

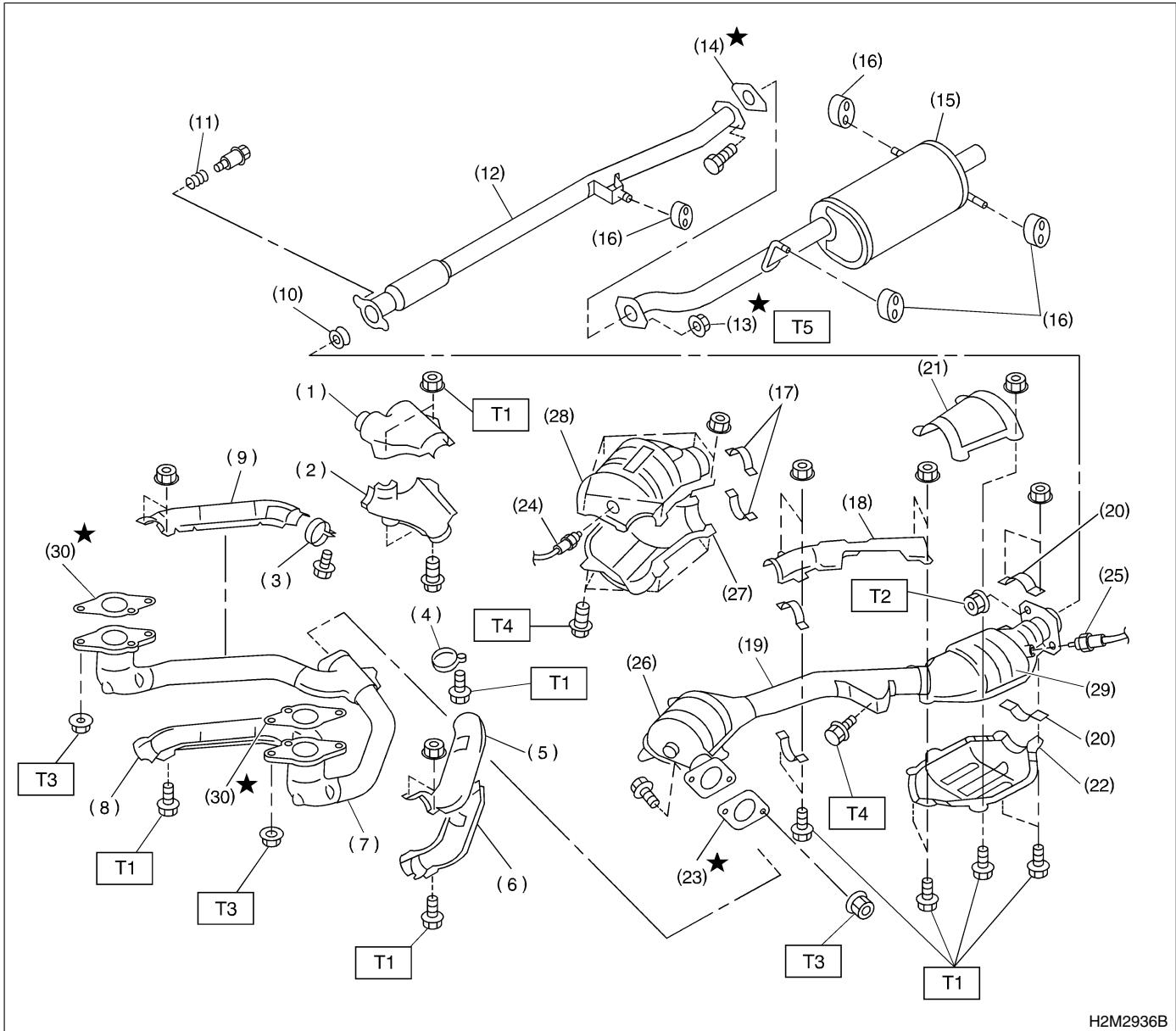
# GENERAL DESCRIPTION

Exhaust

## 1. General Description S102001

### A: COMPONENT S102001A05

#### 1. 2200 cc MODEL S102001A0501



H2M2936B

## GENERAL DESCRIPTION

Exhaust

(1) Upper front exhaust pipe cover CTR	(11) Spring	(25) Rear oxygen sensor
(2) Lower front exhaust pipe cover CTR	(12) Rear exhaust pipe	(26) Front catalytic converter
(3) Band RH	(13) Self-locking nut	(27) Lower front catalytic converter cover
(4) Band LH	(14) Gasket	(28) Upper front catalytic converter cover
(5) Upper front exhaust pipe cover LH	(15) Muffler	(29) Rear catalytic converter
(6) Lower front exhaust pipe cover LH	(16) Cushion rubber	(30) Gasket
(7) Front exhaust pipe	(17) Clamp	
(8) Lower front exhaust pipe cover RH	(18) Upper center exhaust pipe cover	
(9) Upper front exhaust pipe cover RH	(19) Center exhaust pipe	
(10) Gasket	(20) Clamp B	
	(21) Upper rear catalytic converter cover	
	(22) Lower rear catalytic converter cover	
	(23) Gasket	
	(24) Front oxygen (A/F) sensor	

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***Tightening torque: N·m (kgf·m, ft·lb)***

