

# DIFFERENTIALS

# General Description

## DIFFERENTIALS

### 1. General Description

#### A: SPECIFICATION

When replacing a rear differential assembly, select the correct one according to the following table.

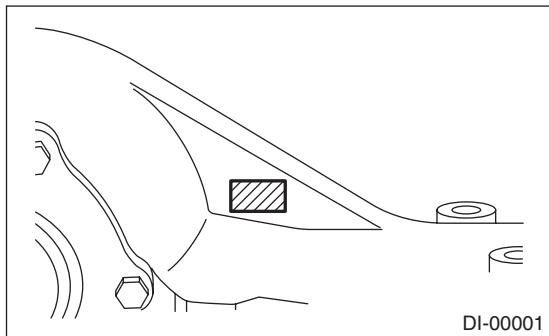
**NOTE:**

Using the different rear differential assembly causes the drive line and tires to "drag" or emit noise when AWD is selected.

Model	2.5 L				2.0 L Turbo			
	AT		MT		AT	MT		
	Wagon	Sedan	Except RS sport package	RS sport package				
Rear differential type	T-type model without LSD				T-type model with LSD			
LSD type	—				Viscous coupling			
Identification	EH		EG	EH	EJ	EF		
Type of gear	Hypoid gear							
Gear ratio (Number of gear teeth)	4.111 (37/9)		3.900 (39/10)	4.111 (37/9)		3.545 (39/11)		
Oil capacity	0.8 l (0.8 US qt, 0.7 Imp qt)							
Rear differential gear oil	GL-5							

Model	2.5 L Turbo STi
	6MT
Rear differential type	T-type model with LSD
LSD type	Mechanical
Identification	HK, HW
Type of gear	Hypoid gear
Gear ratio (Number of gear teeth)	3.900 (39/10)
Oil capacity	0.9 — 1.1 l (1.0 — 1.2 US qt, 0.8 — 1.0 Imp qt)
Rear differential gear oil	GL-5 (For mechanical LSD)

• **Identification**

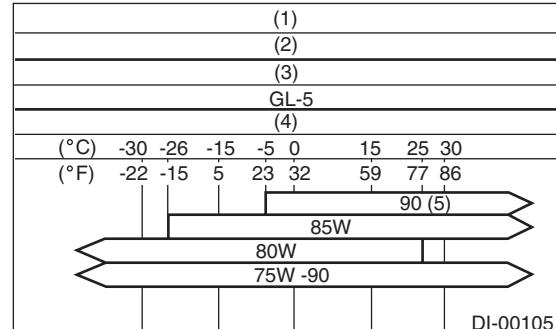


• **Rear differential gear oil**

Recommended oil

**CAUTION:**

Each oil manufacturer has its base oil and additives. Thus, do not mix two or more brands.



(1) Item

(2) Differential gear oil

(3) API Standard

(4) SAE viscosity No. and application temperature

(5) STi model

### 1. SERVICE DATA

Drive pinion bearing preload at companion flange bolt hole	N (kgf, lb)	Except STi model	18.1 — 38.8 (1.8 — 4.0, 4.1 — 8.7)
		STi model	24.1 — 38.6 (2.5 — 3.9, 5.4 — 8.7)
Side gear backlash	mm (in)	0.10 — 0.20 (0.0039 — 0.0079)	
Side bearing standard width	mm (in)	20.00 (0.7874)	
Hypoid driven gear to drive pinion backlash	mm (in)	0.10 — 0.20 (0.0039 — 0.0079)	
Hypoid driven gear runout on its back surface	mm (in)	Less than 0.05 (0.0020)	

### 2. ADJUSTING PARTS

#### • Except STi model

Drive pinion bearing preload at companion flange bolt hole	N (kgf, lb)	18.1 — 38.8 (1.8 — 4.0, 4.1 — 8.7)	
Preload adjusting spacer	Part No.	Length mm (in)	
	383695201	56.2 (2.213)	
	383695202	56.4 (2.220)	
	383695203	56.6 (2.228)	
	383695204	56.8 (2.236)	
	383695205	57.0 (2.244)	
	383695206	57.2 (2.252)	
Preload adjusting washer	Part No.	Length mm (in)	
	383705200	2.59 (0.1020)	
	383715200	2.57 (0.1012)	
	383725200	2.55 (0.1004)	
	383735200	2.53 (0.0996)	
	383745200	2.51 (0.0988)	
	383755200	2.49 (0.0980)	
	383765200	2.47 (0.0972)	
	383775200	2.45 (0.0965)	
	383785200	2.43 (0.0957)	
	383795200	2.41 (0.0949)	
	383805200	2.39 (0.0941)	
	383815200	2.37 (0.0933)	
	383825200	2.35 (0.0925)	
	383835200	2.33 (0.0917)	
	383845200	2.31 (0.0909)	

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	Part No.	Thickness mm (in)
Pinion height adjusting washer	383495200	3.09 (0.1217)
	383505200	3.12 (0.1228)
	383515200	3.15 (0.1240)
	383525200	3.18 (0.1252)
	383535200	3.21 (0.1264)
	383545200	3.24 (0.1276)
	383555200	3.27 (0.1287)
	383565200	3.30 (0.1299)
	383575200	3.33 (0.1311)
	383585200	3.36 (0.1323)
	383595200	3.39 (0.1335)
	383605200	3.42 (0.1346)
	383615200	3.45 (0.1358)
	383625200	3.48 (0.1370)
	383635200	3.51 (0.1382)
	383645200	3.54 (0.1394)
	383655200	3.57 (0.1406)
	383665200	3.60 (0.1417)
	383675200	3.63 (0.1429)
	383685200	3.66 (0.1441)
Side gear backlash mm (in)		0.1 — 0.2 (0.0039 — 0.0079)
Side gear thrust washer (Model without LSD)	Part No.	Thickness mm (in)
	383445201	0.75 — 0.80 (0.0295 — 0.0315)
	383445202	0.80 — 0.85 (0.0315 — 0.0335)
	383445203	0.85 — 0.90 (0.0335 — 0.0354)
Side bearing standard width mm (in)	—	20.00 (0.7874)
Side bearing retainer shim	Part No.	Thickness mm (in)
	383475201	0.20 (0.0079)
	383475202	0.25 (0.0098)
	383475203	0.30 (0.0118)
	383475204	0.40 (0.0157)
	383475205	0.50 (0.0197)
Limit mm (in)	Hypoid driven gear to drive pinion backlash	0.10 — 0.20 (0.0039 — 0.0079)
		0.05 (0.0020)

#### • STi model

Drive pinion bearing preload at companion flange bolt hole N (kgf, lb)	24.1 — 38.6 (2.5 — 3.9, 5.4 — 8.7)	
Preload adjusting spacer	Part No.	Length mm (in)
	31454AA130	52.2 (2.055)
	31454AA140	52.4 (2.063)
	31454AA150	52.6 (2.071)
	31454AA160	52.8 (2.079)
	31454AA170	53.0 (2.087)
	31454AA180	53.2 (2.094)

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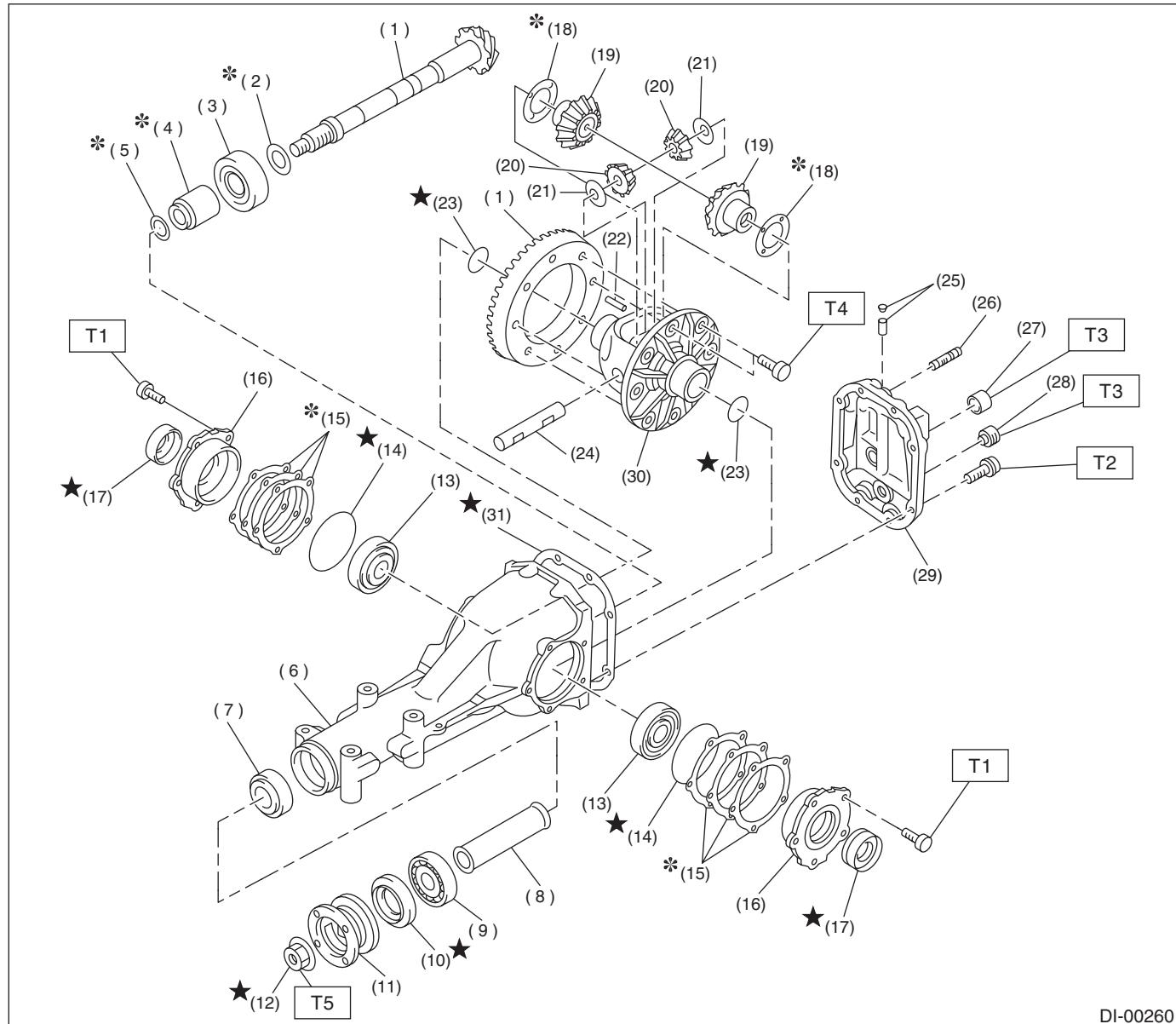
Preload adjusting washer	Part No.	Length mm (in)
	383705200	2.59 (0.1020)
	383715200	2.57 (0.1012)
	383725200	2.55 (0.1004)
	383735200	2.53 (0.0996)
	383745200	2.51 (0.0988)
	383755200	2.49 (0.0980)
	383765200	2.47 (0.0972)
	383775200	2.45 (0.0965)
	383785200	2.43 (0.0957)
	383795200	2.41 (0.0949)
	383805200	2.39 (0.0941)
	383815200	2.37 (0.0933)
	383825200	2.35 (0.0925)
	383835200	2.33 (0.0917)
	383845200	2.31 (0.0909)
	Part No.	Length mm (in)
Pinion height adjusting washer	38336AA230	3.09 (0.1217)
	38336AA240	3.12 (0.1228)
	38336AA250	3.15 (0.1240)
	38336AA260	3.18 (0.1252)
	38336AA270	3.21 (0.1264)
	38336AA280	3.24 (0.1276)
	38336AA290	3.27 (0.1287)
	38336AA300	3.30 (0.1299)
	38336AA310	3.33 (0.1311)
	38336AA320	3.36 (0.1323)
	38336AA330	3.39 (0.1335)
	38336AA340	3.42 (0.1346)
	38336AA350	3.45 (0.1358)
	38336AA360	3.48 (0.1370)
	38336AA370	3.51 (0.1382)
	38336AA380	3.54 (0.1394)
	38336AA390	3.57 (0.1406)
	38336AA400	3.60 (0.1417)
	38336AA410	3.63 (0.1429)
	38336AA420	3.66 (0.1441)
Side bearing standard width	mm (in)	20.00 (0.7874)
Side bearing retainer shim	Part No.	Thickness mm (in)
	383475201	0.20 (0.0079)
	383475202	0.25 (0.0098)
	383475203	0.30 (0.0118)
	383475204	0.40 (0.0157)
	383475205	0.50 (0.0197)
Limit mm (in)	Hypoid driven gear to drive pinion backlash	0.10 — 0.20 (0.0039 — 0.0079)
	Hypoid driven gear runout on its back surface	
		0.05 (0.0020)

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### B: COMPONENT

#### 1. REAR DIFFERENTIAL WITHOUT LSD



DI-00260

(1) Driven gear and drive pinion set	(14) O-ring	(27) Oil filler plug
(2) Pinion height adjusting washer	(15) Side bearing retainer shim	(28) Oil drain plug
(3) Rear bearing	(16) Side bearing retainer	(29) Rear cover
(4) Bearing preload adjusting spacer	(17) Side oil seal	(30) Differential case
(5) Bearing preload adjusting washer	(18) Side gear thrust washer	(31) Gasket
(6) Differential carrier	(19) Side gear	
(7) Front bearing	(20) Pinion mate gear	
(8) Spacer	(21) Pinion mate gear washer	
(9) Pilot bearing	(22) Pinion shaft lock pin	
(10) Front oil seal	(23) Snap ring	
(11) Companion flange	(24) Pinion mate shaft	
(12) Self-locking nut	(25) Air breather cap	
(13) Side bearing	(26) Stud bolt	

#### Tightening torque: N·m (kgf·m, ft·lb)

**T1: 10.3 (1.05, 7.6)**

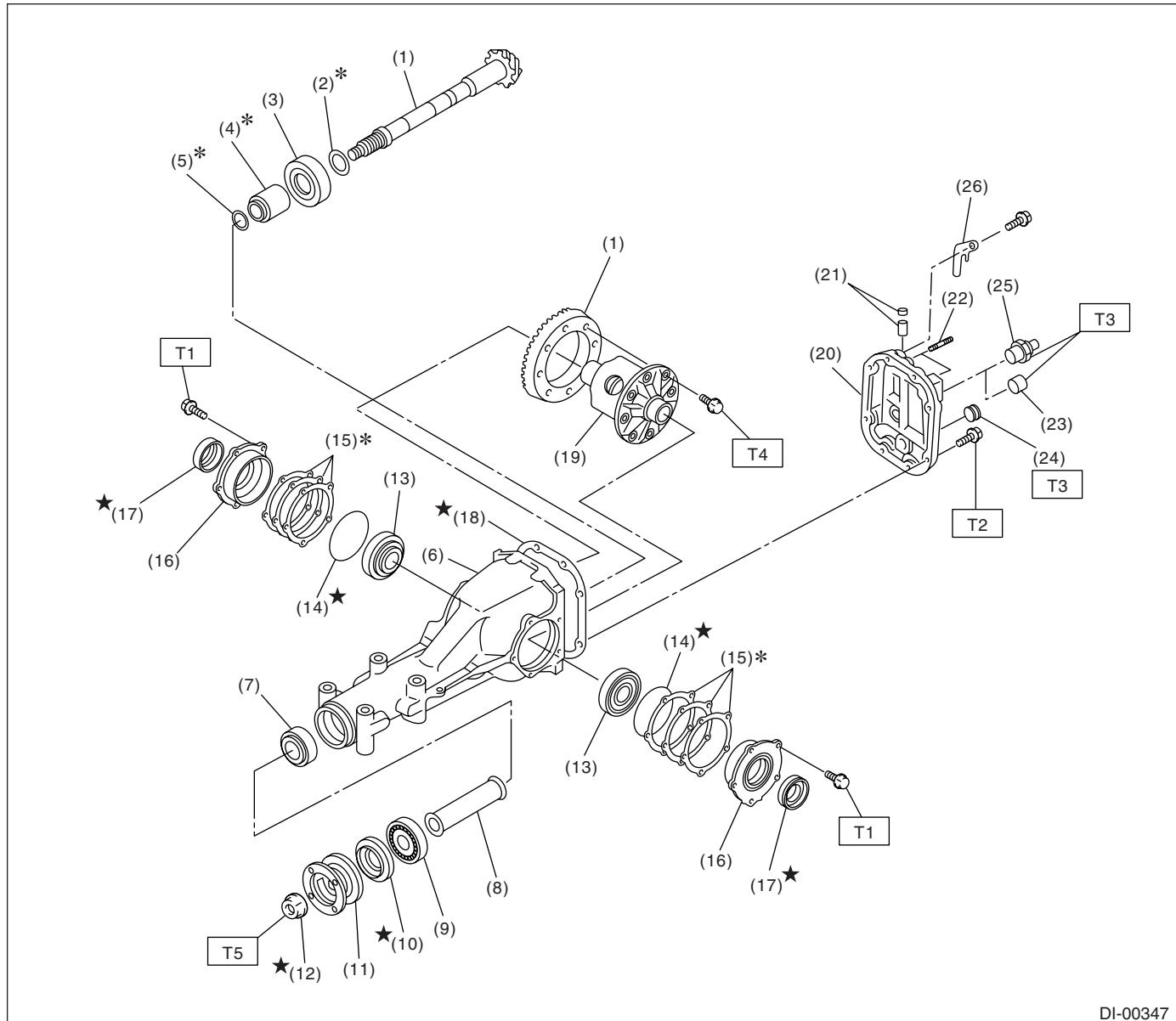
**T2: 29 (3.0, 21.7)**

**T3: 49 (5.0, 36.2)**

**T4: 105 (10.7, 77.4)**

**T5: 181 (18.5, 134)**

### 2. REAR DIFFERENTIAL WITH LSD



DI-00347

(1) Driven gear and drive pinion set	(14) O-ring	(24) Oil drain plug
(2) Pinion height adjusting washer	(15) Side bearing retainer shim	(25) Oil filler plug (Rear differential oil temperature switch) (STi model)
(3) Rear bearing	(16) Side bearing retainer	(26) Stay ground (STi model)
(4) Bearing preload adjusting spacer	(17) Side oil seal	
(5) Bearing preload adjusting washer	(18) Gasket	
(6) Differential carrier	(19) Differential case (Viscous coupling type) (Except STi model)	
(7) Front bearing	Differential case (Mechanical type) (STi model)	
(8) Collar		
(9) Pilot bearing		
(10) Front oil seal	(20) Rear cover	
(11) Companion flange	(21) Air breather cap	
(12) Self-locking nut	(22) Stud bolt	
(13) Side bearing	(23) Oil filler plug	

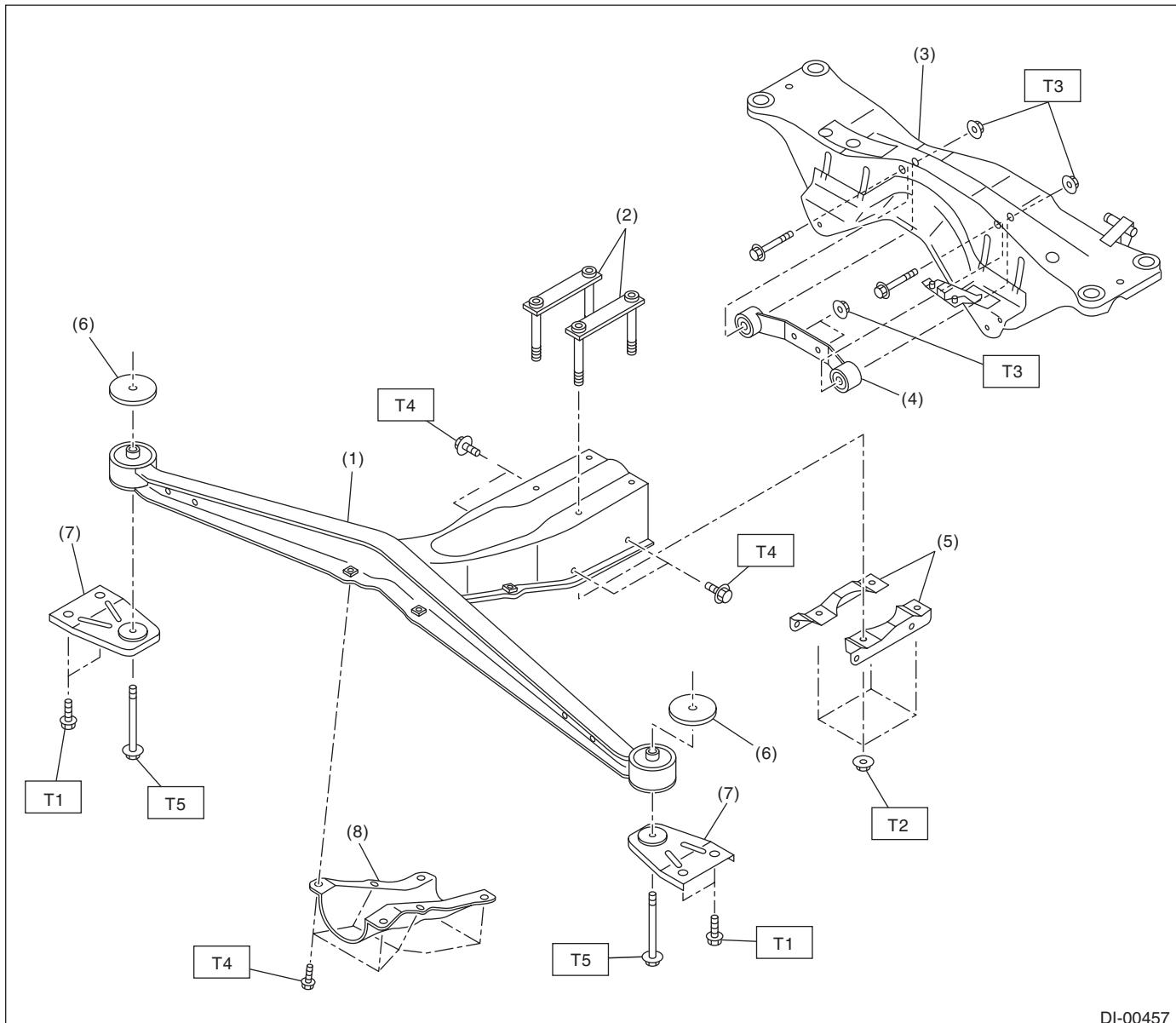
#### **Tightening torque: N·m (kgf·m, ft-lb)**

**T1: 10.3 (1.05, 7.6)**  
**T2: 29 (3.0, 21.7) (Except STi model)**  
**44 (4.5, 32.5) (STi model)**  
**T3: 49 (5.0, 36.2)**  
**T4: 105 (10.7, 77.4)**  
**T5: 181 (18.5, 134)**

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### 3. REAR DIFFERENTIAL MOUNTING SYSTEM



- (1) Differential front member
- (2) Plate
- (3) Crossmember
- (4) Differential rear member
- (5) Differential mount lower bracket
- (6) Stopper

- (7) Differential mount bracket
- (8) Differential mount front cover

#### **Tightening torque: N·m (kgf·m, ft·lb)**

- T1: 33 (3.4, 24.3)**
- T2: 50 (5.1, 36.9)**
- T3: 70 (7.1, 51.6)**
- T4: 90 (9.2, 66.4)**
- T5: 100 (10.2, 73.8)**

### C: CAUTION

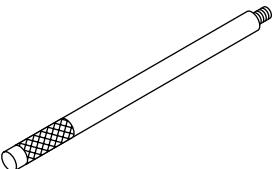
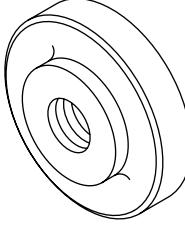
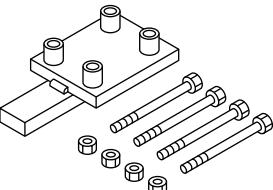
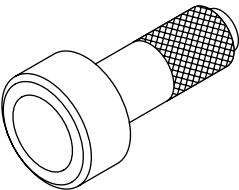
- Wear work clothing, including a cap, protective goggles, and protective shoes during operation.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly, and replacement.
- Be careful not to burn yourself, because each part on the vehicle is hot after running.
- Use SUBARU genuine gear oil, grease etc. or the equivalent. Do not mix gear oil, grease etc. with that of another grade or from other manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply gear oil onto sliding or revolution surfaces before installation.
- Before installing O-rings or snap rings, apply sufficient amount of gear oil to avoid damage and deformation.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or shop cloth between the part and the vise.
- Avoid damaging the mating face of the case.

