

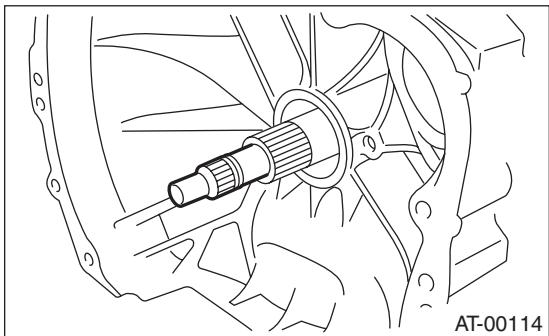
# DRIVE PINION SHAFT ASSEMBLY

## AUTOMATIC TRANSMISSION

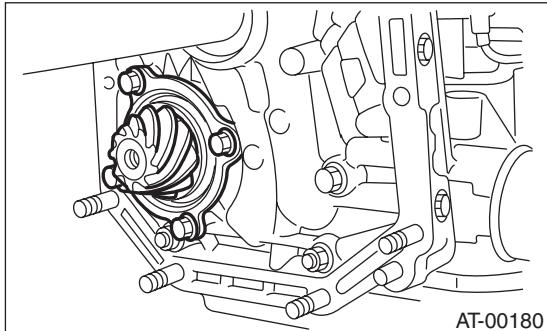
### 36. Drive Pinion Shaft Assembly

#### A: REMOVAL

- 1) Remove the transmission assembly from the vehicle. <Ref. to AT-39, REMOVAL, Automatic Transmission Assembly.>
- 2) Extract the torque converter clutch assembly. <Ref. to AT-78, REMOVAL, Torque Converter Clutch Assembly.>
- 3) Remove the input shaft.



- 14) Separation of drive pinion shaft and oil pump housing. <Ref. to AT-104, REMOVAL, Oil Pump.>



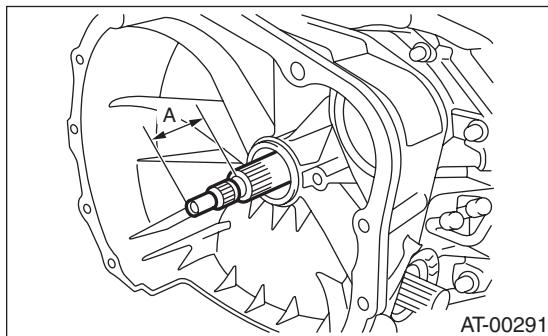
- 4) Lift-up lever behind the transmission harness connector and disconnect it from stay.
- 5) Disconnect inhibitor switch connector from stay.
- 6) Disconnect the air breather hose. <Ref. to AT-76, REMOVAL, Air Breather Hose.>
- 7) Remove the oil charger pipe. <Ref. to AT-77, REMOVAL, Oil Charger Pipe.>
- 8) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-73, REMOVAL, ATF Cooler Pipe and Hose.>
- 9) Separate torque converter clutch case and transmission case sections. <Ref. to AT-101, REMOVAL, Torque Converter Clutch Case.>
- 10) Separate transmission case and extension case sections. <Ref. to AT-79, REMOVAL, Extension Case.>
- 11) Remove the reduction drive gear. (MPT model) <Ref. to AT-96, REMOVAL, Reduction Drive Gear.>
- 12) Remove the center differential carrier. (VTD model) <Ref. to AT-98, REMOVAL, Center Differential Carrier.>
- 13) Remove the reduction driven gear. <Ref. to AT-93, REMOVAL, Reduction Driven Gear.>

