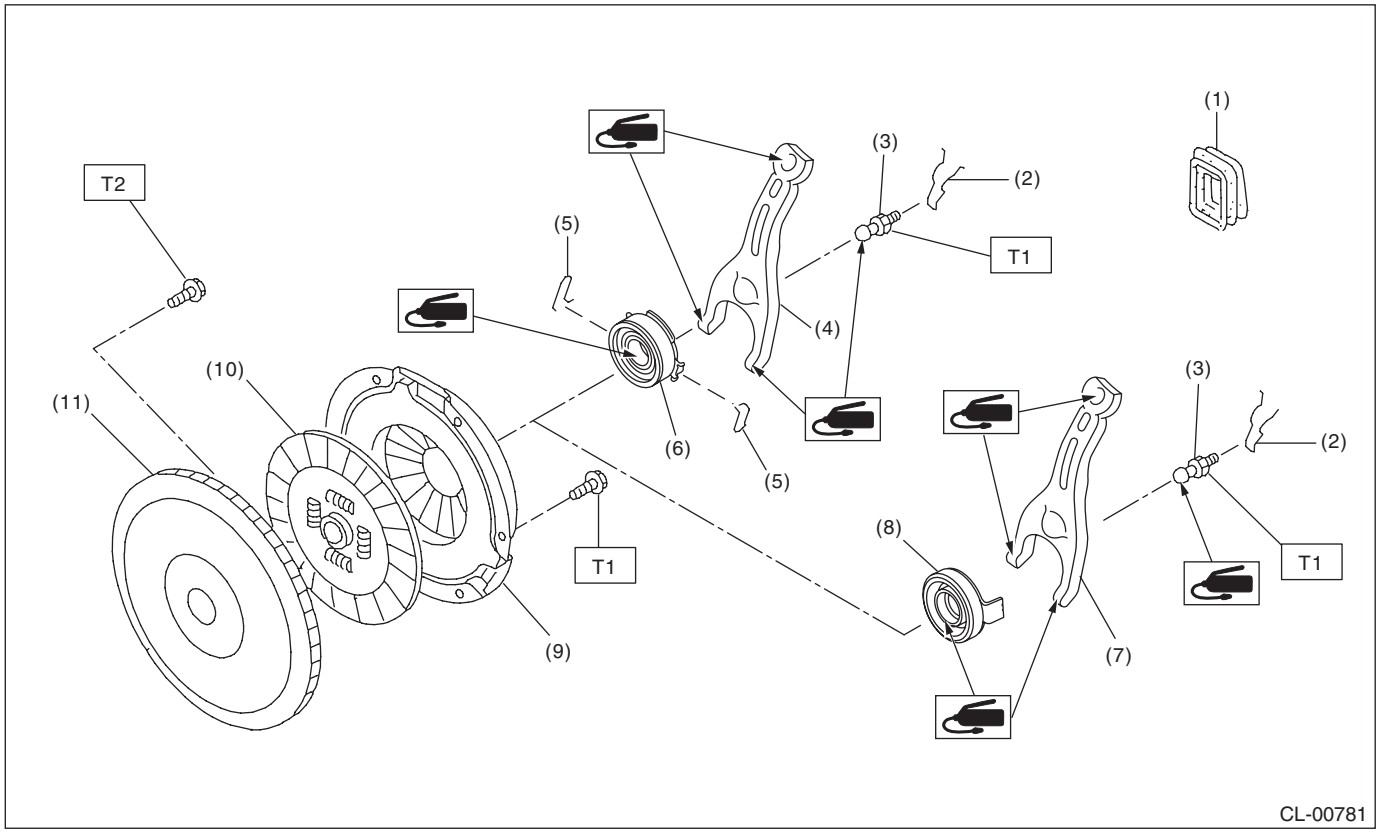
1. General Description

A: SPECIFICATION

Model			2.5 L non-turbo	2.5 L Turbo
Transmission type			5MT	
Clutch cover	Type		Push type	
	Diaphragm set load N (kgf, lbf)		5,688 (580, 1,279)	7,450 (760, 1,675)
Clutch disc	Facing material		Woven (Non-asbestos)	
	O.D. × I.D. × thickness mm (in)	Clutch cover side	225 × 150 × 3.5 (8.86 × 5.9 × 0.138)	230 × 155 × 3.5 (9.06 × 6.10 × 0.138)
		Flywheel side		230 × 155 × 3.2 (9.06 × 6.10 × 0.126)
	Spline outer diameter mm (in)		25.2 (0.992), (Number of teeth: 24)	
	Depth of rivet head mm (in)	Clutch cover side	1.65 — 2.25 (0.065 — 0.089)	
		Flywheel side	1.35 — 1.95 (0.053 — 0.077)	
		Limit of sinking	0.3 (0.012)	
	Deflection limit mm (in)		0.7 (0.028) at R = 110 (4.33)	
Clutch release lever ratio			1.6	
Release bearing			Grease-packed self-aligning	
Clutch pedal	Full stroke mm (in)		130 — 135 (5.12 — 5.31)	135 — 140 (5.31 — 5.51)
	Free play mm (in)		4 — 11 (0.16 — 0.43)	
Flywheel	Type		Flexible	

