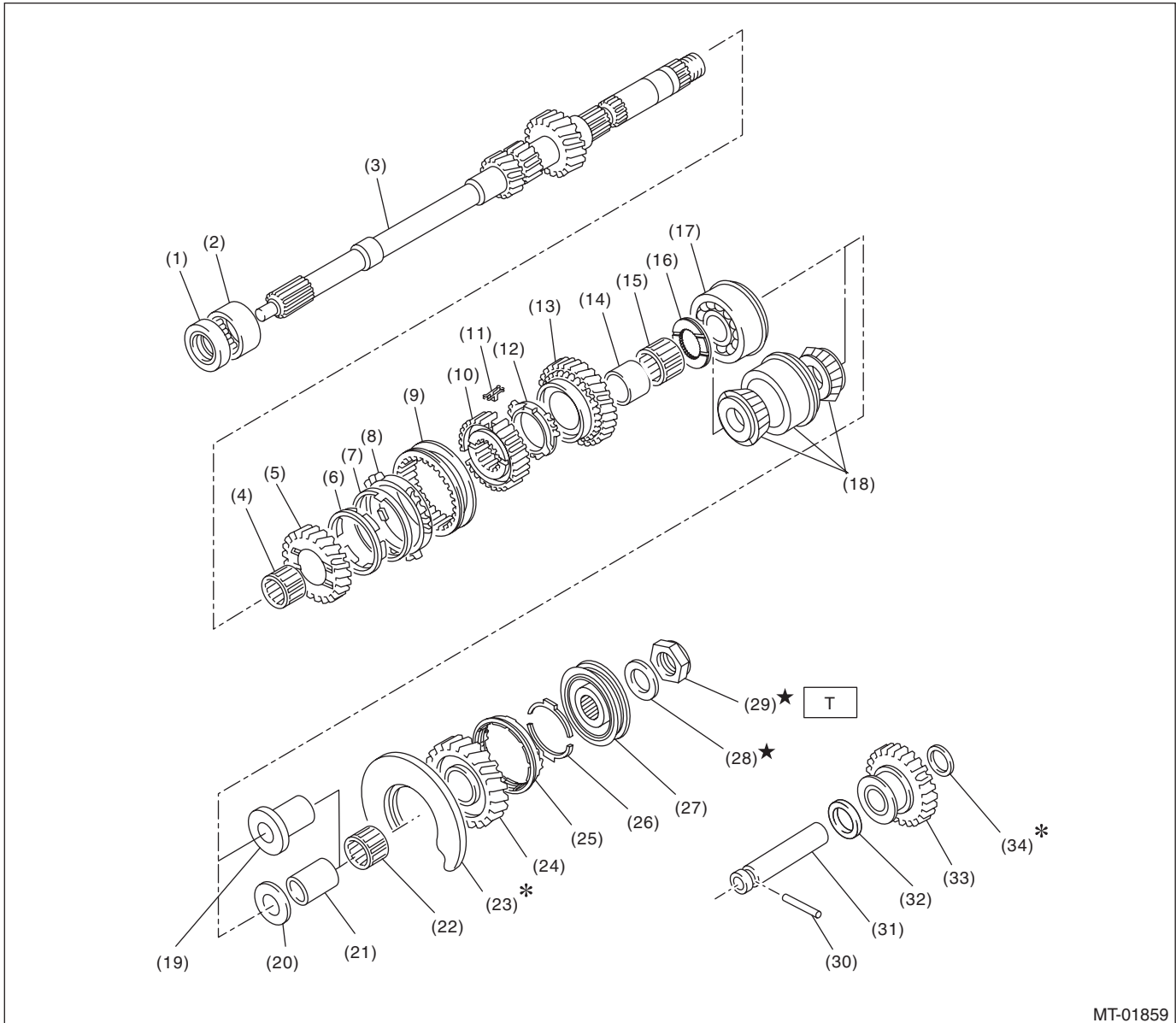
**T2: 120 (12.2, 88.5)**

**T3: 260 (26.5, 191.8)**

# General Description

## MANUAL TRANSMISSION AND DIFFERENTIAL

### 3. MAIN SHAFT FOR SINGLE-RANGE



MT-01859

(1) Oil seal	(14) 4th needle bearing race	(26) Baulk lever
(2) Needle bearing	(15) Needle bearing	(27) 5th hub & sleeve No. 2
(3) Transmission main shaft	(16) 4th gear thrust washer	(28) Lock washer
(4) Needle bearing	(17) Ball bearing (non-turbo model)	(29) Lock nut
(5) 3rd drive gear	(18) Taper roller bearing (turbo model)	(30) Straight pin
(6) Inner baulk ring	(19) 5th needle bearing race (turbo model)	(31) Reverse idler gear shaft
(7) 3rd synchro cone	(20) 5th gear thrust washer (non-turbo model)	(32) Washer
(8) Outer baulk ring	(21) 5th needle bearing race (non-turbo model)	(33) Reverse idler gear
(9) 3rd-4th coupling sleeve	(22) Needle bearing	(34) Washer
(10) 3rd-4th synchronizer hub	(23) Main shaft rear plate	
(11) 3rd-4th shifting insert key	(24) 5th drive gear	
(12) 4th baulk ring	(25) 5th baulk ring	
(13) 4th drive gear		

