

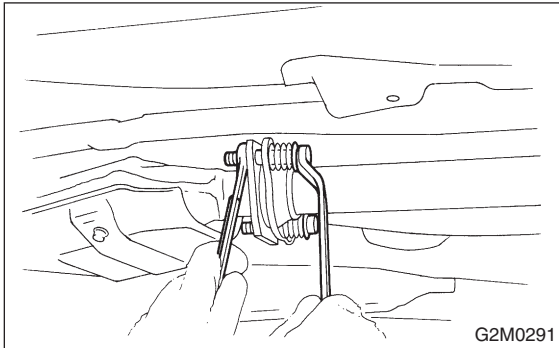
## 4. Rear Exhaust Pipe

S102068

### A: REMOVAL

S102068A18

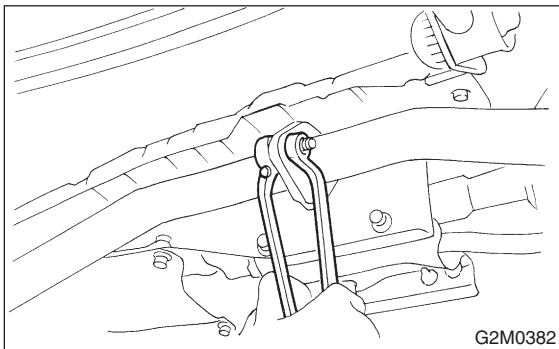
- 1) Separate rear exhaust pipe from front catalytic converter.



- 2) Separate rear exhaust pipe from muffler.

#### CAUTION:

Be careful not to pull down front exhaust pipe and front catalytic converter.

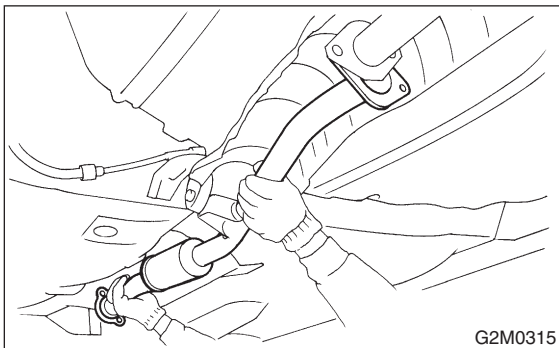


- 3) Remove rear exhaust pipe bracket from rubber cushion.

#### NOTE:

To facilitate removal, apply a coat of SUBARU CRC to pipe bracket in advance.

**SUBARU CRC (Part No. 004301003)**



### B: INSTALLATION

S102068A11

#### CAUTION:

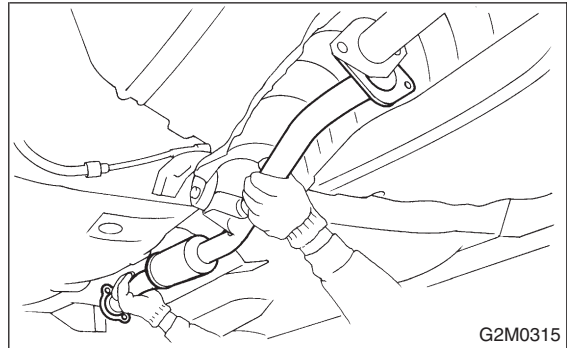
Replace gaskets with new ones.

- 1) Install rear exhaust pipe bracket to rubber cushion.

#### NOTE:

To facilitate installation, apply a coat of SUBARU CRC to mating area of rubber cushion in advance.

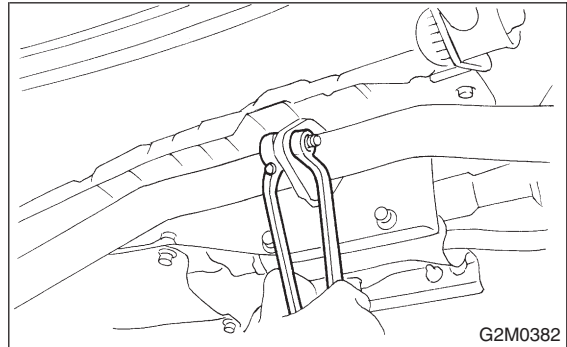
**SUBARU CRC (Part No. 004301003)**



- 2) Install rear exhaust pipe to muffler.

#### Tightening torque:

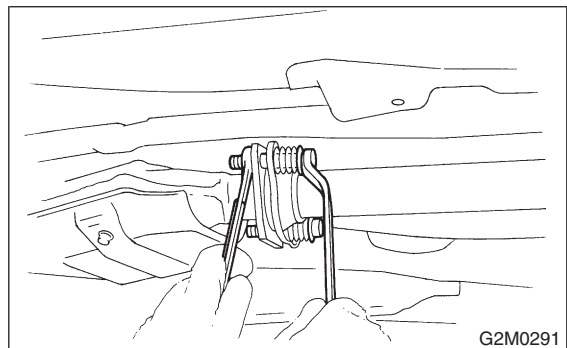
**48 N·m (4.9 kgf-m, 35.4 ft-lb)**



- 3) Install rear exhaust pipe to front catalytic converter.

#### Tightening torque:

**18 N·m (1.8 kgf-m, 13.0 ft-lb)**



## C: INSPECTION S102068A10

- 1) Make sure there are no exhaust leaks from connections and welds.
- 2) Make sure there are no holes or rusting.
- 3) Make sure the cushion rubber is not worn or cracked.