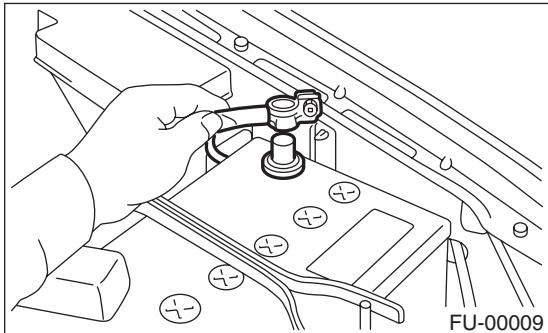


## 18. Rear Oxygen Sensor

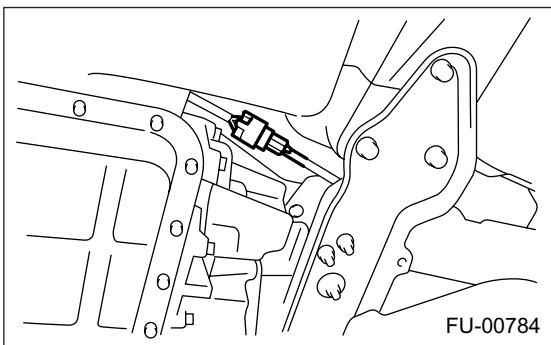
### A: REMOVAL

- 1) Disconnect the battery ground cable.

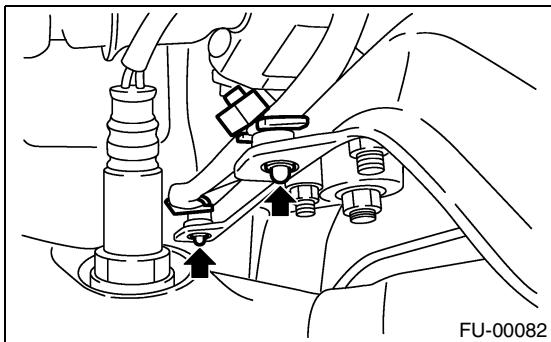


- 2) Lift-up the vehicle.

- 3) Disconnect the connector from the rear oxygen sensor.



- 4) Remove the clip by pulling out from the upper side of crossmember.



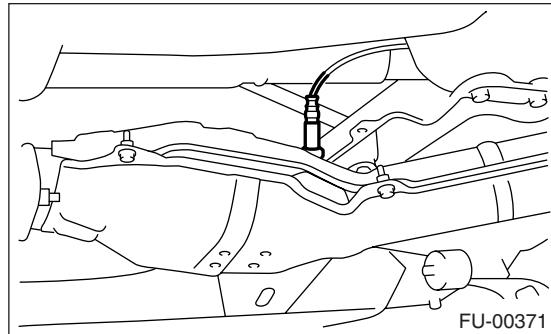
- 5) Apply SUBARU CRC or its equivalent to the threaded portion of rear oxygen sensor, and leave it for one minute or more.

**SUBARU CRC (Part No. 004301003)**

- 6) Remove the rear oxygen sensor.

**CAUTION:**

When removing the oxygen sensor, wait until exhaust pipe cools, otherwise it will damage exhaust pipe.



### B: INSTALLATION

- 1) Before installing rear oxygen sensor, apply the anti-seize compound only to the threaded portion of rear oxygen sensor to make the next removal easier.

**CAUTION:**

Never apply anti-seize compound to protector of rear oxygen sensor.

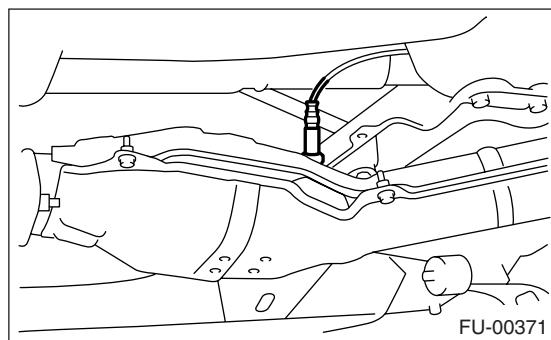
**Anti-seize compound:**

**SS-30 by JET LUBE**

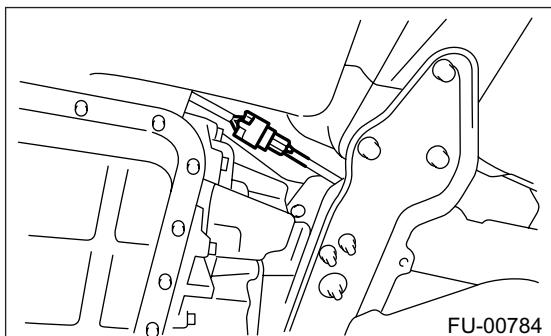
- 2) Install the rear oxygen sensor.

**Tightening torque:**

**21 N·m (2.1 kgf·m, 15.2 ft-lb)**



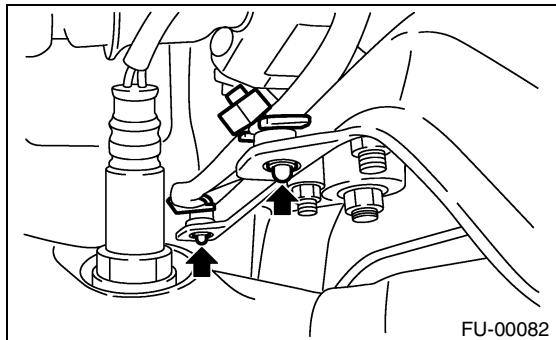
- 3) Connect the connector to the rear oxygen sensor.



## REAR OXYGEN SENSOR

### FUEL INJECTION (FUEL SYSTEMS)

- 4) Connect the clip to the crossmember.



- 5) Lower the vehicle.
- 6) Connect the battery ground cable.