**B: INSTALLATION**

- 1) Assemble the drive pinion assembly to the oil pump housing. <Ref. to AT-105, INSTALLATION, Oil Pump.>
- 2) Install oil pump housing to transmission case. <Ref. to AT-105, INSTALLATION, Oil Pump.>
- 3) Combine the torque converter case with the transmission case. <Ref. to AT-102, INSTALLATION, Torque Converter Clutch Case.>
- 4) Install reduction driven gear. <Ref. to AT-94, INSTALLATION, Reduction Driven Gear.>
- 5) Install reduction drive gear. (MPT model) <Ref. to AT-96, INSTALLATION, Reduction Drive Gear.>
- 6) Install the center differential carrier. (VTD model) <Ref. to AT-98, INSTALLATION, Center Differential Carrier.>
- 7) Combine the extension case with the transmission case, and install vehicle speed sensor 1 (rear). <Ref. to AT-79, INSTALLATION, Extension Case.>
- 8) Insert inhibitor switch and transmission connector into stay.
- 9) Install air breather hose. <Ref. to AT-76, INSTALLATION, Air Breather Hose.>
- 10) Install the oil cooler inlet and outlet pipes. <Ref. to AT-74, INSTALLATION, ATF Cooler Pipe and Hose.>
- 11) Install the oil charger pipe with O-ring.
- 12) Insert the input shaft while turning lightly by hand. At this time, not to damage the bushing.

**Normal protrusion A:**

50 — 55 mm (1.97 — 2.17 in)



AT-00291

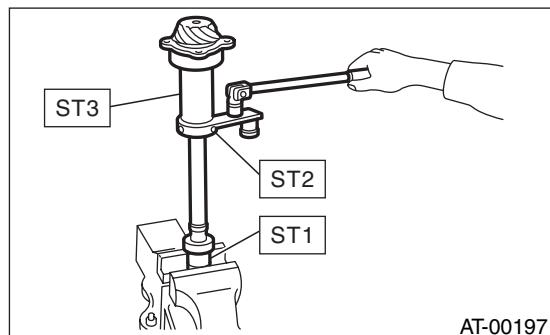
- 13) Install the torque converter clutch assembly. <Ref. to AT-78, INSTALLATION, Torque Converter Clutch Assembly.>
- 14) Install the transmission assembly to the vehicle. <Ref. to AT-41, INSTALLATION, Automatic Transmission Assembly.>

**C: DISASSEMBLY**

- 1) Straighten the staked portion of the lock nut, and remove the lock nut while locking the rear spline portion of the shaft with ST1 and ST2. Then pull off the drive pinion collar.

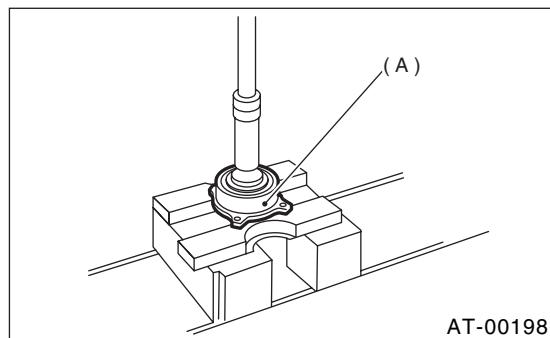
ST1 498937110 HOLDER

ST2 499787700 WRENCH  
ST3 499787500 ADAPTER



AT-00197

- 2) Remove the O-ring.
- 3) Using a press, separate the rear roller bearing and outer race from the shaft.

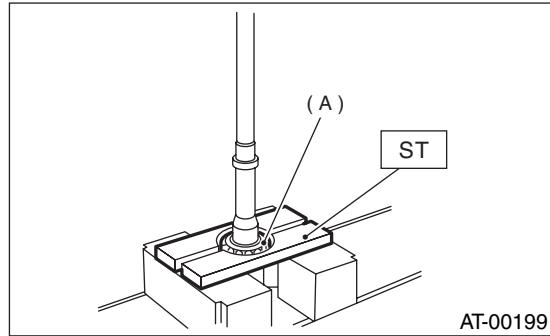


AT-00198

(A) Outer race

- 4) Using a press and ST, separate the front roller bearing from the shaft.

