

Brought to you by Eris Studios
NOT FOR RESALE

GLASS/WINDOWS/MIRRORS

General Description

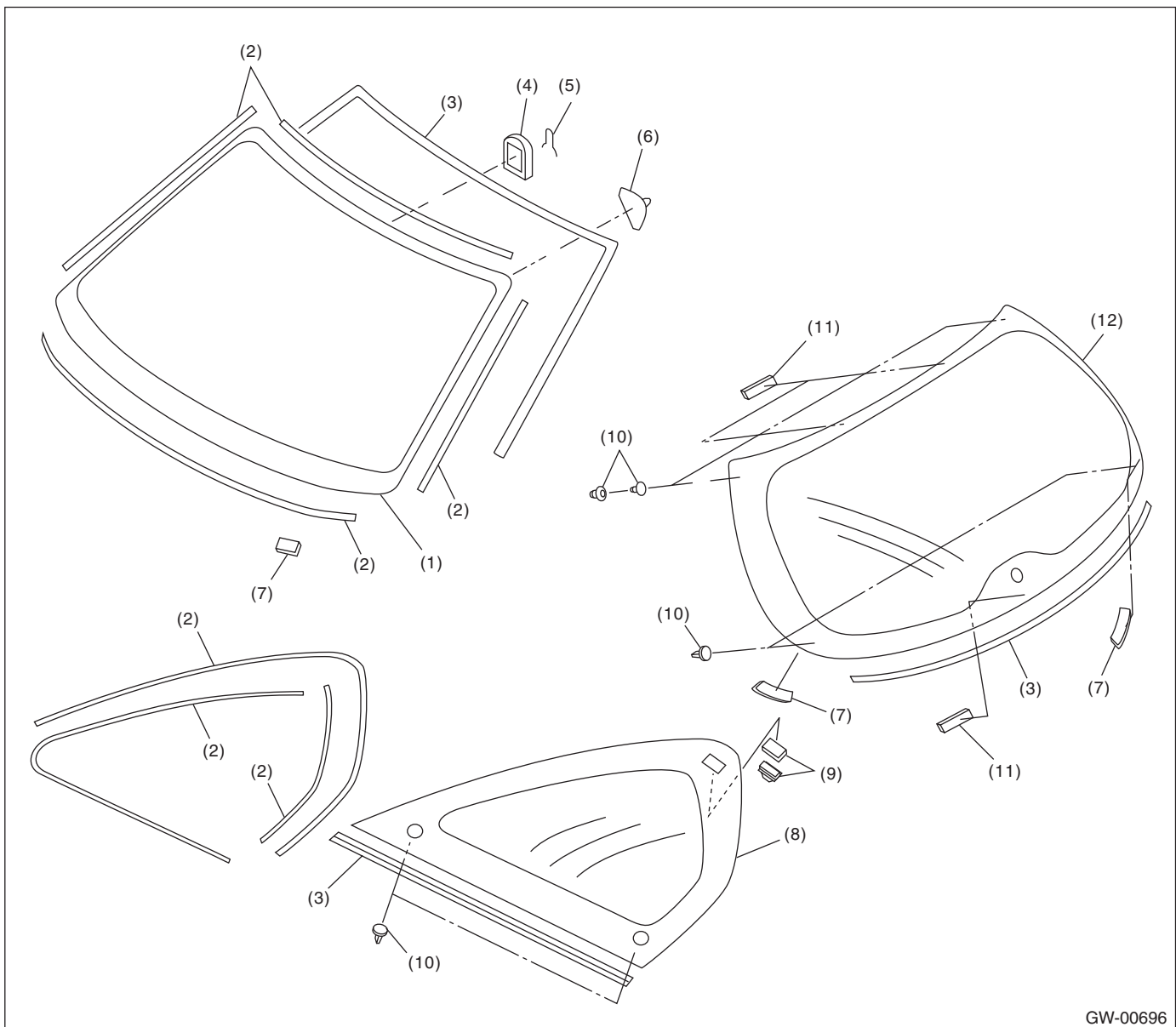
GLASS/WINDOWS/MIRRORS

Brought to you by Eris Studios
NOT FOR RESALE

1. General Description

A: COMPONENT

1. FIXED GLASS



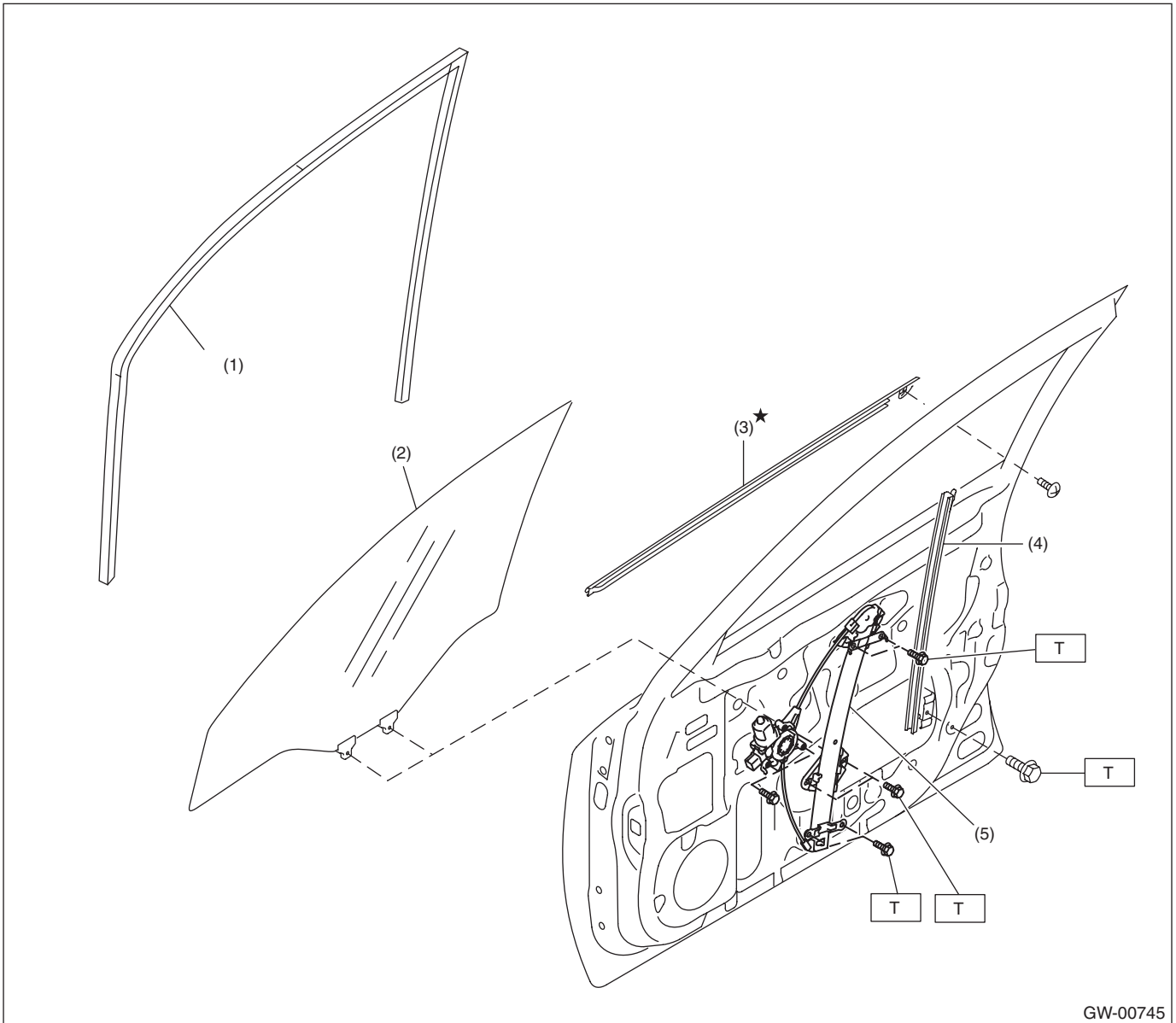
GW-00696

- (1) Windshield glass
- (2) Dam rubber
- (3) Molding
- (4) Rear view mirror mount

- (5) Spring
- (6) Locating pin
- (7) Seal
- (8) Rear quarter glass

- (9) Fastener
- (10) Locating pin
- (11) Spacer
- (12) Rear gate glass

2. FRONT DOOR GLASS



GW-00745

- | | |
|----------------------|----------------------------|
| (1) Glass run rubber | (4) Door sash |
| (2) Glass | (5) Motor & regulator ASSY |
| (3) Weather strip | |

Tightening torque: N·m (kgf·m, ft·lb)