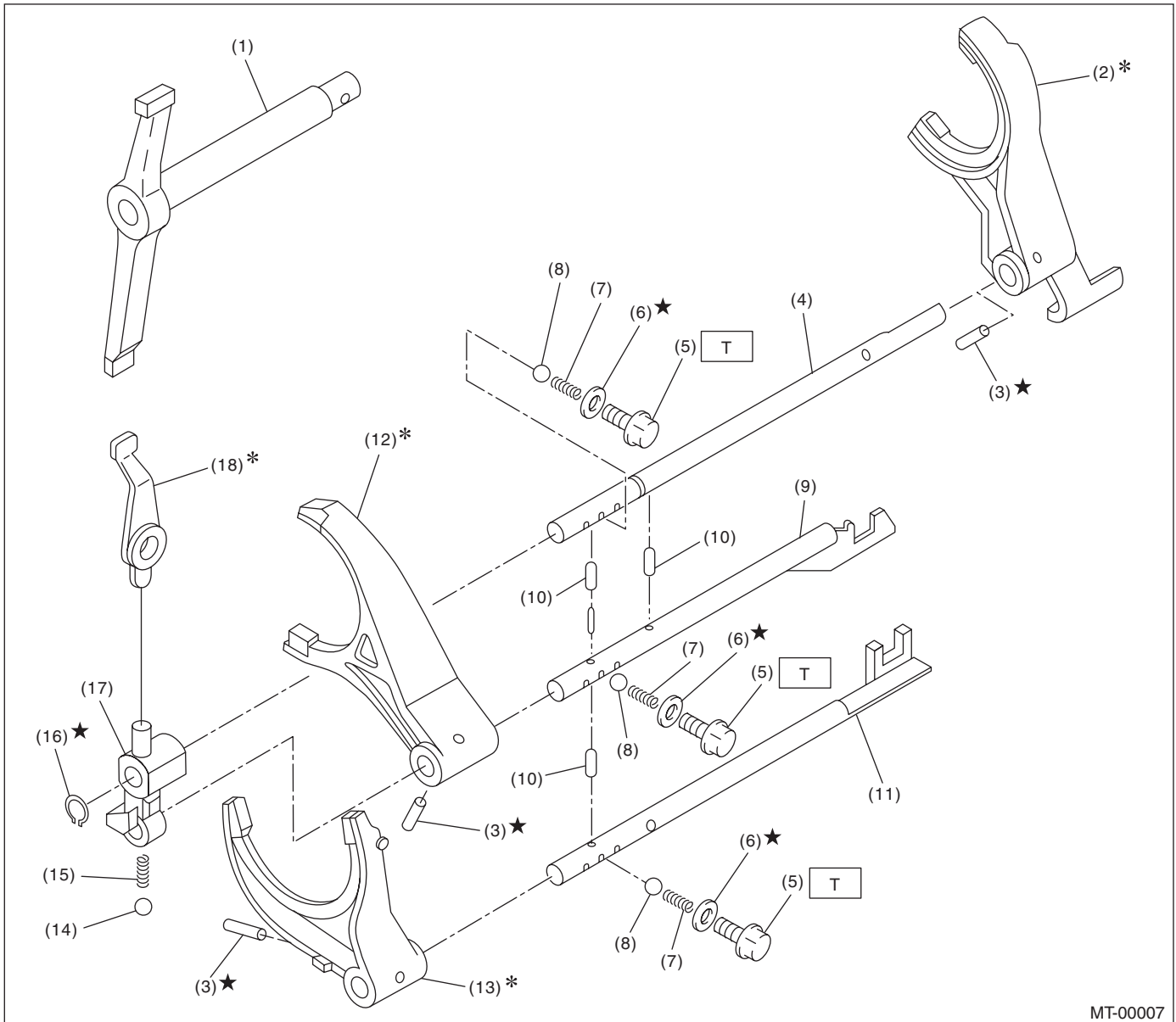
**Tightening torque: N·m (kgf·m, ft·lb)**

**T: 120 (12.2, 88.5)**

# General Description

## MANUAL TRANSMISSION AND DIFFERENTIAL

### 4. SHIFTER FORK AND SHIFTER ROD



MT-00007

- |                          |                           |                            |
|--------------------------|---------------------------|----------------------------|
| (1) Shifter arm          | (8) Ball                  | (15) Spring                |
| (2) 5th shifter fork     | (9) 3rd-4th fork rod      | (16) Snap ring (outer)     |
| (3) Straight pin         | (10) Interlock plunger    | (17) Reverse fork rod arm  |
| (4) Reverse fork rod     | (11) 1st-2nd fork rod     | (18) Reverse shifter lever |
| (5) Checking ball plug   | (12) 3rd-4th shifter fork |                            |
| (6) Gasket               | (13) 1st-2nd shifter fork |                            |
| (7) Checking ball spring | (14) Ball                 |                            |