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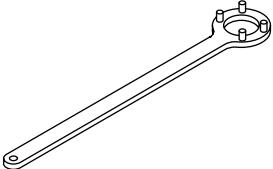
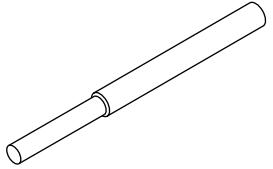
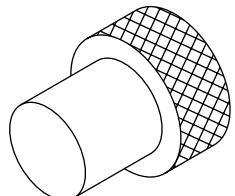
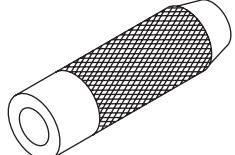
### D: PREPARATION TOOL

#### 1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-398477701	398477701	HANDLE	Used for installing front and rear bearing cone.
 ST-398477702	398477702	DRIFT	Used press-fitting the bearing cone of differential carrier (rear).
 ST-398217700	398217700	ATTACHMENT SET	Stand for rear differential carrier disassembly and assembly.
 ST-498447120	498447120	INSTALLER	Used for installing front oil seal.

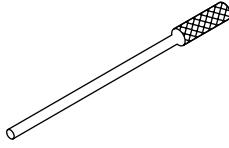
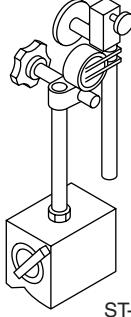
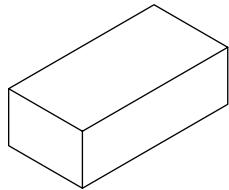
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498427200	498427200	FLANGE WRENCH	<ul style="list-style-type: none"><li>Used for stopping rotation of companion flange when loosening and tightening self-locking nut.</li><li>For except STi model.</li></ul>
 ST-398467700	398467700	DRIFT	Used for removing pinion, pilot bearing and front bearing cone.
 ST-399780104	399780104	WEIGHT	Used for installing front bearing cone, pilot bearing companion flange.
 ST-899580100	899580100	INSTALLER	Used for press-fitting the front bearing cone, pilot bearing.

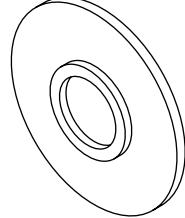
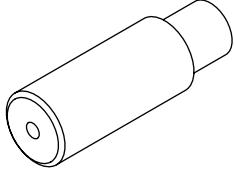
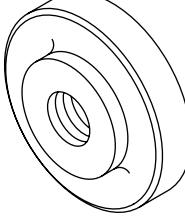
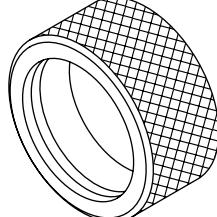
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-899904100	899904100	STRAIGHT PIN REMOVER	Used for driving out differential pinion shaft lock pin.
 ST-498247001	498247001	MAGNET BASE	<ul style="list-style-type: none"> <li>Used for measuring backlash between side gear and pinion, and hypoid gear.</li> <li>Used with DIAL GAUGE (498247100).</li> </ul>
 ST-498247100	498247100	DIAL GAUGE	<ul style="list-style-type: none"> <li>Used measuring backlash between side gear and pinion, hypoid gear.</li> <li>Used with MAGNET BASE (498247001).</li> </ul>
 ST-398507704	398507704	BLOCK	Used for adjusting pinion height and preload.

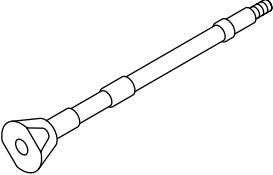
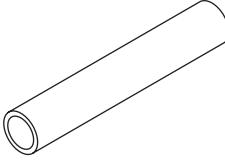
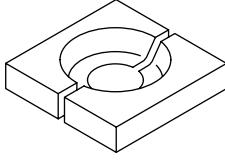
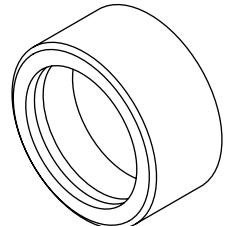
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-398177700	398177700	INSTALLER	Used for installing rear bearing cone.
 ST-398457700	398457700	ATTACHMENT	Used for removing side bearing retainer.
 ST-398477703	398477703	DRIFT2	Used for press-fitting the bearing race (rear) of differential carrier.
 ST-398437700	398437700	DRIFT	Used for installing side oil seal.

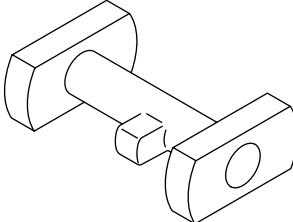
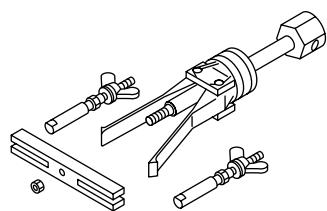
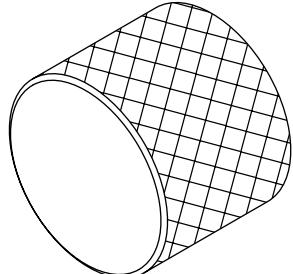
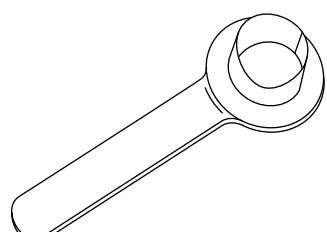
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-398507702	398507702	DUMMY SHAFT	Used for adjusting pinion height and preload.
 ST-398507703	398507703	DUMMY COLLAR	Used for adjusting pinion height and preload.
 ST-398517700	398517700	REPLACER	Used for removing rear bearing cone.
 ST-398487700	398487700	DRIFT	Used for press-fitting the side bearing cone.

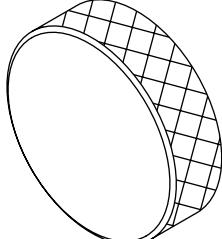
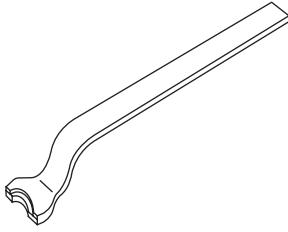
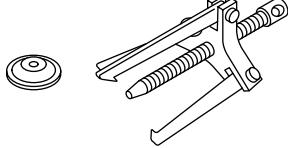
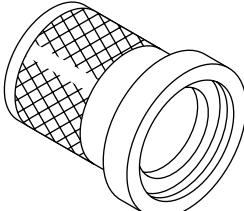
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 ST-398507701	398507701	DIFFERENTIAL CARRIER GAUGE	Used for adjusting pinion height.
 ST-398527700	398527700	PULLER ASSY	<ul style="list-style-type: none"><li>Used for removing front oil seal.</li><li>Used for removing side bearing cup.</li></ul>
 ST-398227700	398227700	WEIGHT	Used for installing side bearing.
 ST28099PA090	28099PA090	OIL SEAL PROTECTOR	<ul style="list-style-type: none"><li>Used for installing rear drive shaft into rear differential.</li><li>For protecting oil seal.</li></ul>

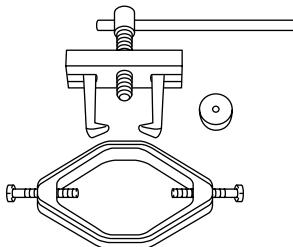
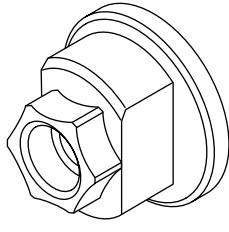
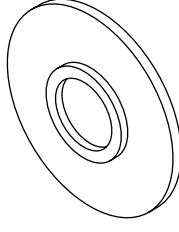
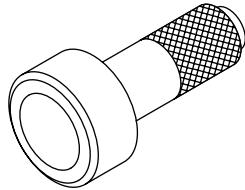
## General Description

### DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-398237700	398237700	GAUGE	Used for installing side bearing.
 ST28099PA100	28099PA100	DRIVE SHAFT REMOVER	Used for removing rear drive shaft from rear differential.
 ST-399703600	399703600	PULLER ASSY	Used for removing companion flange.
 ST-899874100	899874100	INSTALLER	Used for installing companion flange.

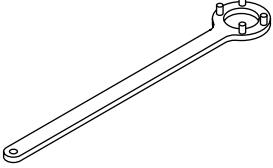
## General Description

### DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	18759AA000 (Newly adopted tool) ST18759AA000	PULLER ASSY	Used for removing side bearing cone of differential.
	498937110 ST-498937110	HOLDER DRIVE PINION (This special tool is used for current automatic transmission.)	<ul style="list-style-type: none"> <li>Used for installing pilot bearing.</li> <li>For STi model.</li> </ul>
	18674AA000 (Newly adopted tool) ST18674AA000	INSTALLER	<ul style="list-style-type: none"> <li>Used for installing rear bearing cone.</li> <li>For STi model.</li> </ul>
	398417700 ST-398417700	DRIFT (This special tool was prepared for the vehicles of 92MY and before.)	<ul style="list-style-type: none"> <li>Used for installing side bearing race.</li> <li>For STi model.</li> </ul>

## General Description

### DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18633AA000	18633AA000 (Newly adopted tool)	WRENCH COMPL	<ul style="list-style-type: none"><li>Used for stopping rotating of companion flange when loosening and tightening self-locking nut.</li><li>For STi model.</li></ul>

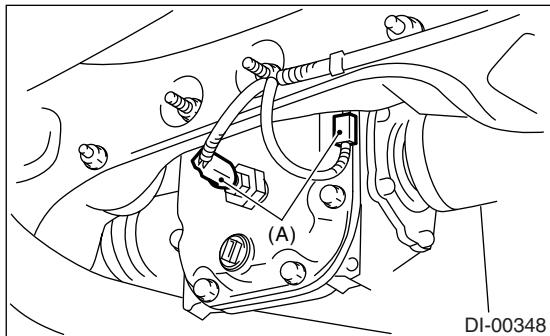
## 2. GENERAL TOOL

TOOL NAME	REMARKS
Transmission jack	Used for assembly/disassembly of rear differential.
Puller	Used for removal of side bearing retainer.
Thickness gauge	Used for measuring clearance.

## 2. Differential Gear Oil

### A: INSPECTION

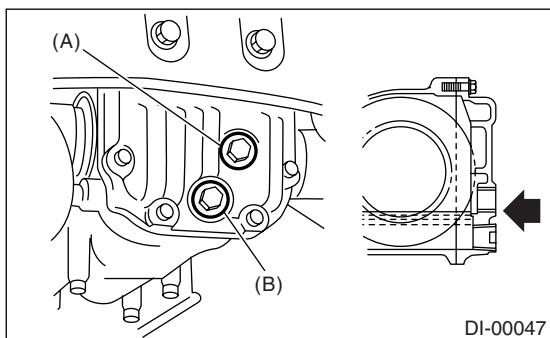
1) Disconnect the oil temperature switch connector. (STi model)



(A) Connector

2) Remove the filler plug or rear differential oil temperature switch and then check the gear oil. If it is contaminated or deteriorated, replace the gear oil. <Ref. to DI-19, REPLACEMENT, Differential Gear Oil.>

3) Check the gear oil level is up to the bottom part of filler bolt. If the level is low, refill up to the bottom of filler bolt.



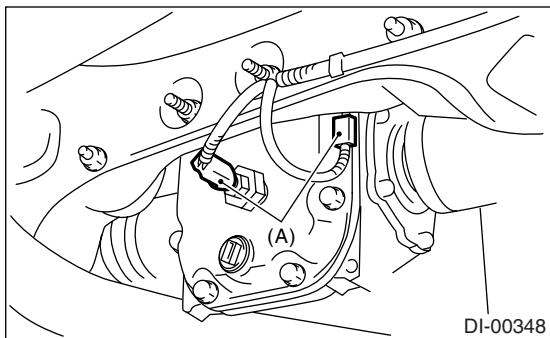
(A) Filler plug

(B) Drain plug

### B: REPLACEMENT

1) Jack-up the vehicle and support it with sturdy racks.

2) Disconnect the oil temperature switch connector. (STi model)

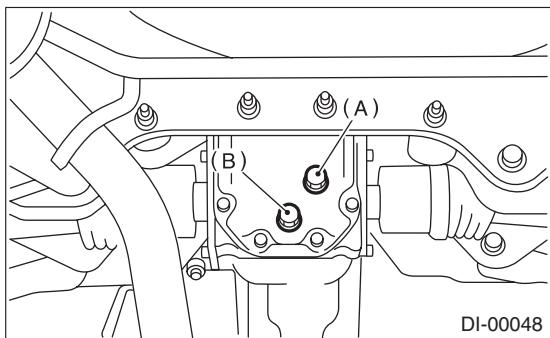


(A) Connector

3) Remove the oil drain plug and filler plug, and drain the gear oil.

**CAUTION:**

**Be careful not to burn your hands, because gear oil becomes extremely hot after running.**



(A) Filler plug

(B) Drain plug

4) Tighten the oil drain plug.

**NOTE:**

Apply liquid gasket to the drain plug.

**Liquid gasket:**

**THREE BOND 1105 (Part No. 004403010) or equivalent**

**Tightening torque:**

**49 N·m (5.0 kgf-m, 36.2 ft-lb)**

5) Fill the differential carrier with gear oil to the upper plug level.

**NOTE:**

- Carefully refill oil while watching the level. Excess or insufficient oil must be avoided.
- Use gear oil for the mechanical LSD for STi model.

# Differential Gear Oil

## DIFFERENTIALS

### **Recommended oil:**

**Except STi model:**

**GL-5 (75W-90) or equivalent**

**STi model:**

**GEAR OIL LSD (Part No. K0904AA080) or equivalent**

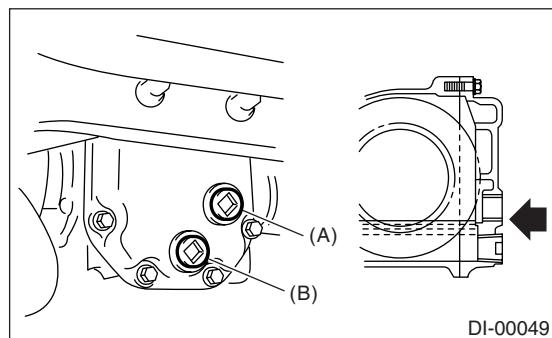
### **Oil capacity:**

**Except STi model:**

**0.8 ℥ (0.8 US qt, 0.7 Imp qt)**

**STi model:**

**0.9 — 1.1 ℥ (1.0 — 1.2 US qt, 0.8 — 1.0 Imp qt)**



(A) Filler plug

(B) Drain plug

6) Install the filler plug or rear differential oil temperature switch.

#### **NOTE:**

Apply liquid gasket to the filler plug or rear differential oil temperature switch.

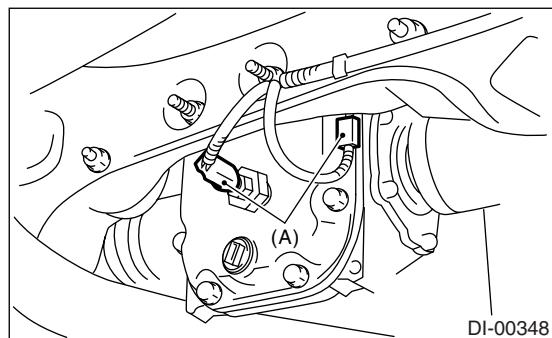
#### **Liquid gasket:**

**THREE BOND 1105 (Part No. 004403010) or equivalent**

#### **Tightening torque:**

**49 N·m (5.0 kgf·m, 36.2 ft-lb)**

7) Connect the oil temperature switch connector. (STi model)



(A) Connector

## 3. Front Differential Assembly

### A: NOTE

#### 1. AT MODEL

For front differential of AUTOMATIC TRANSMISSION, refer to “AT” section. <Ref. to 4AT-113, Front Differential Assembly.>

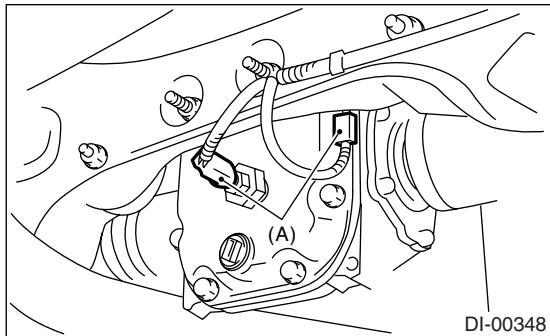
#### 2. MT MODEL

For front differential of manual transmission, refer to “5MT” or “6MT” section. <Ref. to 5MT-69, Front Differential Assembly.> or <Ref. to 6MT-101, Front Differential Assembly.>

### 4. Rear Differential

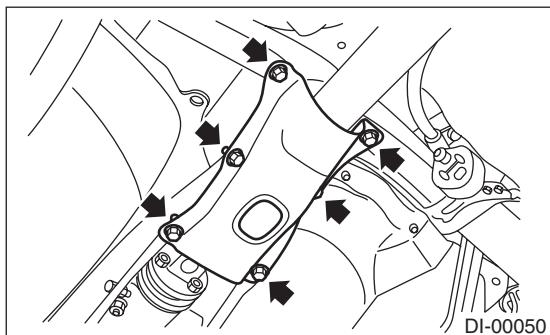
#### A: REMOVAL

- 1) Set the vehicle on a lift.
- 2) Disconnect the ground cable from battery.
- 3) Move the select lever or gear shift lever to "N".
- 4) Release the parking brake.
- 5) Loosen the wheel nuts.
- 6) Jack-up the vehicle and support it with sturdy racks.
- 7) Remove the wheels.
- 8) Disconnect the connector from oil temperature switch. (STi model)



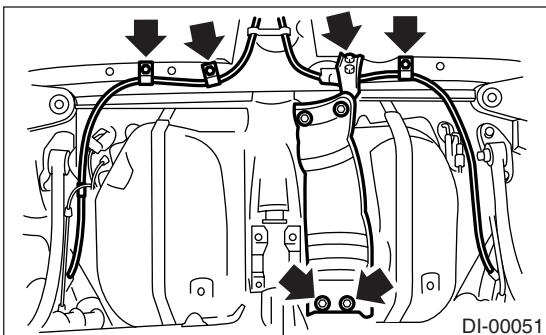
(A) Connector

- 9) Remove the rear exhaust pipe and muffler.  
SOHC model  
<Ref. to EX(H4SO)-8, REMOVAL, Rear Exhaust Pipe.> and <Ref. to EX(H4SO)-9, REMOVAL, Muffler.>  
DOHC Turbo model  
<Ref. to EX(H4DOTC)-13, REMOVAL, Rear Exhaust Pipe.> and <Ref. to EX(H4DOTC)-14, REMOVAL, Muffler.>
- 10) Remove the heat shield cover. (If equipped)
- 11) Remove the front cover of rear differential mount.



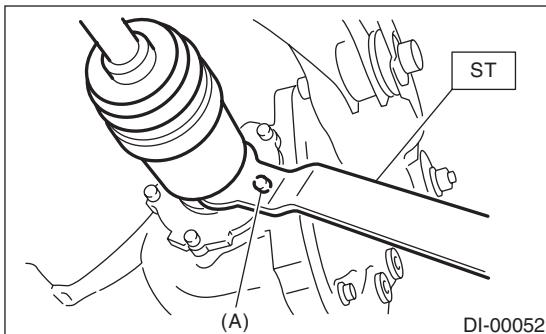
- 12) Remove the propeller shaft. <Ref. to DS-16, REMOVAL, Propeller Shaft.>
- 13) Remove the rear differential protector. (If equipped)

- 14) Remove the clamps and bracket of parking brake cable.