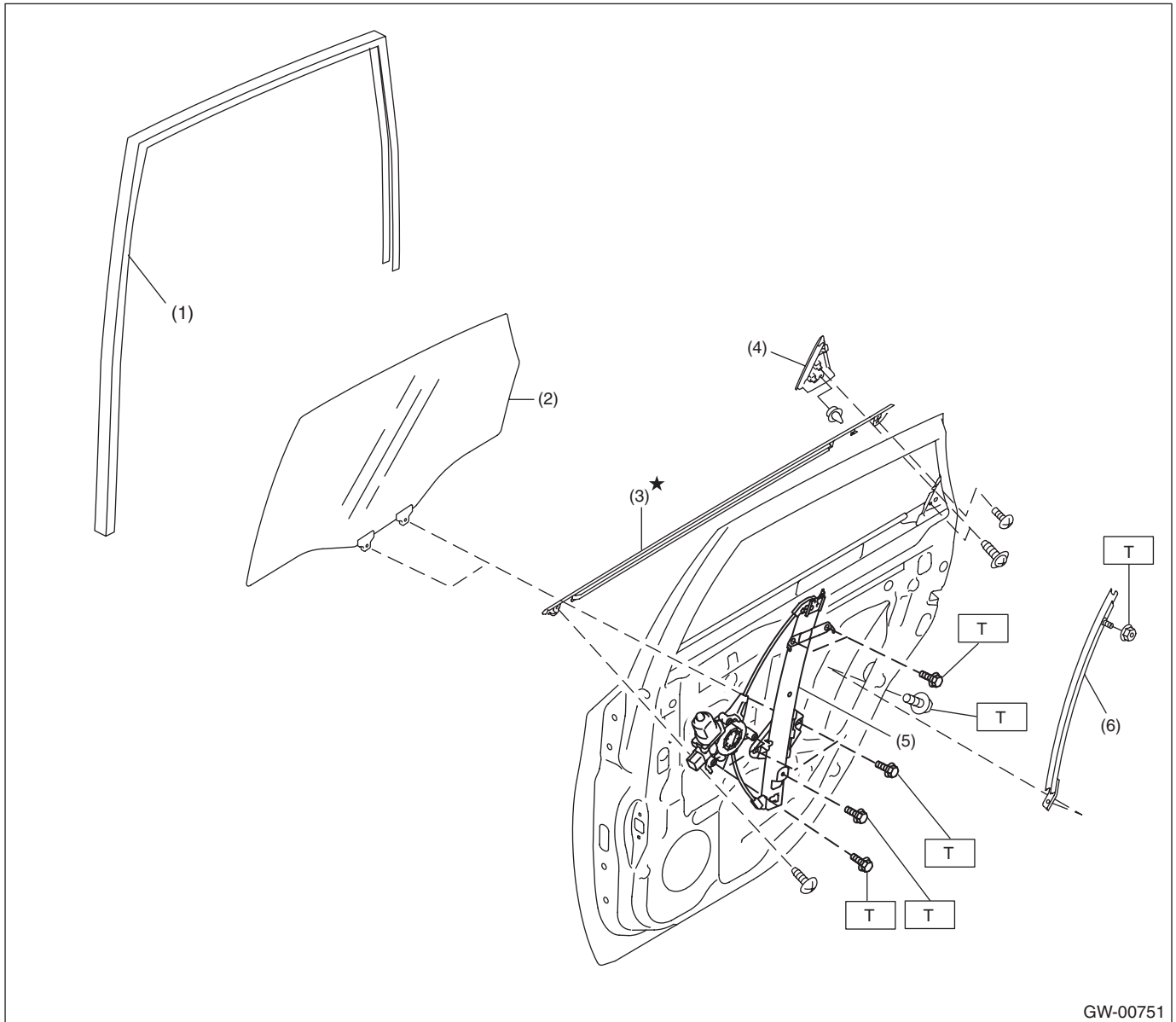
T: 7.5 (0.76, 5.5)

General Description

GLASS/WINDOWS/MIRRORS

Brought to you by Eris Studios
NOT FOR RESALE

3. REAR DOOR GLASS

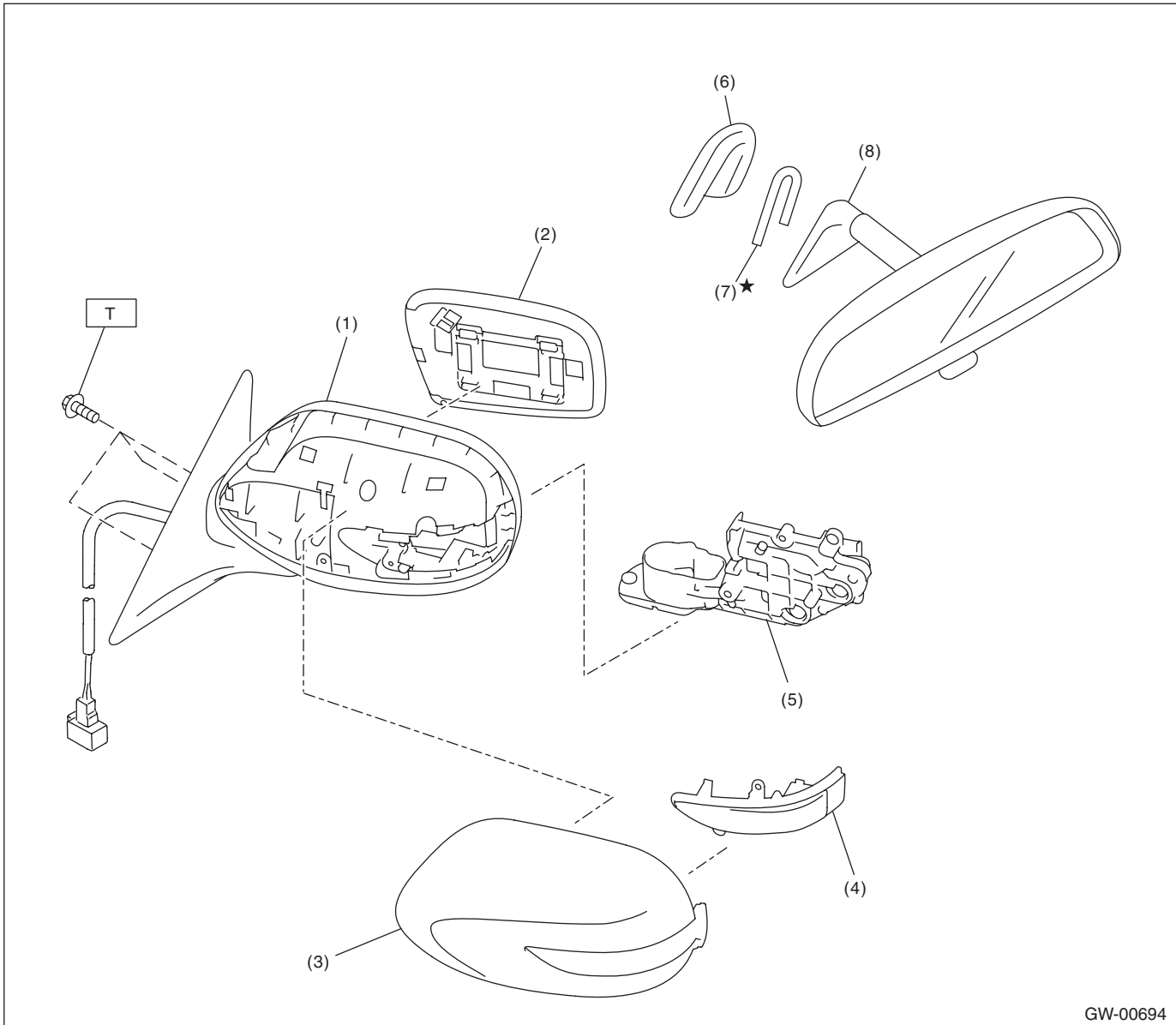


- (1) Glass run rubber
- (2) Glass
- (3) Weather strip
- (4) Rear outer gusset cover
- (5) Motor & regulator ASSY
- (6) Door sash

Tightening torque: N·m (kgf·m, ft·lb)

T: 7.5 (0.76, 5.5)

4. MIRROR



GW-00694

- | | |
|---------------------------------|---------------------------|
| (1) Outer mirror case ASSY | (5) Mirror motor ASSY |
| (2) Mirror | (6) Mount |
| (3) Scalp cap | (7) Spring |
| (4) Side turn signal light ASSY | (8) Rear view mirror ASSY |

Tightening torque: N·m (kgf·m, ft·lb)

T: 4.5 (0.46, 3.3)

General Description

GLASS/WINDOWS/MIRRORS

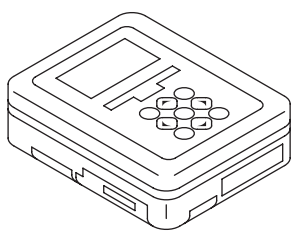
Brought to you by Eris Studios
NOT FOR RESALE

B: CAUTION

- When electrical connectors are disconnected, always conduct an operational check after connecting them again.
- Avoid impact and damage to the glass.

C: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST1B021XU0	1B021XU0	SUBARU SELECT MONITOR III KIT	Used for settings of each function and troubleshooting for electrical system.

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for checking voltage and continuity.
Piano wire	Used for removing the window glass.
Cutter knife	Used for removing the window glass.
Windshield glass knife	Used for removing the window glass.

Brought to you by
Chris Studios
NOT FOR SALE

2. Power Window System

A: WIRING DIAGRAM

<Ref. to WI-98, WIRING DIAGRAM, Power Window System.>

B: INSPECTION

Symptom	Repair order
All power windows do not operate.	<ol style="list-style-type: none"> 1. Fuse (SBF-4) 2. Power window circuit breaker 3. Power window relay 4. Wiring harness
Particular window does not operate.	<ol style="list-style-type: none"> 1. Power window main switch 2. Power window sub-switch 3. Power window motor 4. Wiring harness
"Window Lock" does not operate.	Power window main switch

C: NOTE

For removal of each component of the power window system, refer to the respective section.

- Power window control switch <Ref. to GW-8, Power Window Control Switch.>
- Front door glass <Ref. to GW-10, Front Door Glass.>
- Front regulator & motor assembly <Ref. to GW-11, Front Regulator and Motor Assembly.>
- Rear door glass <Ref. to GW-17, Rear Door Glass.>
- Rear regulator & motor assembly <Ref. to GW-18, Rear Regulator and Motor Assembly.>

Power Window Control Switch

GLASS/WINDOWS/MIRRORS

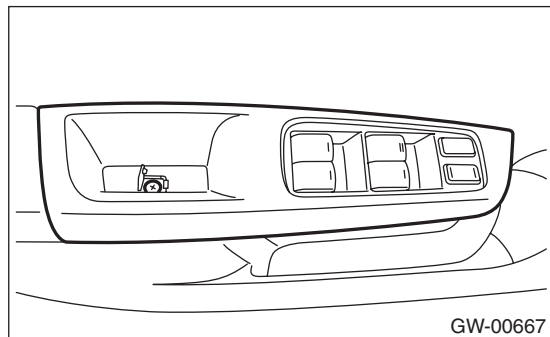
Brought to you by Eris Studios
NOT FOR RESALE

3. Power Window Control Switch

A: REMOVAL

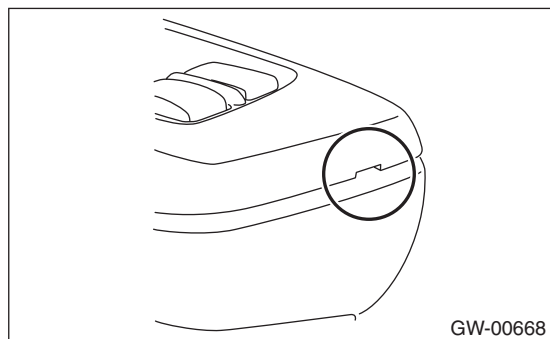
1. MAIN SWITCH

- 1) Disconnect the ground cable from the battery.
- 2) Open the screw cover by using a flat tip screwdriver.
- 3) Remove the screw to remove the power window main switch panel.