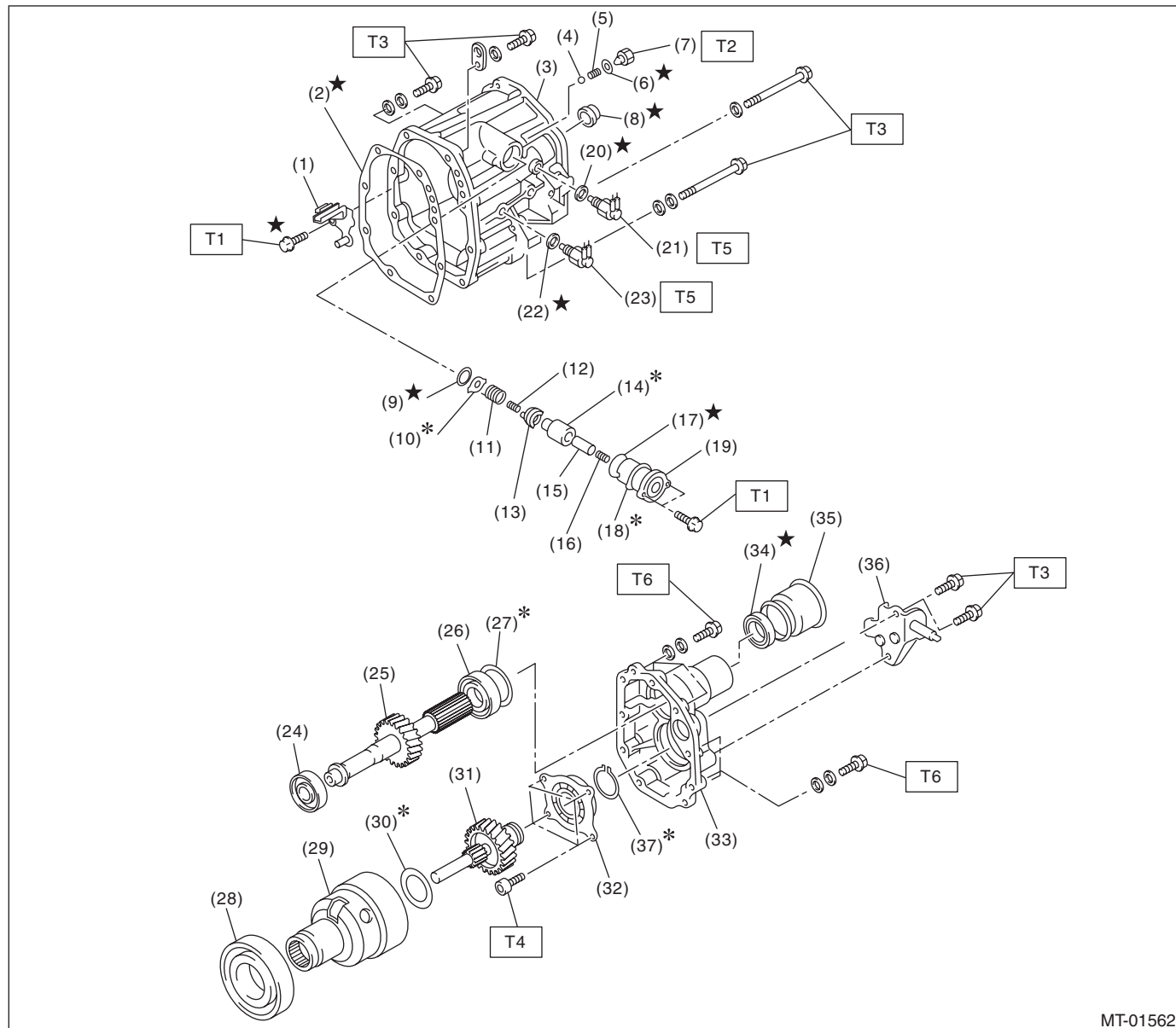
**Tightening torque: N·m (kgf-m, ft-lb)**