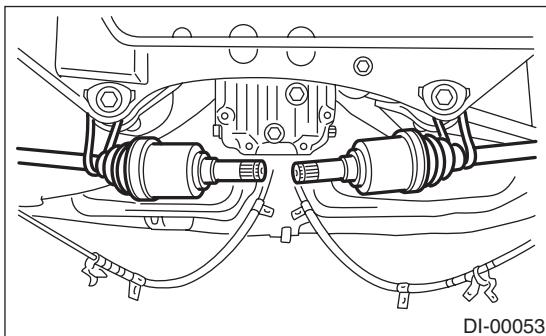
- 15) Remove the DOJ of rear drive shaft from rear differential using ST. <Ref. to DI-49, REPLACEMENT, Rear Differential Side Oil Seal.>>

ST 28099PA100 DRIVE SHAFT REMOVER

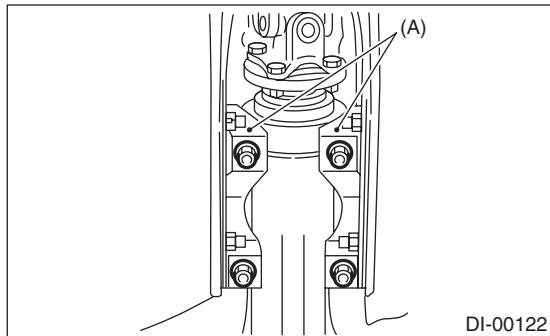


(A) Bolt

- 16) Secure the rear drive shaft to rear crossmember using wire.

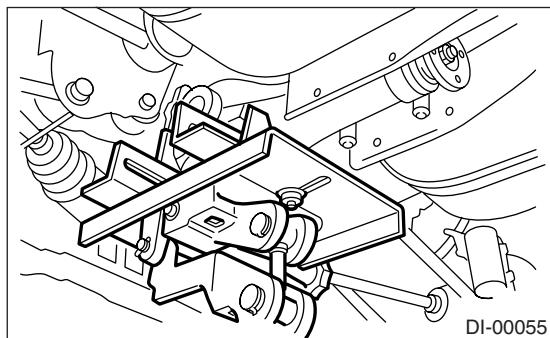


17) Remove the lower bracket.

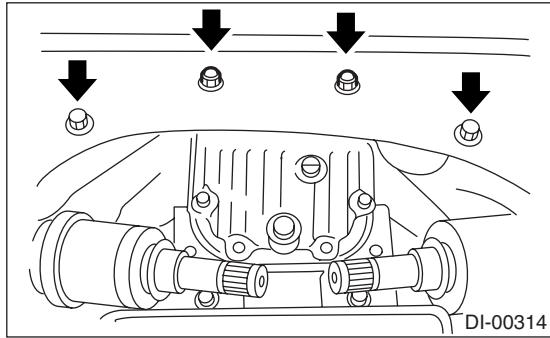


(A) Lower bracket

18) Support the rear differential with transmission jack.



19) Remove the self-locking nuts and bolts.

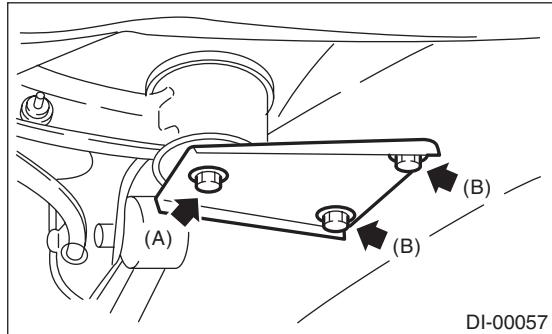


20) Remove the bolts which secure the rear differential front member to body.

Loosen the bolt A first, then remove the bolts B.

### NOTE:

Support the front member with use of a helper to prevent it from dropping.

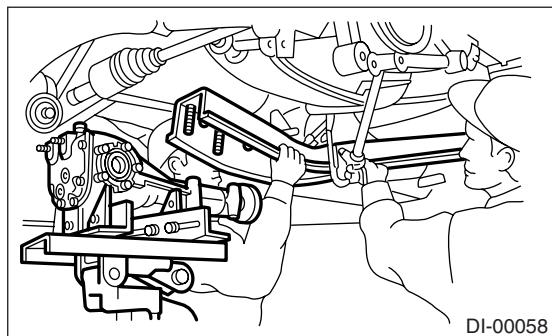


(A) Bolt A

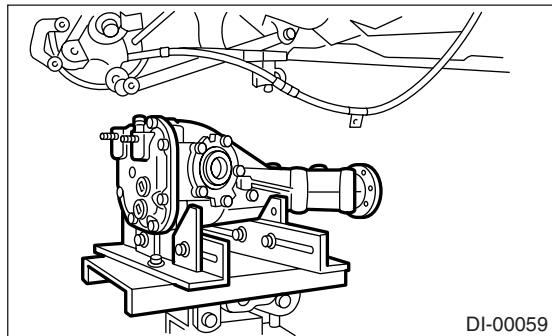
(B) Bolt B

21) Remove the bolt A.

22) While slowly lowering the transmission jack, move the rear differential forward and remove front member and rear differential from vehicle.



23) Remove the rear differential from vehicle.



## B: INSTALLATION

1) Install the air breather cap tapping with a plastic hammer.

### NOTE:

Be sure to install a new air breather cap.

2) Position the front member on body by passing it under the parking brake cable and securing to rear differential.

# Rear Differential

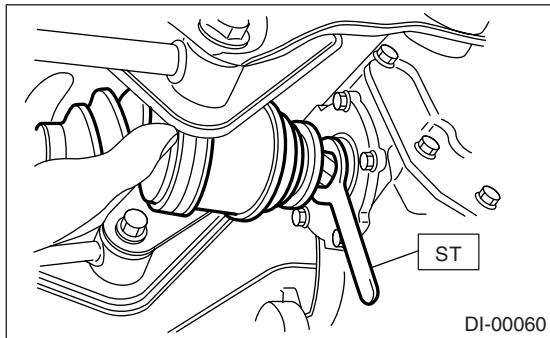
## DIFFERENTIALS

### NOTE:

When installing the rear differential front member, do not confuse the installation sequence of the upper and lower stoppers.

3) Install the DOJ of drive shaft into rear differential.  
<Ref. to DI-49, REPLACEMENT, Rear Differential Side Oil Seal.>

ST 28099PA090 SIDE OIL SEAL PROTECTOR



4) Installing procedure hereafter is in the reverse order of removal.

5) After installation, fill the differential carrier with gear oil to the filler plug level. <Ref. to DI-19, Differential Gear Oil.>

## C: DISASSEMBLY

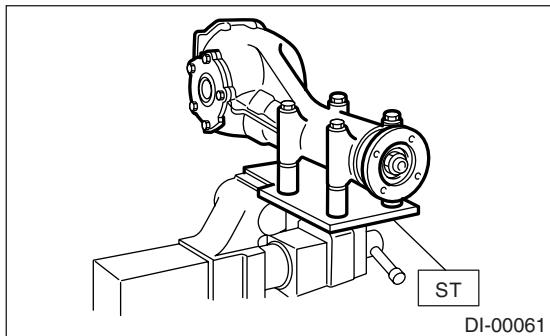
### 1. EXCEPT STi MODEL

To detect the real cause of trouble, inspect the following items before disassembling.

- Tooth contact of hypoid driven gear and pinion, and backlash
- Runout of hypoid driven gear at its back surface
- Total preload of drive pinion

1) Set the ST on vise and install the differential assembly to ST.

ST 398217700 ATTACHMENT



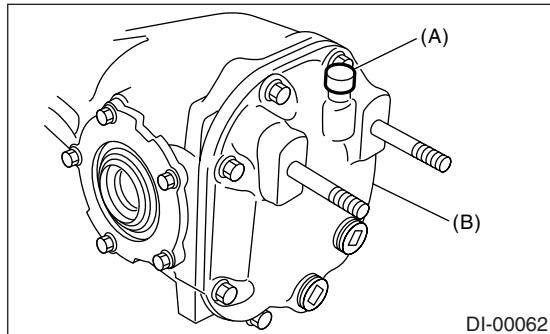
2) Drain the gear oil by removing the plug.

3) Remove the air breather cap.

### NOTE:

- Do not attempt to remove the air breather cap if unnecessary.

- When removing the air breather cap, replace the air breather cap with a new one.



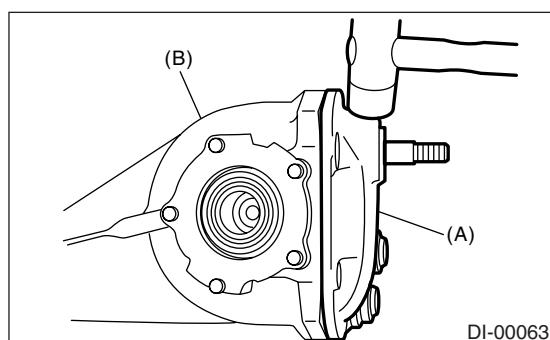
(A) Air breather cap

(B) Rear cover

4) Remove the bolts, and then remove the rear cover.

### NOTE:

Remove it by tapping with plastic hammer.



(A) Rear cover

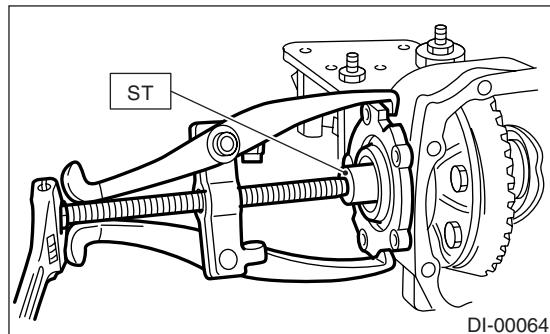
(B) Differential carrier

5) Make right and left side bearing retainers in order to identify them at reassembly. Remove the side bearing retainer attaching bolts, set the ST to differential case, and extract right and left side bearing retainers with a puller.

### NOTE:

Each shim, which is installed to adjust the side bearing preload, should be kept together with its mating retainer.

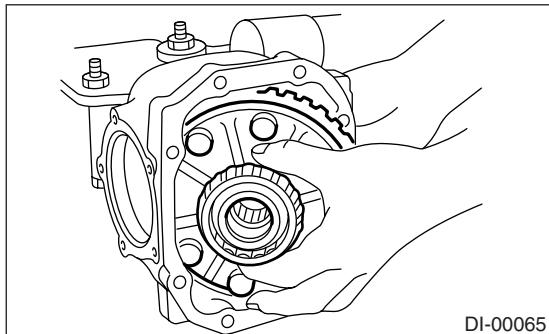
ST 398457700 ATTACHMENT



6) Pull out the differential case assembly from differential carrier.

NOTE:

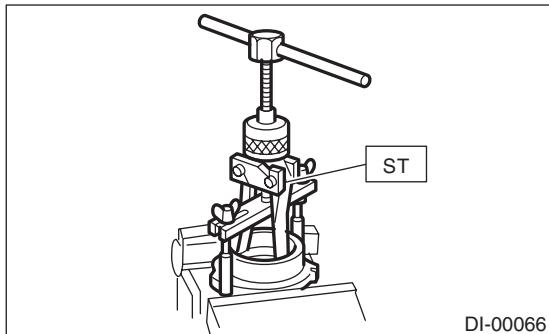
Be careful not to hit the teeth against the case.



DI-00065

7) When replacing the side bearing, pull the bearing cup from side bearing retainer using ST.

ST 398527700 PULLER ASSY



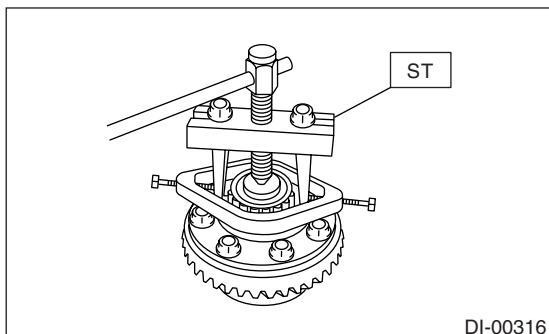
DI-00066

8) Extract the bearing cone with ST.

NOTE:

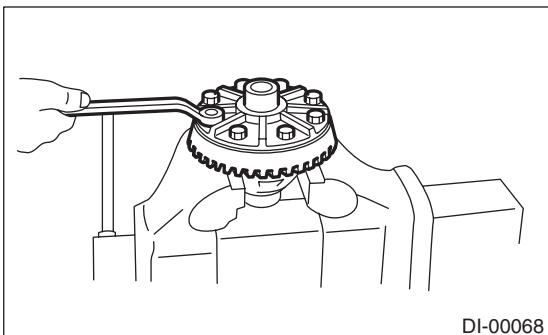
- Do not attempt to disassemble the parts unless necessary.
- Set the puller so that its claws catch the edge of bearing cone.
- Never mix up the right and left hand bearing races and cones.

ST 18759AA000 PULLER ASSY



DI-00316

9) Remove the hypoid driven gear by loosening the hypoid driven gear bolts.



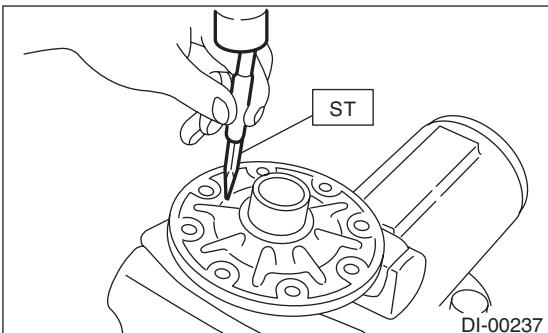
DI-00068

10) Drive out the pinion shaft lock pin from hypoid driven gear side. (Model without LSD)

NOTE:

The lock pin is staked at the pin hole end on the differential carrier; do not drive it out forcibly before unstaking it.

ST 899904100 STRAIGHT PIN REMOVER

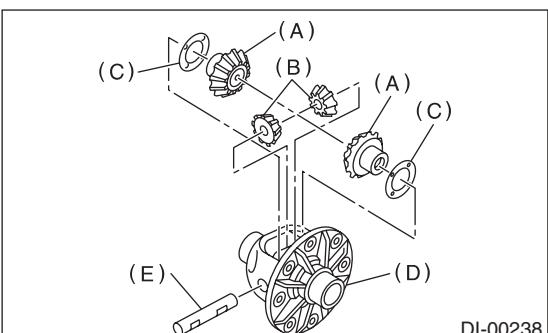


DI-00237

11) Draw out the pinion mate shaft and remove the pinion mate gears, side gears and thrust washers. (Model without LSD)

NOTE:

The gears as well as thrust washers should be marked or kept separated right and left, front and rear.



DI-00238

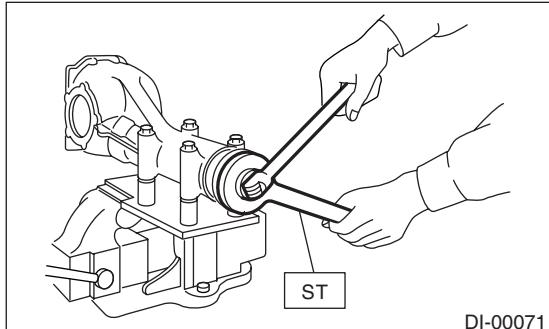
- (A) Side gear
- (B) Pinion mate gear
- (C) Thrust washer
- (D) Differential case
- (E) Pinion mate shaft

## Rear Differential

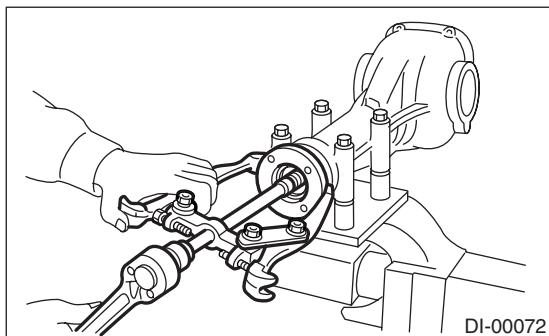
### DIFFERENTIALS

12) Hold the companion flange with ST and remove self-locking nut.

ST 498427200 FLANGE WRENCH



13) Extract the companion flange with a puller.

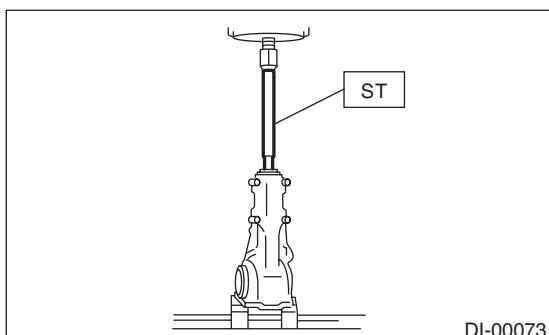


14) Press the end of drive pinion shaft and extract it together with the rear bearing cone, preload adjusting spacer and washer.

NOTE:

Hold the drive pinion so as not to drop it.

ST 398467700 DRIFT

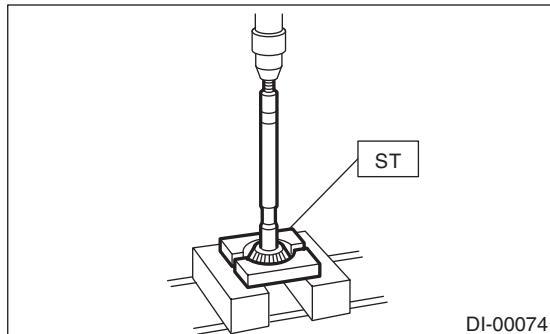


15) Remove the rear bearing cone from drive pinion by supporting the cone with ST.

NOTE:

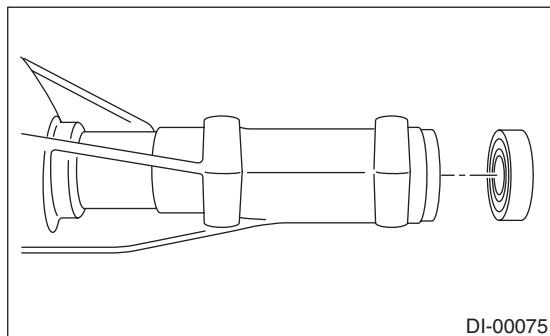
Place the replacer so that its center-recessed side faces the pinion gear.

ST 398517700 REPLACER



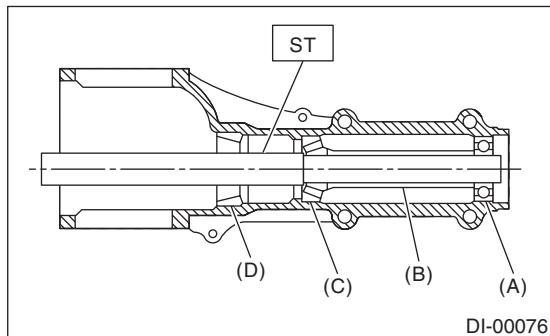
16) Remove the front oil seal from differential carrier using ST.

ST 398527700 PULLER ASSY



17) Remove the pilot bearing together with front bearing cone and spacer using ST.

ST 398467700 DRIFT



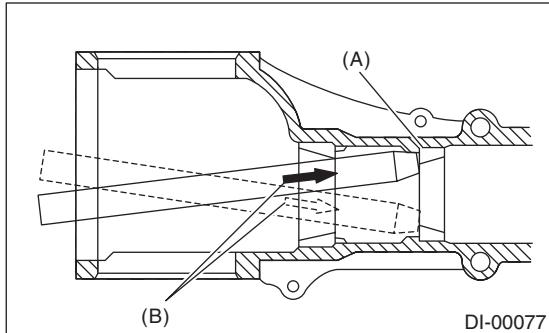
(A) Pilot bearing

(B) Spacer

(C) Front bearing

(D) Rear bearing cup

18) When replacing the bearings, hit out the front bearing cup and rear bearing cup in this order out of case by using a brass bar.



(A) 2 cutouts along diagonal lines  
 (B) Hit out alternately with brass bar.

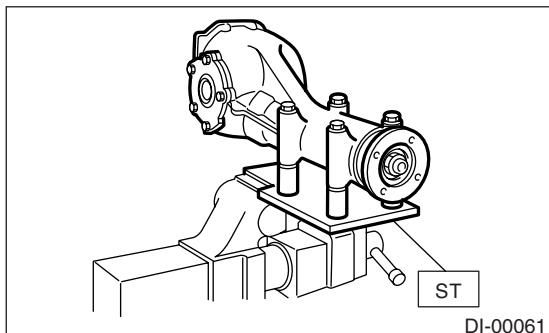
## 2. STi MODEL

To detect the real cause of trouble, inspect the following items before disassembling.

- Tooth contact of hypoid driven gear and pinion, and backlash
- Runout of hypoid driven gear at its back surface
- Total preload of drive pinion

- 1) Set the ST on vise and install the differential assembly to ST.

ST 398217700 ATTACHMENT



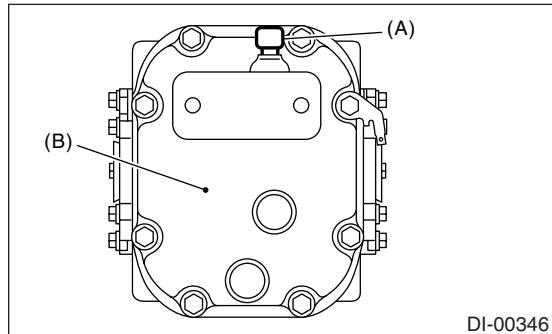
- 2) Drain the gear oil by removing the plug.

- 3) Remove the air breather cap.

NOTE:

- Do not attempt to remove the air breather cap if unnecessary.

- When removing the air breather cap, replace the air breather cap with a new one.