NOTE:

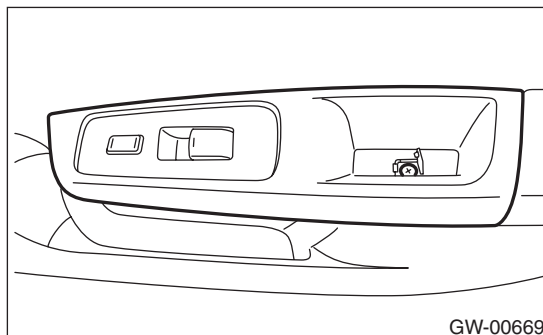
Remove it from the cutout portion at the tip of the switch panel.



- 4) Disconnect the connector.
- 5) Remove the screw to remove the power window main switch assembly.

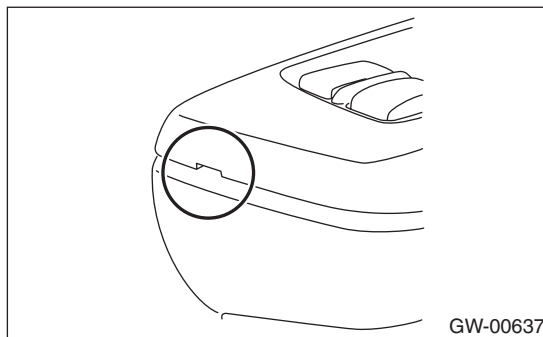
2. SUB-SWITCH

- 1) Open the screw cover by using a flat tip screwdriver.
- 2) Remove the screw to remove the power window main switch panel.



NOTE:

Remove it from the cutout portion at the tip of the switch panel.



- 3) Disconnect the connector.
- 4) Remove the screw to remove the power window main switch assembly.

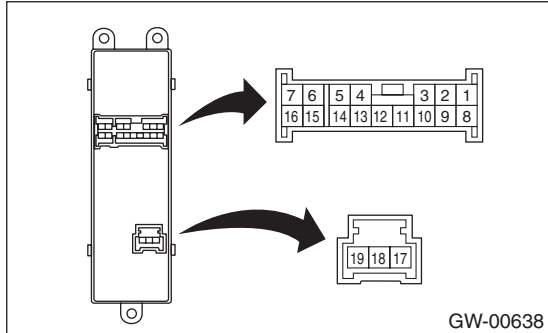
B: INSTALLATION

Install in the reverse order of removal.

C: INSPECTION

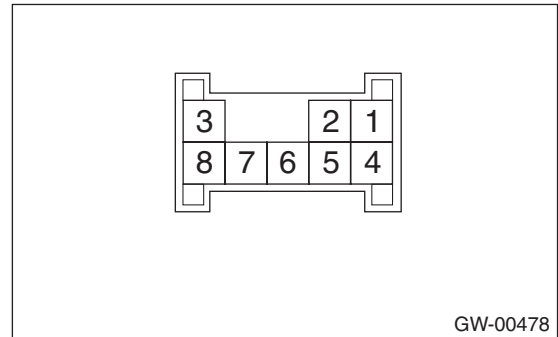
1. MAIN SWITCH

- 1) Remove the main switch. <Ref. to GW-8, MAIN SWITCH, REMOVAL, Power Window Control Switch.>
- 2) Measure the switch resistance.



2. SUB-SWITCH

- 1) Remove the sub-switch. <Ref. to GW-8, SUB-SWITCH, REMOVAL, Power Window Control Switch.>
- 2) Measure the sub-switch resistance.



	Switch position	Terminal No.	Standard
Driver's side	UP	14 and 16 13 and 19	Less than 1 Ω
	OFF	14 and 13 14 and 16	1 MΩ or more
		17 and 18	Less than 1 Ω
	DOWN	14 and 13 16 and 19	Less than 1 Ω
	AUTO DOWN	14 and 13 16 and 19	Less than 1 Ω
Passenger's side	UP	14 and 8 12 and 19	Less than 1 Ω
	OFF	14 and 12 14 and 8	1 MΩ or more
		8 and 12 8 and 19 12 and 19	Less than 1 Ω
	DOWN	14 and 12 8 and 19	Less than 1 Ω
Rear LH	UP	14 and 7 5 and 19	Less than 1 Ω
	OFF	14 and 7 14 and 5	1 MΩ or more
		19 and 7 19 and 5 7 and 5	Less than 1 Ω
DOWN	14 and 5 7 and 19	Less than 1 Ω	
Rear RH	UP	14 and 1 3 and 19	Less than 1 Ω
	OFF	14 and 1 14 and 3	1 MΩ or more
		19 and 3 19 and 1 3 and 1	Less than 1 Ω
	DOWN	14 and 3 1 and 19	Less than 1 Ω

	Switch position	Terminal No.	Standard
Passenger seat, rear	UP	4 and 5 6 and 7	Less than 1 Ω
	OFF	7 and 4 8 and 4	1 MΩ or more
		5 and 8 6 and 7	Less than 1 Ω
	DOWN	4 and 6 5 and 8	Less than 1 Ω

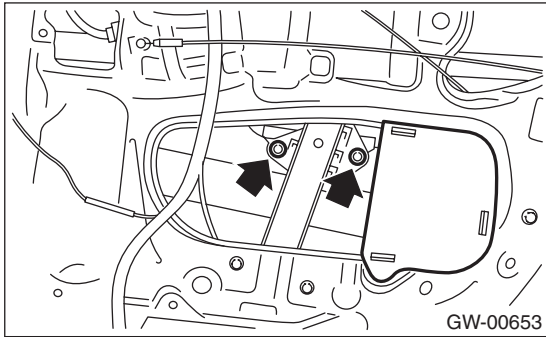
Replace the sub-switch if faulty.

Replace the main switch if faulty.

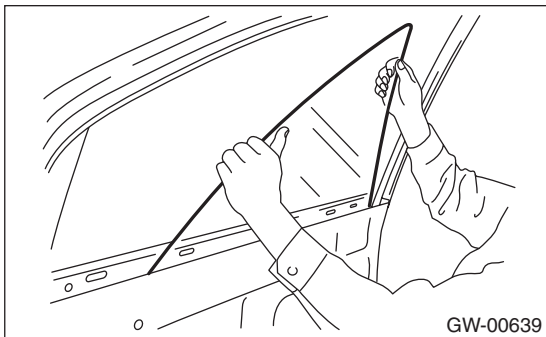
4. Front Door Glass

A: REMOVAL

- 1) Remove the front door trim. <Ref. to EI-39, REMOVAL, Door Trim.>
- 2) Remove the sealing cover. <Ref. to EB-17, REMOVAL, Front Sealing Cover.>
- 3) Remove the pad.
- 4) Operate the power window switch to move the glass, and remove the two bolts.



- 5) Tilt the door glass forward and remove the door glass from the glass run rubber.
- 6) Remove the door glass.



CAUTION:
Avoid impact and damage to the glass.

B: INSTALLATION

Install in the reverse order of removal.

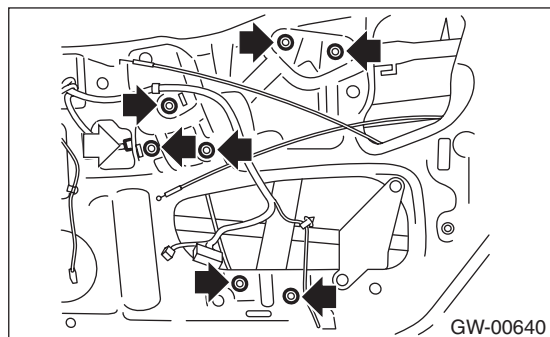
CAUTION:
Make sure that the glass run rubber is placed securely onto the door frame and sash.

Tightening torque:
Refer to “COMPONENT” of “General Description”. <Ref. to GW-3, FRONT DOOR GLASS, COMPONENT, General Description.>

5. Front Regulator and Motor Assembly

A: REMOVAL

- 1) Remove the front door glass. <Ref. to GW-10, REMOVAL, Front Door Glass.>
- 2) Disconnect the motor connector.
- 3) Remove seven bolts to remove the regulator and motor assembly.



B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

Refer to “COMPONENT” of “General Description”. <Ref. to GW-3, FRONT DOOR GLASS, COMPONENT, General Description.>

C: INSPECTION

- 1) Make sure that the power window motor rotates properly when the battery voltage is applied to the terminals of motor connector.
- 2) Change polarity of battery connection to terminals to ensure that the motor rotates in reverse direction.

6. Remote Control Mirror System

A: WIRING DIAGRAM

<Ref. to WI-102, WIRING DIAGRAM, Remote Control Mirror System.>

B: INSPECTION

Symptom	Repair order
All function does not operate.	<ol style="list-style-type: none"> 1. Fuse (F/B No. 6) 2. Mirror switch 3. Wiring harness
One side of the mirror motor does not operate.	<ol style="list-style-type: none"> 1. Mirror switch 2. Mirror motor 3. Wiring harness
Mirror heater does not operate.	<ol style="list-style-type: none"> 1. Defogger switch 2. Mirror heater 3. Wiring harness

C: NOTE

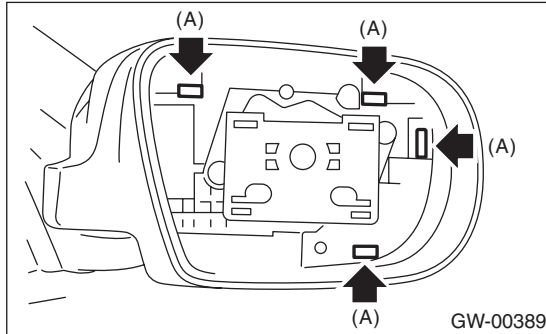
For removal of each component of the remote control mirror system, refer to the respective section.