ST 498517000 REPLACER



AT-00199

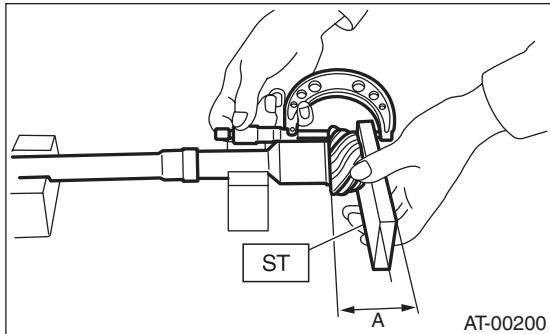
(A) Front roller bearing

# DRIVE PINION SHAFT ASSEMBLY

## AUTOMATIC TRANSMISSION

### D: ASSEMBLY

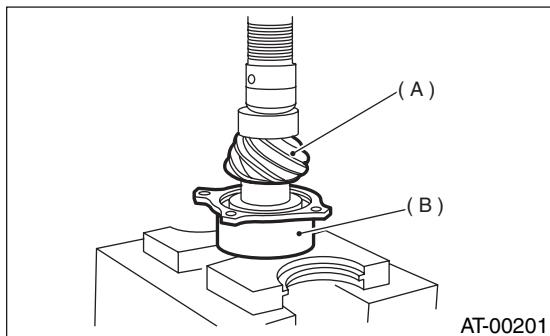
1) Measure dimension "A" of the drive pinion shaft.  
ST 398643600 GAUGE



2) Using a press, force-fit a new roller bearing in position.

NOTE:

If too much pressure is applied, the roller bearing will not turn easily.



(A) Drive pinion shaft  
(B) Roller bearing

3) After fitting a new O-ring to the shaft, attach the drive pinion collar to the shaft.

4) Install the lock washer to drive pinion shaft in proper direction.

5) Tighten a new lock nut with ST1, ST2 and ST3. Calculate lock washer and lock nut specifications using the following formula.

$$T2 = L2/(L1 + L2) \times T1$$

T1: 116 N·m (11.8 kgf-m, 85.3 ft-lb)

[Required torque setting]

T2: Tightening torque

L1: ST2 length 0.072 m (2.83 in)

L2: Torque wrench length

Example:

Torque wrench length m (in)	Tightening torque N·m (kgf-m, ft-lb)
0.4 (15.75)	98 (10.0, 72)
0.45 (17.72)	100 (10.2, 73.8)
0.5 (19.69)	101 (10.3, 74.5)
0.55 (21.65)	102 (10.4, 75)

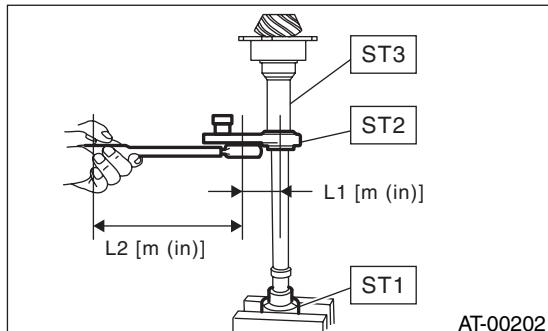
ST1 498937110 HOLDER

ST2 499787700 WRENCH

ST3 499787500 ADAPTER

NOTE:

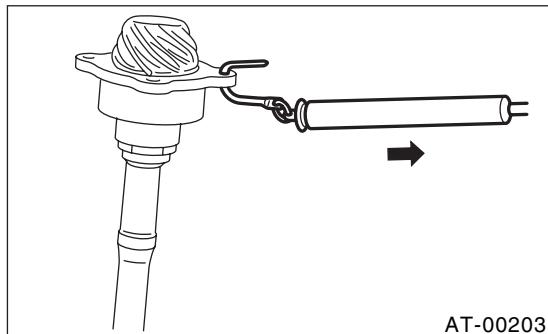
Install ST2 to torque wrench as straight as possible.