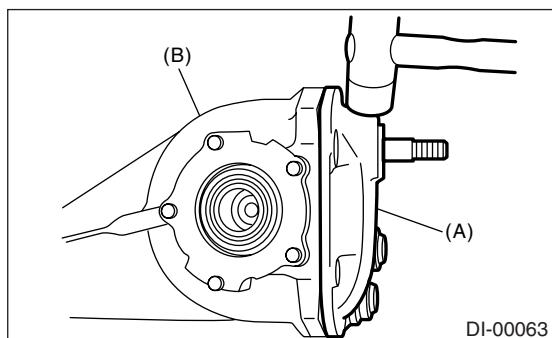


(A) Air breather cap  
 (B) Rear cover

- 4) Remove the bolts, and then remove the rear cover.

NOTE:

Remove it by tapping with plastic hammer.



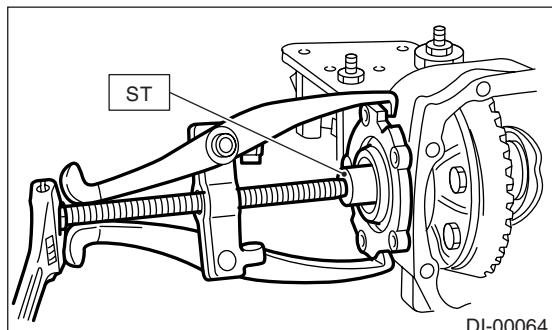
(A) Rear cover  
 (B) Differential carrier

- 5) Make right and left side bearing retainers in order to identify them at reassembly. Remove the side bearing retainer attaching bolts, set the ST to differential case, and extract right and left side bearing retainers with a puller.

NOTE:

Each shim, which is installed to adjust the side bearing preload, should be kept together with its mating retainer.

ST 398457700 ATTACHMENT



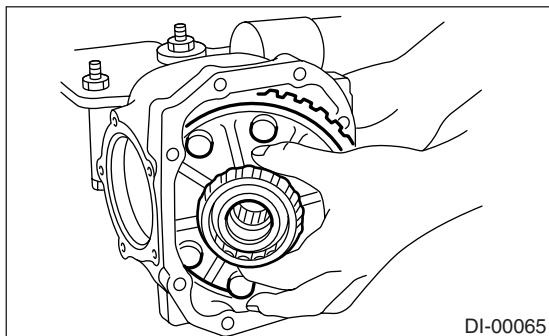
## Rear Differential

### DIFFERENTIALS

6) Pull out the differential case assembly from differential carrier.

NOTE:

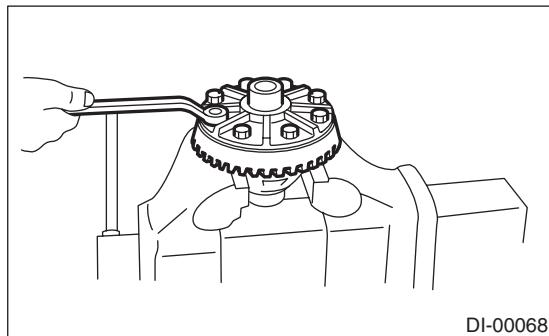
Be careful not to hit the teeth against the case.



DI-00065

NOTE:

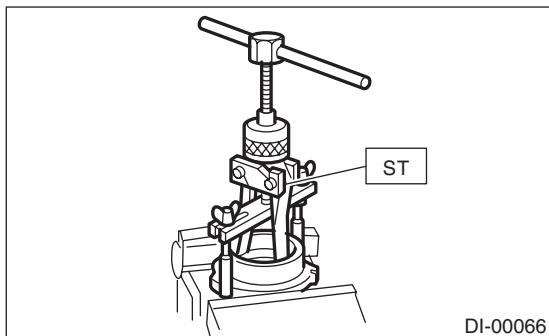
Disassembling the differential case is not allowed.



DI-00068

7) When replacing the side bearing, pull the bearing cup from side bearing retainer using ST.

ST 398527700 PULLER ASSY



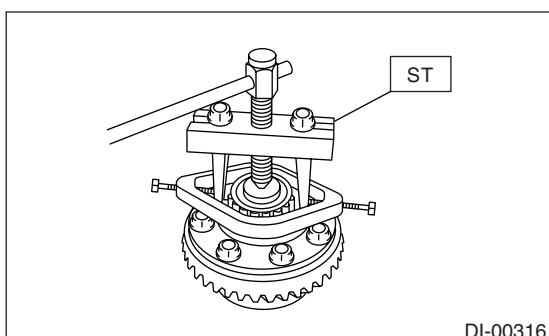
DI-00066

8) Extract the bearing cone with ST.

NOTE:

- Do not attempt to disassemble the parts if unnecessary.
- Set the puller so that its claws catch the edge of bearing cone.
- Never mix up the right and left hand bearing races and cones.

ST 18759AA000 PULLER ASSY

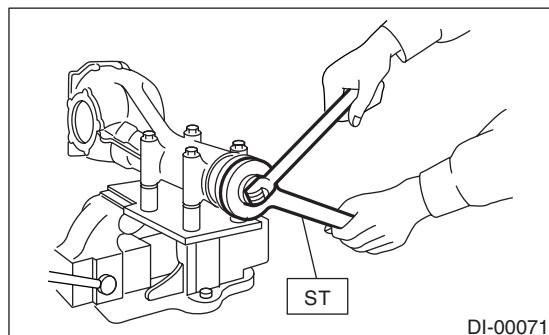


DI-00316

9) Remove the hypoid driven gear by loosening the hypoid driven gear bolts.

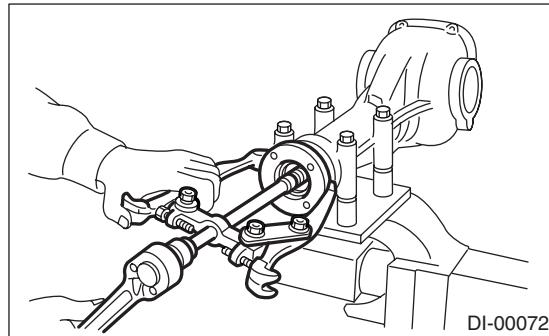
10) Hold the companion flange with ST and remove self-locking nut.

ST 18633AA000 WRENCH COMPL



DI-00071

11) Extract the companion flange with a puller.



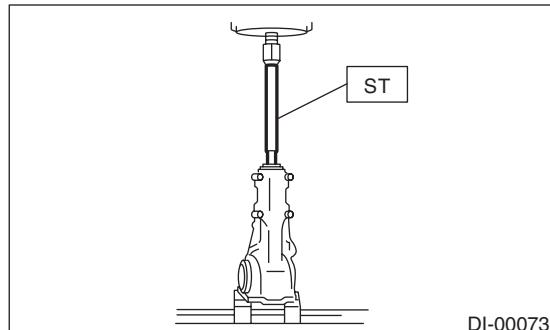
DI-00072

12) Press the end of drive pinion shaft and extract it together with the rear bearing cone, preload adjusting spacer and washer.

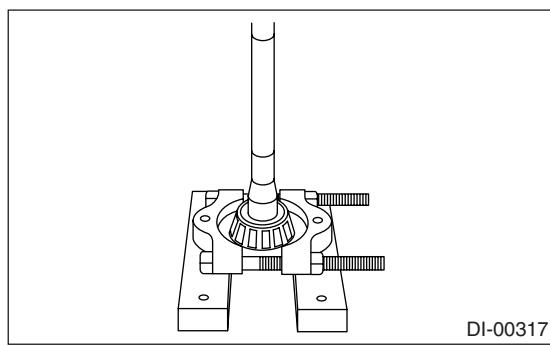
NOTE:

Hold the drive pinion so as not to drop it.

ST 398467700 DRIFT

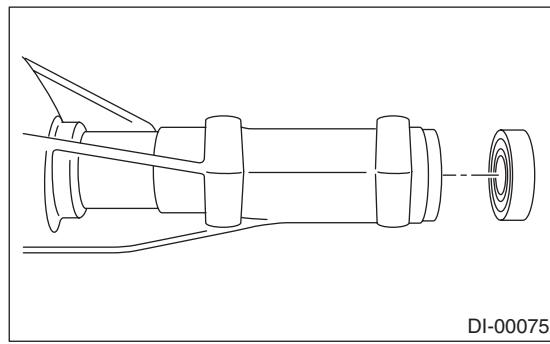


13) Remove the rear bearing cone from drive pinion.



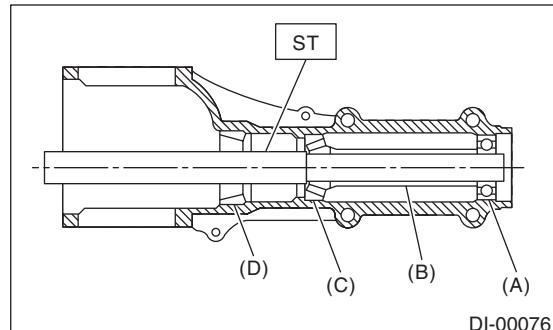
14) Remove the front oil seal from differential carrier using ST.

ST 398527700 PULLER ASSY



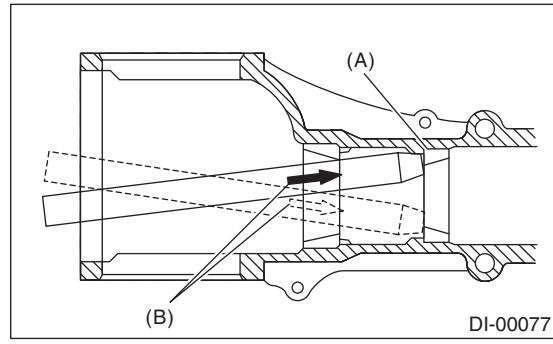
15) Remove the pilot bearing together with front bearing cone and spacer using ST.

ST 398467700 DRIFT



- (A) Pilot bearing
- (B) Spacer
- (C) Front bearing
- (D) Rear bearing cup

16) When replacing the bearings, tap the front bearing cup and rear bearing cup in this order out of case by using a brass bar.



- (A) 2 cutouts along diagonal lines
- (B) Hit out alternately with brass bar.

## D: ASSEMBLY

### 1. EXCEPT STi MODEL

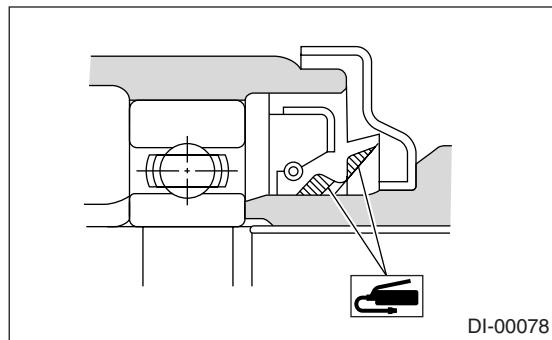
#### NOTE:

- Assemble in the reverse order of disassembling.
- Check and adjust each part during assembly.
- Keep the shims and washers in order, so that they are not improperly installed.
- Thoroughly clean the surfaces on which the shims, washers and bearings are to be installed.
- Apply gear oil when installing the bearings and thrust washers.
- Be careful not to mix up the right and left hand races of the bearings.
- Use a new O-ring and gasket.
- Replace the oil seal with a new one at every disassembly. Apply chassis grease between the lips when installing the oil seal.

## Rear Differential

### DIFFERENTIALS

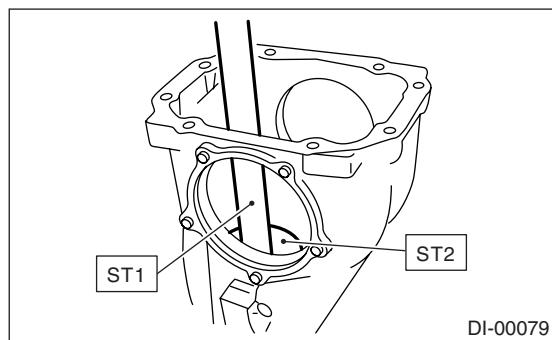
- Be careful not to confuse the installing direction of oil seal.



1) Adjusting preload for front and rear bearings  
Adjust the bearing preload with spacer and washer between front and rear bearings. Pinion height adjusting washer are not affected by this adjustment. The adjustment must be carried out without oil seal inserted.

- Press the rear bearing race into differential carrier using ST1 and ST2.

ST1 398477701 HANDLE  
ST2 398477703 DRIFT 2



- Install the front bearing race to differential carrier using ST1 and ST2.

ST1 398477701 HANDLE  
ST2 398477703 DRIFT 2

- Insert the ST1 into carrier with pinion height adjusting washer and rear bearing cone fitted onto it.

#### NOTE:

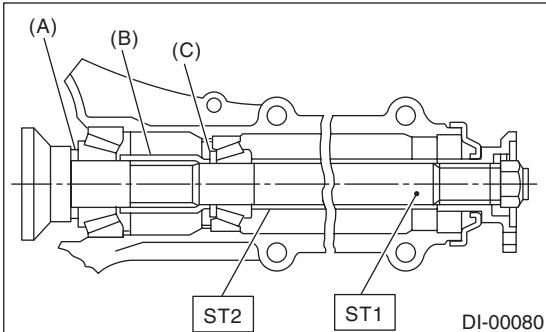
- If tooth contact (Drive pinion, Hypoid driven gear) is normal in the inspection before disassembling, verify that the washer is not deformed, and then re-use the used washer.

- Use a new rear bearing cone.

- Then install the preload adjusting spacer and washer, front bearing cone, ST2, companion flange, and washer and drive pinion nut.

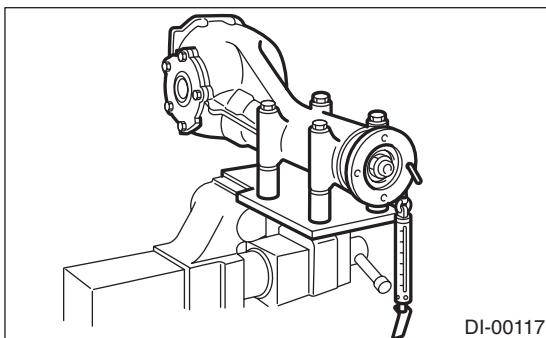
ST1 398507702 DUMMY SHAFT

ST2 398507703 DUMMY COLLAR



(A) Pinion height adjusting washer  
(B) Preload adjusting spacer  
(C) Preload adjusting washer

- Turn the ST1 with hand to make it seated, and tighten the self-locking nut while measuring the preload with spring balance. Select the preload adjusting washer and spacer so that the specified preload is obtained when nut is tightened to the specified torque.



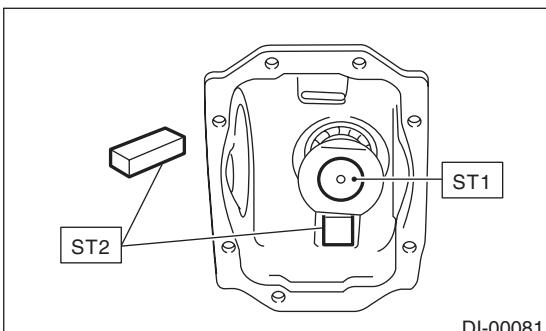
#### NOTE:

- Use a new self-locking nut.
- Be careful not to give excessive preload.
- When tightening the self-locking nut, lock ST1 with ST2 as shown in the figure.
- Measure the preload in direction of tangent to flange.

ST1 398507702 DUMMY SHAFT  
ST2 398507704 BLOCK

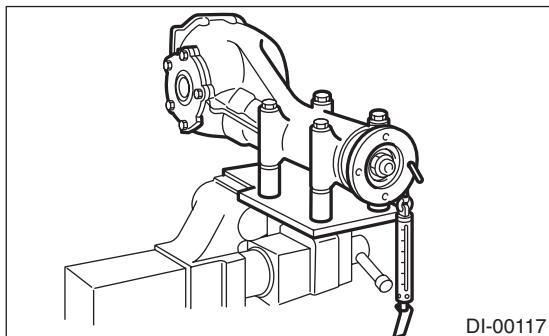
#### Tightening torque:

181 N·m (18.5 kgf·m, 134 ft-lb)



### Drive pinion bearing preload

18.1 — 38.8 N (1.8 — 4.0 kgf, 4.1 — 8.7 lb)  
at companion flange bolt hole



DI-00117

	Part No.	Thickness mm (in)
Preload adjusting washer	383705200	2.59 (0.1020)
	383715200	2.57 (0.1012)
	383725200	2.55 (0.1004)
	383735200	2.53 (0.0996)
	383745200	2.51 (0.0988)
	383755200	2.49 (0.0980)
	383765200	2.47 (0.0972)
	383775200	2.45 (0.0965)
	383785200	2.43 (0.0957)
	383795200	2.41 (0.0949)
	383805200	2.39 (0.0941)
	383815200	2.37 (0.0933)
	383825200	2.35 (0.0925)
	383835200	2.33 (0.0917)
	383845200	2.31 (0.0909)
Preload adjusting spacer	Part No.	Length mm (in)
	383695201	56.2 (2.213)
	383695202	56.4 (2.220)
	383695203	56.6 (2.228)
	383695204	56.8 (2.236)
	383695205	57.0 (2.244)
	383695206	57.2 (2.252)

### 2) Drive pinion height adjustment

Adjust the drive pinion height with shim installed between the rear bearing cone and back of pinion gear.

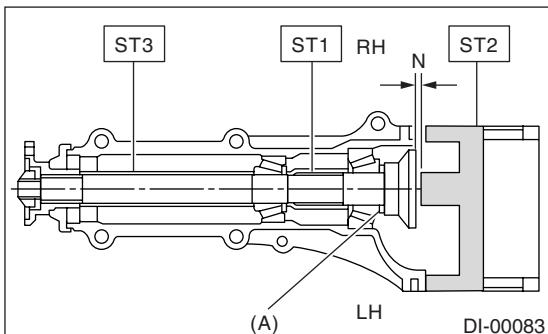
#### (1) Install the ST2.

#### NOTE:

At this time, install a pinion height adjusting washer which is temporarily selected or the same as that used before. Measure and record the thickness.

ST1 398507702 DUMMY SHAFT  
ST2 398507701 DIFFERENTIAL CARRIER GAUGE

### ST3 398507703 DUMMY COLLAR



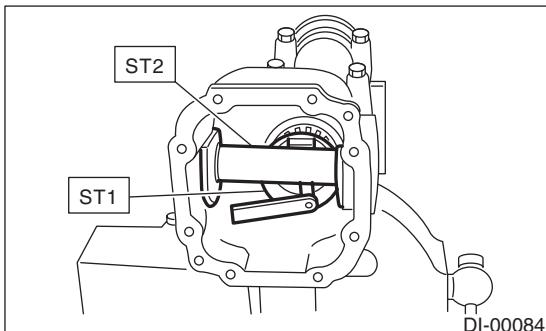
(A) Pinion height adjusting washer

(2) Measure the clearance N between the end of ST2 and end surface of ST1 by using a thickness gauge.

#### NOTE:

Make sure there is no clearance between the case and ST2.

ST1 398507702 DUMMY SHAFT  
ST2 398507701 DIFFERENTIAL CARRIER GAUGE



(3) Obtain the thickness of pinion height adjusting washer to be inserted from the following formula, and replace the temporarily installed shim with this one.

$$T = To + N - (H \times 0.01) - 0.20 \text{ mm (0.0079 in)}$$

#### NOTE:

Use copies of this page.

T	Thickness of pinion height adjusting washer	mm (in)	
To	Thickness of washer temporarily inserted	mm (in)	
N	Reading of thickness gauge	mm (in)	
H	Figure marked on drive pinion head		
Memo:			

## Rear Differential

### DIFFERENTIALS

(Example of calculation)

$$To = 2.20 + 1.20 = 3.40 \text{ mm}$$

$$N = 0.23 \text{ mm}$$

$$H = +1$$

$$T = 3.40 + 0.23 - 0.01 - 0.20 = 3.42$$

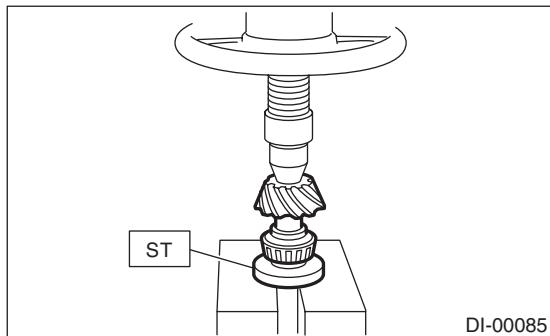
Result: Thickness = 3.42 mm

Therefore use the washer 383605200.

Pinion height adjusting washer	
Part No.	Thickness mm (in)
383495200	3.09 (0.1217)
383505200	3.12 (0.1228)
383515200	3.15 (0.1240)
383525200	3.18 (0.1252)
383535200	3.21 (0.1264)
383545200	3.24 (0.1276)
383555200	3.27 (0.1287)
383565200	3.30 (0.1299)
383575200	3.33 (0.1311)
383585200	3.36 (0.1323)
383595200	3.39 (0.1335)
383605200	3.42 (0.1346)
383615200	3.45 (0.1358)
383625200	3.48 (0.1370)
383635200	3.51 (0.1382)
383645200	3.54 (0.1394)
383655200	3.57 (0.1406)
383665200	3.60 (0.1417)
383675200	3.63 (0.1429)
383685200	3.66 (0.1441)

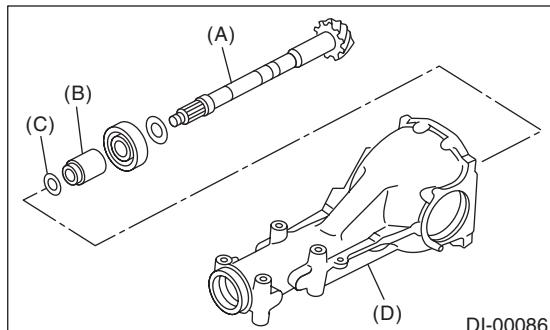
3) Install the selected pinion height adjusting washer on drive pinion, and press the rear bearing cone into position with ST.

ST 398177700 INSTALLER



DI-00085

4) Insert the drive pinion into differential carrier, install the previously selected bearing preload adjusting spacer and washer.