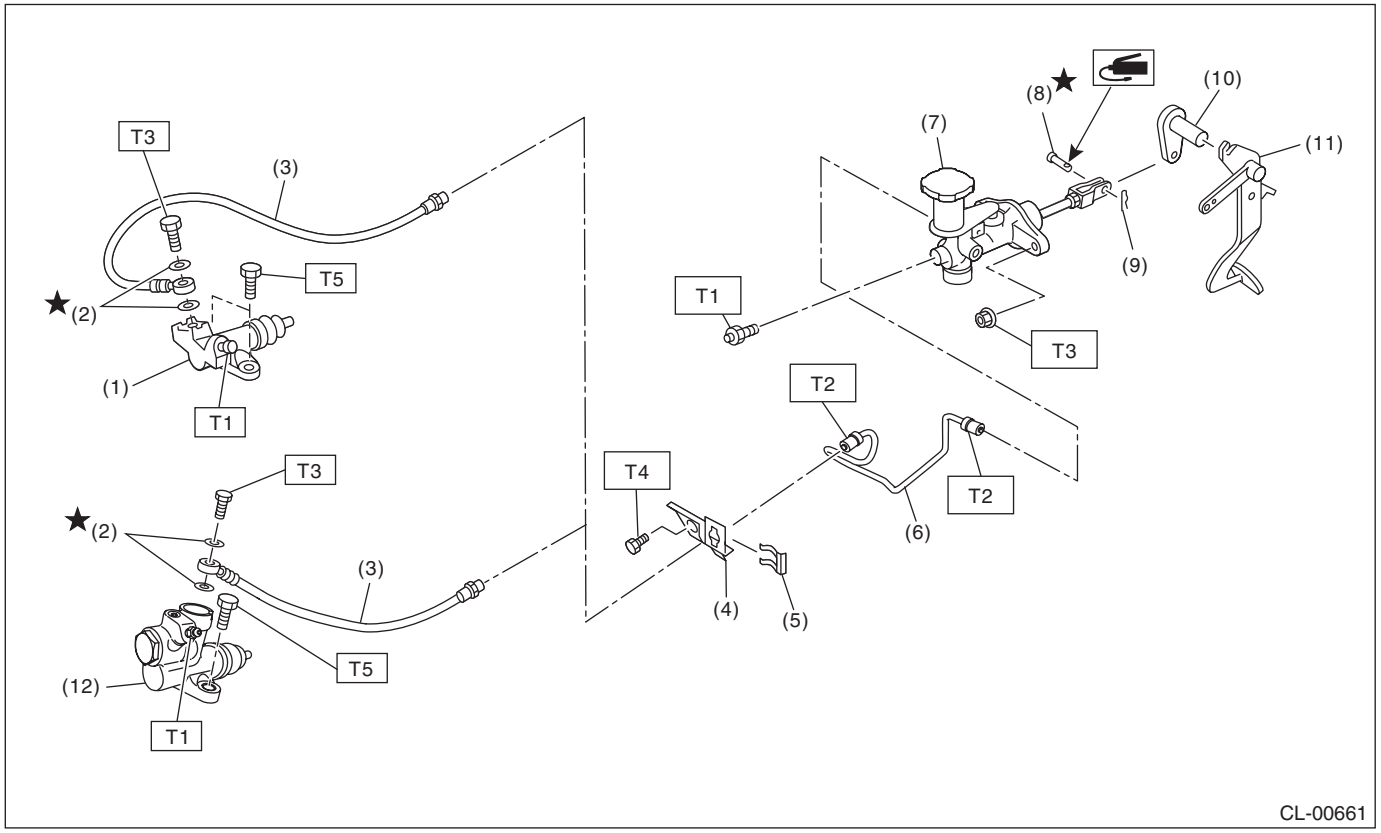
B: COMPONENT

1. CLUTCH ASSEMBLY



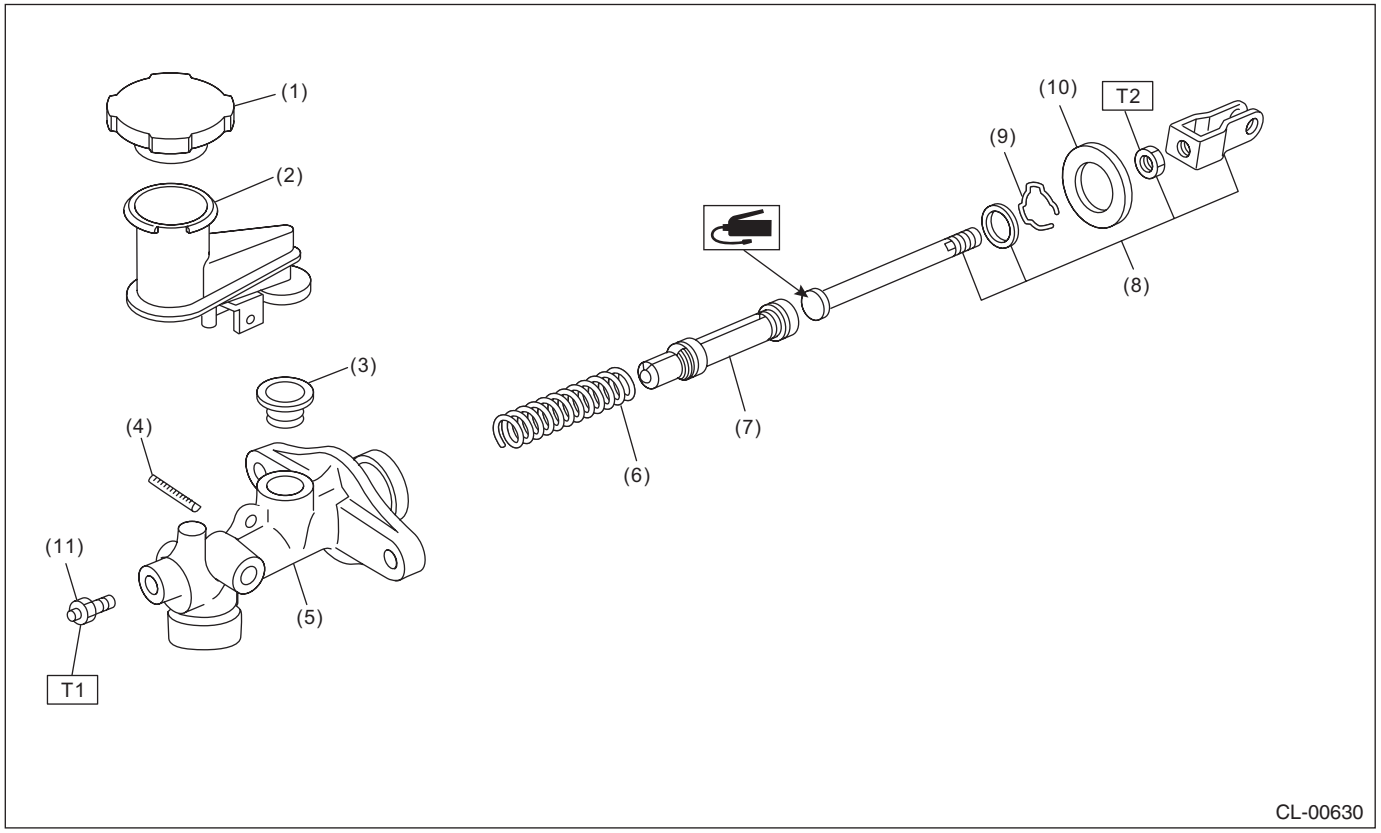
(1)	Dust cover	(6)	Release bearing (non-turbo model)	(11)	Flywheel
(2)	Lever spring	(7)	Release lever (Turbo model)		
(3)	Pivot	(8)	Release bearing (turbo model)	***Tightening torque: N·m (kgf-m, ft-lb)***	
(4)	Release lever (non-turbo model)	(9)	Clutch cover	***T1: 16 (1.6, 11.8)***	
(5)	Clip (non-turbo model)	(10)	Clutch disc	***T2: 75 (7.6, 55.3)***	