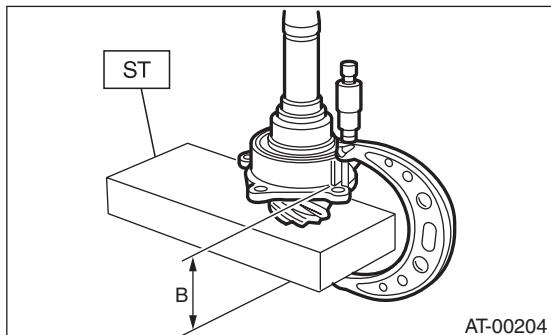
6) Measure the starting torque of the bearing. Make sure the starting torque is within the specified range. If out of the allowable range, replace the roller bearing.

**Starting torque:**

7.6 — 38.1 N (0.776 — 3.88 kgf, 1.7 — 8.6 lb)



7) Stake the lock nut securely at two places.  
 8) Measure dimension "B" of the drive pinion shaft.  
 ST 398643600 GAUGE



9) The thickness "t" (mm) of the drive pinion shim.

$$t = 6.5 \pm 0.0625 - (B - A)$$

10) Select three or less shims from following table.

Available drive pinion shims	
Part No.	Thickness mm (in)
31451AA050	0.150 (0.0059)
31451AA060	0.175 (0.0069)
31451AA070	0.200 (0.0079)
31451AA080	0.225 (0.0089)
31451AA090	0.250 (0.0098)
31451AA100	0.275 (0.0108)

## E: INSPECTION

- Make sure that all components are free of harmful cuts, gouges, and other faults.
- Adjust the teeth alignment. <Ref. to AT-113, ADJUSTMENT, Drive Pinion Shaft Assembly.>

## F: ADJUSTMENT

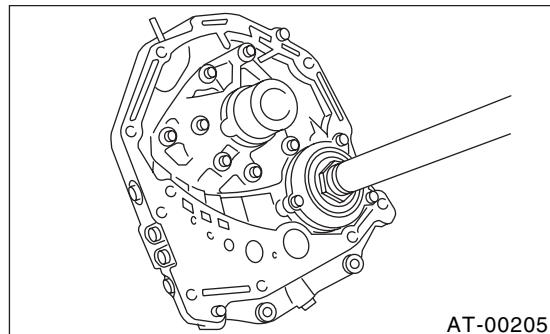
- 1) Thoroughly remove the liquid gasket from the mating surface beforehand.
- 2) Install the oil pump housing assembly to the torque converter clutch case, and secure evenly by tightening four bolts.

### NOTE:

Use an old gasket or an aluminum washer so as not to damage the mating surface of the housing.

### Tightening torque:

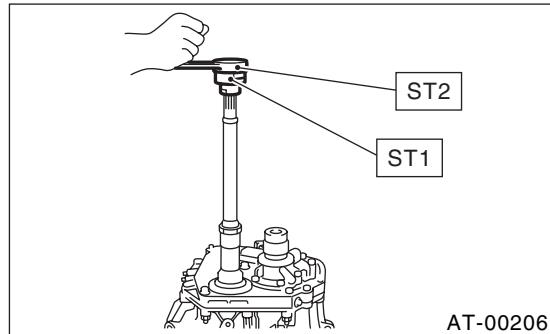
41 N·m (4.2 kgf-m, 30.4 ft-lb)



3) Rotate the drive pinion several times with ST1 and ST2.

ST1 498937110 HOLDER

ST2 499787700 WRENCH



4) Adjust the backlash between drive pinion and crown gear. <Ref. to AT-120, ADJUSTMENT, Front Differential.>

5) Apply red lead evenly to the surfaces of three or four teeth of the crown gear. Rotate the drive pinion in the forward and reverse directions several times. Then remove the oil pump housing, and check the tooth contact pattern.