DI-00086

(A) Drive pinion

(B) Bearing preload adjusting spacer

(C) Bearing preload adjusting washer

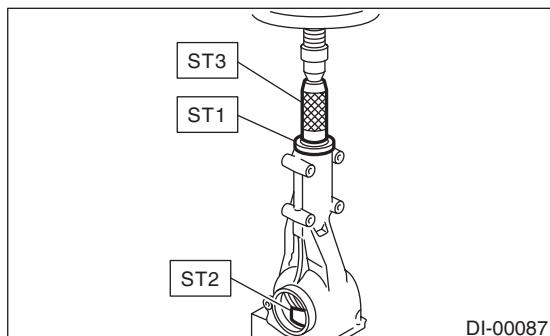
(D) Differential carrier

5) Press-fit the front bearing cone into case with ST1, ST2 and ST3.

ST1 398507703 DUMMY COLLAR

ST2 399780104 WEIGHT

ST3 899580100 INSTALLER

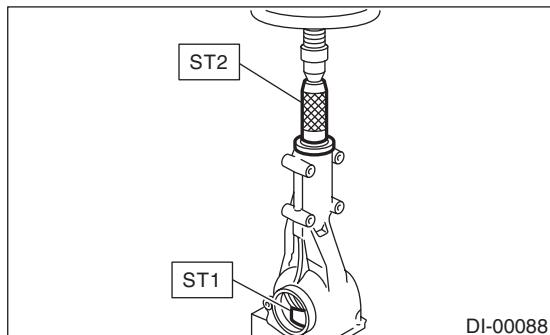


DI-00087

6) Insert the spacer, then press-fit the pilot bearing with ST1 and ST2.

ST1 399780104 WEIGHT

ST2 899580100 INSTALLER



DI-00088

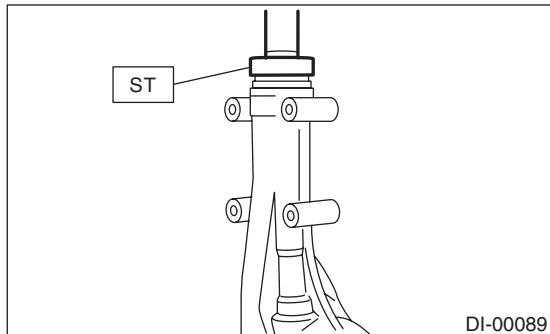
7) Fit a new oil seal with ST.

NOTE:

- Press-fit until the end of oil seal is 1 mm (0.04 in) inward from end of carrier.

- Apply grease between the oil seal lips.

ST 498447120 INSTALLER



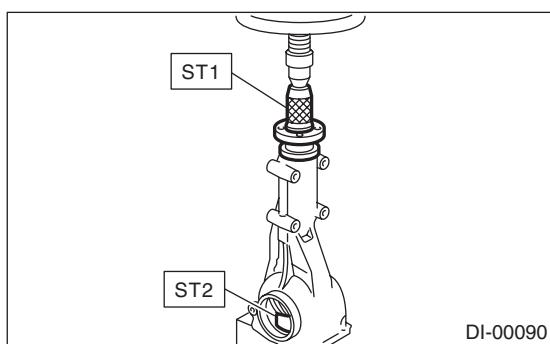
8) Press-fit the companion flange with ST1 and ST2.

**NOTE:**

Be careful not to damage the bearing.

ST1 899874100 INSTALLER

ST2 399780104 WEIGHT

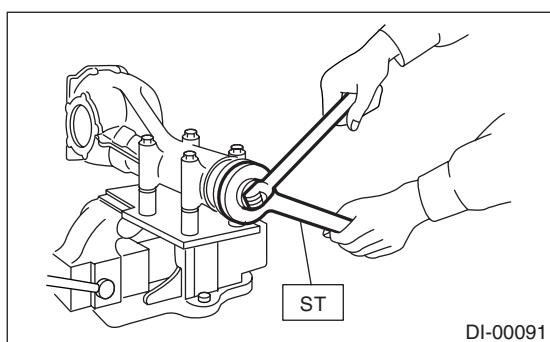


9) Install a new self-locking nut. Then tighten it with the ST.

ST 498427200 FLANGE WRENCH

**Tightening torque:**

**181 N·m (18.5 kgf-m, 134 ft-lb)**



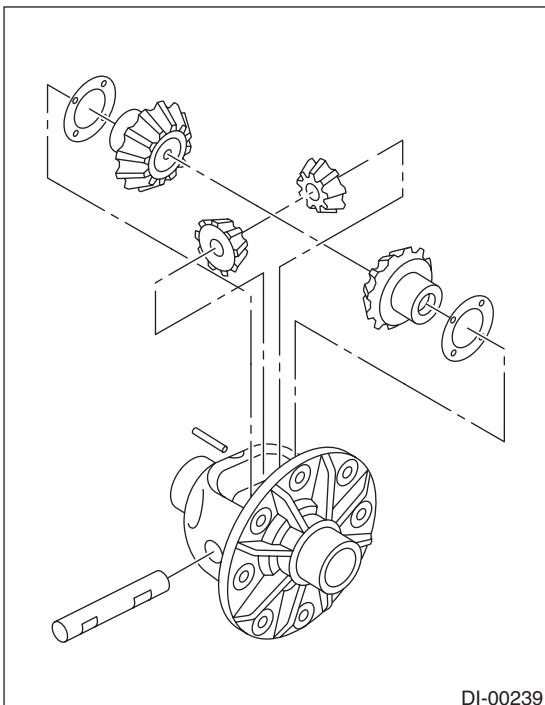
10) Assembling differential case

Install the side gears and pinion mate gears, with their thrust washers and pinion mate shaft, into differential case. (Model without LSD)

**NOTE:**

- Apply gear oil on both sides of the washer and on the side gear shaft before installing.

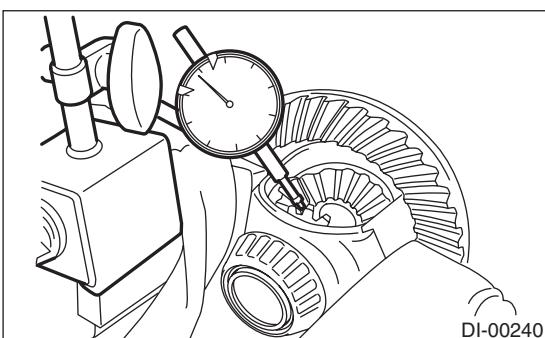
- Insert the pinion mate shaft into the differential case by aligning the lock pin holes.



(1) Measure the side gear backlash.

**Side gear backlash:**

**0.10 — 0.20 mm (0.0039 — 0.0079 in)**



(2) Adjust the backlash as specified by selecting the side gear thrust washer.

Side gear thrust washer	
Part No.	Thickness mm (in)
383445201	0.75 — 0.80 (0.0295 — 0.0315)
383445202	0.80 — 0.85 (0.0315 — 0.0335)
383445203	0.85 — 0.90 (0.0335 — 0.0354)

(3) Check the condition of rotation after applying oil to the gear tooth surfaces and thrust surfaces.

(4) After inserting the pinion shaft lock pin into differential case, stake both sides of the hole to prevent pin from falling off.

11) Install the hypoid driven gear on differential case.

## Rear Differential

### DIFFERENTIALS

#### NOTE:

Before installing the bolts, apply Lock Tite to bolt threads.

#### Lock Tite:

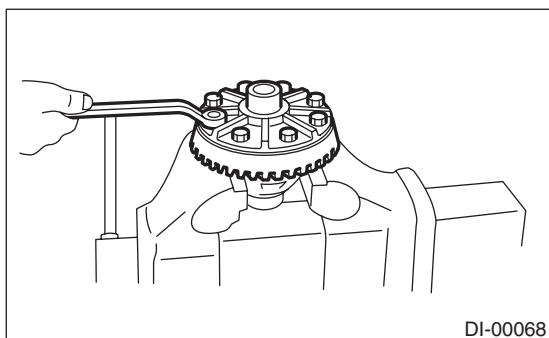
**THREE BOND 1324 (Part No. 004403042) or equivalent**

#### NOTE:

Tighten diagonally while tapping the bolt heads.

#### Tightening torque:

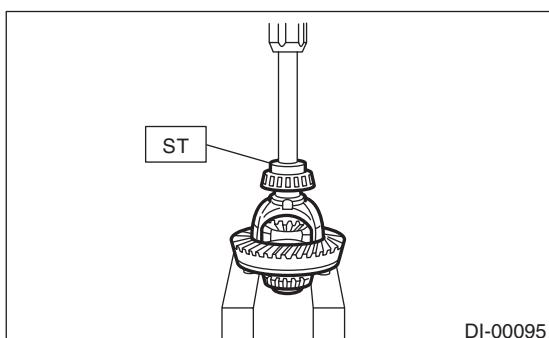
**105 N·m (10.7 kgf·m, 77.4 ft-lb)**



DI-00068

12) Press-fit the side bearing into differential case using ST.

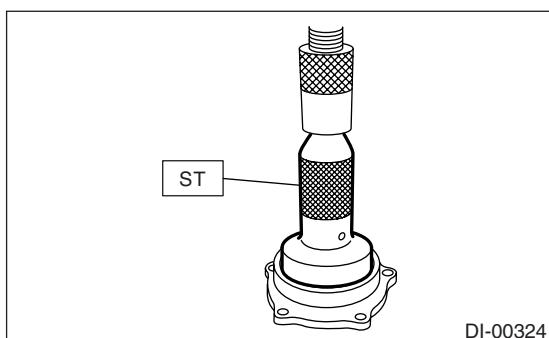
ST 398237700 DRIFT



DI-00095

13) Press the side bearing cone into side bearing retainer using ST.

ST 398487700 DRIFT

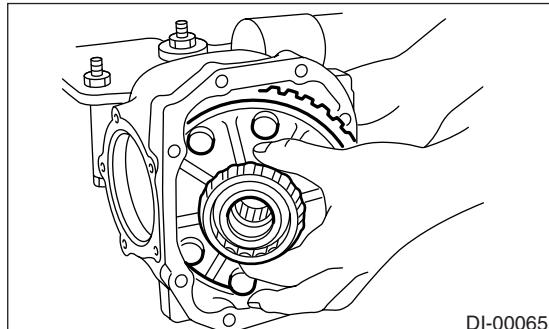


DI-00324

14) Adjusting side bearing retainer shims

(1) The driven gear backlash and side bearing preload can be determined by the side bearing retainer shim thickness.

(2) Install the differential case assembly into differential carrier in the reverse order of disassembly.



DI-00065

(3) Install the side retainer shims to the right and left retainers from which they were removed.

#### NOTE:

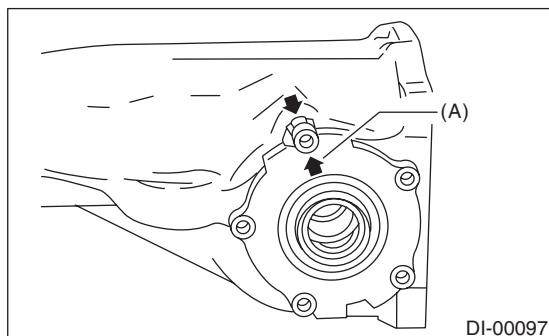
Replace the broken or corroded side retainer shim with a new one of same thickness.

Side bearing retainer shim	
Part No.	Thickness mm (in)
383475201	0.20 (0.0079)
383475202	0.25 (0.0098)
383475203	0.30 (0.0118)
383475204	0.40 (0.0157)
383475205	0.50 (0.0197)

(4) Align the arrow mark on differential carrier with the mark on side retainer during installation.

#### NOTE:

Be careful that side bearing outer race is not damaged by bearing roller.



(A) Arrow mark

(5) Tighten the side bearing retainer bolts.

#### NOTE:

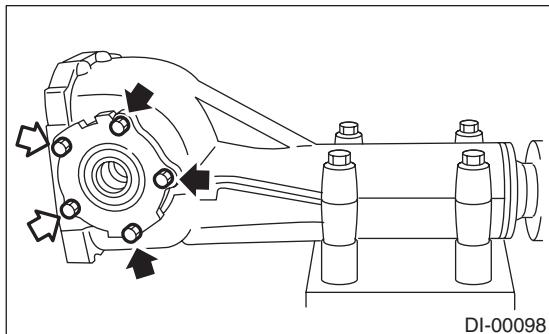
Before tightening the two side bearing retainer bolts, apply Lock Tite to bolt threads.

#### Lock Tite:

**THREE BOND 1105 (Part No. 004403010) or equivalent**

### Tightening torque:

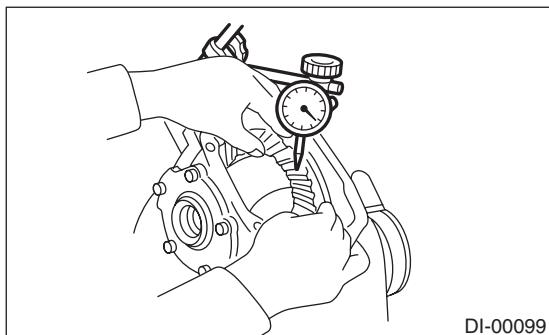
**10.3 N·m (1.05 kgf-m, 7.6 ft-lb)**



(6) Measure the hypoid driven gear-to-drive pinion backlash. Set the magnet base on differential carrier. Align the contact point of dial gauge with tooth face of hypoid driven gear, and move the hypoid driven gear while holding drive pinion still. Read the value indicated on dial gauge.

### Backlash:

**0.10 — 0.20 mm (0.0039 — 0.0079 in)**



(7) At the same time, measure the total preload of drive pinion. Compared with the resistance when differential case is not installed, if the total preload is not within specification, adjust the thickness of side bearing retainer shims, increasing/reducing by an even amount at a time.

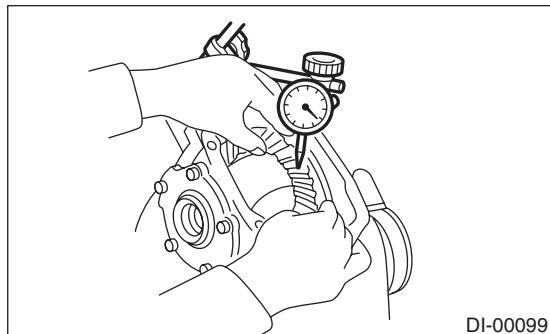
### Total preload:

**20.7 — 54.4 N (2.1 — 5.5 kgf, 4.7 — 12.2 lb)**

15) Re-check the hypoid driven gear-to-pinion backlash.

### Backlash:

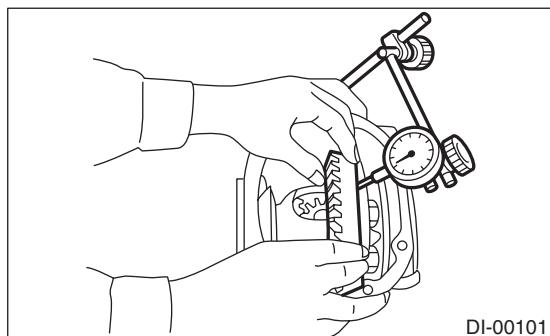
**0.10 — 0.20 mm (0.0039 — 0.0079 in)**



16) Check the hypoid driven gear runout on its back surface, and make sure that pinion and hypoid driven gear rotate smoothly.

### Limit of runout:

**Less than 0.05 mm (0.0020 in)**



17) Checking and adjusting tooth contact of hypoid driven gear

(1) Apply an even coat of red lead on both sides of three or four teeth on the hypoid driven gear. Check the contact pattern after rotating the hypoid driven gear several revolutions back and forth until a definite contact pattern appears on the hypoid driven gear.

(2) When the contact pattern is incorrect, readjust according to the instructions given in "TOOTH CONTACT PATTERN".

### NOTE:

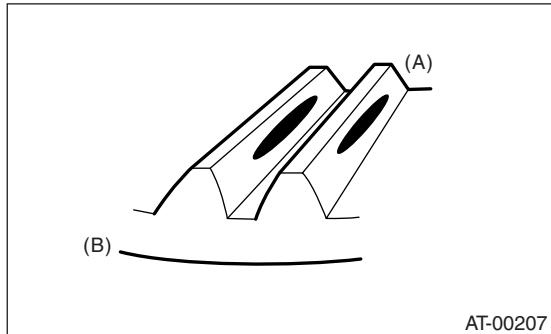
Be sure to wipe off red lead completely after adjustment is completed.

## Rear Differential

### DIFFERENTIALS

- Correct tooth contact

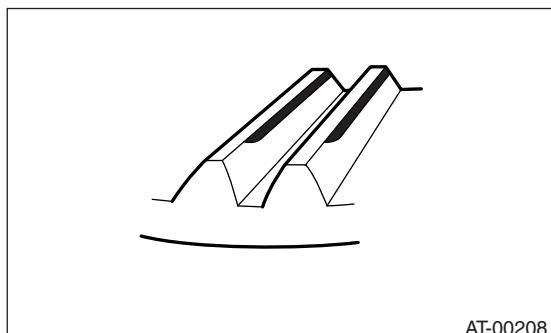
**Checking item:** Tooth contact pattern is slightly shifted toward to toe side under no-load rotation. (When loaded, contact pattern moves toward heel)



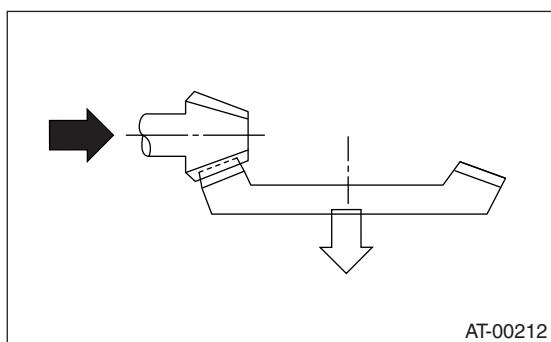
(A) Toe side  
(B) Heel side

- Face contact

**Checking item:** Backlash is too large.  
Contact pattern

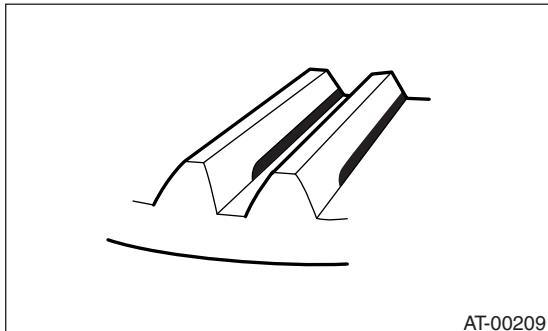


Corrective action: Increase thickness of drive pinion height adjusting washer in order to bring drive pinion close to hypoid driven gear.

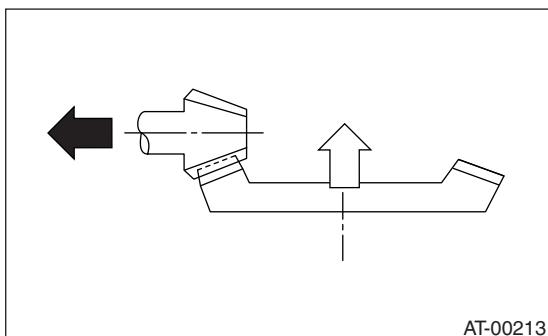


- Flank contact

**Checking item:** Backlash is too small.  
Contact pattern

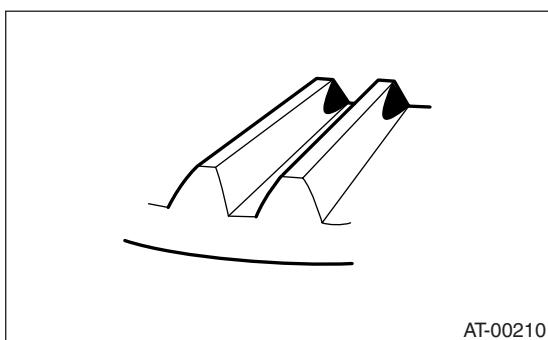


Corrective action: Reduce thickness of drive pinion height adjusting washer in order to move drive pinion away from hypoid driven gear.

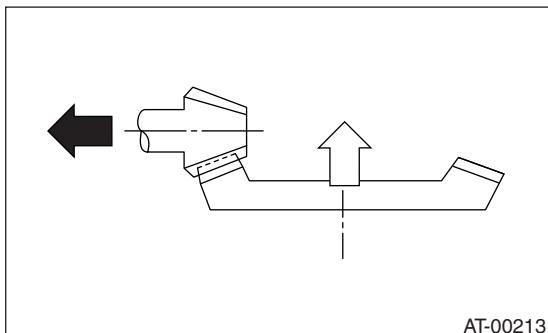


- Toe contact (Inside end contact)

**Checking item:** Contact area is small.  
Contact pattern

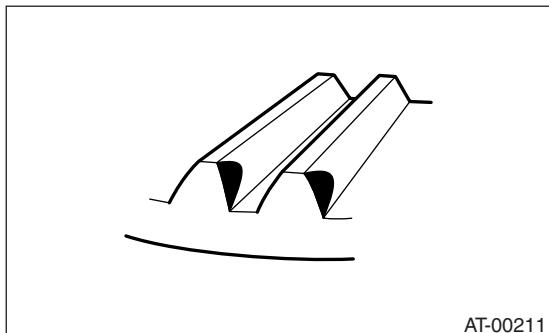


Corrective action: Reduce thickness of drive pinion height adjusting washer in order to move drive pinion away from hypoid driven gear.

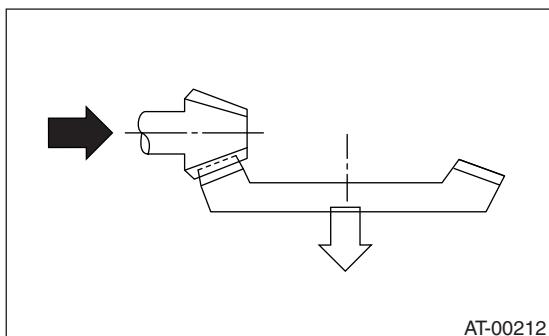


- Heel contact (Outside end contact)

**Checking item: Contact area is small.**  
Contact pattern



Corrective action: Increase thickness of drive pinion height adjusting washer in order to bring drive pinion close to hypoid driven gear.



