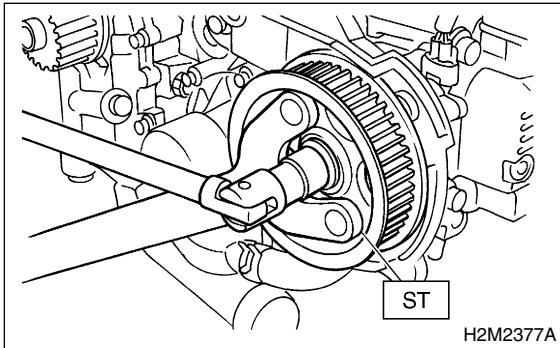


## 13. Camshaft Sprocket S103097

### A: REMOVAL S103097A18

- 1) Remove V-belt. <Ref. to ME-48 REMOVAL, V-belt.>
- 2) Remove crankshaft pulley. <Ref. to ME-49 REMOVAL, Crankshaft Pulley.>
- 3) Remove timing belt assembly. <Ref. to ME-53 REMOVAL, Timing Belt Assembly.>
- 4) Remove camshaft sprocket No. 1 and No. 2. To lock camshaft, use ST.

ST 499207100 CAMSHAFT SPROCKET WRENCH



### B: INSTALLATION S103097A11

- 1) Install camshaft sprocket No. 1 and No. 2. To lock camshaft, use ST.

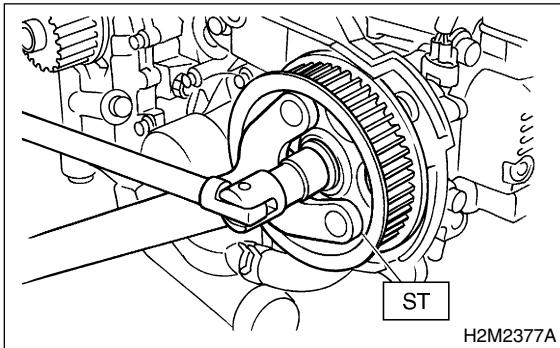
ST 499207100 CAMSHAFT SPROCKET WRENCH

#### ***Tightening torque:***

***78 N·m (8.0 kgf-m, 57.9 ft-lb)***

#### **CAUTION:**

**Do not confuse left and right side camshaft sprockets during installation. The camshaft sprocket No. 2 is identified by a projection used to monitor camshaft position sensor.**



- 2) Install timing belt assembly. <Ref. to ME-54 INSTALLATION, Timing Belt Assembly.>
- 3) Install crankshaft pulley. <Ref. to ME-49 INSTALLATION, Crankshaft Pulley.>
- 4) Install V-belt. <Ref. to ME-48 INSTALLATION, V-belt.>

### C: INSPECTION S103097A10

- 1) Check sprocket teeth for abnormal wear and scratches.
- 2) Make sure there is no free play between sprocket and key.
- 3) Check crankshaft sprocket notch for sensor for damage and contamination of foreign matter.