2. CLUTCH PIPE AND HOSE



(1)	Operating cylinder (non-turbo model)	(7)	Master cylinder ASSY	***Tightening torque: N·m (kgf-m, ft-lb)***
(2)	Washer	(8)	Clevis pin	***T1: 7.8 (0.8, 5.8)***
(3)	Clutch hose	(9)	Snap pin	***T2: 15 (1.5, 11.1)***
(4)	Bracket	(10)	Lever	***T3: 18 (1.8, 13.3)***
(5)	Clip	(11)	Pedal	***T4: 25 (2.5, 18.4)***
(6)	Clutch pipe	(12)	Operating cylinder (turbo model)	***T5: 37 (3.8, 27.3)***

3. MASTER CYLINDER

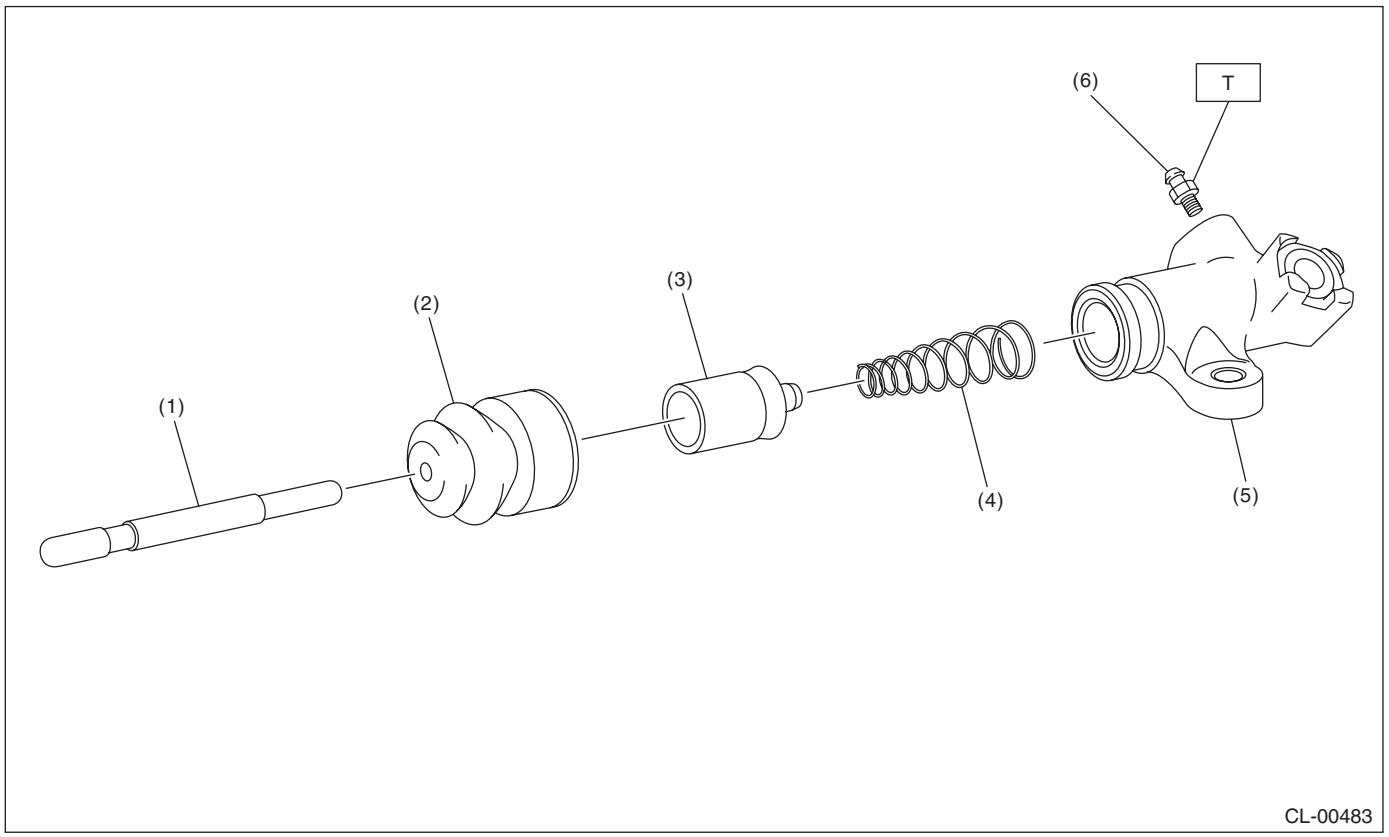


(1) Reservoir cap
(2) Reservoir tank
(3) Oil seal
(4) Straight pin
(5) Master cylinder
(6) Return spring
(7) Piston
(8) Push rod ASSY
(9) Piston stop ring
(10) Seat
(11) Bleeder screw

Tightening torque: N·m (kgf-m, ft-lb)
T1: 7.8 (0.8, 5.8)
T2: 10 (1.0, 7.4)