***T1: 13 (1.3, 9.4)***

***T2: 18 (1.8, 13.0)***

***T3: 30 (3.1, 22.4)***

***T4: 35 (3.6, 26.0)***

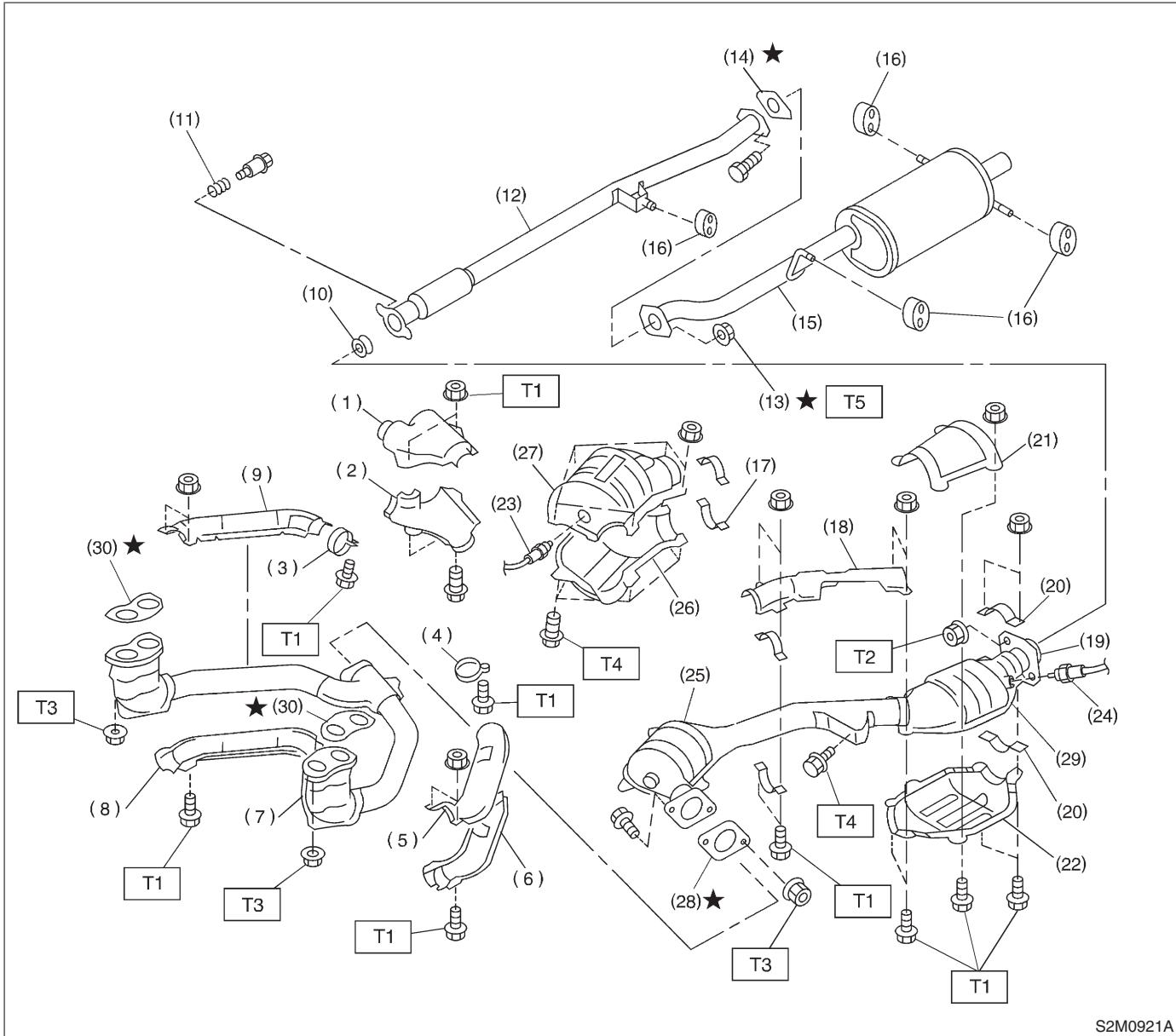
***T5: 48 (4.9, 35.4)***

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# GENERAL DESCRIPTION

## Exhaust

### 2. 2500 cc MODEL S102001A0502



S2M0921A

(1) Upper front exhaust pipe cover CTR	(11) Spring	(25) Front catalytic converter
(2) Lower front exhaust pipe cover CTR	(12) Rear exhaust pipe	(26) Lower front catalytic converter cover
(3) Band RH	(13) Self-locking nut	(27) Upper front catalytic converter cover
(4) Band LH	(14) Gasket	(28) Gasket
(5) Upper front exhaust pipe cover LH	(15) Muffler	(29) Rear catalytic converter
(6) Lower front exhaust pipe cover LH	(16) Cushion rubber	(30) Gasket
(7) Front exhaust pipe	(17) Clamp	
(8) Lower front exhaust pipe cover RH	(18) Upper center exhaust pipe cover	
(9) Upper front exhaust pipe cover RH	(19) Center exhaust pipe	
(10) Gasket	(20) Clamp B	
	(21) Upper rear catalytic converter cover	
	(22) Lower rear catalytic converter cover	
	(23) Front oxygen (A/F) sensor	
	(24) Rear oxygen sensor	

#### Tightening torque: N·m (kgf·m, ft·lb)

T1: 13 (1.3, 9.4)

T2: 18 (1.8, 13.0)

T3: 30 (3.1, 22.4)

T4: 35 (3.6, 26.0)

T5: 48 (4.9, 35.4)

## B: CAUTION S102001A03

- Wear working clothing, including a cap, protective goggles, and protective shoes during operation.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust or dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly, and replacement.
- Be careful not to burn your hands, because each part on the vehicle is hot after running.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.
- Before disconnecting electrical connectors of sensors or units, be sure to disconnect negative terminal from battery.