**T: 20 (2.0, 14.8)**

# General Description

## MANUAL TRANSMISSION AND DIFFERENTIAL

### 5. TRANSFER CASE AND EXTENSION



- |                            |                              |                          |
|----------------------------|------------------------------|--------------------------|
| (1) Oil guide              | (16) Return spring           | (31) Transfer drive gear |
| (2) Gasket                 | (17) O-ring                  | (32) Ball bearing        |
| (3) Transfer case          | (18) Adjusting select shim   | (33) Extension case      |
| (4) Ball                   | (19) Reverse check sleeve    | (34) Oil seal            |
| (5) Reverse accent spring  | (20) Gasket                  | (35) Dust cover          |
| (6) Gasket                 | (21) Neutral position switch | (36) Shift bracket       |
| (7) Plug                   | (22) Gasket                  | (37) Snap ring           |
| (8) Oil seal               | (23) Back-up light switch    |                          |
| (9) Snap ring (inner)      | (24) Roller bearing          |                          |
| (10) Reverse check plate   | (25) Transfer driven gear    |                          |
| (11) Reverse check spring  | (26) Roller bearing          |                          |
| (12) Reverse return spring | (27) Adjusting washer        |                          |
| (13) Reverse check cam     | (28) Ball bearing            |                          |
| (14) Reverse accent shaft  | (29) Center differential     |                          |
| (15) Return spring cap     | (30) Adjusting washer        |                          |

#### ***Tightening torque: N-m (kgf-m, ft-lb)***

***T1: 6.4 (0.7, 4.7)***

***T2: 9.75 (1.0, 7.2)***

***T3: 24.5 (2.5, 18.1)***

***T4: 26 (2.7, 19.2)***

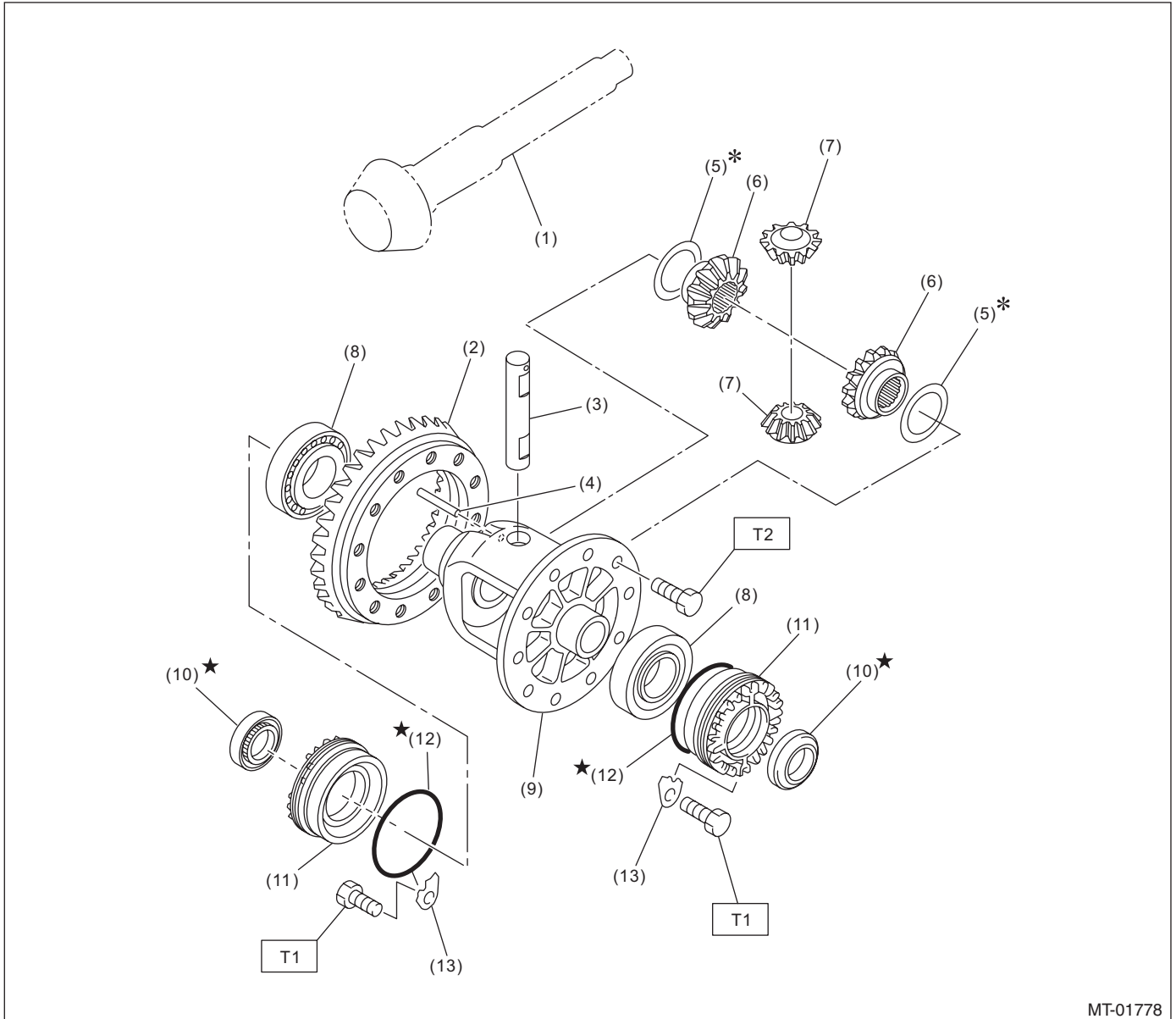
***T5: 32.3 (3.3, 23.8)***

***T6: 40 (4.1, 29.5)***

# General Description

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### 6. FRONT DIFFERENTIAL



MT-01778

- |                             |                                 |                          |
|-----------------------------|---------------------------------|--------------------------|
| (1) Drive pinion shaft      | (7) Differential bevel pinion   | (13) Retainer lock plate |
| (2) Hypoid driven gear      | (8) Roller bearing              |                          |
| (3) Pinion shaft            | (9) Differential case           |                          |
| (4) Straight pin            | (10) Oil seal                   |                          |
| (5) Washer                  | (11) Differential side retainer |                          |
| (6) Differential bevel gear | (12) O-ring                     |                          |

