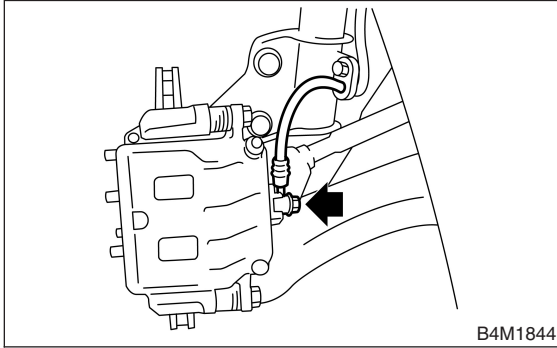


4. Front Disc Brake Assembly

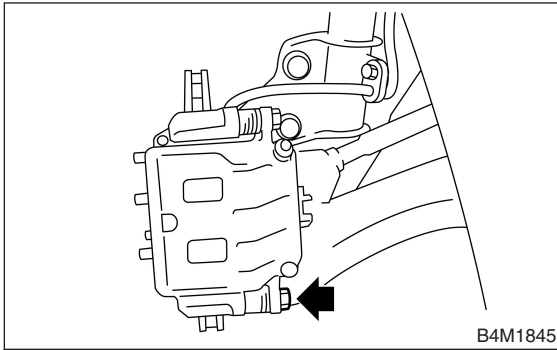
S405176

A: REMOVAL S405176A18

1) Remove union bolt and disconnect brake hose from caliper body assembly.



2) Remove bolt securing lock pin to caliper body.

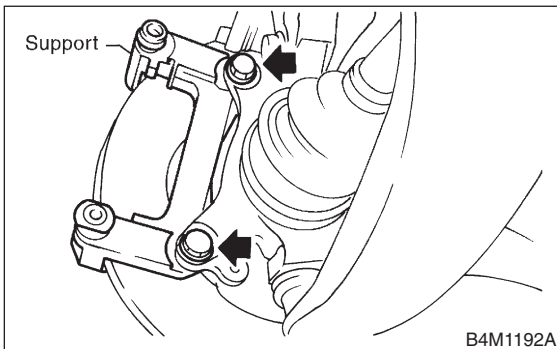


3) Raise caliper body and move it toward vehicle center to separate it from support.

4) Remove support from housing.

NOTE:

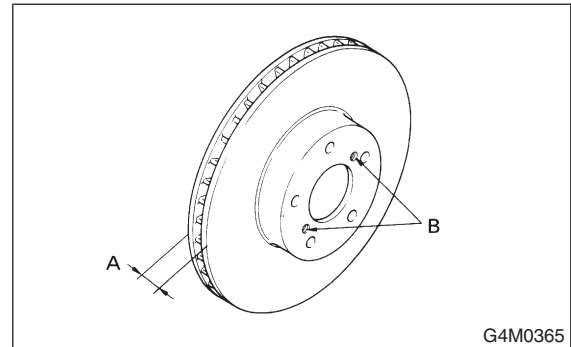
Remove support only when replacing it or the rotor. It need not be removed when servicing caliper body assembly.



5) Remove disc rotor from hub.

NOTE:

If disc rotor seizes up within hub, drive disc rotor out by installing an 8-mm bolt in holes B on the rotor.



6) Clean mud and foreign particles from caliper body assembly and support.

FRONT DISC BRAKE ASSEMBLY

Brake

B: INSTALLATION S405176A11

- 1) Install disc rotor on hub.
- 2) Install support on housing.