- Scalp cap <Ref. to GW-13, Scalp Cap.>
- Outer mirror assembly <Ref. to GW-14, Outer Mirror Assembly.>
- Outer mirror <Ref. to GW-15, Outer Mirror.>
- Remote control mirror switch <Ref. to GW-16, Remote Control Mirror Switch.>

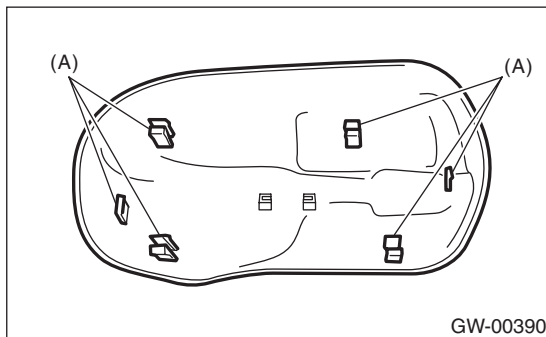
7. Scalp Cap

A: REPLACEMENT

- 1) Remove the mirror. <Ref. to GW-15, REPLACEMENT, Outer Mirror.>
- 2) Press-in the clips (A) from inside of outer mirror.



- 3) Pull the scalp cap towards the front of the outer mirror, then remove the scalp cap.
- 4) Align clip (A) on the reverse side of the scalp cap and the clip attachment hole of the outer mirror, and push the scalp cap in.



- 5) Install the scalp cap securely.

Outer Mirror Assembly

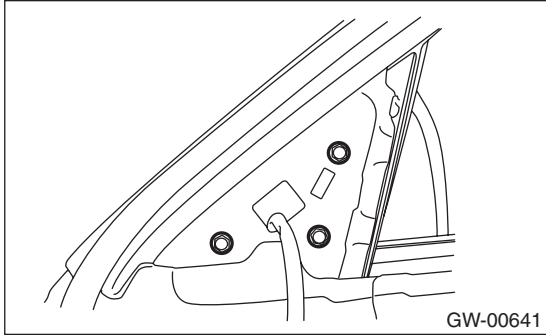
GLASS/WINDOWS/MIRRORS

Brought to you by Eris Studios
NOT FOR RESALE

8. Outer Mirror Assembly

A: REMOVAL

- 1) Remove the front door trim. <Ref. to EI-39, REMOVAL, Door Trim.>
- 2) Disconnect the outer mirror connector.
- 3) Remove the bolt, and remove the outer mirror assembly.



B: INSTALLATION

Install in the reverse order of removal.

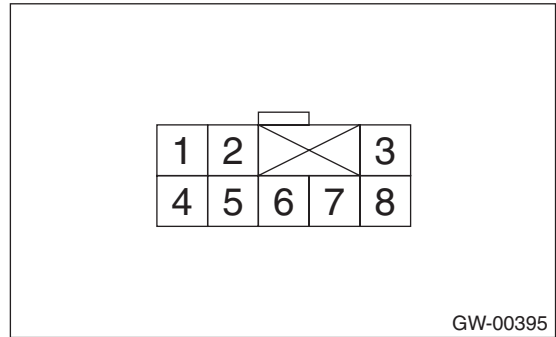
Tightening torque:

4.5 N·m (0.46 kgf·m, 3.3 ft·lb)

C: INSPECTION

Check to ensure that the outer mirror moves properly when the battery voltage is applied to terminals.

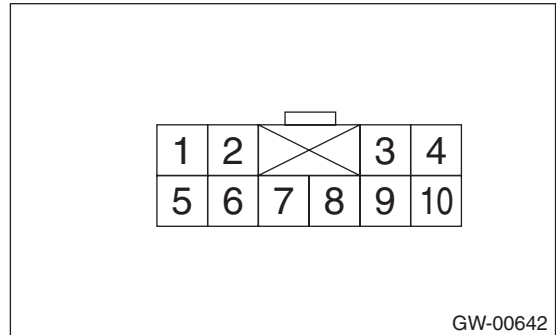
Model without mirror heater



Switch position	Terminal No.
OFF	—
UP	6 (+) and 3 (-)
DOWN	3 (+) and 6 (-)
LEFT	7 (+) and 3 (-)
RIGHT	3 (+) and 7 (-)

Replace the outer mirror if defective.

Model with mirror heater



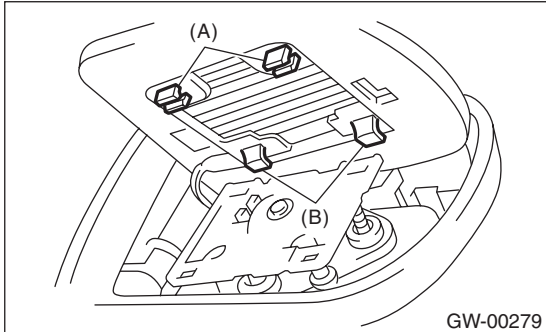
Switch position	Terminal No.
OFF	—
UP	7 (+) and 3 (-)
DOWN	3 (+) and 7 (-)
LEFT	8 (+) and 3 (-)
RIGHT	3 (+) and 8 (-)

Replace the outer mirror if defective.

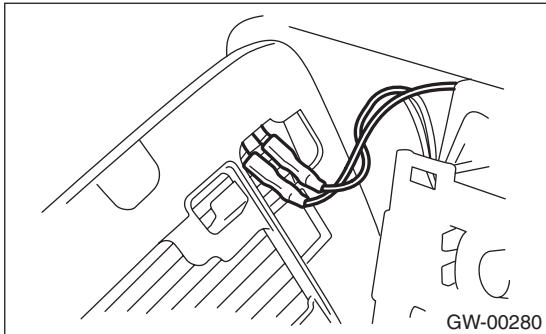
9. Outer Mirror

A: REPLACEMENT

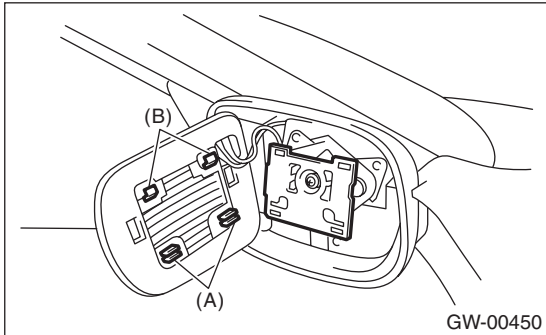
- 1) Face the mirror upward.
- 2) Use a flat tip screwdriver to remove clip (A).
- 3) Lift the lower mirror up to remove hooks (B).



- 4) Disconnect the mirror heater connector from side of the mirror. (Model with mirror heater)



- 5) Catch the hooks (B) and install clips (A).



CAUTION:

- When removing the mirror, be careful not to damage the back surface of mirror with a flat tip screwdriver.
- When installing the mirror, insert the hook and clip securely.

10. Remote Control Mirror Switch

A: REMOVAL

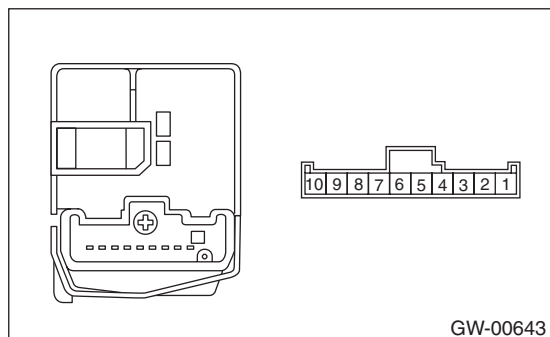
- 1) Remove the instrument panel lower cover. <Ref. to EI-41, REMOVAL, Instrument Panel Lower Cover.>
- 2) Remove the remote control mirror switch from instrument panel lower cover.

B: INSTALLATION

Install in the reverse order of removal.

C: INSPECTION

Move the remote control mirror switch to each position and check continuity between terminals.



- Switch the change over switch to the right side.

Switch position	Terminal No.	Standard
OFF	—	1 MΩ or more
UP	8 and 3, 6 and 7	Less than 1 Ω
DOWN	8 and 6, 3 and 7	Less than 1 Ω
LEFT	8 and 2, 6 and 7	Less than 1 Ω
RIGHT	8 and 6, 2 and 7	Less than 1 Ω

- Switch the change over switch to the left side.

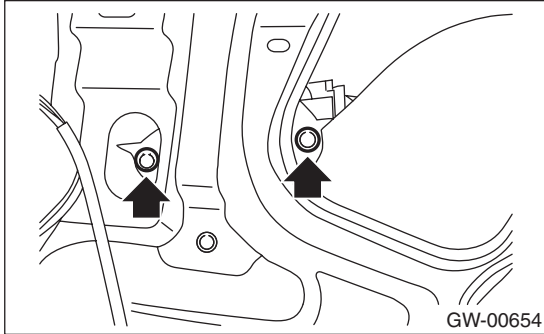
Switch position	Terminal No.	Standard
OFF	—	1 MΩ or more
UP	8 and 4, 6 and 7	Less than 1 Ω
DOWN	8 and 6, 4 and 7	Less than 1 Ω
LEFT	8 and 5, 6 and 7	Less than 1 Ω
RIGHT	8 and 6, 5 and 7	Less than 1 Ω

If NG, replace the switch.

11. Rear Door Glass

A: REMOVAL

- 1) Remove the rear door trim. <Ref. to EI-39, REMOVAL, Door Trim.>
- 2) Remove the sealing cover. <Ref. to EB-20, REMOVAL, Rear Sealing Cover.>
- 3) Operate the power window switch to move the glass, and remove the two bolts.

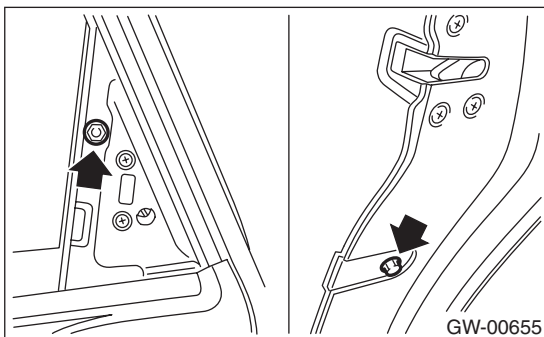


- 4) Remove the glass from the carrier plate, and while holding the glass, lower the carrier plate alone to the lowest position.

CAUTION:

Without the carrier plate lowered to the bottom most position, do not lower the glass by itself to the lowest position within the door panel. The glass may come off of the sash, and become damaged.