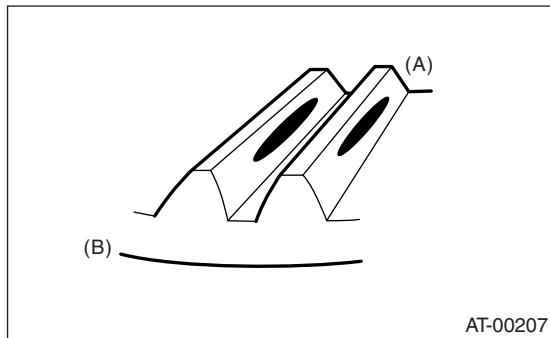
If tooth contact is improper, readjust the backlash or shim thickness. <Ref. to AT-120, ADJUSTMENT, Front Differential.>

# DRIVE PINION SHAFT ASSEMBLY

## AUTOMATIC TRANSMISSION

- Correct tooth contact

**Checking item:** Tooth contact pattern is slightly shifted toward to toe side under no-load rotation. (When loaded, contact pattern moves toward heel.)

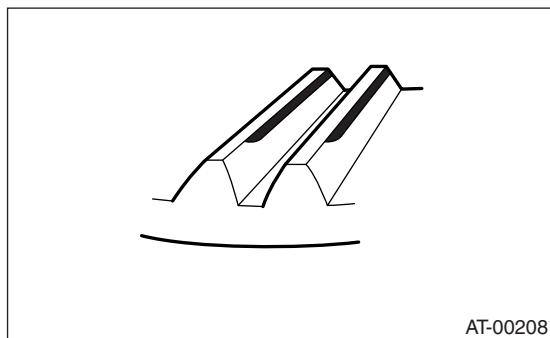


(A) Toe side  
(B) Heel side

- Face contact

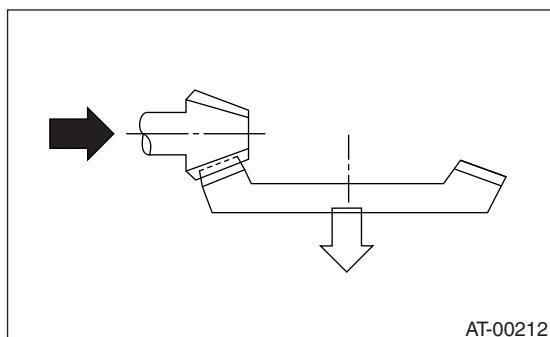
**Checking item:** Backlash is too large.

Contact pattern



AT-00208

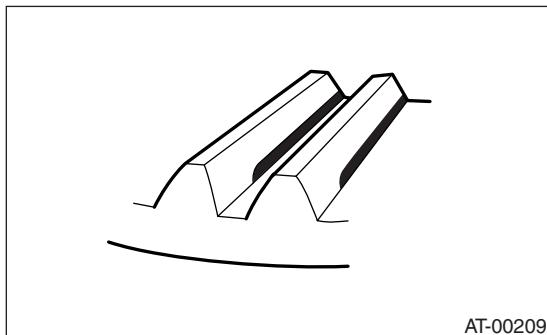
Corrective action: Increase thickness of drive pinion height adjusting washer by following the procedure for moving drive pinion toward driven gear side.



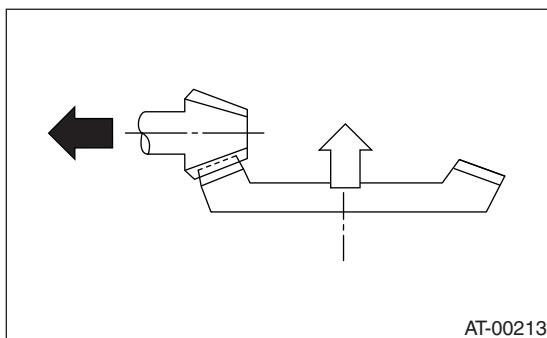
AT-00212

- Flank contact

**Checking item:** Backlash is too small.  
Contact pattern



Corrective action: Reduce thickness of drive pinion height adjusting washer by following the procedure for moving drive pinion away from driven gear.