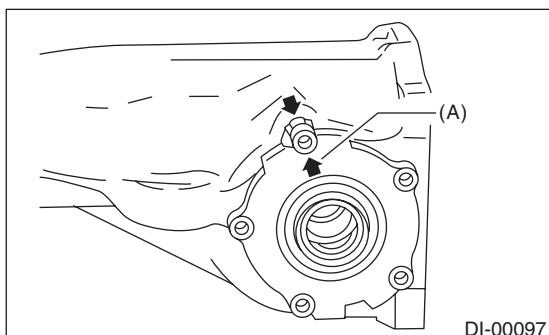
18) If proper tooth contact is not obtained, once again adjust the drive pinion height by changing RH and LH side bearing retainer shims and the hypoid gear backlash.

19) Remove the side bearing retainers on right and left side.

20) Install new O-rings to side bearing retainers on right and left side.

21) Install the oil seals to side bearing retainers on right and left side.

22) Align the arrow mark on differential carrier with the mark on side retainer during installation.



(A) Arrow mark

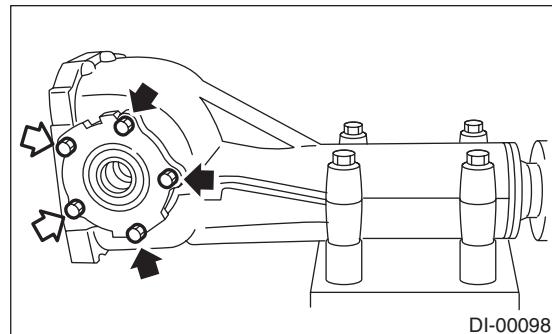
23) Tighten the side bearing retainer bolts.

**Lock Tite:**

**THREE BOND 1105 (Part No. 004403010) or equivalent**

**Tightening torque:**

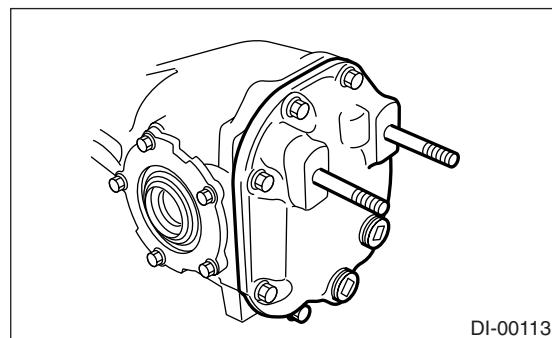
**10.3 N·m (1.05 kgf-m, 7.6 ft-lb)**



24) Install the new gasket and rear cover and tighten the bolts to specified torque.

**Tightening torque:**

**29 N·m (3.0 kgf-m, 21.7 ft-lb)**



25) Install the breather cap.

26) Install the drain plug and filler plug.

**Tightening torque:**

**49 N·m (5.0 kgf-m, 36.2 ft-lb)**

## 2. STi MODEL

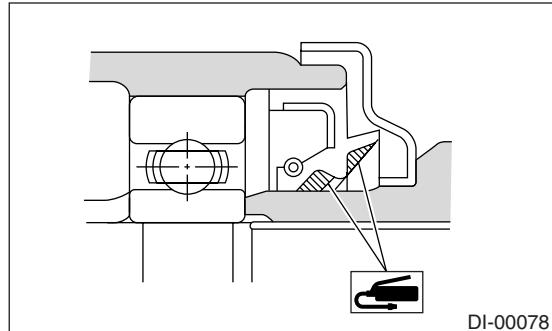
### 1) Precautions for assembling

- Assemble in the reverse order of disassembling.
- Check and adjust each part during assembly.
- Keep the shims and washers in order, so that they are not improperly installed.
- Thoroughly clean the surfaces on which the shims, washers and bearings are to be installed.
- Apply gear oil when installing the bearings and thrust washers.
- Be careful not to mix up the right and left hand races of the bearings.

## Rear Differential

### DIFFERENTIALS

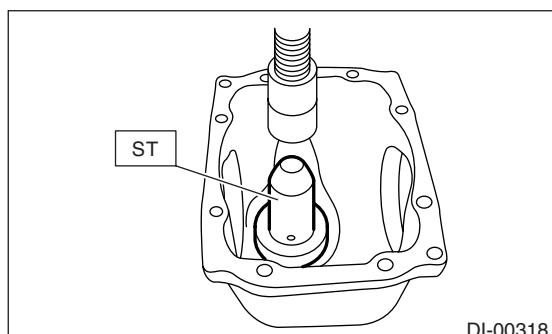
- Replace the oil seal with a new one at every disassembly. Apply chassis grease between the lips when installing the oil seal.



- Adjust the bearing preload with spacer and washer between front and rear bearings. Pinion height adjusting washer are not affected by this adjustment. The adjustment must be carried out without oil seal inserted.

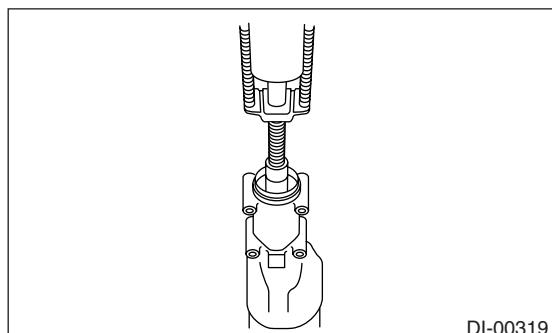
2) Press-fit the rear bearing race into differential carrier using ST.

ST 398417700 DRIFT



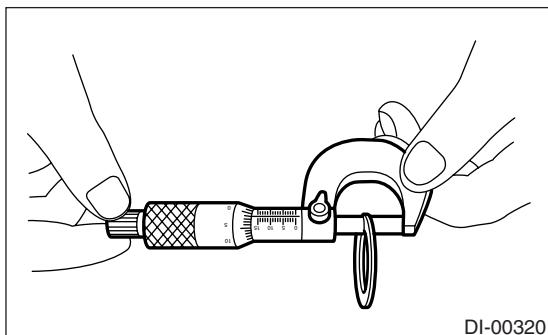
- 3) Press-fit the front bearing race into differential carrier using ST.

ST 398477702 DRIFT



- 4) Pinion height adjusting washer selection.

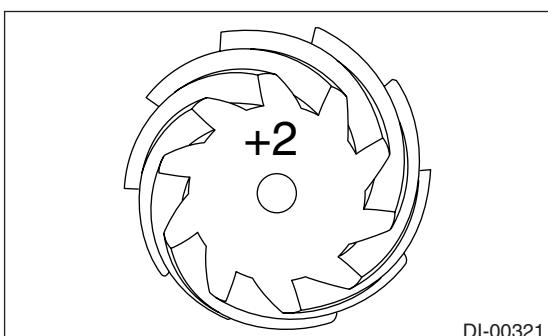
- Measure the thickness of inserted pinion height adjusting washer.



- Read the punch mark of installed drive pinion gear and new one.

NOTE:

If there is no punch mark, it means 0 (zero).



- Obtain the thickness of pinion height adjust shim to be inserted from the following formula, and replace the inserted shim with this one.

$$T = T_1 + (T_2 \times 0.01 - T_3 \times 0.01)$$

T mm	Thickness of selected pinion height adjusting washer.
T <sub>1</sub> mm	Thickness of inserted pinion height adjusting washer.
T <sub>2</sub> mm	Punch mark number on installed drive pinion gear.
T <sub>3</sub> mm	Punch mark number on new drive pinion gear.

(Example of calculation)

$$T_1 = 3.30, T_2 = +2, T_3 = -1$$

$$T = 3.30 + \{(2 \times 0.01) - (-1 \times 0.01)\} = 3.33$$

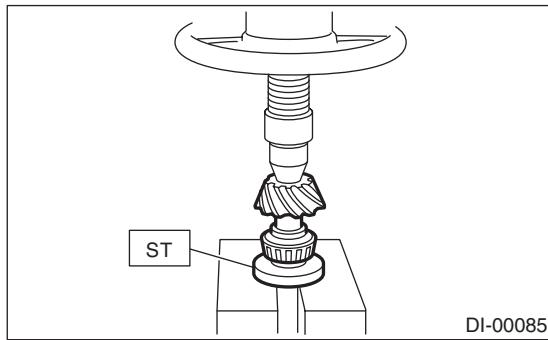
Result: Thickness = 3.33 mm

Therefore use the washer 38336AA310.

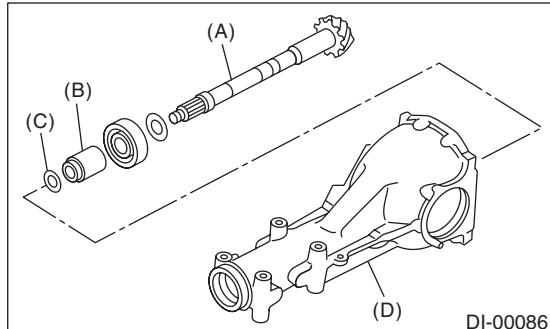
Pinion height adjusting washer	
Part No.	Thickness T mm (in)
38336AA230	3.09 (0.1217)
38336AA240	3.12 (0.1228)
38336AA250	3.15 (0.1240)
38336AA260	3.18 (0.1252)
38336AA270	3.21 (0.1264)
38336AA280	3.24 (0.1276)
38336AA290	3.27 (0.1287)
38336AA300	3.30 (0.1299)
38336AA310	3.33 (0.1311)
38336AA320	3.36 (0.1323)
38336AA330	3.39 (0.1335)
38336AA340	3.42 (0.1346)
38336AA350	3.45 (0.1358)
38336AA360	3.48 (0.1370)
38336AA370	3.51 (0.1382)
38336AA380	3.54 (0.1394)
38336AA390	3.57 (0.1406)
38336AA400	3.60 (0.1417)
38336AA410	3.63 (0.1429)
38336AA420	3.66 (0.1441)

5) Install the selected pinion height adjusting washer on drive pinion, and press-fit the rear bearing cone into position with ST.

ST 18674AA000 INSTALLER



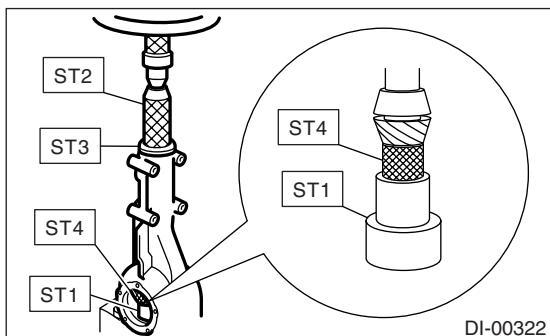
6) Insert the drive pinion into differential carrier, install the previously selected bearing preload adjusting spacer and washer.



(A) Drive pinion  
 (B) Bearing preload adjusting spacer  
 (C) Bearing preload adjusting washer  
 (D) Differential carrier

7) Insert the spacer, then press-fit the pilot bearing with STs.

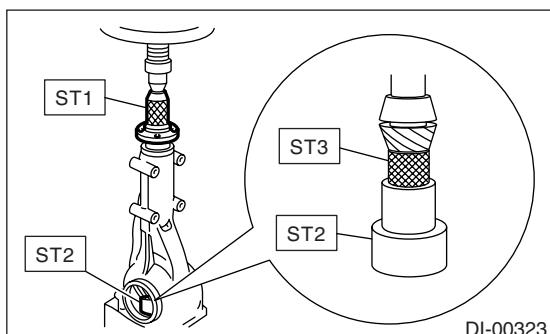
ST1 399780104 WEIGHT  
 ST2 899580100 INSTALLER  
 ST3 398507703 DUMMY COLLER  
 ST4 498937110 HOLDER DRIVE PINION



8) Press-fit the companion flange with ST1, ST2 and ST3.

NOTE:  
 Be careful not to damage the bearing.

ST1 899874100 INSTALLER  
 ST2 399780104 WEIGHT  
 ST3 498937110 HOLDER DRIVE PINION



## Rear Differential

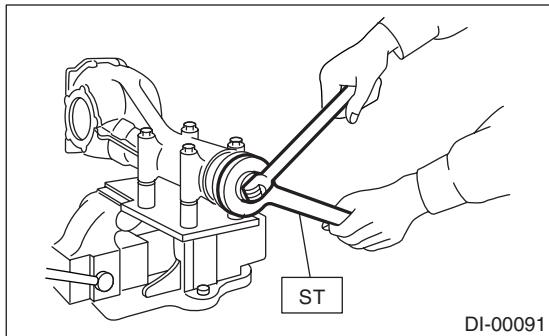
### DIFFERENTIALS

9) Install the self-locking nut. Then tighten it with the ST.

ST 18633AA000 WRENCH COMPL

#### Tightening torque:

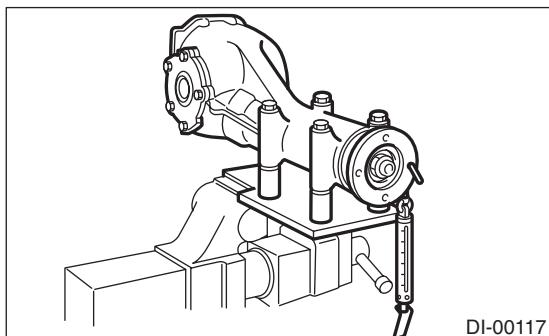
181 N·m (18.5 kgf-m, 134 ft-lb)



10) Rotate the drive pinion shaft more than ten times to accustom each taper roller bearing, and then measure the preload.

#### Bearing preload:

24.1 — 38.6 N (2.5 — 3.9 kgf, 5.4 — 8.7 lb)



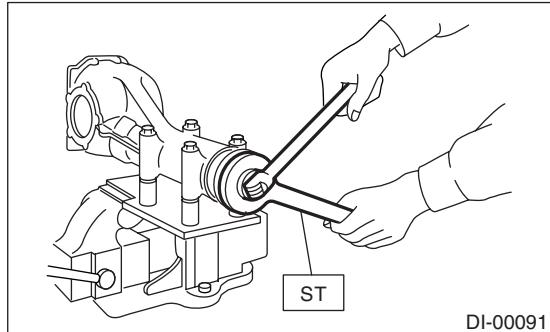
11) If bearing preload is out of specification, adjust to specification by selecting preload adjusting washer and spacer from the following table.

	Part No.	Thickness mm (in)
Preload adjusting washer	383705200	2.59 (0.1020)
	383715200	2.57 (0.1012)
	383725200	2.55 (0.1004)
	383735200	2.53 (0.0996)
	383745200	2.51 (0.0988)
	383755200	2.49 (0.0980)
	383765200	2.47 (0.0972)
	383775200	2.45 (0.0965)
	383785200	2.43 (0.0957)
	383795200	2.41 (0.0949)
	383805200	2.39 (0.0941)
	383815200	2.37 (0.0933)
	383825200	2.35 (0.0925)
	383835200	2.33 (0.0917)
	383845200	2.31 (0.0909)

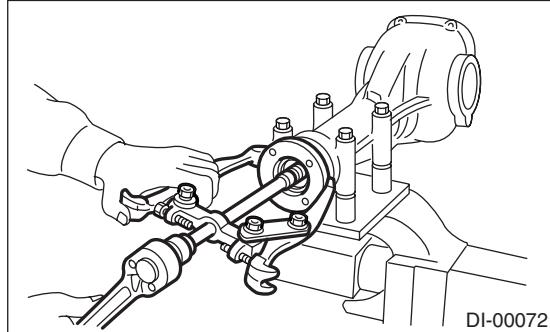
	Part No.	Length mm (in)
Preload adjusting spacer	31454AA130	52.2 (2.055)
	31454AA140	52.4 (2.063)
	31454AA150	52.6 (2.071)
	31454AA160	52.8 (2.079)
	31454AA170	53.0 (2.087)
	31454AA180	53.2 (2.094)

12) Hold the companion flange with ST and remove the self-locking nut.

ST 18633AA000 WRENCH COMPL



13) Extract the companion flange with a puller.

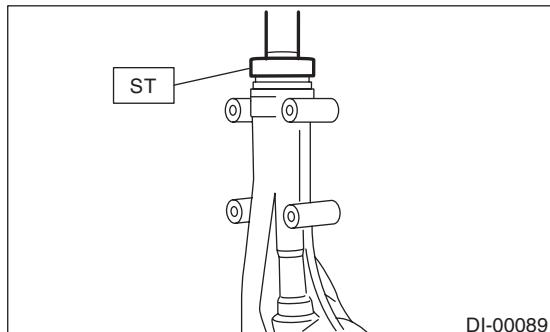


14) Fit a new oil seal with ST.

#### NOTE:

- Press-fit until the end of oil seal is 1 mm (0.04 in) inward from end of carrier.
- Apply grease between the oil seal lips.

ST 498447120 INSTALLER



15) Press-fit the companion flange with ST1, ST2 and ST3.

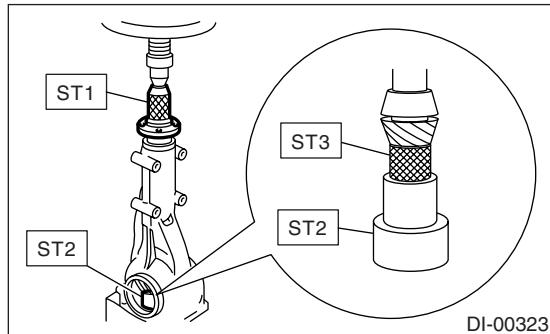
ST1 899874100 INSTALLER

ST2 399780104 WEIGHT

ST3 498937110 HOLDER DRIVE PINION

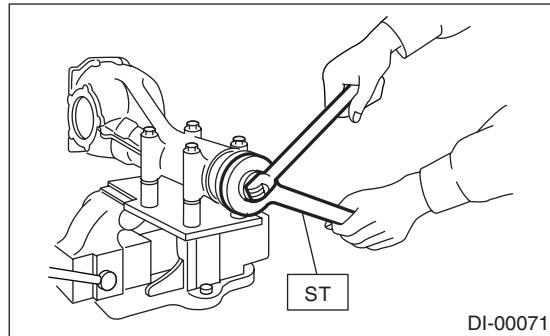
NOTE:

Be careful not to damage the bearing.



16) Install the self-locking nut. Then tighten it with the ST.

ST 18633AA000 WRENCH COMPL



17) Install the hypoid driven gear on differential case.

NOTE:

Before installing the bolts, apply Lock Tite to bolt threads.

**Lock Tite:**

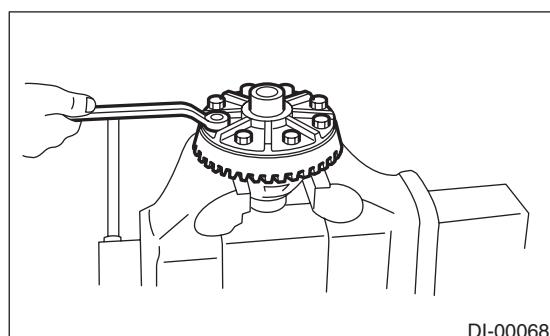
**THREE BOND 1324 (Part No.004403042) or equivalent**

NOTE:

Tighten diagonally while tapping the bolt heads.

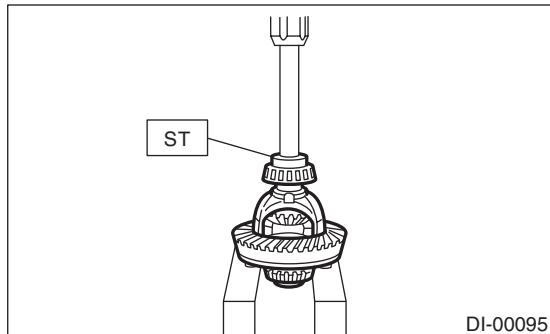
**Tightening torque:**

**105 N·m (10.7 kgf·m, 77.4 ft-lb)**



18) Press-fit the side bearing onto differential case with ST.

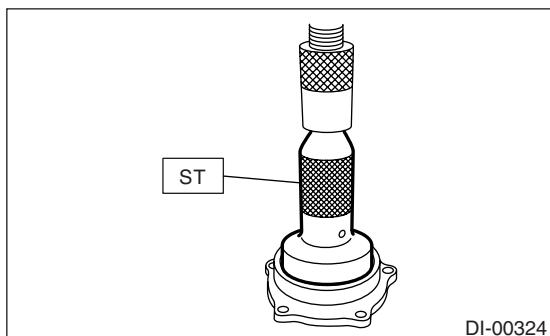
ST 398487700 DRIFT



19) Assembling side retainer.

(1) Press-fit the side bearing outer race with press and ST.

ST 398417700 DRIFT

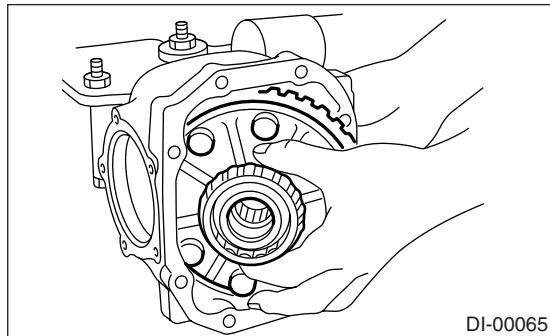


(2) Install the oil seal. <Ref. to DI-49, REPLACEMENT, Rear Differential Side Oil Seal.>

20) Adjusting side bearing retainer shims

(1) The driven gear backlash and side bearing preload can be determined by the side bearing retainer shim thickness.

(2) Install the differential case assembly into differential carrier in the reverse order of disassembly.



(3) Install the side retainer shims to the right and left retainers from which they were removed.

NOTE:

Replace the broken or corroded side retainer shim with a new one of same thickness.