- 5) Lower the glass slowly to the bottom most position in the door panel.
- 6) Remove the bolts and nuts, and then remove the sash. (Detach starting from the upper holding points.)



- 7) Remove the glass run rubber.
- 8) Remove the door glass while tilting the glass.

CAUTION:

Avoid impact and damage to the glass.

B: INSTALLATION

Install in the reverse order of removal.

CAUTION:

Make sure that the glass run rubber is placed securely onto the door frame and sash.

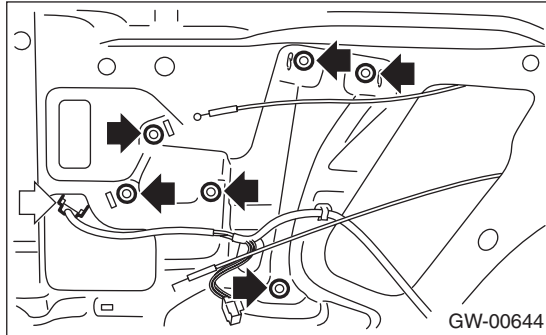
Tightening torque:

Refer to "COMPONENT" of "General Description". <Ref. to GW-4, REAR DOOR GLASS, COMPONENT, General Description.>

12. Rear Regulator and Motor Assembly

A: REMOVAL

- 1) Remove the rear door glass. <Ref. to GW-17, REMOVAL, Rear Door Glass.>
- 2) Disconnect the motor connector.
- 3) Remove the six bolts to remove the regulator assembly.



B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

Refer to “COMPONENT” of “General Description”. <Ref. to GW-4, REAR DOOR GLASS, COMPONENT, General Description.>

C: INSPECTION

- 1) Make sure that the power window motor rotates properly when the battery voltage is applied to the terminals of motor connector.
- 2) Change polarity of battery connection to terminals to ensure that the motor rotates in reverse direction.

Brought to you by
NOVA Studios
SALE

13. Windshield Glass

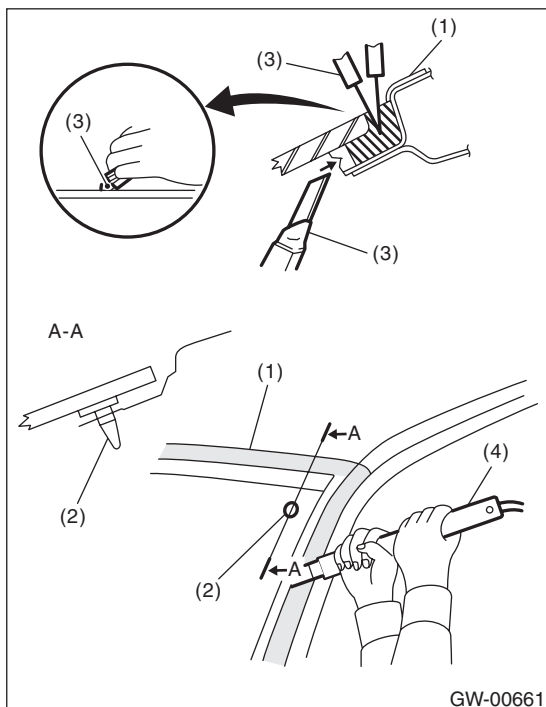
A: REMOVAL

1. WHEN USING WINDSHIELD GLASS KNIFE

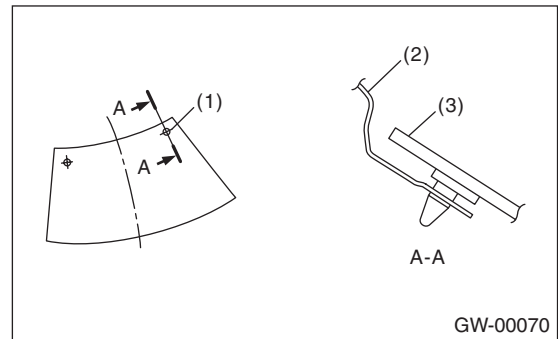
- 1) Remove the passenger side front pillar trim, and disconnect the wiper deicer connector. (Model with wiper deicer)
- 2) Remove the cowl panel. <Ref. to EI-35, REMOVAL, Cowl Panel.>
- 3) Remove the glass molding.
- 4) Tape the body side of the circumference of windshield glass for protection.
- 5) Apply sufficient amount of soapy water to the adhesive part.
- 6) Make a slit using a razor blade to make it easier to insert the windshield glass knife.
- 7) Insert the windshield glass knife into the adhesive.
- 8) While holding the knife so that the blade is perpendicular to the front windshield and the edge of the glass, cut the adhesive all along the edge of the front glass.

NOTE:

- Do not twist the windshield glass knife.
- Cutting of adhesive part shall be started with wider gap between windshield glass and body.
- The locating pins are bonded to the corners of glass. Use piano wire to disconnect the pins.



- (1) Tape for protection
- (2) Locating pin
- (3) Cutter knife
- (4) Windshield glass knife



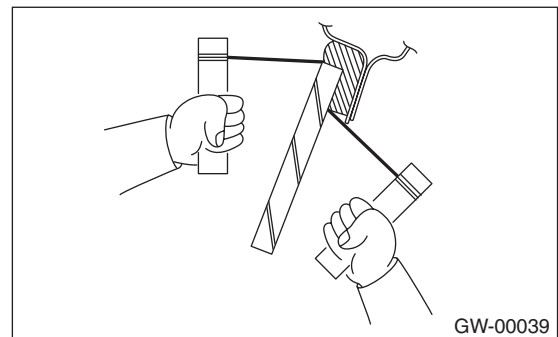
- (1) Locating pin
- (2) Body panel
- (3) Windshield glass

2. WHEN USING PIANO WIRE

CAUTION:

- Do not tightly pull the piano wire against the windshield glass edge.
- Apply protective tape, etc, and be careful that the inner and outer components of the vehicle are not damaged.
- Do not cross piano wires. Otherwise they may be cut.

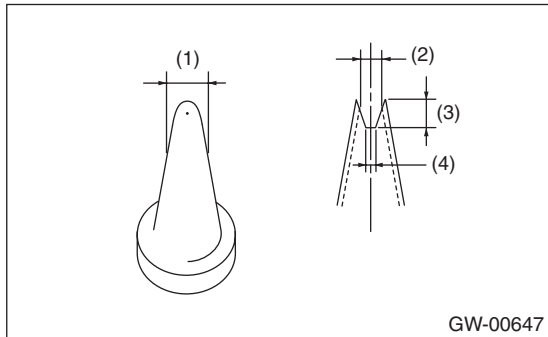
- 1) Remove the passenger side front pillar trim, and disconnect the wiper deicer connector. (Model with wiper deicer)
- 2) Remove the cowl panel. <Ref. to EI-35, REMOVAL, Cowl Panel.>
- 3) Remove the glass molding.
- 4) Tape the body side of the circumference of windshield glass for protection.
- 5) Make a hole in the adhesive part using drill or cutter knife.
- 6) Pass the piano wire through the hole, and attach both the wire ends securely to pieces of wood.



- 7) Pull the wire ends alternately to cut off the adhesive part.

B: INSTALLATION

1) Process the cartridge nozzle tip as shown in the figure, and set the adhesive in sealant gun.



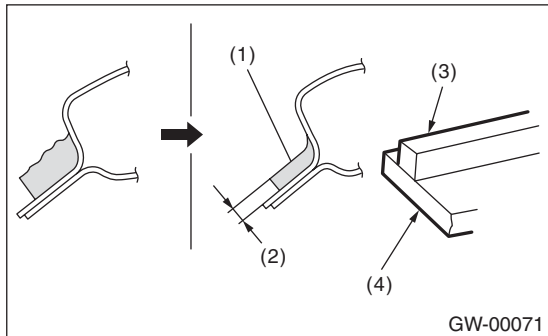
- (1) 10 mm (0.39 in)
- (2) 8 mm (0.31 in)
- (3) 9 mm (0.35 in)
- (4) 2 mm (0.08 in)

2) Clean the external circumference of windshield glass with alcohol or white gasoline.

3) Remove the adhesive layer on the body using cutter knife to obtain smooth face of 2 mm (0.08 in) thick.

CAUTION:

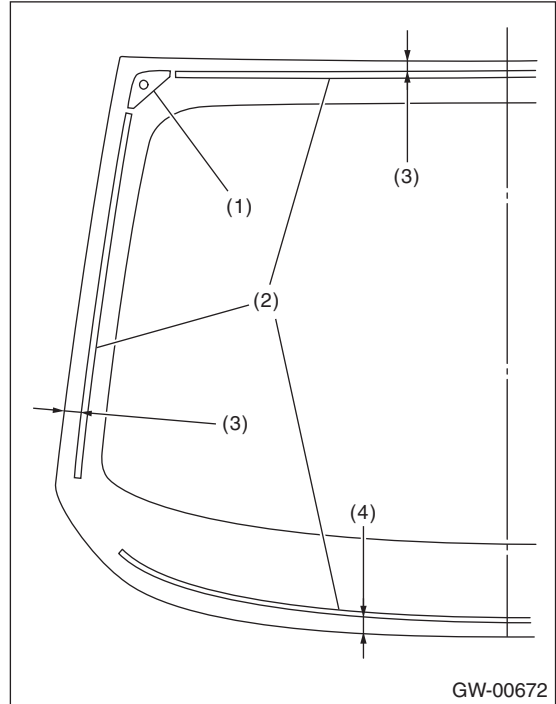
Be careful not to damage the body and paint surface.



- (1) Adhesive
- (2) 2 mm (0.08 in)
- (3) Dam rubber
- (4) Glass

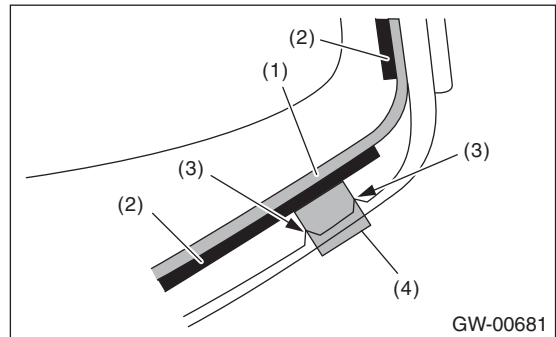
4) Clean the body with alcohol or white gasoline to eliminate cutting powder, dust and dirt completely from body.

