1. General Description

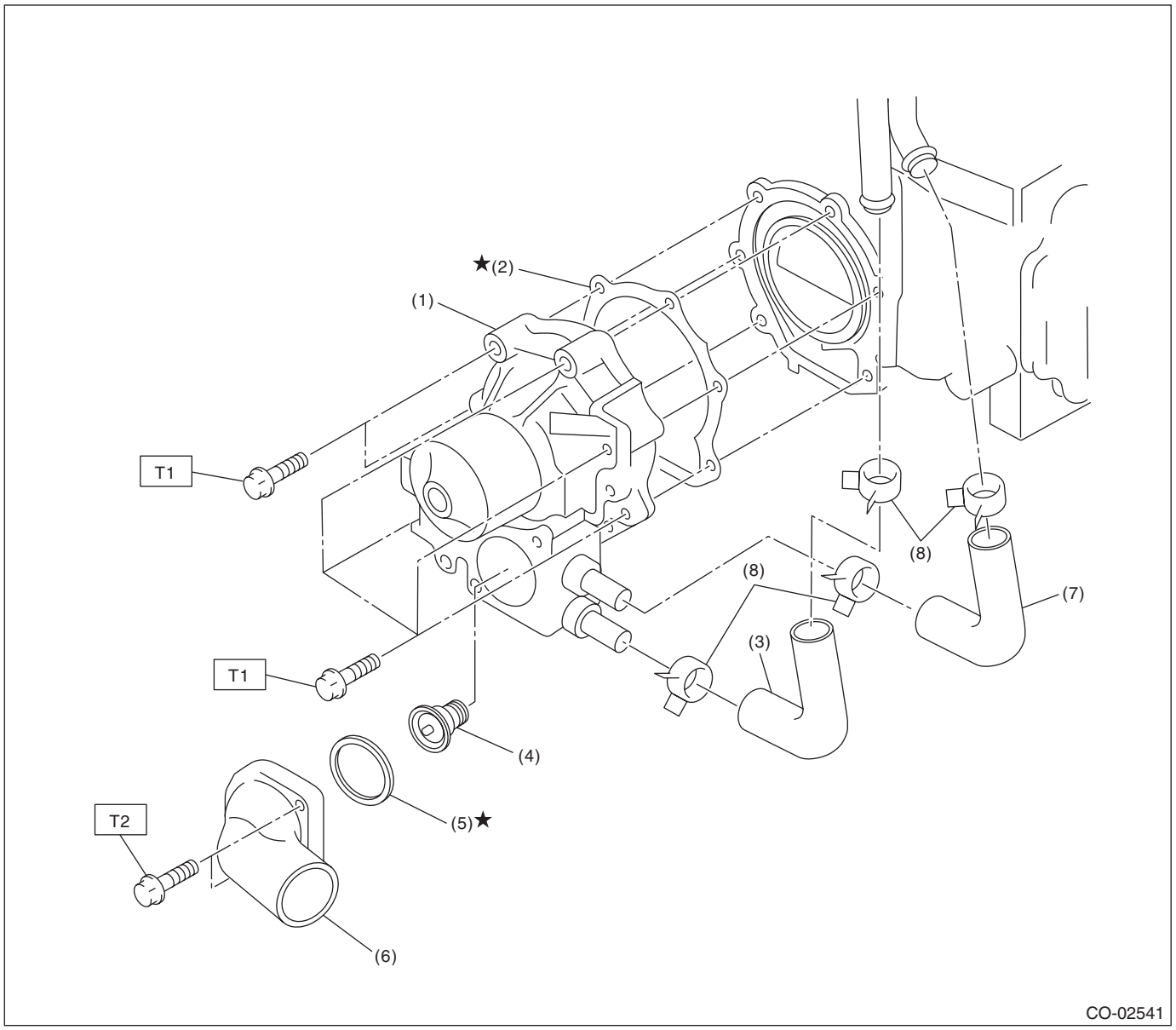
A: SPECIFICATION

Cooling system			Electric fan + Forced engine coolant circulation system
Total engine coolant capacity ℓ (US qt, Imp qt)			AT model: Approx. 7.4 (7.8, 6.5)
			MT model: Approx. 7.5 (7.9, 6.6)
Water pump	Type		Centrifugal impeller type
	Discharge performance I	Discharge rate ℓ (US gal, Imp gal) /min.	20 (5.3, 4.4)
		Pump speed — Discharge pressure	760 rpm — 2.9 kPa (0.3 mAq)
		Engine coolant temperature	80°C (176°F)
	Discharge performance II	Discharge rate ℓ (US gal, Imp gal) /min.	100 (26.4, 22.0)
		Pump speed — Discharge pressure	3,000 rpm — 49.0 kPa (5.0 mAq)
		Engine coolant temperature	80°C (176°F)
	Discharge performance III	Discharge rate ℓ (US gal, Imp gal) /min.	200 (52.8, 44.0)
		Pump speed — Discharge pressure	6,000 rpm — 225.4 kPa (23.0 mAq)
		Engine coolant temperature	80°C (176°F)
	Impeller diameter mm (in)		76 (2.99)
	Number of impeller vanes		8
	Pump pulley diameter mm (in)		60 (2.36)
	Clearance between impeller and case	Standard mm (in)	0.5 — 1.5 (0.020 — 0.059)
Thermostat	Type		Wax pellet type
	Starting temperature to open		76 — 80°C (169 — 176°F)
	Fully opens		91°C (196°F)
	Valve lift mm (in)		9.0 (0.354) or more
	Valve bore mm (in)		35 (1.38)
Radiator fan	Motor input	Main fan W	120
		Sub fan W	120
	Fan diameter/Blade	Main fan	318.5 mm (12.54 in)/9
		Sub fan	318.5 mm (12.54 in)/11
Radiator	Type		Down flow
	Core dimensions	Width × Height × Thickness mm (in)	687.4 × 340 × 16 (27.06 × 13.39 × 0.63)
	Pressure range in which cap valve is open	Coolant filler tank side kPa (kg/cm^2, psi)	Above: 108±14.7 (1.1±0.15, 16±2.1)
			Below: –1.0 — –4.9 (–0.01 — –0.05, –0.1 — –0.7)
		Radiator side kPa (kg/cm^2, psi)	Above only: 137±14.7 (1.40±0.15, 20±2.1)
	Fins		Corrugated fin type
Reservoir tank	Capacity ℓ (US qt, Imp qt)		0.45 (0.48, 0.40)

	Recommended materials	Item number	Alternative
Coolant	SUBARU SUPER COOLANT (Concentrated type)	—	—
	SUBARU SUPER COOLANT (Diluted type)	K0670Y0001	
Water for dilution	Distilled water	—	Soft water or tap water
Cooling system protective agent	Cooling system conditioner	SOA345001	—

