1. General Description

A: SPECIFICATION

1. NON-TURBO MODEL

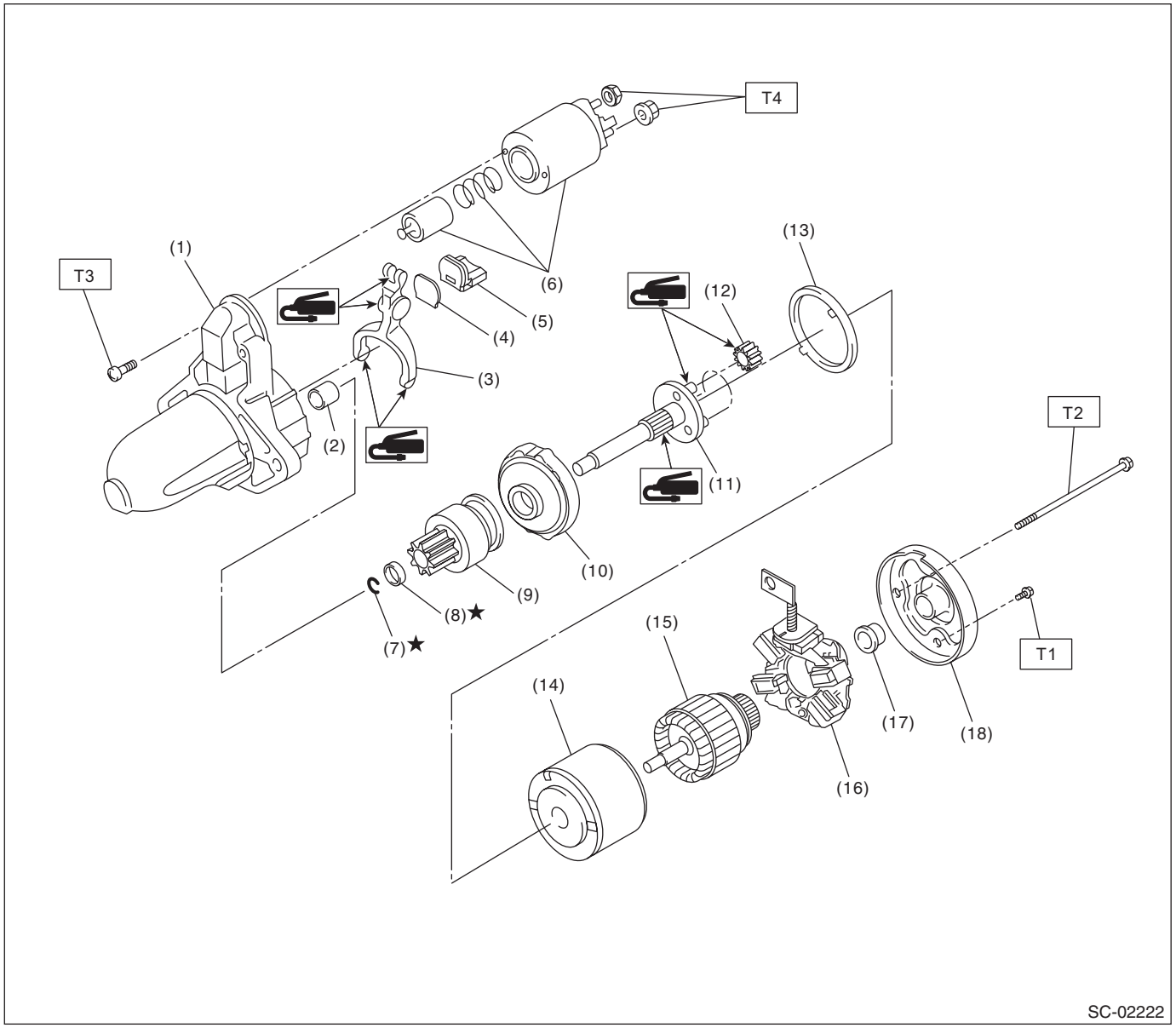
Item			Specifications	
Starter	Type		Reduction type	
	Vehicle model		MT	AT
	Model		M000T30475	M000T20175
	Manufacturer		Mitsubishi Electric	
	Voltage and output		12 V — 1.0 kW	12 V — 1.4 kW
	Direction of rotation		Counterclockwise (when observed from pinion)	
	Number of pinion teeth		8	9
	No-load characteristics	Voltage	11 V	
		Current	95 A or less	90 A or less
		Rotating speed	2,500 rpm or more	2,000 rpm or more
	Load characteristics	Voltage	7.5 V	7.7 V
		Current	300 A	400 A
		Torque	8.84 N·m (0.9 kgf-m, 6.5 ft-lb) or more	16.7 N·m (1.7 kgf-m, 12.3 ft-lb) or more
		Rotating speed	870 rpm or more	710 rpm or more
	Lock characteristics	Voltage	4 V	3.5 V
		Current	680 A or less	960 A or less
		Torque	17 N·m (1.7 kgf-m, 12.5 ft-lb) or more	31 N·m (3.2 kgf-m, 22.9 ft-lb) or more
Generator	Type		Rotating-field three-phase type, voltage regulator built-in type, with load response control system	
	Model		A2TG0391	
	Manufacturer		Mitsubishi Electric	
	Voltage and output		12 V — 90 A	
	Polarity on ground side		Negative	
	Direction of rotation		Clockwise (when observed from pulley side)	
	Stator connection		3-phase Y-type	
	Output current		1,500 rpm — 40 A or more 2,500 rpm — 74 A or more 5,000 rpm — 84 A or more	
	Regulated voltage		14.1 — 14.8 V [20°C (68°F)]	
Battery	Type and capacity		12 V — 48 AH (55D 23L)	12 V — 52 AH (65D 23L)