4. OPERATING CYLINDER

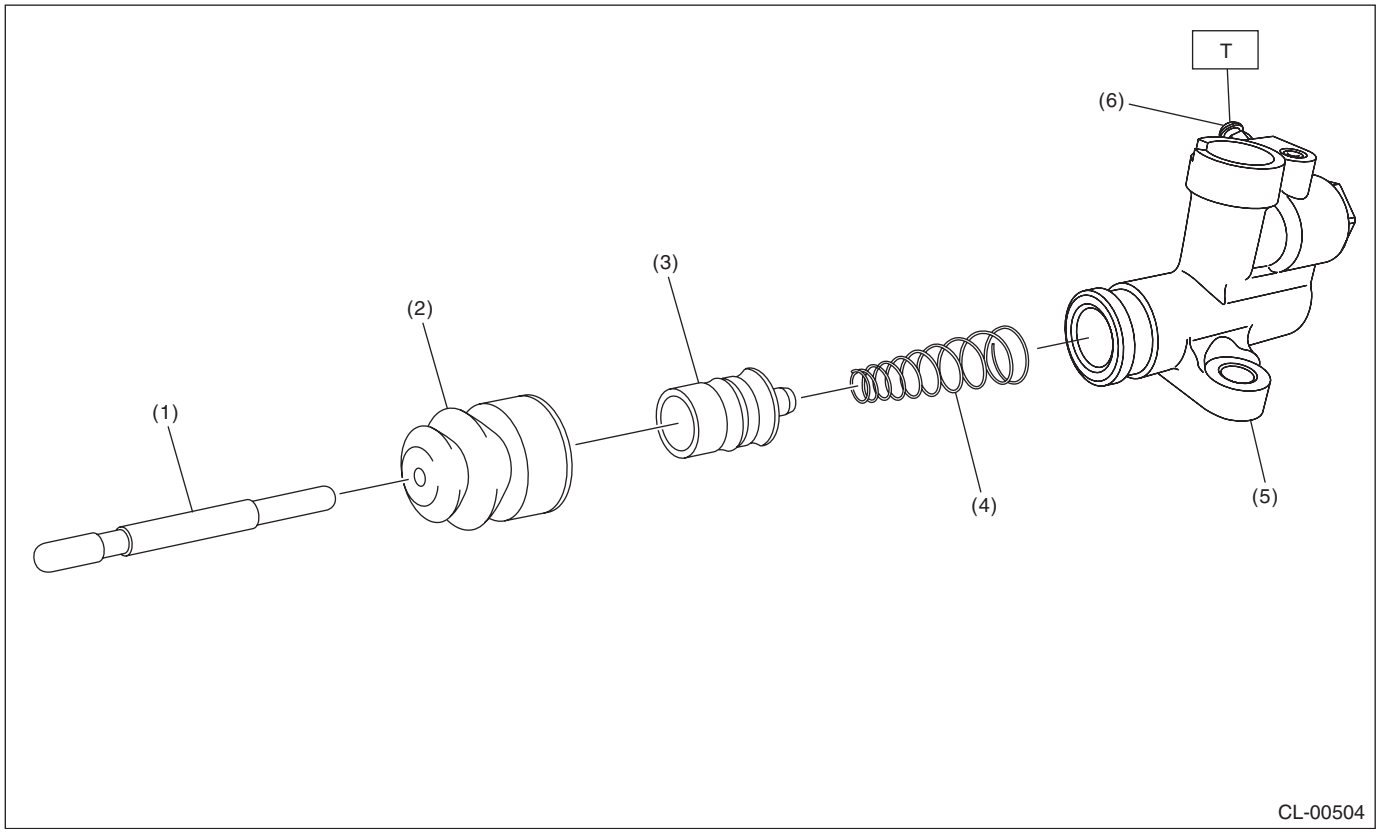
Non-turbo model



(1) Push rod
(2) Boot
(3) Piston
(4) Piston spring
(5) Operating cylinder
(6) Bleeder screw

Tightening torque: N·m (kgf-m, ft-lb)
T: 7.8 (0.8, 5.8)