**Tightening torque: N·m (kgf-m, ft-lb)**

**T1: 25 (2.5, 18.4)**

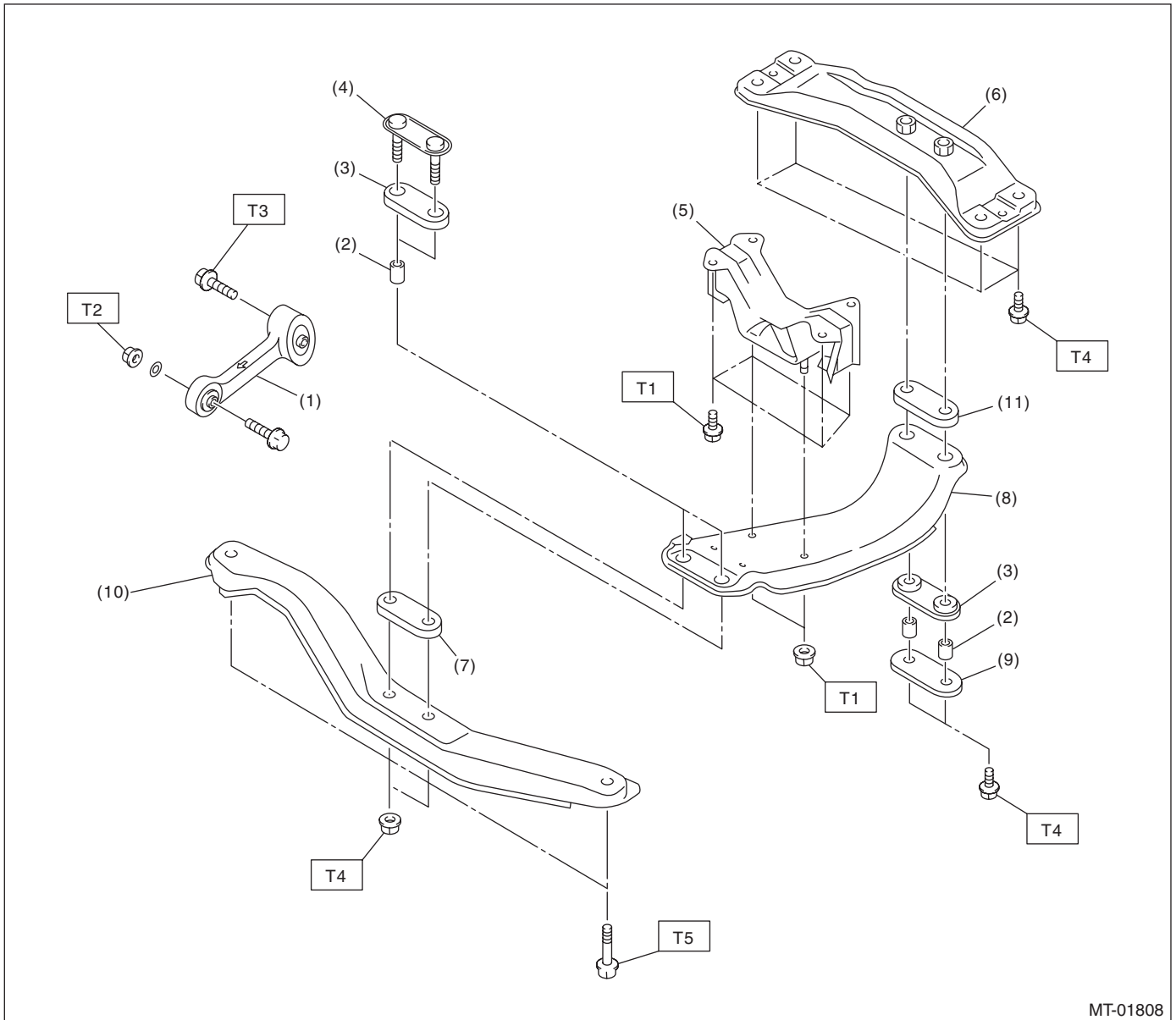
**T2: 62 (6.3, 45.7)**



# General Description

## MANUAL TRANSMISSION AND DIFFERENTIAL

### 7. TRANSMISSION MOUNTING



MT-01808

- |                                 |                          |
|---------------------------------|--------------------------|
| (1) Pitching stopper            | (7) Upper cushion rubber |
| (2) Spacer                      | (8) Center crossmember   |
| (3) Lower cushion rubber        | (9) Rear plate           |
| (4) Front plate                 | (10) Front crossmember   |
| (5) Transmission cushion rubber | (11) Rear cushion rubber |
| (6) Rear crossmember            |                          |