5) Install the dam rubber.



- (1) Locating pin
- (2) Dam rubber
- (3) 11 mm (0.433 in)
- (4) 14.5 mm (0.571 in)

6) Apply the seal to the glass. (driver's side only)



- (1) Adhesive
- (2) Dam rubber
- (3) Ceramic print cutout section
- (4) Seal

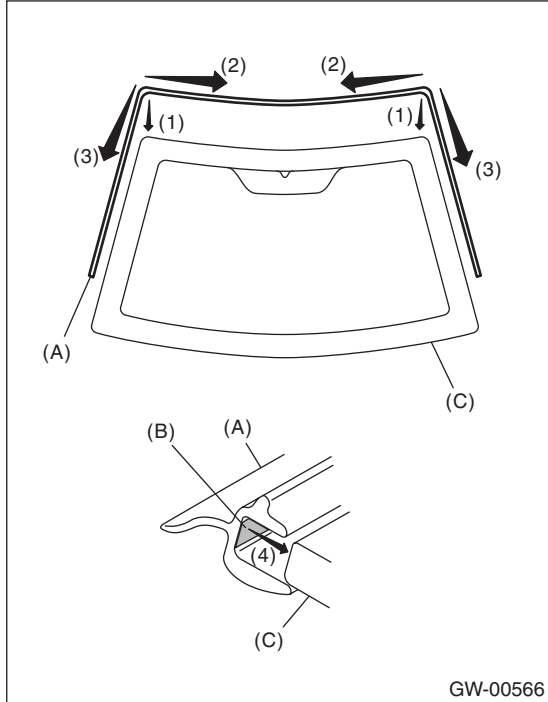
NOTE:

Apply the sticker between the cut out (3) at the ceramic print on the bottom part of the glass (driver's side).

Apply the sticker while pushing on it so that there will be no space between it and the dam rubber.

Brought to you by
 NOT FOR SALE
 Auto Parts Studios

7) Install the molding to the glass.



GW-00566

- (1) Align the molding (A) with both ends of the upper edge of the windshield glass (C).
- (2) Install the molding from both corners of the upper edge toward the center.
- (3) Install the molding from both corners of the upper edge toward the lower side.
- (4) Apply the double-sided tape (B) of the molding uniformly on the side section of the glass.

8) Apply the primer to the adhesive surfaces of glass and body sides using sponge.

Glass primer:

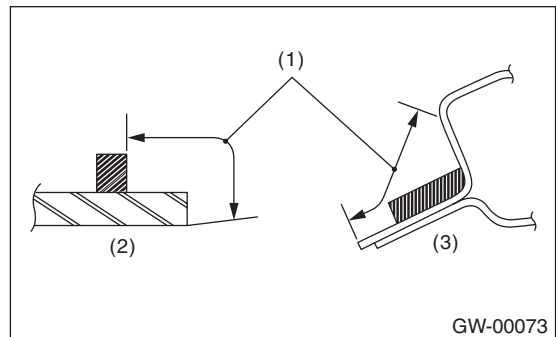
- Dow Automotive**
- ESSEX U-401, U-402 or equivalent**

Painted surface primer:

- Dow Automotive**
- ESSEX U-413 or equivalent**

NOTE:

- Primer once attached to the painted surface of the body and internal trim is hard to wipe off. Mask the circumference of such area.
- Let primer dry for about ten minutes before installing the glass.
- Do not touch the surface coated with primer.



GW-00073

- (1) Application of primer
- (2) Glass side
- (3) Body side

Windshield Glass

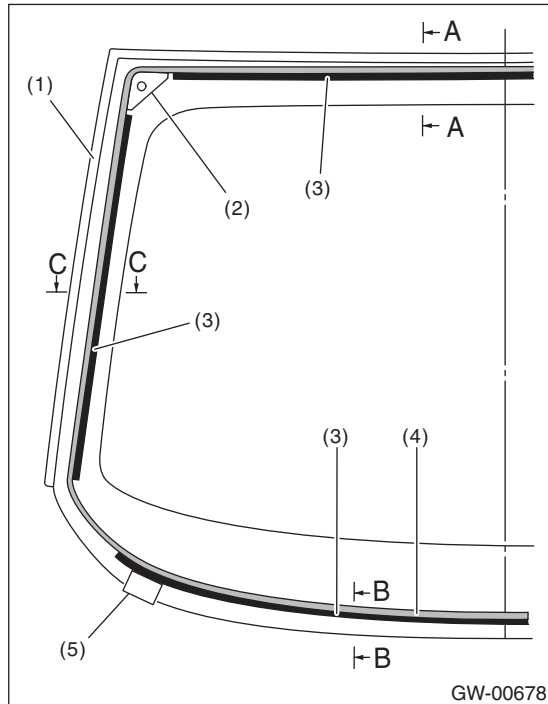
Brought to you by Eris Studios
NOT FOR RESALE

GLASS/WINDOWS/MIRRORS

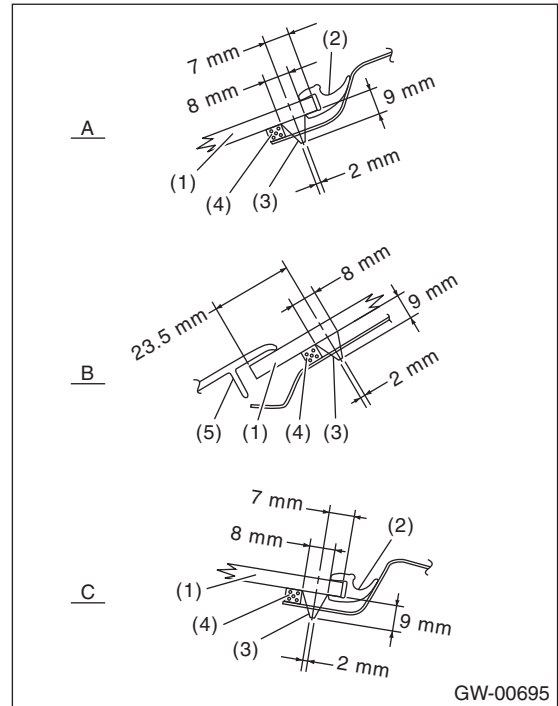
9) Apply adhesive to the glass end surface as shown.

Adhesive:

**Dow Automotive
ESSEX U-400HV or equivalent**



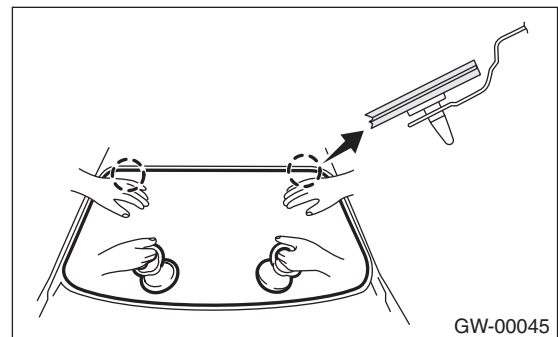
- (1) Molding
- (2) Locating pin
- (3) Dam rubber
- (4) Adhesive
- (5) Sticker (driver's side only)



- A Upper end
- B Lower end
- C Side end

- (1) Glass
- (2) Molding
- (3) Adhesive
- (4) Dam rubber
- (5) Cowl panel

10) Fit the locating pins to vehicle body using suction rubber cup to install the windshield glass.



- 11) Lightly press the windshield glass for tight fit.
- 12) Make flush the adhesive surface jugged out using spatula.
- 13) Connect the wiper deicer connector. (Model with wiper deicer)

14) After completion of all work, allow the vehicle to stand for about 24 hours.

NOTE:

- When door is opened/closed after glass is bonded, always lower the door glass first, and then open/close it carefully.
- Move the vehicle slowly.
- For minimum drying time and vehicle standing time before driving after bonding, follow instructions or instruction manual from the adhesive manufacturer.

15) After curing of adhesive, pour the water on external surface of vehicle to check that there are no water leaks.

NOTE:

When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.

16) Install the cowl panel. <Ref. to EI-35, INSTALLATION, Cowl Panel.>

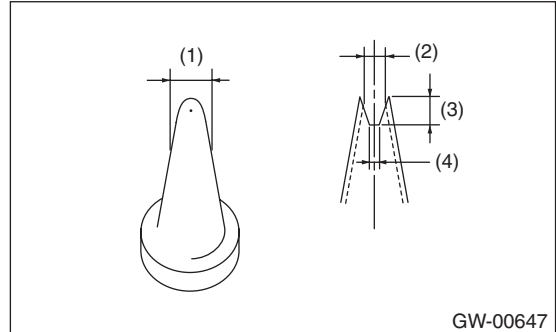
14.Rear Gate Glass

A: REMOVAL

- 1) Remove the rear spoiler. <Ref. to EI-36, REMOVAL, Roof Spoiler.>
- 2) Remove the rear wiper motor. <Ref. to WW-19, REMOVAL, Rear Wiper Motor.>
- 3) Disconnect the electrical connectors from rear defogger terminal.
- 4) Remove the glass in the same procedure as for windshield glass. <Ref. to GW-19, REMOVAL, Windshield Glass.>

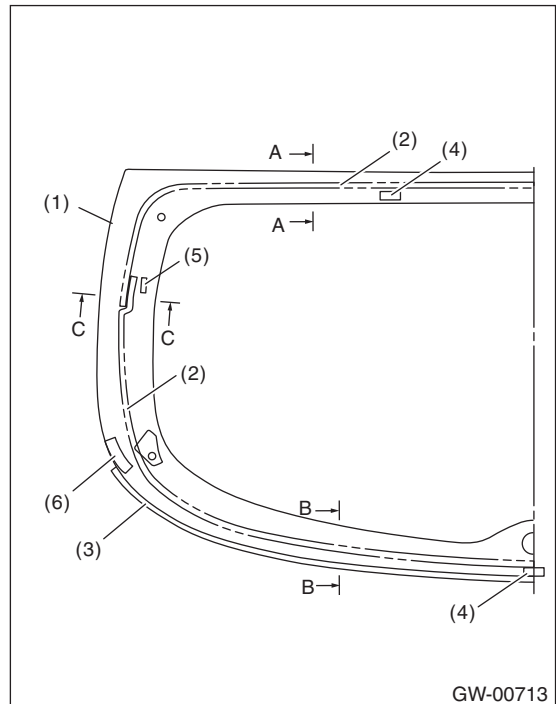
B: INSTALLATION

- 1) Apply primer to the glass and the body in the same procedure as for the windshield glass. <Ref. to GW-20, INSTALLATION, Windshield Glass.>
- 2) Process the cartridge nozzle tip as shown in the figure, and set the adhesive in sealant gun.