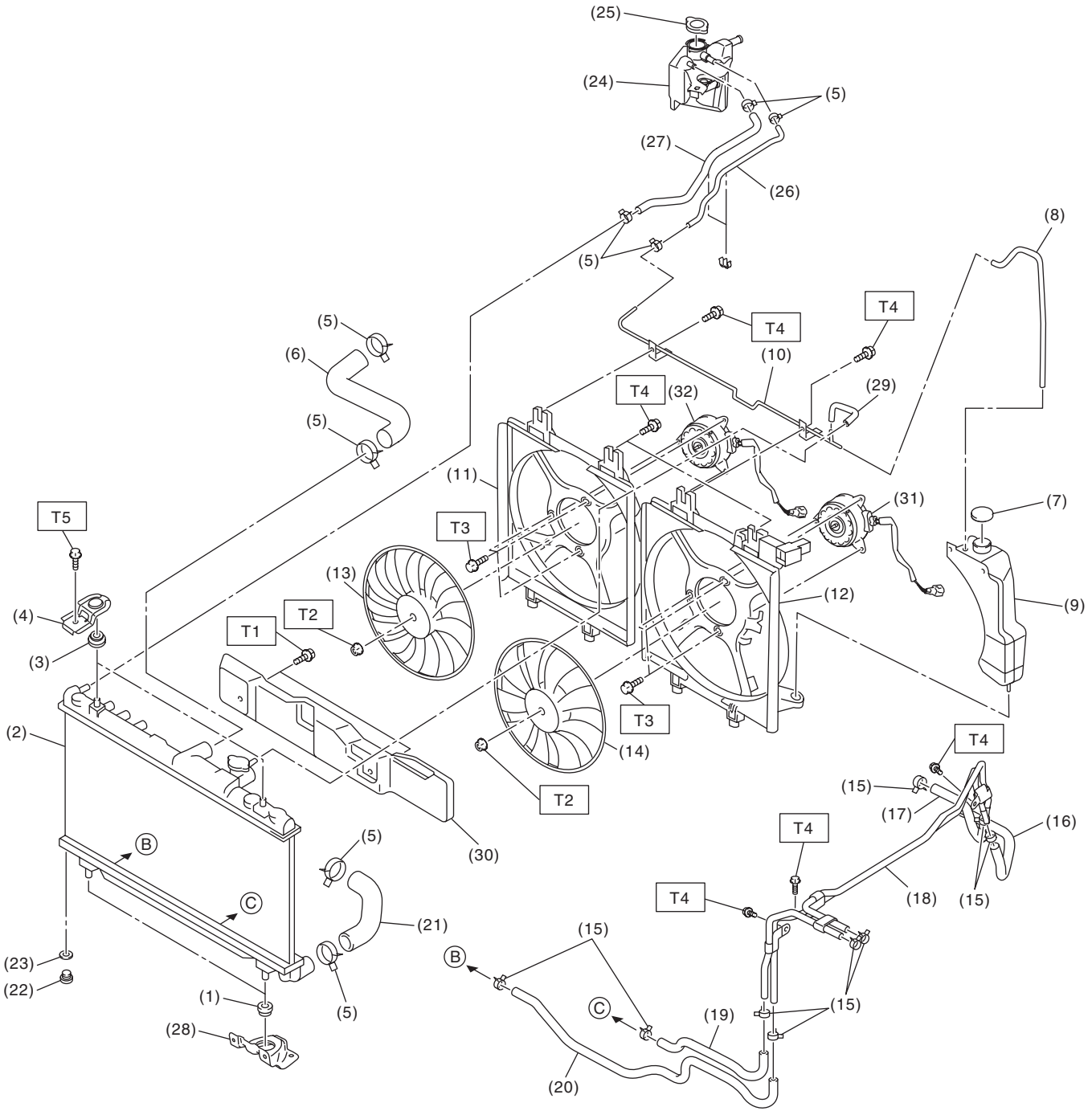
B: COMPONENT

1. WATER PUMP



(1)	Water pump ASSY	(5)	Gasket	***Tightening torque:N·m (kgf-m, ft-lb)***
(2)	Gasket	(6)	Thermostat cover	***T1: First 12 (1.2, 8.9)***
(3)	Heater by-pass hose	(7)	Coolant filler by-pass hose	***Second 12 (1.2, 8.9)***
(4)	Thermostat	(8)	Clip	***T2: 12 (1.2, 8.9)***

2. RADIATOR AND RADIATOR FAN



CO-02542

(1) Radiator lower cushion
(2) Radiator
(3) Radiator upper cushion
(4) Radiator upper bracket
(5) Clip
(6) Radiator inlet hose
(7) Engine coolant reservoir tank cap
(8) Over flow hose A
(9) Engine coolant reservoir tank
(10) Over flow pipe
(11) Radiator sub fan shroud
(12) Radiator main fan shroud
(13) Radiator sub fan
(14) Radiator main fan
(15) ATF hose clip (AT model)
(16) ATF hose A (AT model)
(17) ATF hose B (AT model)
(18) ATF pipe (AT model)
(19) ATF hose C (AT model)
(20) ATF hose D (AT model)
(21) Radiator outlet hose
(22) Radiator drain plug
(23) O-ring
(24) Engine coolant filler tank
(25) Radiator cap (Engine coolant filler tank cap)
(26) Coolant filler tank hose A
(27) Coolant filler tank hose B
(28) Radiator lower bracket
(29) Over flow hose B
(30) Heat shield cover (AT model)
(31) Main fan motor
(32) Sub fan motor

Tightening torque:N·m (kgf-m, ft-lb)
T1: 3 (0.3, 2.2)
T2: 3.4 (0.3, 2.5)
T3: 4.41 (0.45, 3.25)
T4: 7.5 (0.8, 5.5)
T5: 12 (1.2, 8.9)