#### ***Tightening torque: N-m (kgf-m, ft-lb)***

***T1: 35 (3.6, 25.8)***

***T2: 50 (5.1, 36.9)***

***T3: 58 (5.9, 42.8)***

***T4: 70 (7.1, 51.6)***

***T5: 140 (14.3, 103.3)***

### **C: CAUTION**

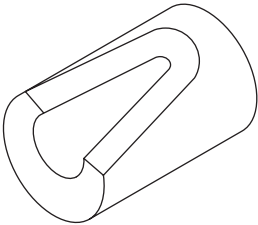
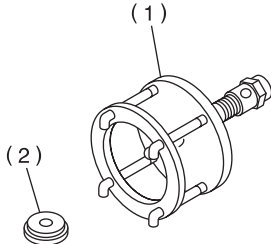
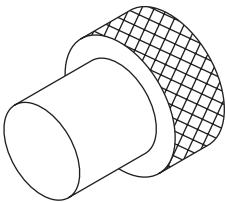
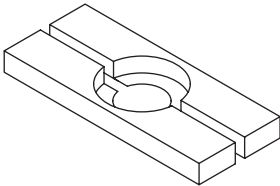
- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- When disassembling the case and other light alloy parts, use a plastic hammer to force it apart. Do not pry apart with screwdrivers or other tools.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine gear oil, grease or equivalent. Do not mix gear oil, grease, etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply gear oil onto sliding or revolving surfaces before installation.
- Replace deformed or damaged snap rings with new parts.
- Before installing O-rings or oil seals, apply sufficient amount of gear oil to avoid damage and deformation.
- Be careful not to incorrectly install or fail to install O-rings, snap rings and other such parts.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Avoid damaging the mating surface of the case.
- Before applying liquid gasket, completely remove the old liquid gasket.

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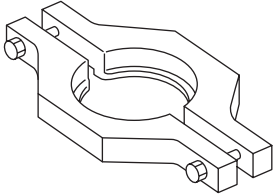
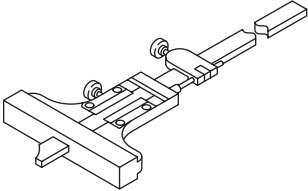
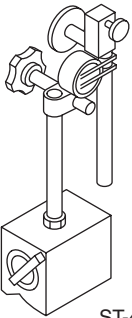
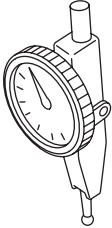
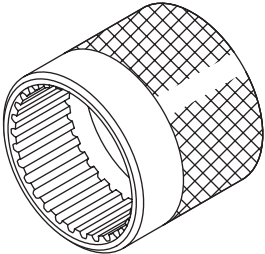
### D: PREPARATION TOOL

#### 1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-399411700</p>	399411700	ACCENT BALL INSTALLER	Used for installing reverse shifter rail arm.
 <p>ST-899524100</p>	899524100	PULLER SET	Used for removing and installing the roller bearing (differential). (1) Puller (2) Cap
 <p>ST-399780104</p>	399780104	WEIGHT	Used for measuring preload on the roller bearing.
 <p>ST-498077000</p>	498077000	REMOVER	Used for removing the roller bearing of the drive pinion shaft.

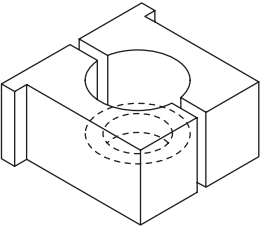
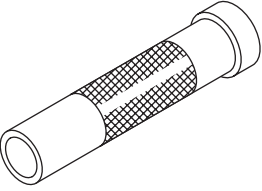
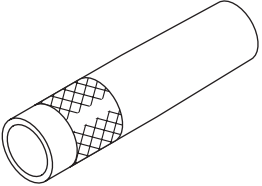
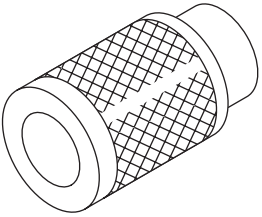
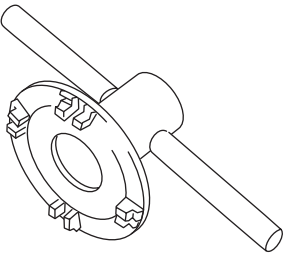
# General Description

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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498077300	498077300	CENTER DIFFERENTIAL BEARING REMOVER	Used for removing the center differential cover ball bearing.
 ST-498147001	498147001	DEPTH GAUGE	Used for adjusting the main shaft play.
 ST-498247001	498247001	MAGNET BASE	<ul style="list-style-type: none"> <li>• Used for measuring backlash between the side gear and pinion, and the hypoid gear.</li> <li>• Used together with DIAL GAUGE (498247100).</li> </ul>
 ST-498247100	498247100	DIAL GAUGE	<ul style="list-style-type: none"> <li>• Used for measuring backlash between the side gear and pinion, and the hypoid gear.</li> <li>• Used together with MAGNET BASE (498247001).</li> </ul>
 ST-498427100	498427100	STOPPER	Used for securing the drive pinion shaft assembly and the driven gear assembly when removing the drive pinion shaft assembly lock nut.