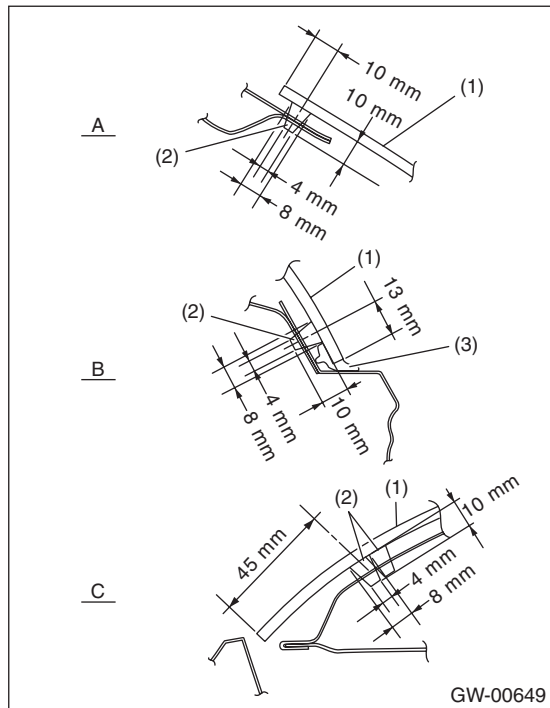
- (1) 10 mm (0.39 in)
- (2) 8 mm (0.31 in)
- (3) 10 mm (0.39 in)
- (4) 4 mm (0.16 in)

- 3) Apply adhesive in the same procedures as for the windshield glass. <Ref. to GW-20, INSTALLATION, Windshield Glass.>



- (1) Glass
- (2) Adhesive
- (3) Molding
- (4) Spacer
- (5) Heat wire terminal
- (6) Seal

Brought to you by *Pro-Parts Studios*
 NOT FOR SALE



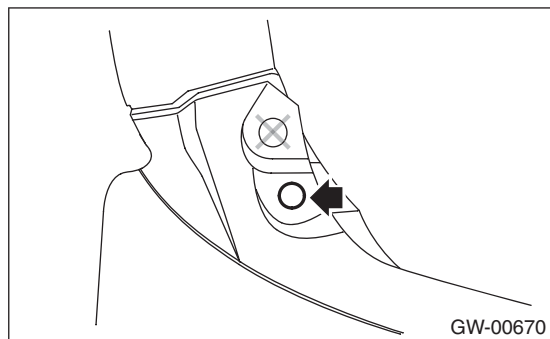
- A Upper end
- B Lower end
- C Side end

- (1) Glass
- (2) Adhesive
- (3) Molding

4) Insert the glass locating pin into the hole on rear gate panel and push on the area around the locating pin to secure it.

NOTE:

Insert the locating pin into the lower hole of the rear gate panel.



5) Push lightly all around the locating pin to seal it.

6) After completion of all work, allow the vehicle to stand for about 24 hours.

NOTE:

- When door is opened/closed after glass is bonded, always lower the door glass first, and then open/close it carefully.
- Move the vehicle slowly.
- For minimum drying time and vehicle standing time before driving after bonding, follow instructions or instruction manual from the adhesive manufacturer.
- When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.

7) After curing of adhesive, pour the water on external surface of vehicle to check that there are no water leaks.

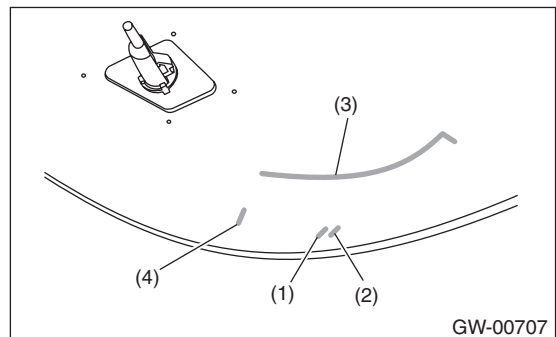
8) Connect the rear defogger terminals.

9) Install the rear wiper. <Ref. to WW-19, INSTALLATION, Rear Wiper Motor.>

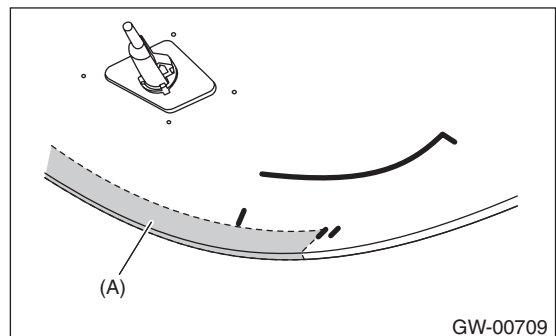
C: REPLACEMENT

When replacing only the molding, perform work according to the following procedures. (when reusing the rear gate glass)

- 1) Remove the rear gate glass from the vehicle. <Ref. to GW-24, REMOVAL, Rear Gate Glass.>
- 2) from the removed rear gate glass, completely remove the adhesive and molding.
- 3) Check the silver print (1) (2) (3) (4) of the rear gate glass on the passenger room side surface.



4) Degrease the rear gate glass (passenger room side) molding adhesive surface (A) with a primer.

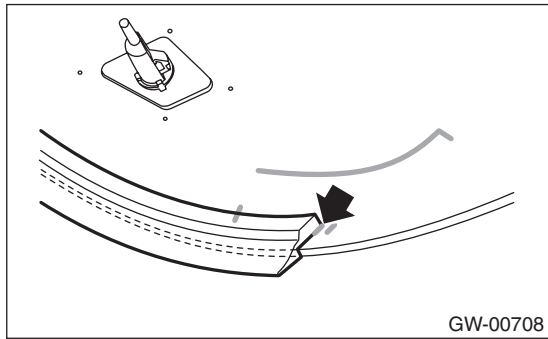


Rear Gate Glass

Brought to you by Eris Studios
NOT FOR RESALE

GLASS/WINDOWS/MIRRORS

5) Remove the backing paper of the molding, and match the silver print (1) and the end of the molding.



6) Match the corner of the molding to the corner of the glass end surface, and adhere the molding to be within the silver print (1) on both sides.

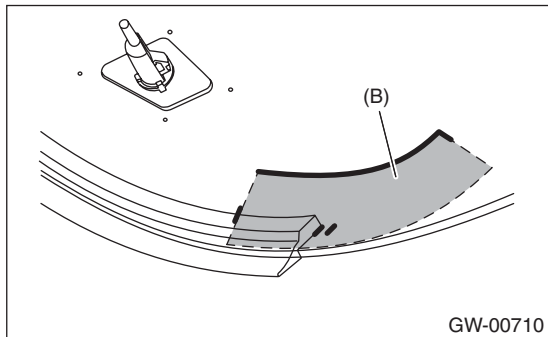
CAUTION:

- Apply the molding without pulling it, and while applying pressure.
- After applying, push on the molding lightly to affix securely.

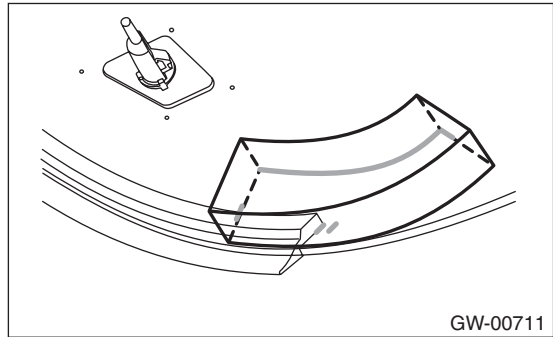
NOTE:

When application of the molding is finished, if there is protrusion from the silver print (1) on the other side, cut with a razor blade so that it will be between the silver print (1) and (2).

7) Degrease the rear gate glass seal adhesion surface (B) with primer.

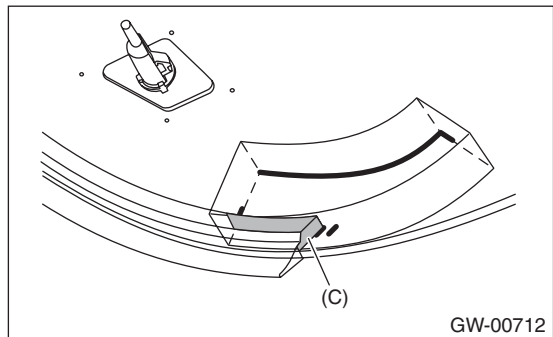


8) Remove the backing sheet of the sticker, and apply the sealer based on the positions of the silver print (3) and (4) of the rear gate glass (passenger room side).



CAUTION:

Because the seal is applied on top of the molding, make sure to apply so that there is no gap at side face (C) of the molding.



Also, apply so that the end of the seal does not protrude from the end of the glass. If it protrudes from the glass, reapply.

Brought to you by
NOT FOR SALE
Chris Studios

15. Rear Window Defogger

A: WIRING DIAGRAM

<Ref. to WI-103, WIRING DIAGRAM, Rear Defogger System.>

B: INSPECTION

1. SYSTEM INSPECTION

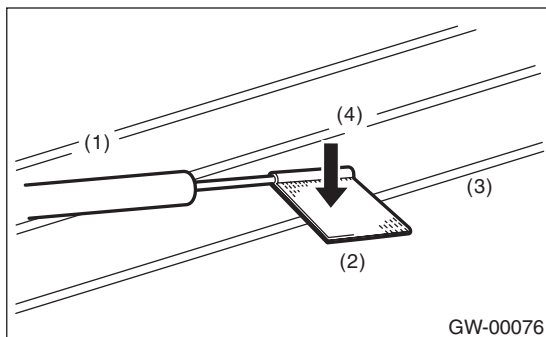
Symptom	Repair order
Rear window defogger does not operate.	<ol style="list-style-type: none"> 1. Fuse (M/B No. 10) 2. Rear defogger relay 3. Defogger switch 4. Defogger wire 5. Wiring harness

2. HEAT WIRE INSPECTION

CAUTION:

When wiping off the stain on glass with cloth, use a dry and soft cloth and move it in the direction of the heat wire extension to avoid damage to the heat wire.