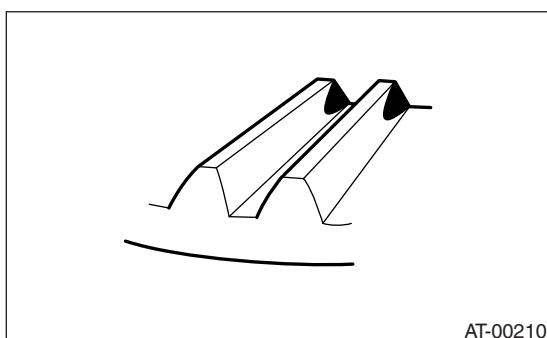


AT-00213

- Toe contact (inside end contact)

**Checking item:** Contact areas is small.

Contact pattern

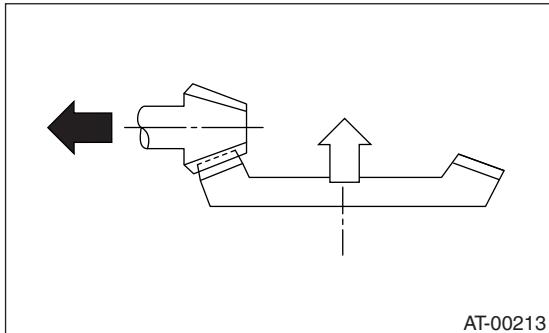


AT-00210

# DRIVE PINION SHAFT ASSEMBLY

AUTOMATIC TRANSMISSION

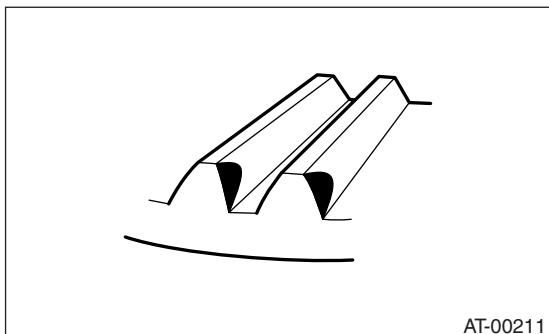
Corrective action: Reduce thickness of drive pinion height adjusting washer by following the procedure for moving drive pinion away from driven gear side.



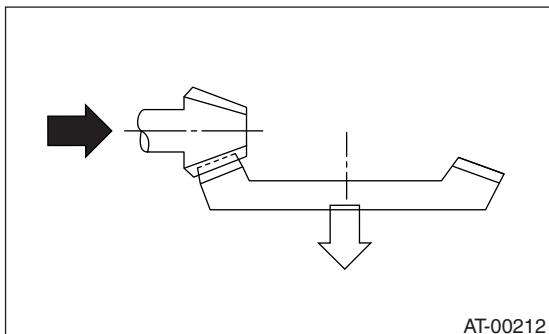
- Heel contact (outside end contact)

**Checking item: Contact areas is small.**

Contact pattern



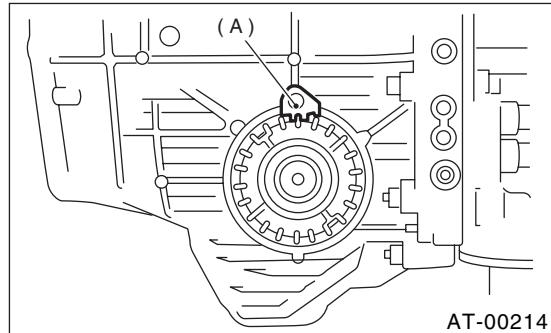
Corrective action: Increase thickness of drive pinion height adjusting washer by following the procedure for moving drive pinion toward driven gear.



6) If tooth contact is correct, mark the retainer position and loosen it. After fitting a new O-ring and oil seal, screw in the retainer to the marked position. Then tighten the lock plate to the specified torque.

**Tightening torque:**

**25 N·m (2.5 kgf-m, 18.1 ft-lb)**



(A) Lock plate