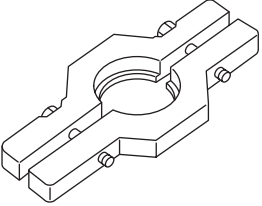
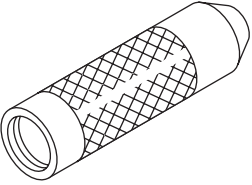
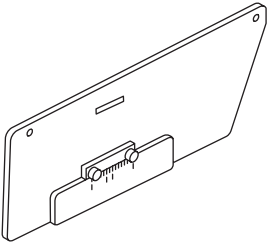
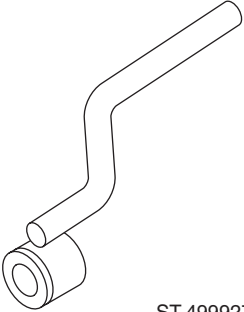
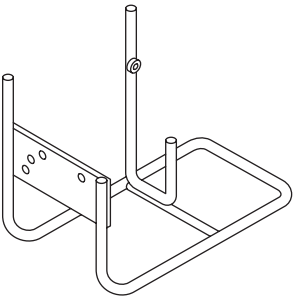
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498937000	498937000	TRANSMISSION HOLDER	Used for removing and installing the lock nut of the transmission main shaft.
 ST-499277100	499277100	BUSHING 1-2 INSTALLER	<ul style="list-style-type: none"> <li>• Used for installing the 1st driven gear thrust plate and the 1st-2nd driven gear bushing.</li> <li>• Used for installing the roller bearing outer race to the differential case.</li> </ul>
 ST-499277200	499277200	INSTALLER	Used for press-fitting the 2nd driven gear, roller bearings and the 5th driven gear onto the driven shaft.
 ST-499757002	499757002	INSTALLER	<ul style="list-style-type: none"> <li>• Used for installing the snap ring (OUT 25), and ball bearing (25 × 26 × 17).</li> <li>• Used for installing the bearing cone of the transfer driven gear (extension core side).</li> </ul>
 ST18630AA010	18630AA010	WRENCH COMPL RETAINER	<ul style="list-style-type: none"> <li>• Used for removing and installing the differential side retainer.</li> <li>• WRENCH ASSY (499787000) can also be used.</li> </ul>

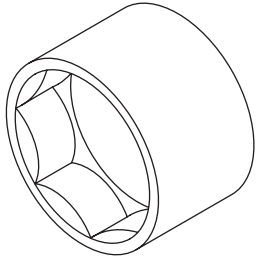
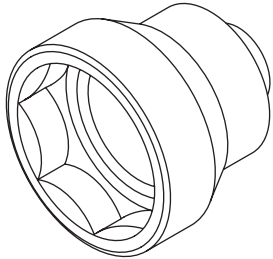
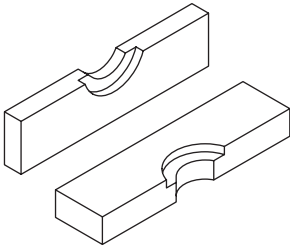
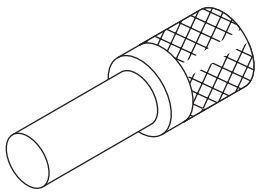
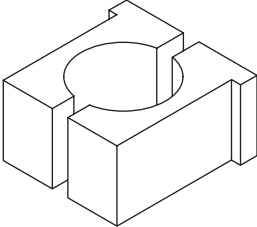
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-499857000</p>	499857000	5TH DRIVEN GEAR REMOVER	Used for removing the 5th driven gear.
 <p>ST-499877000</p>	499877000	RACE 4-5 INSTALLER	<ul style="list-style-type: none"> <li>Used for installing the 4th needle bearing race and ball bearing onto the transmission main shaft.</li> <li>Used together with REMOVER (899714110).</li> </ul>
 <p>ST-499917500</p>	499917500	DRIVE PINION GAUGE ASSY	Used for adjusting the drive pinion shim.
 <p>ST-499927100</p>	499927100	HANDLE	Used for fitting the transmission main shaft.
 <p>ST-499937100</p>	499937100	TRANSMISSION STAND SET	Used for disassembling and assembling the transmission.