Tightening torque:

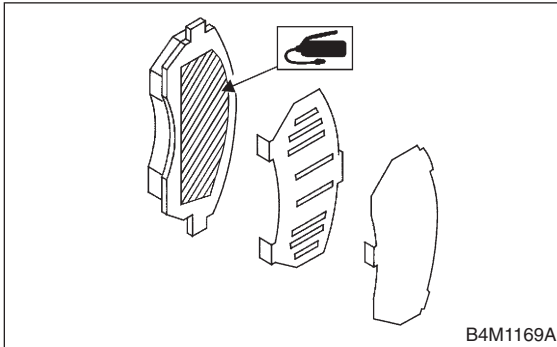
78 N·m (8 kgf-m, 58 ft-lb)

CAUTION:

- Always replace the pads for both the left and right wheels at the same time. Also replace pad clips if they are twisted or worn.
- A wear indicator is provided on the inner disc brake pad. If the pad wears down to such an extent that the end of the wear indicator contacts the disc rotor, a squeaking sound is produced as the wheel rotates. If this sound is heard, replace the pad.
- When replacing the pads, replace pads of the right and left wheels at the same time.

3) Apply thin coat of Molykote AS880N (Part No. 26298AC000) to the frictional portion between pad and pad clip.

4) Apply thin coat of Molykote AS880N (Part No. 26298AC000) to the frictional portion between pad and inner shim.



- 5) Install pads on support.
- 6) Install caliper body on support.

Tightening torque:

39 N·m (4.0 kgf-m, 28.9 ft-lb)

- 7) Connect brake hose.

Tightening torque:

18 N·m (1.8 kgf-m, 13.0 ft-lb)

CAUTION:

Replace brake hose gaskets with new ones.

- 8) Bleed air from brake system.

C: DISASSEMBLY S405176A06

1. 14 inch TYPE S405176A0602

- 1) Clean mud and foreign particles from caliper body assembly and support.

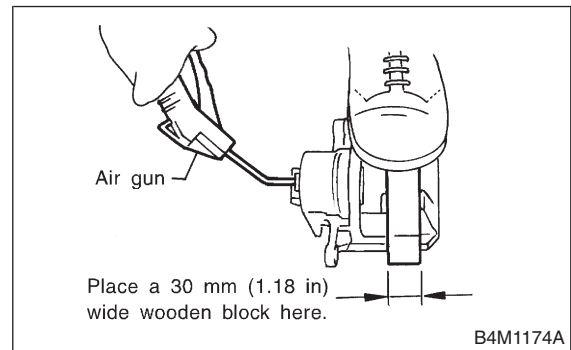
CAUTION:

Be careful not to allow foreign particles to enter inlet (at brake hose connector).

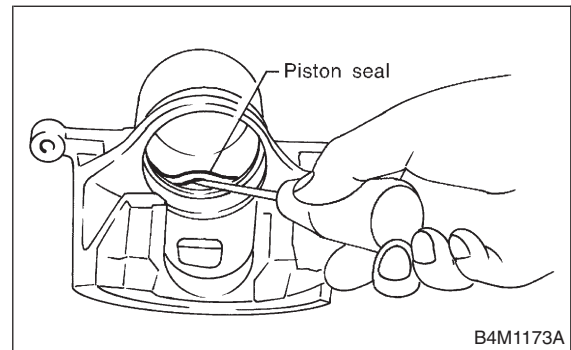
- 2) Gradually supply compressed air via caliper body brake hose to force piston out.

CAUTION:

- Place a wooden block as shown in Figure to prevent damage to piston.
- Do not apply excessively high-pressure.



- 3) Remove piston boot.
- 4) Remove piston seal from caliper body cylinder.



- 5) Remove guide pin and boot from caliper body.

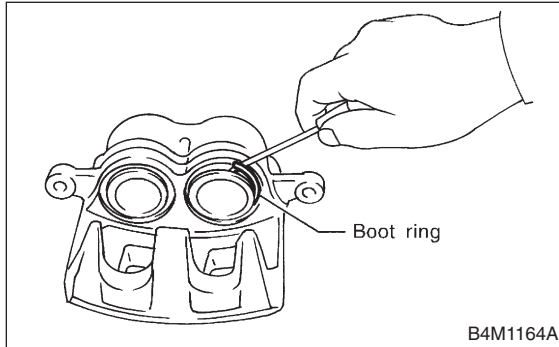
2. 15 inch AND 16 inch TYPE S405176S0603

1) Clean mud and foreign particles from caliper body assembly and support.