C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from battery.
- Prepare a container and cloth to prevent scattering of engine coolant when performing work where engine coolant can be spilled. If the oil spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Follow all government and local regulations concerning disposal of refuse when disposing engine coolant.

D: PREPARATION TOOL

1. SPECIAL TOOL

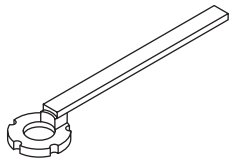
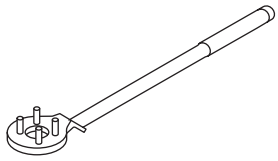
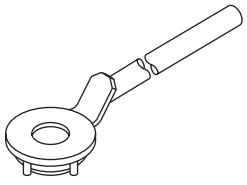
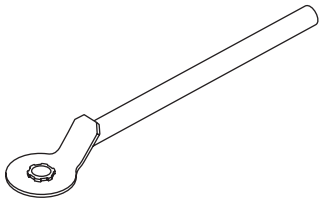
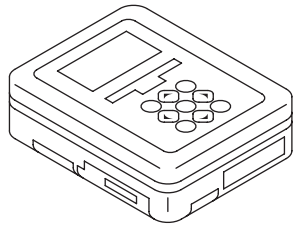
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-499207400	499207400	CAM SPROCKET WRENCH	Used for removing and installing exhaust cam sprocket.
 ST-499977100	499977100	CRANK PULLEY WRENCH	Used to stop rotation of the crank pulley when loosening or tightening crank pulley bolts. (MT model)
 ST-499977400	499977400	CRANK PULLEY WRENCH	Used to stop rotation of the crank pulley when loosening or tightening crank pulley bolts. (AT model)
 ST-499977500	499977500	CAM SPROCKET WRENCH	Used for removing and installing intake cam sprocket.

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for troubleshooting the electrical system.

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance and voltage.
Radiator cap tester	Used for checking radiator and radiator cap.