- 1) Turn the ignition switch to ON.
- 2) Turn the defogger switch to ON.
- 3) Wrap the tips of tester probe with aluminum foil to avoid damage to heat wire.

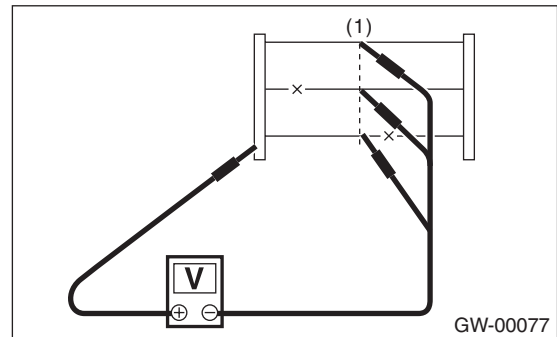


- (1) Tester probe
- (2) Aluminum foil
- (3) Heat wire
- (4) Press

- 4) Measure the voltage at heat wire center (1) with DC voltmeter.

Standard voltage:

Approx. 6 V



Voltage	Criteria
Approx. 6 V	OK
Approx. 12 V or 0 V	Open

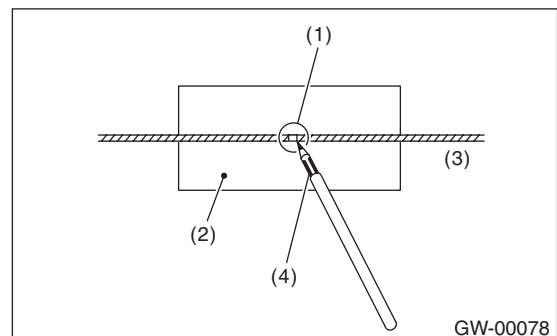
NOTE:

- If the measured value is 12 V, heat wire is open between heat wire center and positive (+) terminal of tester probe.
- If it is 0 V, the circuit is open between heat wire center and ground.

5) Connect the tester probe of positive lead of voltmeter to positive terminal of heat wire and move tester probe of negative lead along the heat wire up to the negative terminal end. If voltage changes from zero to several volts during movement of tester probe, heat wire is open at the voltage change point.

C: REPAIR

- 1) Clean the broken portion with alcohol or white gasoline.
- 2) Mask both side of wire with thin film.
- 3) Apply the defogger repair compound (DUPONT No. 4817) to the broken portion.



- (1) Broken portion
- (2) Thin film
- (3) Broken wire
- (4) Defogger repair compound (DUPONT No. 4817)

- 4) After repair, check the wire.

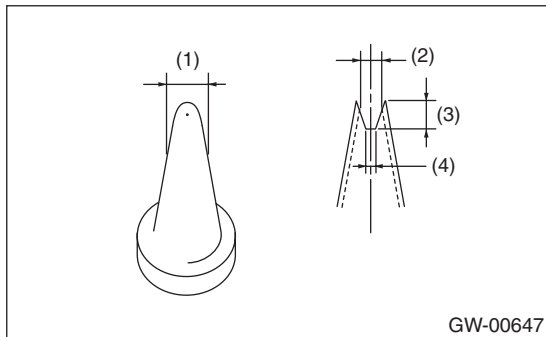
16. Rear Quarter Glass

A: REMOVAL

Remove the glass in the same procedure as for the front windshield glass. <Ref. to GW-19, REMOVAL, Windshield Glass.>

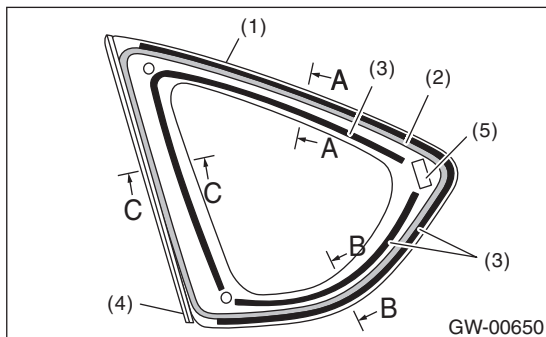
B: INSTALLATION

- 1) Mount the fastener on the body.
- 2) Apply primer to the glass and the body in the same procedure as for the windshield glass. <Ref. to GW-20, INSTALLATION, Windshield Glass.>
- 3) Process the cartridge nozzle tip as shown in the figure, and set the adhesive in sealant gun.

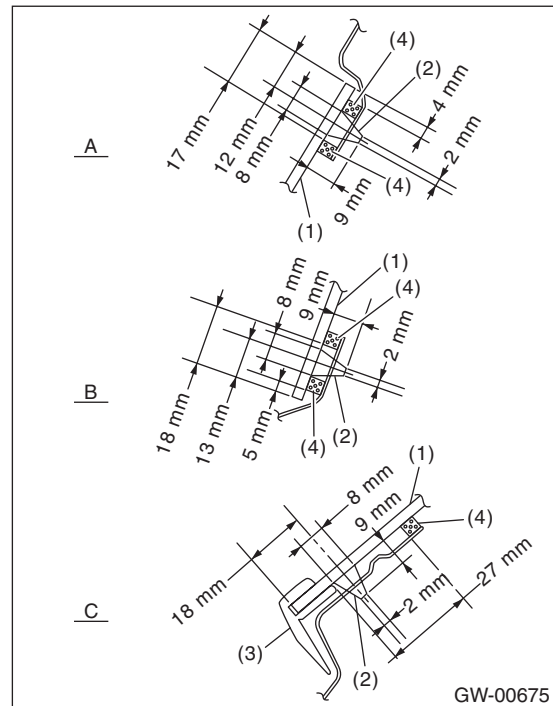


- (1) 10 mm (0.39 in)
- (2) 8 mm (0.31 in)
- (3) 9 mm (0.35 in)
- (4) 2 mm (0.08 in)

- 4) Install the dam rubber in the position 4 mm from the glass edge.



- (1) Glass
- (2) Adhesive
- (3) Dam rubber
- (4) Molding
- (5) Fastener



- A Upper end
- B Lower end
- C Front end

- (1) Glass
- (2) Adhesive
- (3) Molding
- (4) Dam rubber

- 5) Apply adhesive in the same procedures as for the windshield glass. <Ref. to GW-20, INSTALLATION, Windshield Glass.>

- 6) Insert the glass locating pin into the hole on side panel and push on the area around the locating pin to secure it.

Then, push lightly all around the area to seal it.

- 7) After completion of all work, allow the vehicle to stand for about 24 hours.

NOTE:

- When door is opened/closed after glass is bonded, always lower the door glass first, and then open/close it carefully.
 - Move the vehicle slowly.
 - For minimum drying time and vehicle standing time before driving after bonding, follow instructions or instruction manual from the adhesive manufacturer.
- 8) After curing of adhesive, pour the water on external surface of vehicle to check that there are no water leaks.

NOTE:

When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.

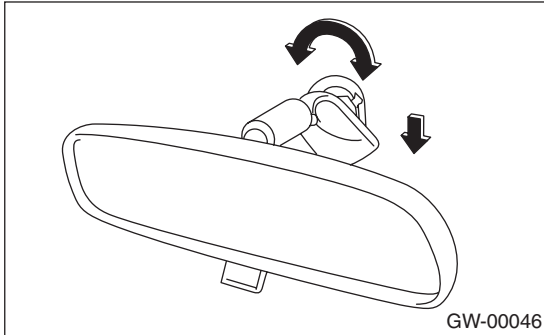
17. Rearview Mirror

A: REMOVAL

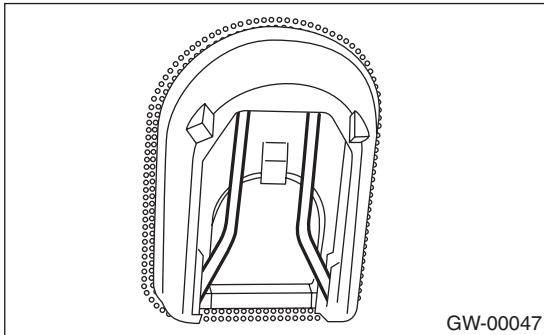
NOTE:

Never reuse the spring. Prepare a new spring before removal.

1) Turn the mirror base 90° clockwise or counterclockwise to remove it.



2) Remove the spring from the mirror base.



CAUTION:

Be careful not to damage the mirror surface.

3) When the mirror base is damaged, use a piano wire, spatula, etc. to remove.

CAUTION:

Be careful not to damage the windshield glass.

B: INSTALLATION

Install in the reverse order of removal.

NOTE:

If the mirror base is removed, install it in the following procedure.

1. Clean the old adhesive completely.
2. Align the mirror base with the mark on the windshield glass to install it.
3. Make sure the mirror base is securely attached and then install the spring to it.

Adhesive

**REPAIR KIT IN MR (Part No. 65029FC000)
or equivalent**

C: INSPECTION

- Make sure the mirror is not damaged.
- Make sure the spring is not damaged.
- Make sure the mirror base is not damaged.

18. Wiper Deicer System

A: WIRING DIAGRAM

<Ref. to WI-89, WIRING DIAGRAM, Wiper Deicer System.>

B: INSPECTION

1. SYSTEM INSPECTION

Symptoms	Repair order
Wiper deicer does not operate.	<ol style="list-style-type: none">1. Fuse (F/B No. 9)2. Fuse (F/B No. 4)3. Wiper deicer relay4. Defogger switch5. Wiper deicer wire6. Wiring harness

2. HEAT WIRE INSPECTION

Refer to "HEAT WIRE INSPECTION" of "Rear Window Defogger". <Ref. to GW-27, HEAT WIRE INSPECTION, INSPECTION, Rear Window Defogger.>

C: REPAIR

Refer to "REPAIR" of "Rear Window Defogger". <Ref. to GW-27, REPAIR, Rear Window Defogger.>