CAUTION:

Be careful not to allow foreign particles to enter inlet (at brake hose connector).

2) Using a standard screwdriver, remove boot ring from piston.

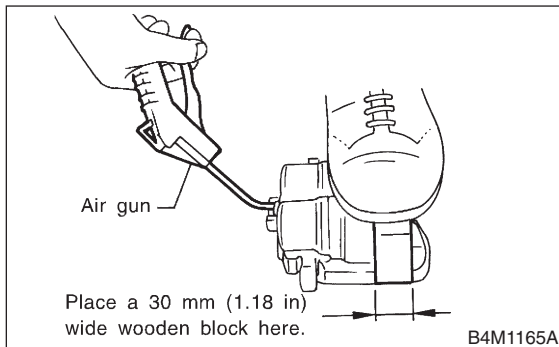


3) Remove boot from piston end.

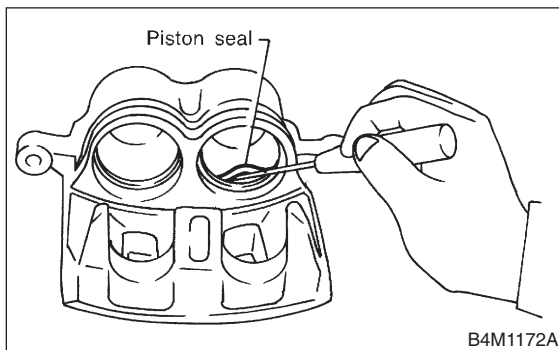
4) Gradually supply compressed air via caliper body brake hose to force piston out.

CAUTION:

Place a wooden block as shown in Figure to prevent damage to piston.



5) Remove piston seal from caliper body cylinder.



6) Remove lock pin boot and guide pin boot.

D: ASSEMBLY S405176A02

1. 14 inch TYPE S405176A0202

- 1) Clean caliper body interior using brake fluid.
- 2) Apply a coat of brake fluid to piston seal and fit piston seal in groove on caliper body.
- 3) Apply a coat of brake fluid to the entire inner surface of cylinder and outer surface of piston.
- 4) Apply a coat of specified grease to boot and fit in groove on ends of cylinder and install piston boot onto cylinder.

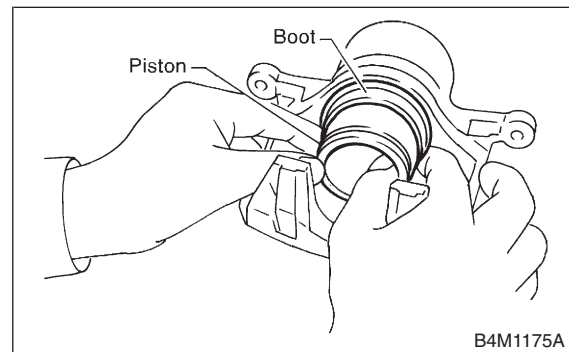
Grease:

NIGLUBE RX-2 (Part No. 003606000)

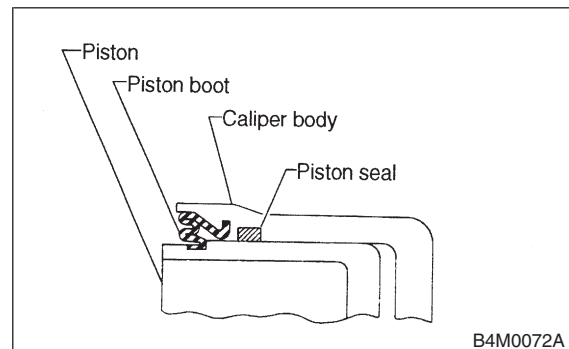
5) Insert piston into cylinder.

CAUTION:

Do not force piston into cylinder.



6) Position boot in grooves on cylinder and piston.