2. TURBO MODEL

Item			Specifications	
Starter	Type		Reduction type	
	Vehicle model		MT	AT
	Model		M000T30475	M000T20175
	Manufacturer		Mitsubishi Electric	
	Voltage and output		12 V — 1.0 kW	12 V — 1.4 kW
	Direction of rotation		Counterclockwise (when observed from pinion)	
	Number of pinion teeth		8	9
	No-load characteristics	Voltage	11 V	
		Current	95 A or less	90 A or less
		Direction of rotation	2,500 rpm or more	2,000 rpm or more
	Load characteristics	Voltage	7.5 V	7.7 V
		Current	300 A	400 A
		Torque	8.84 N·m (0.9 kgf-m, 6.5 ft-lb) or more	16.7 N·m (1.7 kgf-m, 12.3 ft-lb) or more
		Rotating speed	870 rpm or more	710 rpm or more
	Lock characteristics	Voltage	4 V	3.5 V
		Current	680 A or less	960 A or less
		Torque	17 N·m (1.7 kgf-m, 12.5 ft-lb) or more	31 N·m (3.2 kgf-m, 22.9 ft-lb) or more
Generator	Type		Rotating-field three-phase type, voltage regulator built-in type, with load response control system	
	Model		A3TG0491	
	Manufacturer		Mitsubishi Electric	
	Voltage and output		12 V — 110 A	
	Polarity on ground side		Negative	
	Direction of rotation		Clockwise (when observed from pulley side)	
	Stator connection		3-phase Y-type	
	Output current		1,500 rpm — 50 A or more 2,500 rpm — 91 A or more 5,000 rpm — 105 A or more	
	Regulated voltage		14.1 — 14.8 V [20°C (68°F)]	
Battery	Type and capacity		12 V — 48 AH (55D 23L)	12 V — 52 AH (65D 23L)

