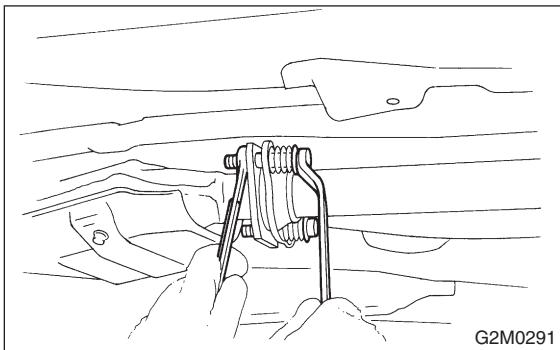


## 4. Rear Exhaust Pipe S102068A08

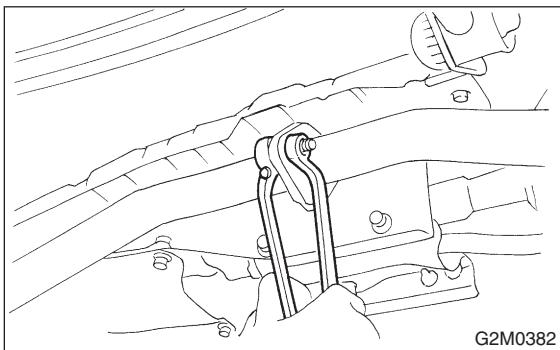
### A: REMOVAL S102068A18

- 1) Separate rear exhaust pipe from front catalytic converter.



- 2) Separate rear exhaust pipe from muffler.

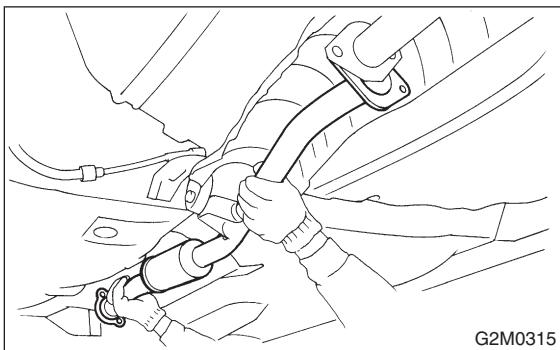
**CAUTION:**  
Be careful not to pull down front exhaust pipe and front catalytic converter.



- 3) Remove rear exhaust pipe bracket from rubber cushion.

**NOTE:**  
To facilitate removal, apply a coat of SUBARU CRC to pipe bracket in advance.

**SUBARU CRC (Part No. 004301003)**



### B: INSTALLATION S102068A11

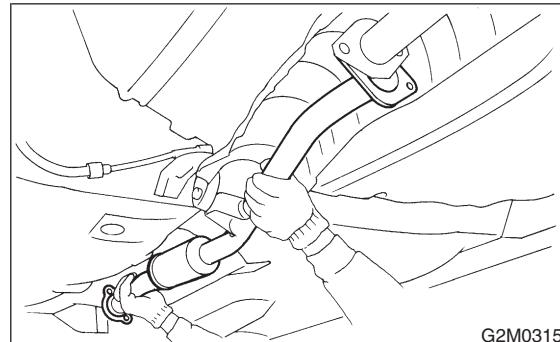
**CAUTION:**  
Replace gaskets with new ones.

- 1) Install rear exhaust pipe bracket to rubber cushion.

**NOTE:**

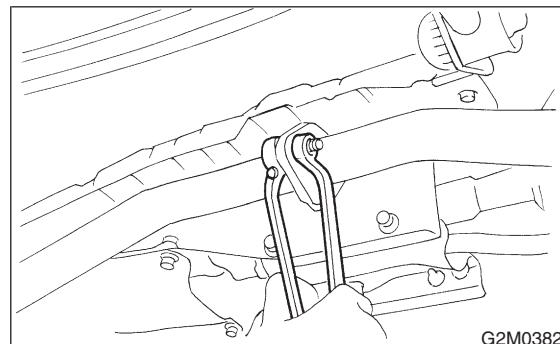
To facilitate installation, apply a coat of SUBARU CRC to mating area of rubber cushion in advance.

**SUBARU CRC (Part No. 004301003)**



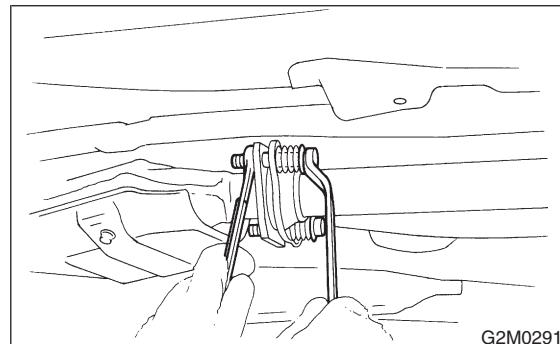
- 2) Install rear exhaust pipe to muffler.

**Tightening torque:**  
48 N·m (4.9 kgf-m, 35.4 ft-lb)



- 3) Install rear exhaust pipe to front catalytic converter.

**Tightening torque:**  
18 N·m (1.8 kgf-m, 13.0 ft-lb)



## C: INSPECTION

*S102068A10*

- 1) Make sure there are no exhaust leaks from connections and welds.
- 2) Make sure there are no holes or rusting.
- 3) Make sure the cushion rubber is not worn or cracked.