FRONT DISC BRAKE ASSEMBLY

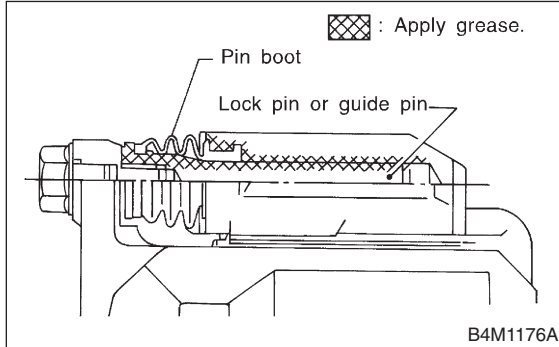
Brake

7) Apply a coat of specified grease to lock pin and guide pin outer surface, cylinder inner surface, and boot grooves.

Grease:

NIGLUBE RX-2 (Part No. 003606000)

8) Install lock and guide pin boot on support.

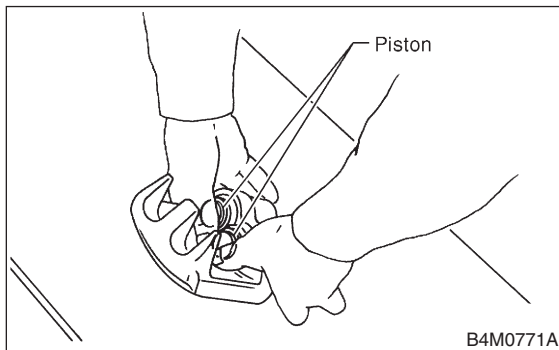


2. 15 inch AND 16 inch TYPE S405176S0203

- 1) Clean caliper body interior using brake fluid.
- 2) Apply a coat of brake fluid to piston seal and fit piston seal in groove on caliper body.
- 3) Apply a coat of brake fluid to the entire inner surface of cylinder and outer surface of piston.
- 4) Insert piston into cylinder.

CAUTION:

Do not force piston into cylinder.

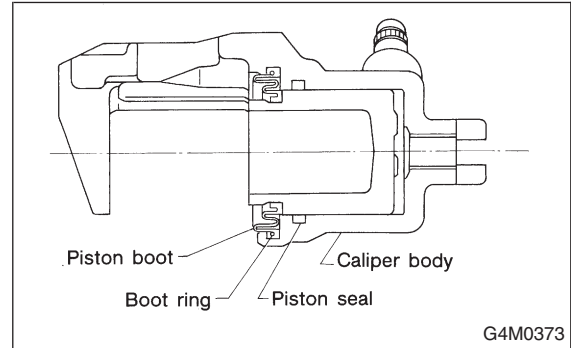


5) Apply a coat of specified grease to boot and fit in groove on ends of cylinder and piston.

Grease:

NIGLUBE RX-2 (Part No. 003606000)

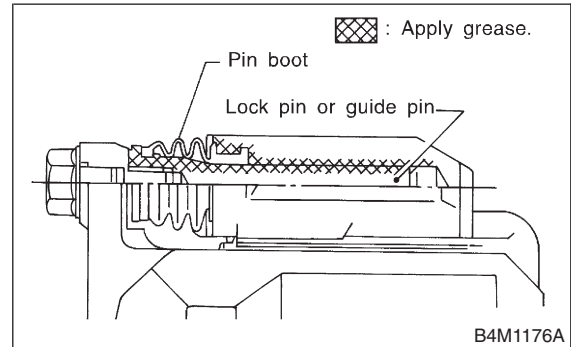
To facilitate installation, fit boot starting with piston end.



- 6) Position boot in grooves on cylinder and piston.
- 7) Install boot ring. Be careful not scratch boot.
- 8) Apply a coat of specified grease to lock pin and guide pin, outer surface, cylinder inner surface, and boot grooves.

Grease:

NIGLUBE RX-2 (Part No. 003606000)



9) Install lock pin boot and guide pin boot on support.

E: INSPECTION S405176A10

- 1) Repair or replace faulty parts.
- 2) Check caliper body and piston for uneven wear, damage or rust.
- 3) Check rubber parts for damage or deterioration.