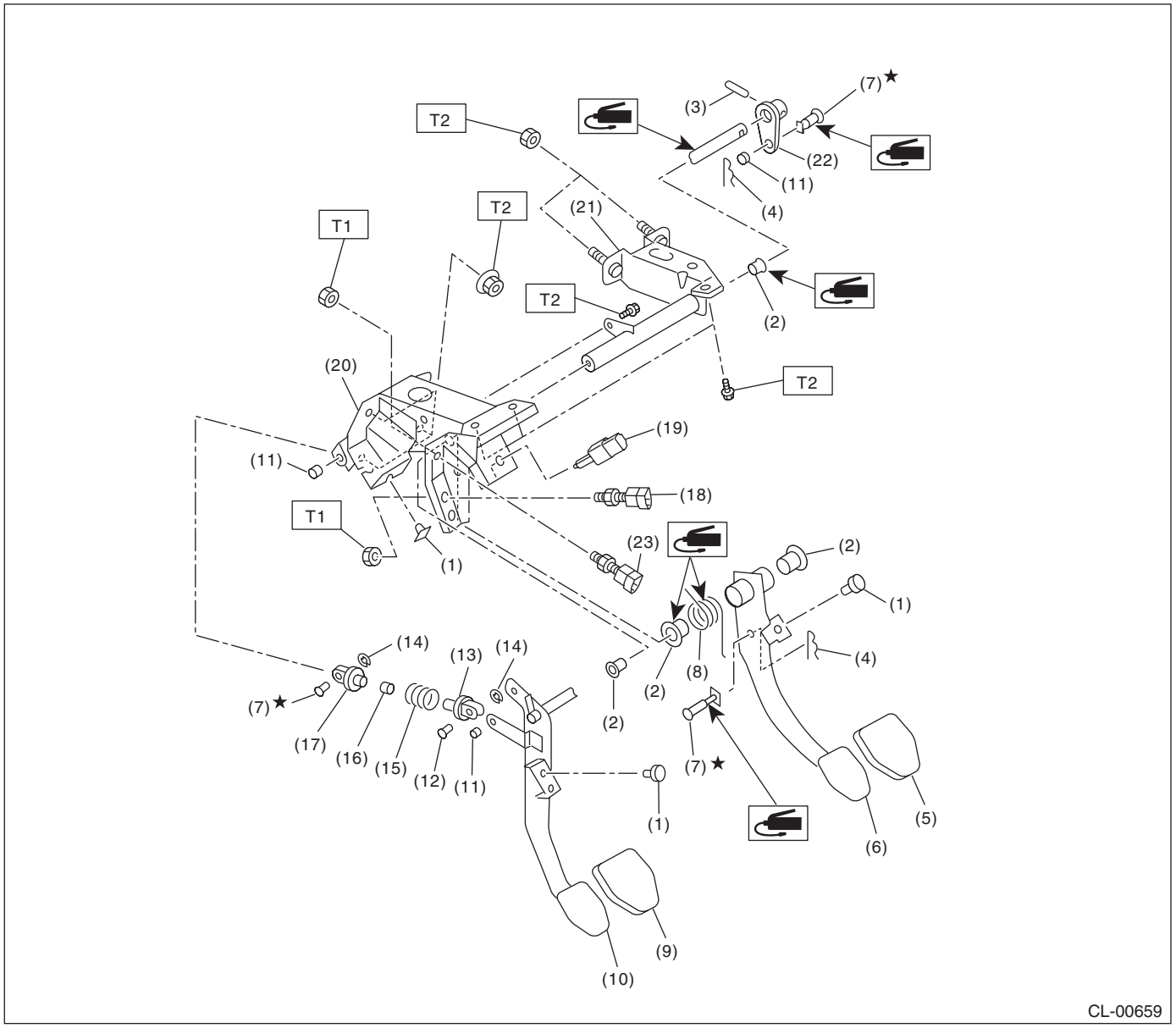
Turbo model



(1) Push rod
(2) Boot
(3) Piston
(4) Piston spring
(5) Operating cylinder
(6) Bleeder screw

Tightening torque: N·m (kgf-m, ft-lb)
T: 7.8 (0.8, 5.8)

5. CLUTCH PEDAL



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(1) Stopper
(2) Bushing
(3) Spring pin
(4) Snap pin
(5) Brake pedal pad
(6) Brake pedal
(7) Clevis pin
(8) Brake pedal spring
(9) Clutch pedal pad
(10) Clutch pedal
(11) Bushing C
(12) Clutch clevis pin
(13) Assist rod A
(14) Clip
(15) Assist spring
(16) Assist bushing
(17) Assist rod B
(18) Clutch switch
(19) Stop light switch
(20) Pedal bracket
(21) Clutch master cylinder bracket
(22) Lever
(23) Clutch start switch

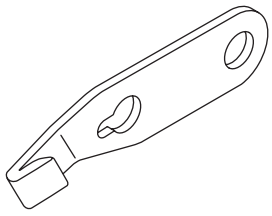
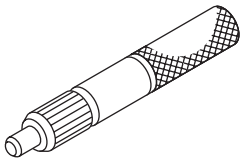
Tightening torque: N·m (kgf-m, ft-lb)
T1: 8 (0.8, 5.9)
T2: 18 (1.8, 13.3)

C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine fluid, grease etc. or equivalent. Do not mix fluid, grease, etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply grease onto sliding or revolving surfaces before installation.
- Before installing O-rings or snap rings, apply sufficient amount of fluid to avoid damage and deformation.
- Before securing a part in a vise, place cushioning material such as wood blocks, aluminum plate or cloth between the part and the vise.
- Keep fluid away from the vehicle body. If any fluid contacts the vehicle body, immediately flush the area with water.

D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498497100	498497100	CRANKSHAFT STOPPER	Used for stopping rotation of the flywheel when loosening/tightening bolts, etc.
 ST-499747100	499747100	CLUTCH DISC GUIDE	Used for installing the clutch disc to the flywheel.

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance, voltage and ampere.
Dial gauge	Used for measuring clutch disc run-out.
Depth gauge	Used for measuring clutch disc wear.