## Rear Differential

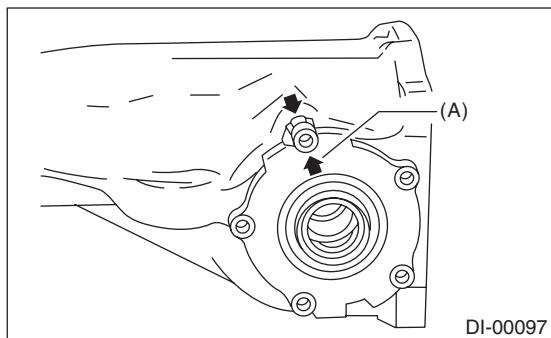
### DIFFERENTIALS

Side bearing retainer shim	
Part No.	Thickness mm (in)
383475201	0.20 (0.0079)
383475202	0.25 (0.0098)
383475203	0.30 (0.0118)
383475204	0.40 (0.0157)
383475205	0.50 (0.0197)

(4) Align the arrow mark on differential carrier with the mark on side retainer during installation.

**NOTE:**

Be careful that side bearing outer race is not damaged by bearing roller.

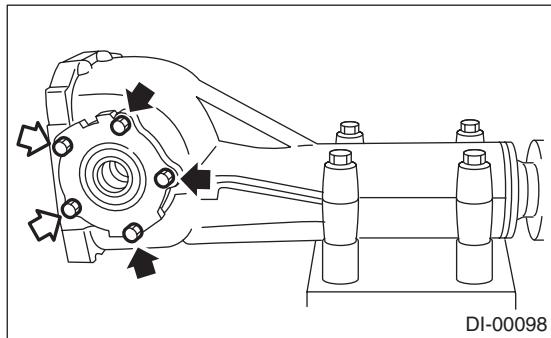


(A) Arrow mark

(5) Tighten the side bearing retainer bolts.

**Tightening torque:**

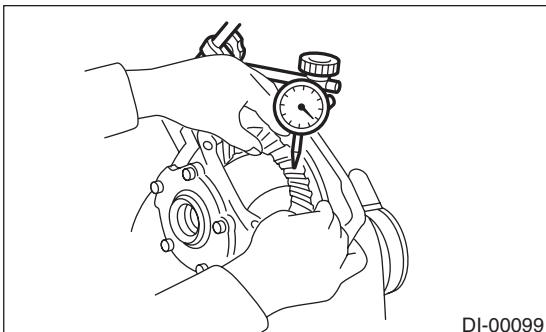
**10.3 N·m (1.05 kgf-m, 7.6 ft-lb)**



(6) Measure the hypoid driven gear-to-drive pinion backlash. Set the magnet base on differential carrier. Align the contact point of dial gauge with tooth face of hypoid driven gear, and move the hypoid driven gear while holding drive pinion still. Read the value indicated on dial gauge.

**Backlash:**

**0.10 — 0.20 mm (0.0039 — 0.0079 in)**



DI-00099

(7) At the same time, measure the total preload of drive pinion. Compared with the resistance when differential case is not installed, if the total preload is not within the specified range, readjust side bearing retainer shims, increasing/reducing by an even amount at a time.

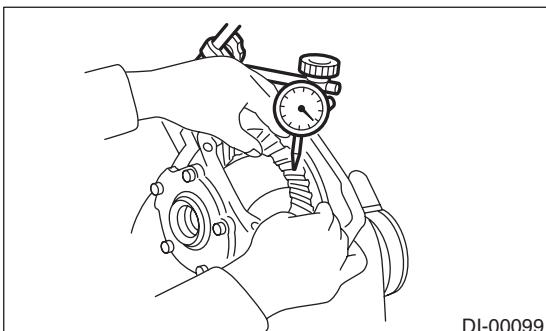
**Total preload:**

**26.95 — 53.90 N (2.75 — 5.50 kgf, 6.1 — 12.1 lb)**

21) Re-check the hypoid driven gear-to-pinion backlash.

**Backlash:**

**0.10 — 0.20 mm (0.0039 — 0.0079 in)**

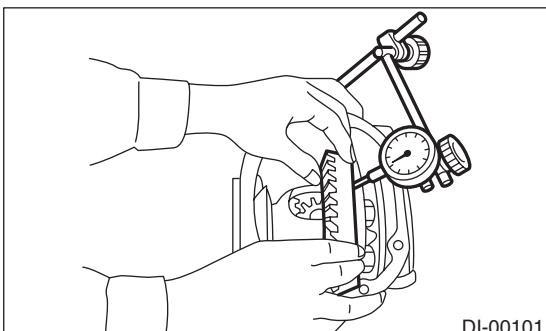


DI-00099

22) Check the hypoid driven gear runout on its back surface, and make sure that pinion and hypoid driven gear rotate smoothly.

**Limit of runout:**

**Less than 0.05 mm (0.0020 in)**



DI-00101

23) Checking and adjusting tooth contact of hypoid driven gear

(1) Apply an even coat of red lead on both sides of three or four teeth on the hypoid driven gear. Check the contact pattern after rotating the hypoid driven gear several revolutions back and forth until a definite contact pattern appears on the hypoid driven gear.

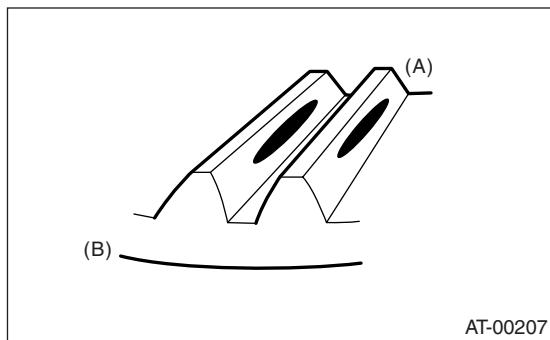
(2) When the contact pattern is incorrect, readjust according to the instructions given in "TOOTH CONTACT PATTERN".

**NOTE:**

Be sure to wipe off red lead completely after adjustment is completed.

- Correct tooth contact

**Checking item: Tooth contact pattern is slightly shifted toward to toe side under no-load rotation. (When loaded, contact pattern moves toward heel)**

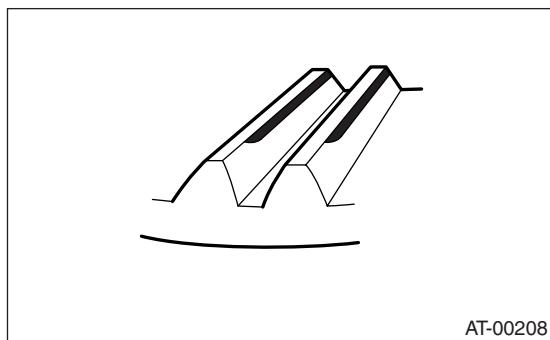


AT-00207

- (A) Toe side
- (B) Heel side

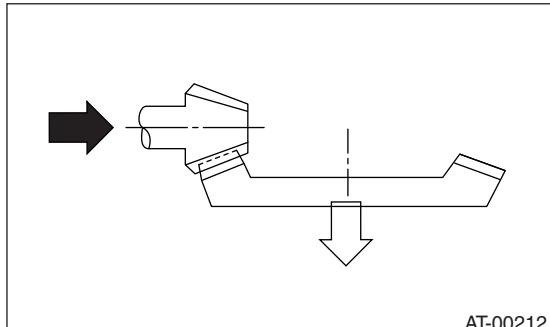
- Face contact

**Checking item: Backlash is too large.**  
Contact pattern



AT-00208

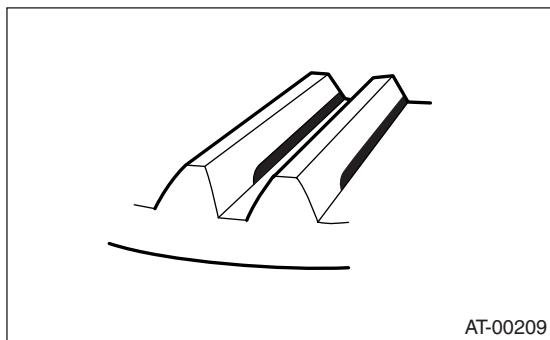
**Corrective action:** Increase thickness of drive pinion height adjusting washer in order to bring drive pinion close to hypoid driven gear.



AT-00212

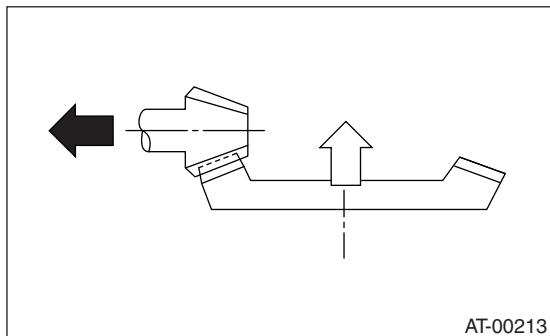
- Flank contact

**Checking item: Backlash is too small.**  
Contact pattern



AT-00209

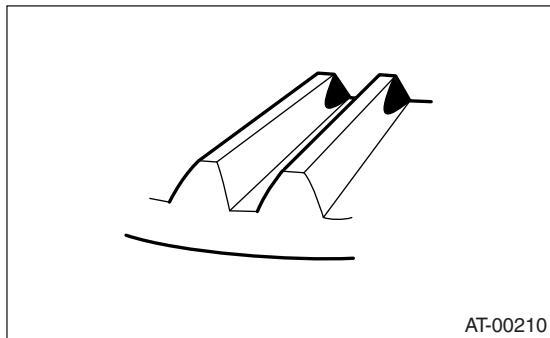
**Corrective action:** Reduce thickness of drive pinion height adjusting washer in order to move drive pinion away from hypoid driven gear.



AT-00213

- Toe contact (Inside end contact)

**Checking item: Contact area is small.**  
Contact pattern

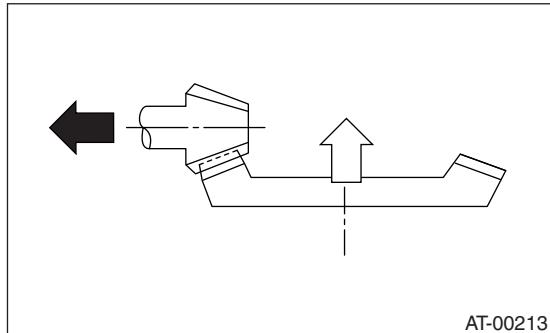


AT-00210

## Rear Differential

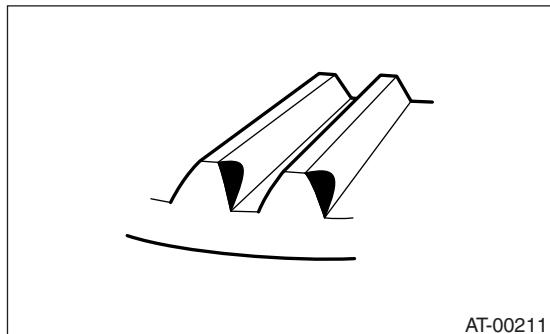
### DIFFERENTIALS

Corrective action: Reduce thickness of drive pinion height adjusting washer in order to move drive pinion away from hypoid driven gear.

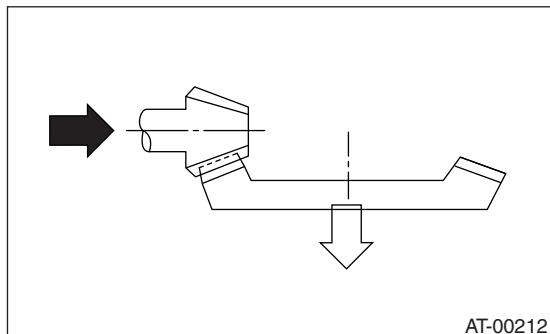


- Heel contact (Outside end contact)

**Checking item: Contact area is small.**  
Contact pattern



Corrective action: Increase thickness of drive pinion height adjusting washer in order to bring drive pinion close to hypoid driven gear.

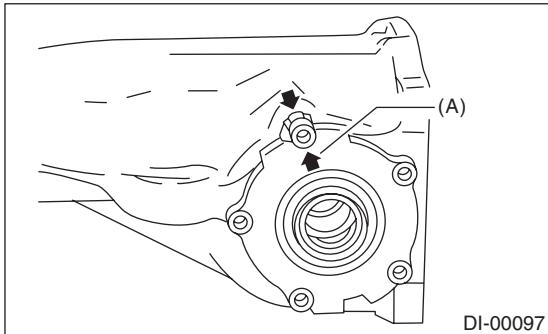


24) If proper tooth contact is not obtained, once again adjust the drive pinion height by changing RH and LH side bearing retainer shims and the hypoid gear backlash.

25) Remove the side bearing retainers on right and left side.

26) Install new O-rings to side bearing retainers on right and left side.

27) Align the arrow mark on differential carrier with the mark on side retainer during installation.



(A) Arrow mark

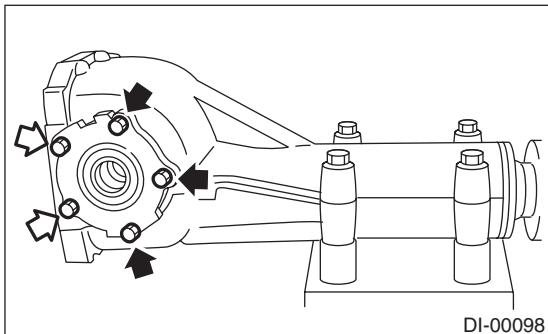
28) Tighten the side bearing retainer bolts.

**Lock Tite:**

**THREE BOND 1105 (Part No. 004403010) or equivalent**

**Tightening torque:**

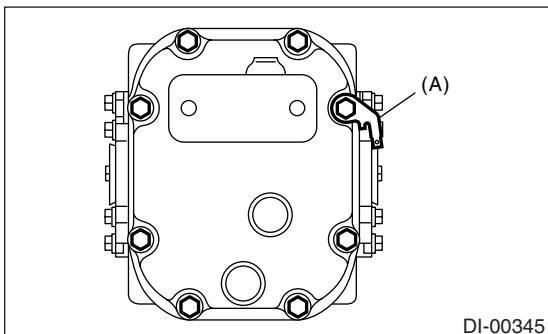
**10.3 N·m (1.05 kgf-m, 7.6 ft-lb)**



29) Install the new gasket, rear cover and stay ground and tighten the bolts to specified torque.

**Tightening torque:**

**44 N·m (4.5 kgf-m, 32.5 ft-lb)**



(A) Stay ground

30) Install the breather cap.

31) Install the drain plug and rear differential oil temperature switch or oil temperature sensor.

**Tightening torque:****49 N·m (5.0 kgf·m, 36.2 ft-lb)****E: INSPECTION**

Wash all the disassembled parts clean, and examine them for wear, damage, or other defects. Repair or replace defective parts as necessary.

## 1) Hypoid driven gear and drive pinion

- If abnormal tooth contact is evident, find out the cause and adjust to give correct tooth contact at assembly. Replace the gear if excessively worn or incapable of adjustment.

- If crack, score, or seizure is evident, replace as a set. Slight damage of tooth can be corrected by oil stone or the like.

## 2) Side gear and pinion mate gear

- Replace if crack, score, or other defects are evident on tooth surface.
- Replace if thrust washer contacting surface is worn or seized. Slight damage of the surface can be corrected by oil stone or the like.

## 3) Bearing

Replace if seizure, peeling, wear, rust, dragging during rotation, abnormal noise or other defect is evident.

## 4) Thrust washers of side gear and pinion mate gear

Replace if seizure, flaw, abnormal wear or other defect is evident.

## 5) Oil seal

Replace if deformed or damaged, and at every disassembling.

## 6) Differential carrier

Replace if the bearing bores are worn or damaged.

## 7) Differential case

Replace if its sliding surfaces are worn or cracked.

## 8) Companion flange

Replace if the oil seal lip contacting surfaces have flaws.

## 9) Rear differential oil temperature switch

If the results of the following inspections are not satisfactory, replace rear differential temperature switch.

(1) At room temperature, check for continuity between the sensor terminal and body.

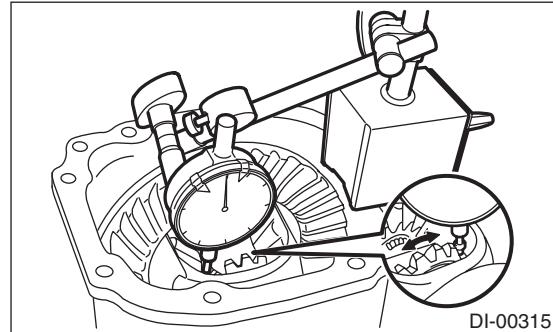
(2) Soak the sensor in oil, then raise the oil temperature. Check that the continuity is cut off when the oil temperature is between 144°C (291°F) and 156°C (313°F). Then, check that the continuity resumes by the time the oil temperature drops to 135°C (275°F).

**1. SIDE GEAR BACKLASH**

Using a dial gauge, check the backlash of the side gear.

**Side gear backlash:****0.1 — 0.2 mm (0.004 — 0.008 in)**

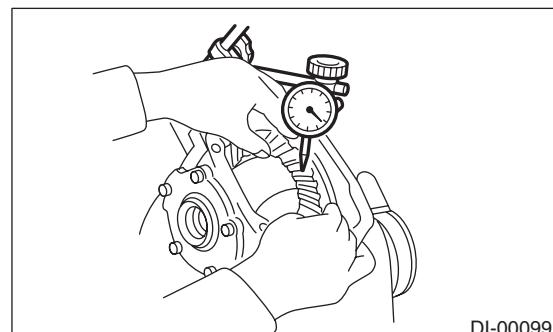
If the side gear backlash is not within the specification, adjust clearance as specified by selecting the side gear thrust washer.

**2. HYPOID DRIVEN GEAR BACKLASH**

Using a dial gauge, check the backlash of the hypoid driven gear.

**Hypoid driven gear backlash:****0.1 — 0.2 mm (0.004 — 0.008 in)**

If the hypoid driven gear backlash is not within the specification, adjust the side bearing preload or repair if necessary.

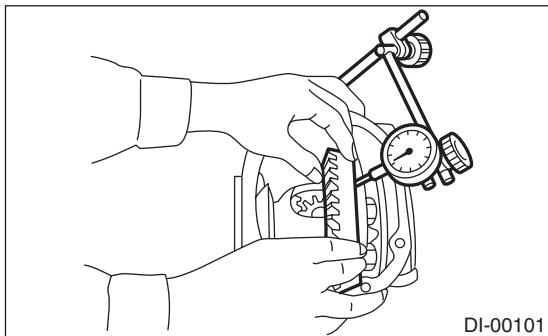
**3. HYPOID DRIVEN GEAR RUNOUT**

Using a dial gauge, check the hypoid driven gear runout.

**Hypoid driven gear runout:****Less than 0.05 mm (0.0020 in)**

### DIFFERENTIALS

If the hypoid driven gear runout exceeds 0.05 mm (0.0020 in), replace the hypoid driven gear.



### 4. TOOTH CONTACT BETWEEN HYPOID DRIVEN GEAR AND DRIVE PINION

Inspect the tooth contact between hypoid driven gear and driven pinion. <Ref. to DI-29, ASSEMBLY, Rear Differential.>

### 5. TOTAL PRELOAD

Using a gauge, check the turning resistance increase.

#### *Total preload:*

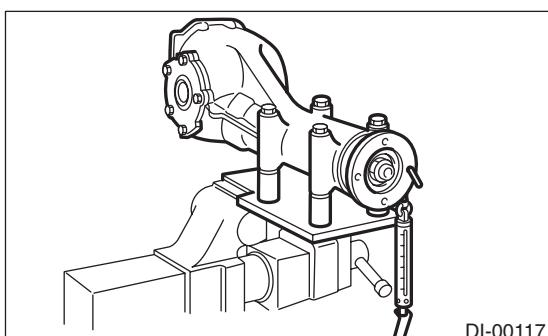
##### *Except STi model:*

*20.7 — 54.4 N (2.1 — 5.5 kgf, 4.7 — 12.2 lb)*

##### *STi model:*

*26.95 — 53.90 N (2.75 — 5.50 kgf, 6.1 — 12.1 lb)*

If the total preload is not within the specification, adjust the side bearing retainer shims.



## F: ADJUSTMENT

### 1. SIDE GEAR BACKLASH

Adjust the side gear backlash. <Ref. to DI-29, ASSEMBLY, Rear Differential.>

### 2. HYPOID DRIVEN GEAR BACKLASH

Adjust the hypoid driven gear backlash. <Ref. to DI-29, ASSEMBLY, Rear Differential.>

### 3. TOOTH CONTACT BETWEEN HYPOID DRIVEN GEAR AND DRIVE PINION

Adjust the tooth contact between hypoid driven gear and drive pinion gear. <Ref. to DI-29, ASSEMBLY, Rear Differential.>

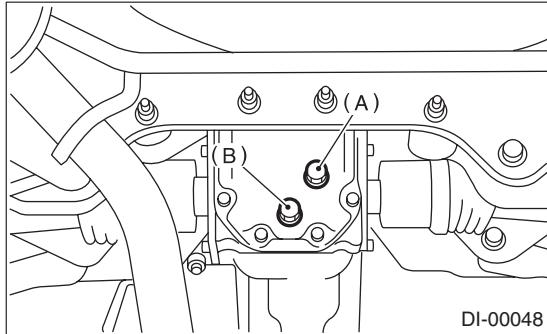
### 4. TOTAL PRELOAD

Adjust the side bearing shim. <Ref. to DI-29, ASSEMBLY, Rear Differential.>

## 5. Rear Differential Front Oil Seal

### A: REPLACEMENT

- 1) Set the vehicle on a lift.
- 2) Disconnect the ground cable from battery.
- 3) Move the select lever or gear shift lever to "N".
- 4) Release the parking brake.
- 5) Remove the oil drain plug, and drain the gear oil.



(A) Filler plug  
(B) Drain plug

- 6) Install the oil drain plug.

NOTE:

Apply liquid gasket to the drain plug.