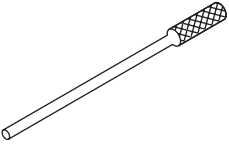
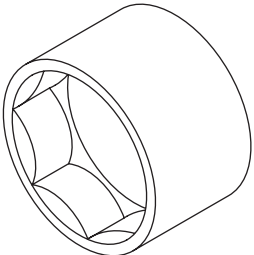
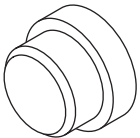
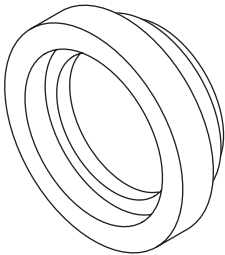
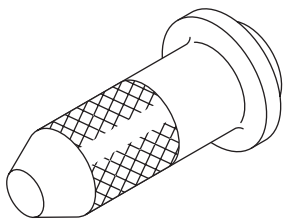
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-499987003</p>	499987003	SOCKET WRENCH (35)	Used for removing and installing the driven pinion lock nut and main shaft lock nut.
 <p>ST-499987300</p>	499987300	SOCKET WRENCH (50)	Used for removing and installing the driven gear assembly lock nut.
 <p>ST-899714110</p>	899714110	REMOVER	Used for fixing the transmission main shaft, drive pinion and rear drive shaft.
 <p>ST-899864100</p>	899864100	REMOVER	Used for removing transmission main shaft and drive pinion parts.
 <p>ST-899884100</p>	899884100	HOLDER	Used for tightening the lock nut on the sleeve.

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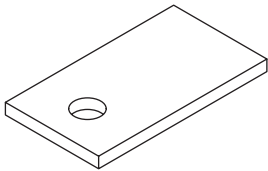
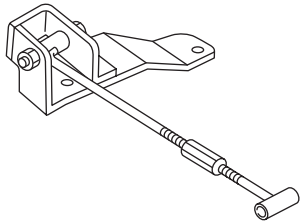
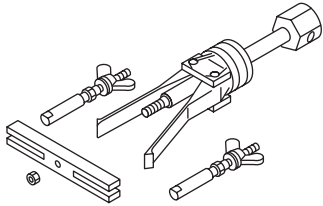
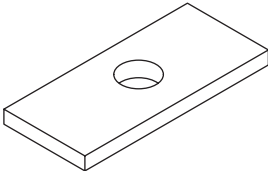
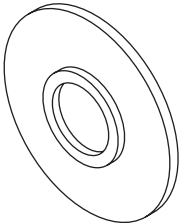
## MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-899904100	899904100	STRAIGHT PIN REMOVER	Used for removing and installing the straight pin.
 ST-899988608	899988608	SOCKET WRENCH (27)	Used for removing and installing the drive pinion lock nut.
 ST-398497701	398497701	ADAPTER	<ul style="list-style-type: none"> <li>• Used for installing roller bearing onto the differential case.</li> <li>• Used together with INSTALLER (499277100).</li> </ul>
 ST-499587000	499587000	INSTALLER	Used for installing the driven gears to the driven shaft.
 ST-498057300	498057300	INSTALLER	Used for installing the extension oil seal.



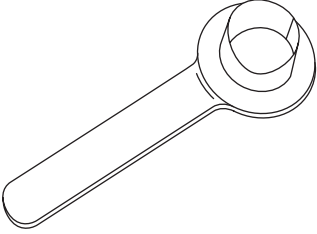
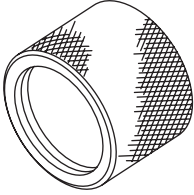
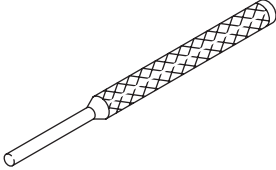
# General Description

## MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-498255400</p>	498255400	PLATE	Used for measuring backlash.
 <p>ST41099AC000</p>	41099AC000	ENGINE SUPPORT ASSY	Used for supporting the engine.
 <p>ST-398527700</p>	398527700	PULLER ASSY	Used for removing the extension case roller bearing.
 <p>ST-398643600</p>	398643600	GAUGE	Used for measuring total end play, extension end play and drive pinion height.
 <p>ST-398177700</p>	398177700	INSTALLER	<ul style="list-style-type: none"> <li>• Used for installing the bearing cone of transfer driven gear (transfer case side).</li> <li>• Used for installing the ball bearing of the transfer drive gear.</li> </ul>

# General Description

## MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST28399SA010	28399SA010	OIL SEAL PROTECTOR	Used for protecting the oil seal from damage when inserting the front drive shaft.
 ST18675AA000	18675AA000	DIFFERENTIAL SIDE OIL SEAL INSTALLER	Used for installing the differential side retainer oil seal.
 ST-398791700	398791700	STRAIGHT PIN REMOVER 2	Used for installing and removing the straight pin.

## 2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance, voltage and current.
TORX® bit T70	Used for installing and removing the differential gear oil drain plug.