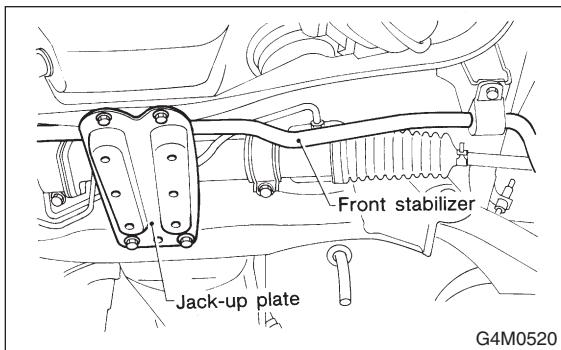


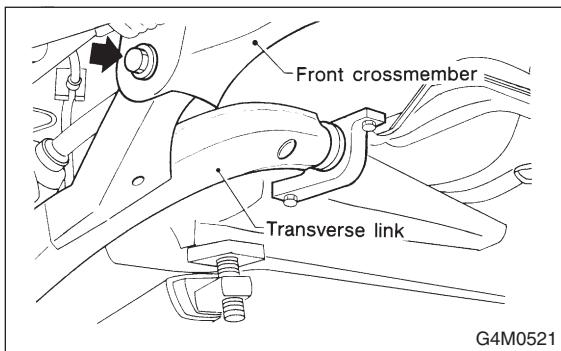
7. Front Crossmember S202108A08

A: REMOVAL S202108A18

- 1) Disconnect ground cable from battery.
- 2) Loosen front wheel nuts.
- 3) Jack-up vehicle, support it with safety stands (rigid racks), and remove front tires and wheels.
- 4) Remove both stabilizer and jack-up plate.



- 5) Disconnect tie-rod end from housing.
- 6) Remove front exhaust pipe.
- 7) Remove front transverse link from front cross-member and body.



- 8) Remove nuts attaching engine mount cushion rubber to cross-member.
- 9) Remove self-locking nuts connecting steering U/J and pinion shaft.
- 10) Lift engine by approx. 10 mm (0.39 in) by using chain block.
- 11) Support cross-member with a jack, remove nuts securing cross-member to body and lower cross-member gradually along with steering gearbox.

CAUTION:

When removing cross-member downward, be careful that tie-rod end does not interfere with DOJ boot.

B: INSTALLATION S202108A11

- 1) Install in the reverse order of removal.

CAUTION:

Always tighten rubber bushing location when wheels are in full contact with the ground and vehicle is curb weight.

Tightening torque:

Transverse link bushing to crossmember:

98 N·m (10.0 kgf-m, 72 ft-lb)

Stabilizer to bush:

25 N·m (2.5 kgf-m, 18.1 ft-lb)

Tie-rod end to housing:

27.0 N·m (2.75 kgf-m, 19.9 ft-lb)

Front cushion rubber to crossmember:

83 N·m (8.5 kgf-m, 61 ft-lb)

Universal joint to pinion shaft:

24 N·m (2.4 kgf-m, 17.4 ft-lb)

Crossmember to body:

98 N·m (10.0 kgf-m, 72 ft-lb)

- 2) Purge air from power steering system.

NOTE:

Check wheel alignment and adjust if necessary.