**Liquid gasket:**

**THREE BOND 1105 (Part No.004403010) or equivalent.**

**Tightening torque:**

**49 N·m (5.0 kgf-m, 36.2 ft-lb)**

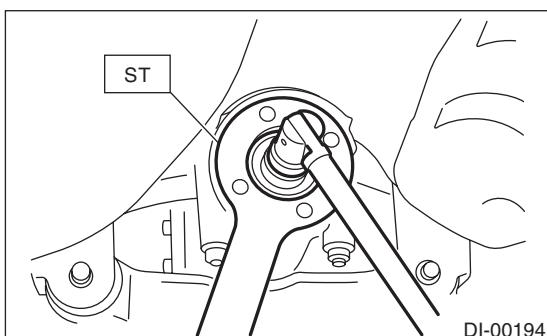
- 7) Jack-up the vehicle and support with sturdy racks.
- 8) Remove the rear exhaust pipe and muffler.
- 9) Remove the propeller shaft from body. <Ref. to DS-16, REMOVAL, Propeller Shaft.>
- 10) Remove the self-locking nut while holding the companion flange with ST.

Except STi model

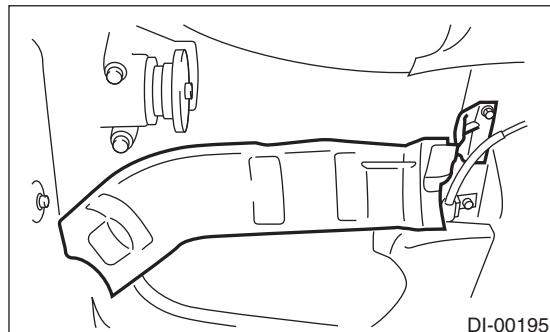
ST 498427200 FLANGE WRENCH

STi model

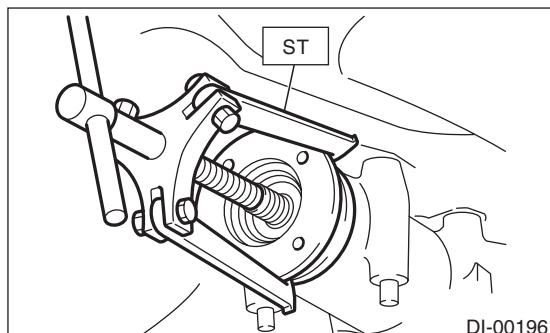
ST 18633AA000 WRENCH COMPL



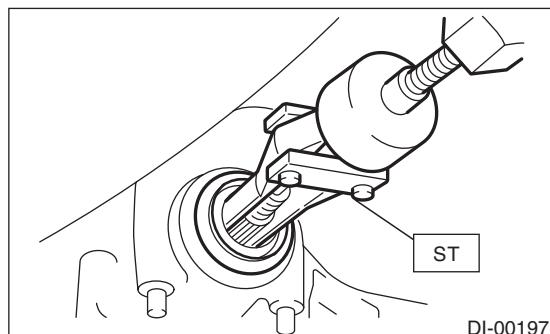
- 11) Remove the tank cover.



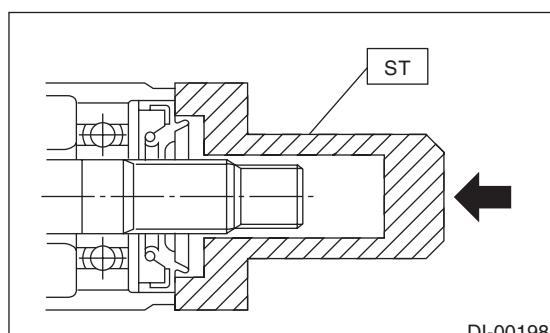
- 12) Extract the companion flange using ST. ST 399703600 PULLER ASSY



- 13) Remove the oil seal using ST. ST 398527700 PULLER ASSY



- 14) Fit a new oil seal using ST. ST 498447120 INSTALLER



- 15) Install the companion flange.

NOTE:

Use a plastic hammer to install the companion flange.

## Rear Differential Front Oil Seal

### DIFFERENTIALS

16) Tighten the self-locking nut within the specified torque range so that the preload of companion flange becomes the same as that before replacing oil seal.

Except STi model

ST 498427200 FLANGE WRENCH

STi model

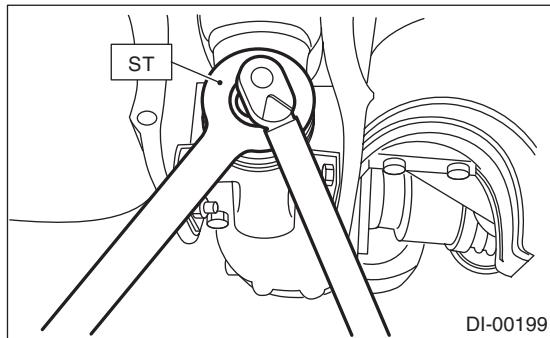
ST 18633AA000 WRENCH COMPL

NOTE:

Use a new self-locking nut.

***Tightening torque:***

**181 N·m (18.5 kgf·m, 134 ft-lb)**



17) Hereafter, reassemble in the reverse order of disassembly.

18) Fill the differential carrier with gear oil to the bottom of filler plug hole after installing. <Ref. to DI-19, Differential Gear Oil.>

## 6. Rear Differential Side Oil Seal

### A: INSPECTION

Make sure that there is no oil leakage from side oil seal.

If there is any oil leakage, replace the oil seal.

### B: REPLACEMENT

- 1) Disconnect the ground cable from battery.
- 2) Move the select lever or gear shift lever to "N".
- 3) Release the parking brake.
- 4) Loosen both wheel nuts.
- 5) Jack-up the vehicle and support it with rigid racks.

6) Remove the wheels.

7) Remove the rear exhaust pipe and muffler.

SOHC model

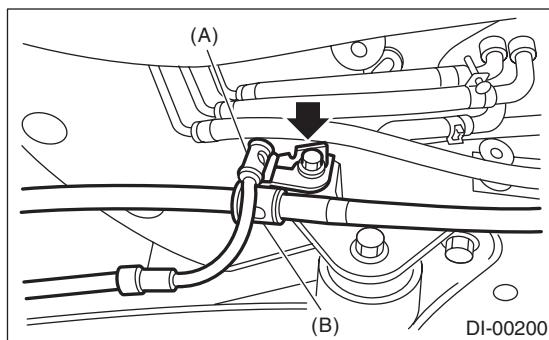
<Ref. to EX(H4SO)-8, REMOVAL, Rear Exhaust Pipe.> and <Ref. to EX(H4SO)-9, REMOVAL, Muffler.>

DOHC Turbo model

<Ref. to EX(H4DOTC)-13, REMOVAL, Rear Exhaust Pipe.> and <Ref. to EX(H4DOTC)-14, REMOVAL, Muffler.>

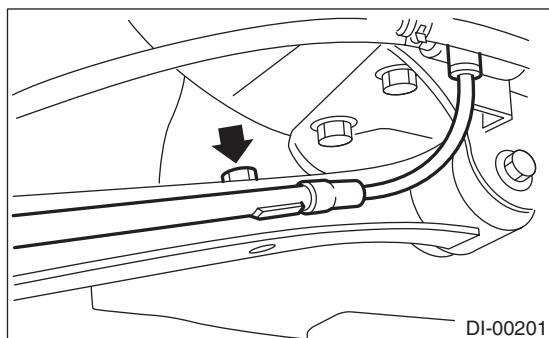
8) Remove the DOJ of rear drive shaft from rear differential.

- (1) Remove the ABS wheel speed sensor cable clamp and parking brake cable clamp from bracket.



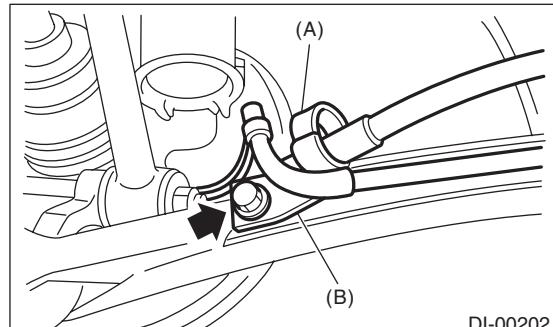
(A) ABS wheel speed sensor cable clamp  
(B) Parking brake cable clamp

- (2) Remove the ABS wheel speed sensor cable clamp from trailing link.



DI-00201

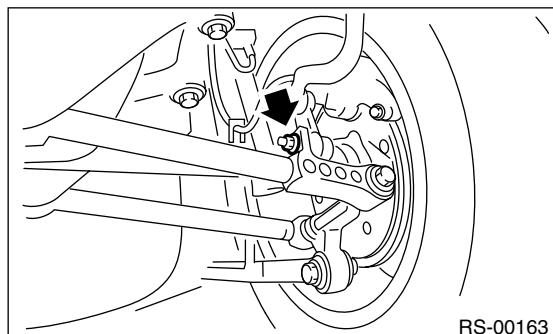
- (3) Remove the ABS wheel speed sensor cable clamp and parking brake cable guide from trailing link.



DI-00202

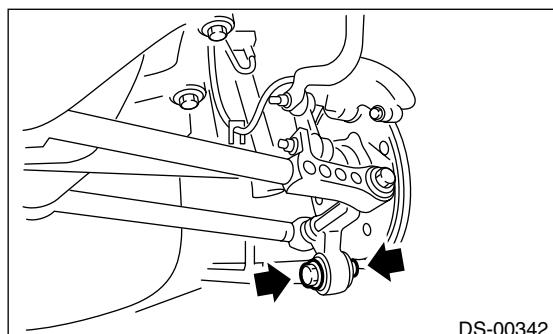
(A) Parking brake cable guide  
(B) ABS wheel speed sensor cable clamp

- (4) Remove the rear stabilizer link.



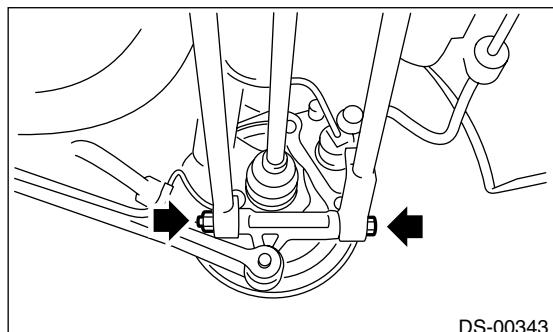
RS-00163

- (5) Remove the bolts which secure trailing link to housing.



DS-00342

- (6) Remove the bolts which secure the front and rear lateral link to rear housing.



DS-00343

## Rear Differential Side Oil Seal

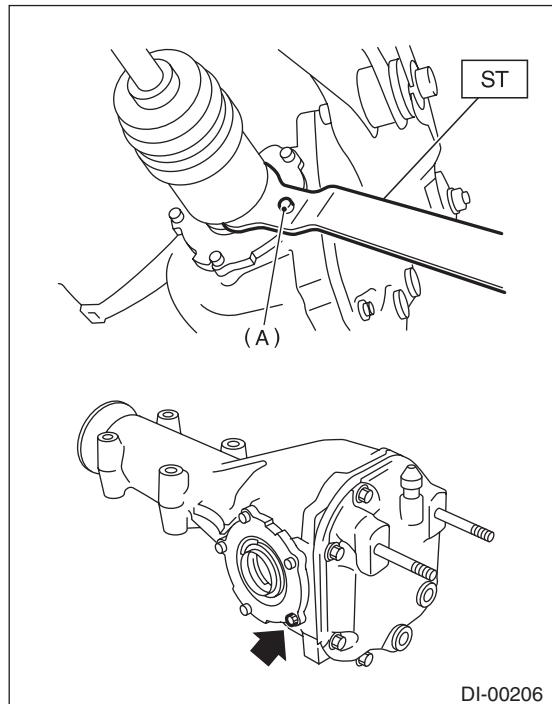
### DIFFERENTIALS

(7) Remove the DOJ from the rear differential by using ST.

#### NOTE:

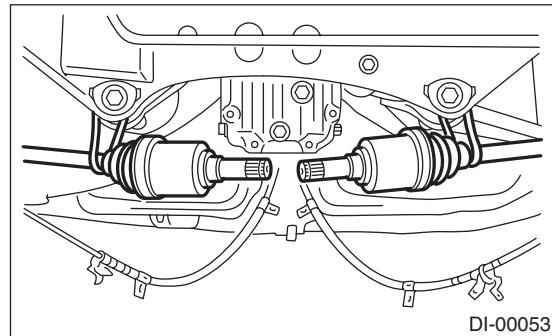
When removing the DOJ from rear differential, fit ST to the bolts as shown in the figure so as not to damage the side bearing retainer.

ST 208099PA100 DRIVE SHAFT REMOVER



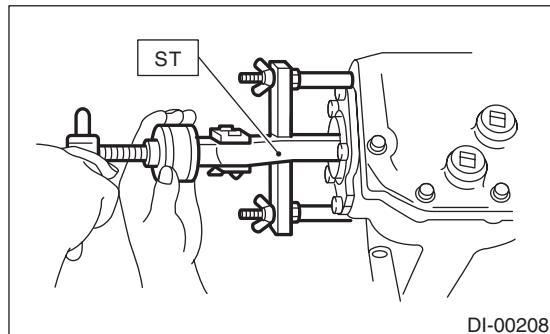
(A) Bolt

9) Suspend the rear drive shaft to the rear cross-member using wire.



10) Remove the oil seal using ST.

ST 398527700 PULLER ASSY

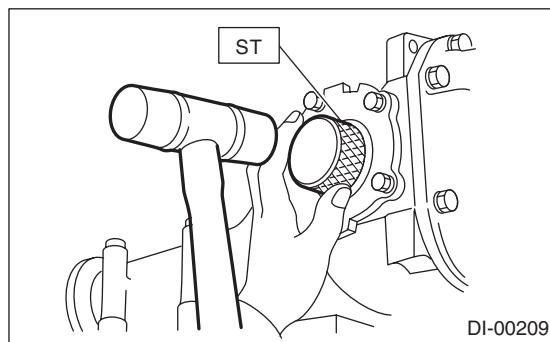


11) Drive in a new side oil seal using ST.

#### NOTE:

Apply chassis grease between the oil seal lips.

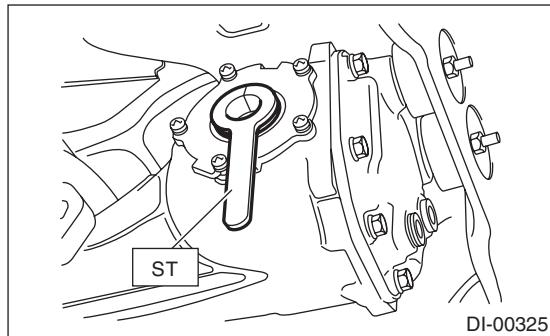
ST 398437700 DRIFT



12) Insert the DOJ into rear differential.

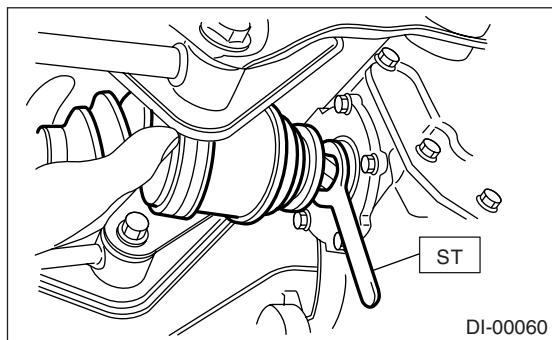
(1) Install the ST to rear differential.

ST 28099PA090 SIDE OIL SEAL PROTECTOR



(2) Install the spline shaft until the spline portion is inside the side oil seal using ST.

ST 28099PA090 SIDE OIL SEAL PROTECTOR



(3) Remove the ST.

ST 28099PA090 SIDE OIL SEAL PROTECTOR

13) Hereafter, reassemble in the reverse order of disassembly.

## 7. Rear Differential Member

### A: REMOVAL

- 1) Set the vehicle on a lift.
- 2) Disconnect the ground cable from battery.
- 3) Move the selector lever or gear shift lever to "N".
- 4) Release the parking brake.
- 5) Loosen the wheel nuts.
- 6) Jack-up the vehicle and support it with study racks.
- 7) Remove the wheels.
- 8) Remove the rear exhaust pipe and muffler.

SOHC model

<Ref. to EX(H4SO)-8, REMOVAL, Rear Exhaust Pipe.> and <Ref. to EX(H4SO)-9, REMOVAL, Muffler.>

DOHC Turbo model

<Ref. to EX(H4DOTC)-13, REMOVAL, Rear Exhaust Pipe.> and <Ref. to EX(H4DOTC)-14, REMOVAL, Muffler.>

- 9) Remove the rear differential front member.

NOTE:

When removing the rear differential front member, work the removal procedure as rear differential.

<Ref. to DI-22, REMOVAL, Rear Differential.>

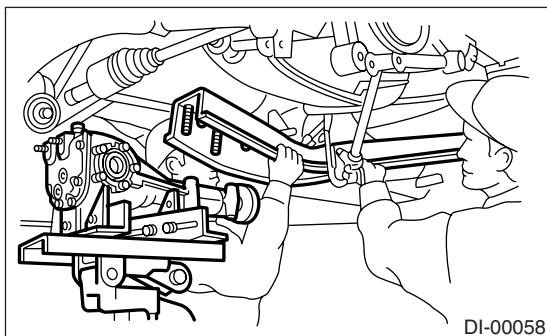
- 10) Remove the differential rear member.

### B: INSTALLATION

- 1) Position the front member on body by passing it under the parking brake cable and securing to rear differential.

NOTE:

When installing the rear differential front member, do not confuse the installation sequence of the stopper.

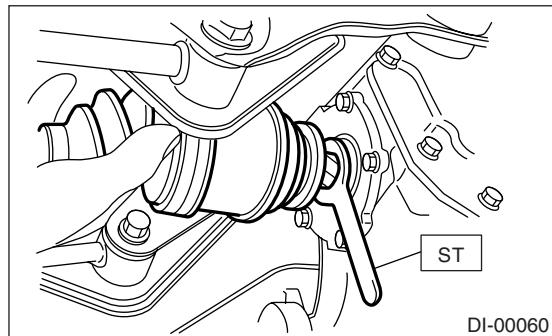


- 2) Insert the DOJ of rear drive shaft into rear differential. <Ref. to DI-49, REPLACEMENT, Rear Differential Side Oil Seal.>

NOTE:

Before inserting, replace the differential side oil seal with a new one.

ST 28099PA090 SIDE OIL SEAL PROTEX-TOR



- 3) Hereafter, install in the reverse order of removal.

### C: INSPECTION

- 1) Check the rear differential member for damage, bend, or corrosion.

If damage, bend, or corrosion is excessive, replace the rear differential member.

- 2) Check the bushings of rear differential member for cracking, hardening, or damage.

If cracking, hardening, or damage is excessive, replace the rear differential member.

## 8. General Diagnostic Table

### A: INSPECTION

Symptom or trouble	Possible cause	Remedy
<b>1. Oil leakage</b>	(1) Worn, scratched, or incorrectly seated front or side oil seal. Scored, battered, or excessively worn sliding surface of companion flange.  (2) Clogged or damaged air breather.  (3) Loose bolts on differential spindle or side retainer, or incorrectly fitted O-ring.  (4) Loose rear cover attaching bolts or damaged gasket.  (5) Loose oil filler or drain plug.  (6) Wear, damage or incorrectly fitting for spindle, side retainer and oil seal.	Repair or replace.  Clean, repair or replace.  Tighten the bolts to specified torque. Replace the O-ring.  Tighten the bolts to specified torque. Replace the gasket and apply liquid gasket.  Retighten and apply liquid gasket.  Repair or replace.
<b>2. Seizure</b>  NOTE: Seized or damaged parts should be replaced, and also other parts should be thoroughly checked for any defect and should be repaired or replaced as required.	(1) Insufficient backlash for hypoid gear.  (2) Excessive preload for side, rear, or front bearing.  (3) Insufficient or improper oil used.	Readjust or replace.  Readjust or replace.  Replace the seized part and fill with specified oil to specified level.
<b>3. Damage</b>  NOTE: Damaged parts should be replaced, and also other parts should be thoroughly checked for any defect and should be repaired or replaced as required.	(1) Improper backlash for hypoid gear.  (2) Insufficient or excessive preload for side, rear, or front bearing.  (3) Excessive backlash for differential gear.  (4) Loose bolts and nuts such as hypoid driven gear bolt.  (5) Damage due to overloading.	Replace.  Readjust or replace.  Replace the gear or thrust washer.  Retighten.  Replace.
<b>4. Noises when starting or shifting gears</b>  NOTE: Noises may be caused by differential assembly, universal joint, wheel bearing, etc. Find out what is actually making noise before disassembly.	(1) Excessive backlash for hypoid gear.  (2) Excessive backlash for differential gear.  (3) Insufficient preload for front or rear bearing.  (4) Loose drive pinion nut.  (5) Loose bolts and nuts such as side bearing retainer attaching bolt.	Readjust.  Replace the gear or thrust washer.  Readjust.  Tighten to specified torque.  Tighten to specified torque.
<b>5. Noises when cornering</b>	(1) Damaged differential gear.  (2) Excessive wear or damage of thrust washer.  (3) Broken pinion mate shaft.  (4) Seized or damaged side bearing.	Replace.  Replace.  Replace.  Replace.

## General Diagnostic Table

### DIFFERENTIALS

Symptom or trouble	Possible cause	Remedy
<b>6. Gear noises</b>	(1) Improper tooth contact of hypoid gear.	Readjust or replace the hypoid gear set.
NOTE: Since noises from engine, muffler, transmission, propeller shaft, wheel bearings, tires, and body are sometimes mistaken for noises from differential assembly, be careful in checking them. Inspection methods to locate noises include coasting, accelerating, cruising, and jacking-up all four wheels. Perform these inspections according to condition of trouble. When listening to noises, shift gears into four wheel drive and fourth speed position, trying to pick up only differential noise.	(2) Improper backlash for hypoid gear.	Readjust.
	(3) Scored or chipped teeth of hypoid gear.	Replace the hypoid gear set.
	(4) Seized hypoid gear.	Replace the hypoid gear set.
	(5) Improper preload for front or rear bearings.	Readjust.
	(6) Seized, scored, or chipped front or rear bearing.	Replace.
	(7) Seized, scored, or chipped side bearing.	Replace.
	(8) Vibrating differential carrier.	Replace.