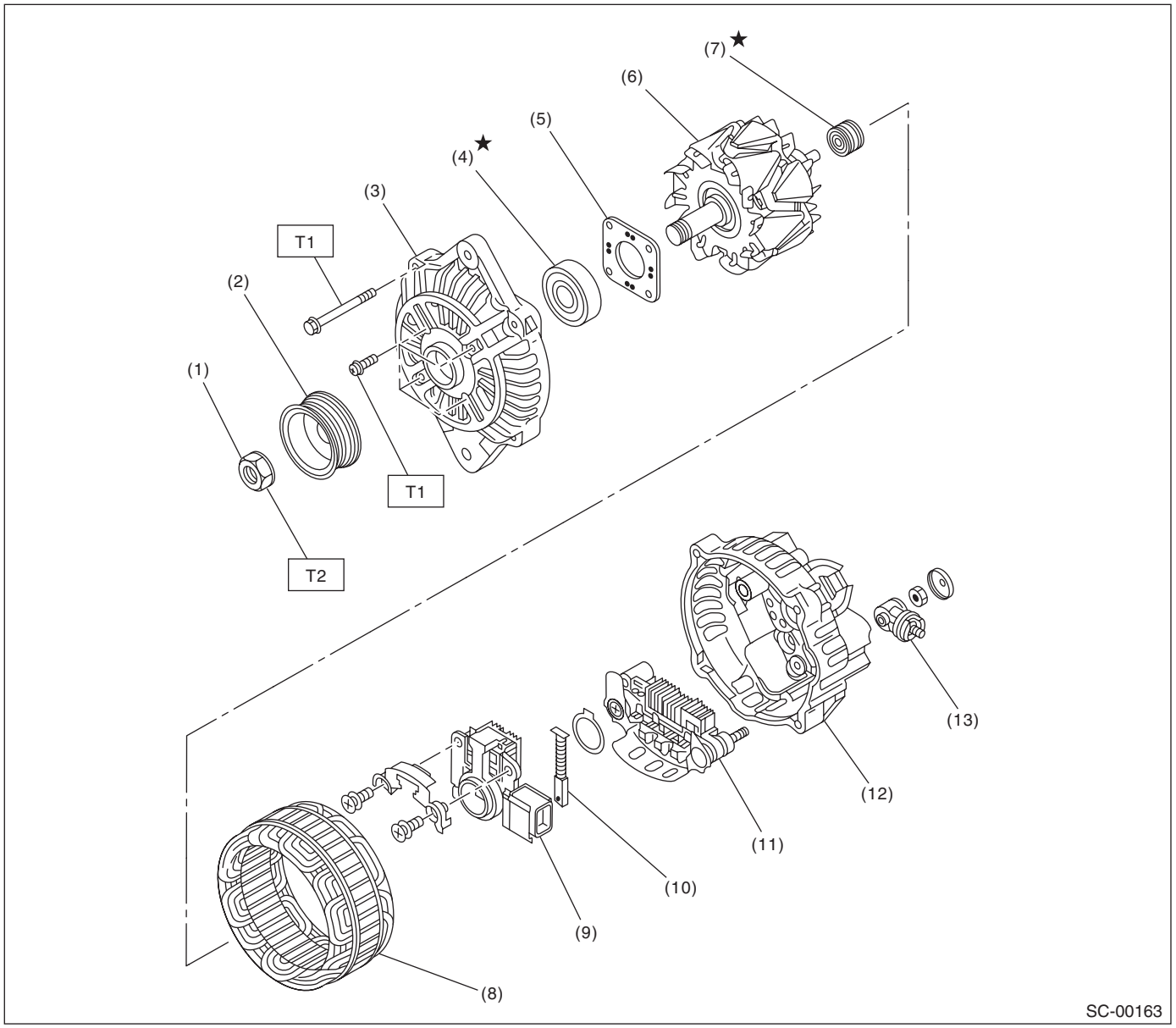
B: COMPONENT

1. STARTER



(1)	Starter housing ASSY	(9)	Overrunning clutch	(17)	Sleeve bearing
(2)	Sleeve bearing	(10)	Internal gear ASSY	(18)	Starter cover ASSY
(3)	Shift lever	(11)	Shaft		
(4)	Plate	(12)	Pinion gear	***Tightening torque:N·m (kgf-m, ft-lb)***	
(5)	Seal rubber	(13)	Seal rubber	***T1:***	***1.4 (0.1, 1.0)***
(6)	Magnet switch ASSY	(14)	Yoke ASSY	***T2:***	***6 (0.6, 4.4)***
(7)	Snap ring	(15)	Armature ASSY	***T3:***	***7.5 (0.8, 5.5)***
(8)	Stopper	(16)	Brush holder ASSY	***T4:***	***10 (1.0, 7.4)***

2. GENERATOR



(1) Pulley nut
(2) Pulley
(3) Front cover
(4) Ball bearing
(5) Bearing retainer
(6) Rotor
(7) Bearing
(8) Stator coil
(9) IC regulator with brush
(10) Brush
(11) Rectifier
(12) Rear cover
(13) Terminals

Tightening torque:N·m (kgf-m, ft-lb)
T1: 4.7 (0.5, 3.5)
T2: 108 (11.0, 79.8)

C: CAUTION

• Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
• Remove contamination including dirt and corrosion before removal, installation or disassembly.
• Keep the disassembled parts in order and protect them from dust and dirt.
• Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
• Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
• Be sure to tighten fasteners including bolts and nuts to the specified torque.
• Place shop jacks or rigid racks at the specified points.
• Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from the battery.

D: PREPARATION TOOL

1. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance, voltage and current.