

## 5. Operating Cylinder

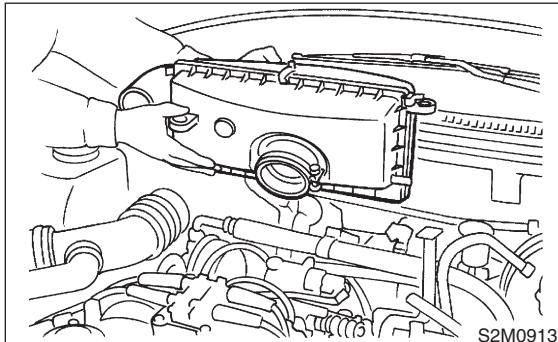
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### A: REMOVAL

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1) Remove air cleaner case.

<Ref. to IN-4 REMOVAL, Air Cleaner Case.>

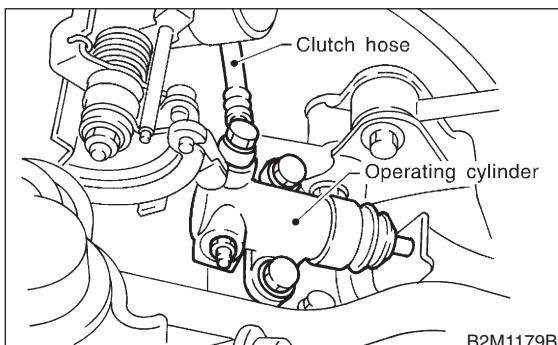


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2) Remove clutch hose from operating cylinder.

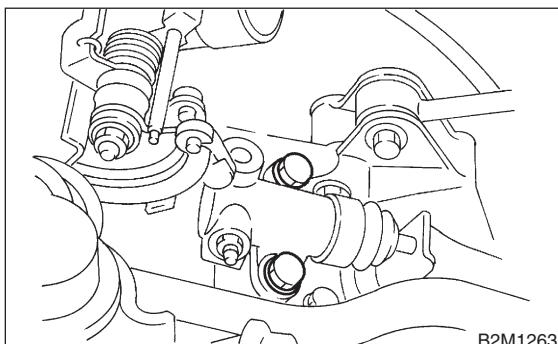
#### CAUTION:

**Cover hose joint to prevent brake fluid from flowing out.**



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3) Remove operating cylinder from transmission.



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### B: INSTALLATION

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1) Install in the reverse order of removal.

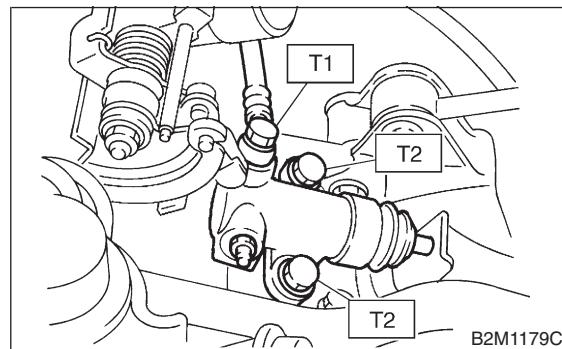
#### NOTE:

Before installing operating cylinder, apply grease (SUNLIGHT 2: P/N 003602010) to contact point of clutch release lever and operating cylinder.

#### Tightening torque:

**T1: 18 N·m (1.8 kgf-m, 13.0 ft-lb)**

**T2: 37 N·m (3.8 kgf-m, 27.5 ft-lb)**



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2) After bleeding air from operating cylinder, ensure that clutch operates properly.

<Ref. to CL-21 PROCEDURE, Clutch Fluid Air Bleeding.>

### C: INSPECTION

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1) Check operating cylinder for damage. If operating cylinder is damaged, replace it.

2) Check operating cylinder for fluid leakage or damage on boot. If any leakage or damage is found, replace operating cylinder.