

## 7. Rear Quarter Glass

S905453

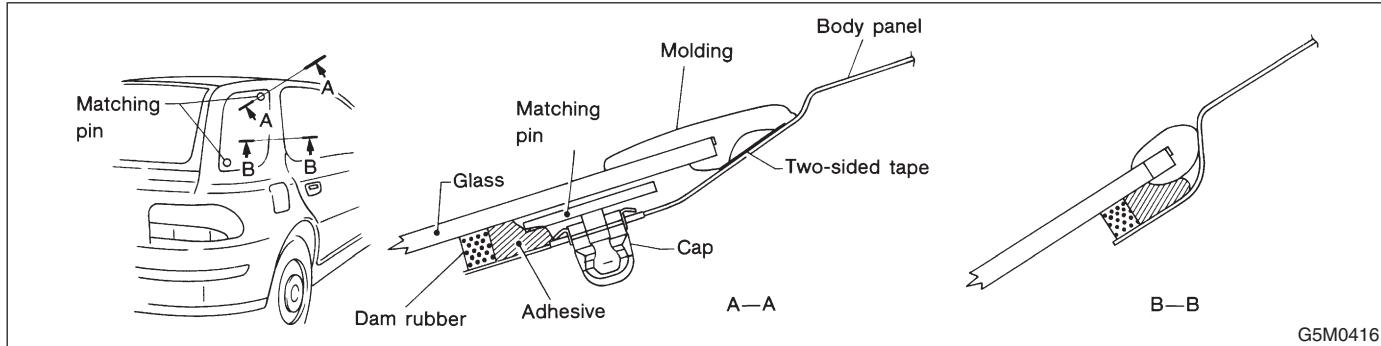
### A: REMOVAL

S905453A18

#### 1. WAGON

S905453A1802

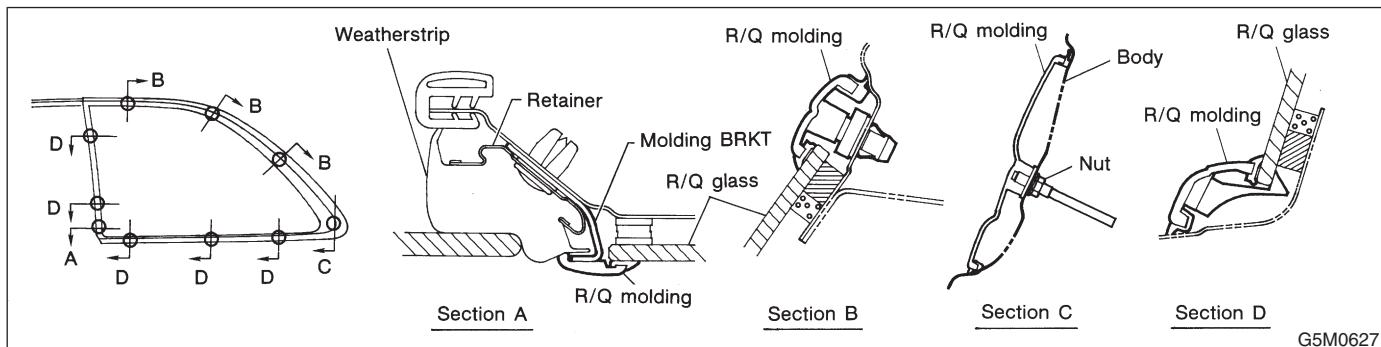
- 1) Remove rear quarter molding on corner.
- 2) Remove glass in same manner as in windshield. <Ref. to GW-17 REMOVAL, Windshield Glass.>



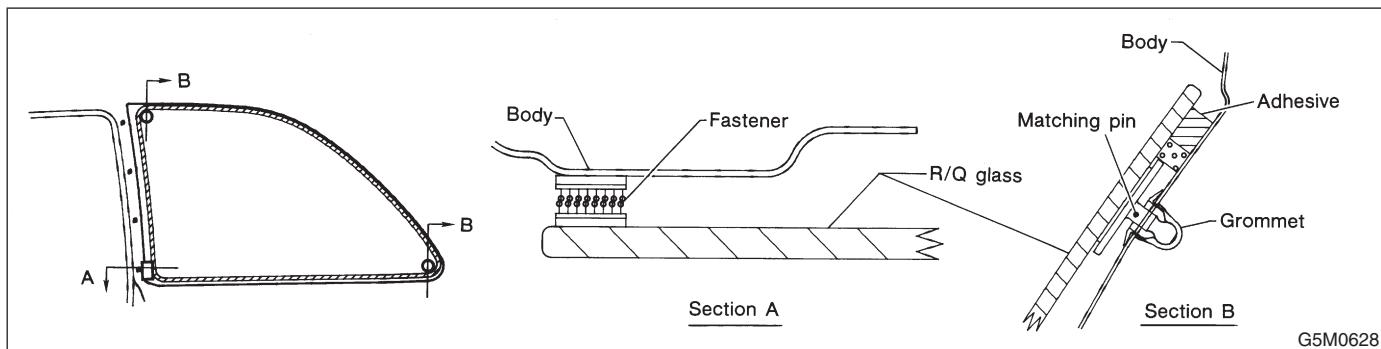
#### 2. COUPE

S905453A1803

- 1) Remove rear quarter molding.



- 2) Remove glass in same manner as in windshield. <Ref. to GW-17 REMOVAL, Windshield Glass.>



# REAR QUARTER GLASS

Glass/Windows/Mirrors

## B: INSTALLATION

S905453A11

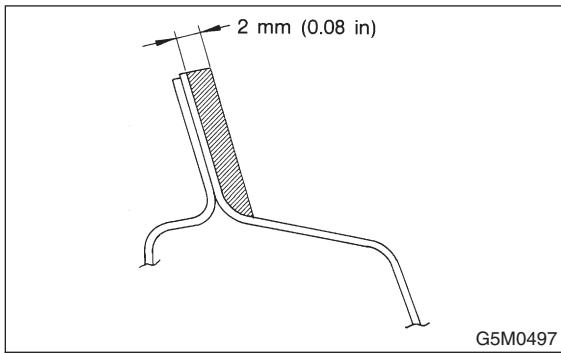
### 1. WAGON

S905453A1101

- Finish surface of adhesive layer on body: Using a putty knife, etc., cut layer of adhesive stick firmly to body and finish it into a smooth surface of about 2 mm (0.08 in) in thickness.

#### CAUTION:

Be careful not to damage body finish.



- Cleaning of body surface:

- Remove chips, dirt and dust from body surface.
- Clean body wall surface and upper surface of adhesive layer with a solvent such as alcohol or white gasoline.

- Cleaning glass:

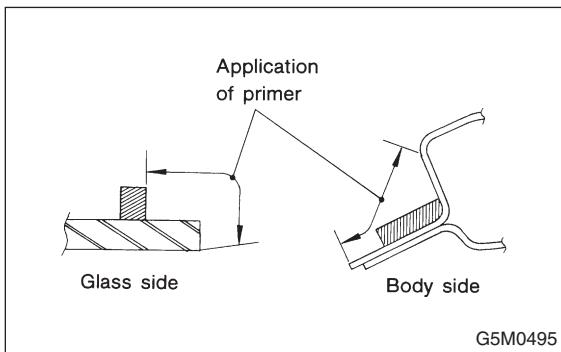
- Remove dirt and dust from surface of glass to be adhered.
- Clean surface of glass to be adhered with alcohol or white gasoline.

- Application of primer:

- Using a sponge, apply primer to surface of glass to be adhered.
- Apply primer to surface of body to be adhered.

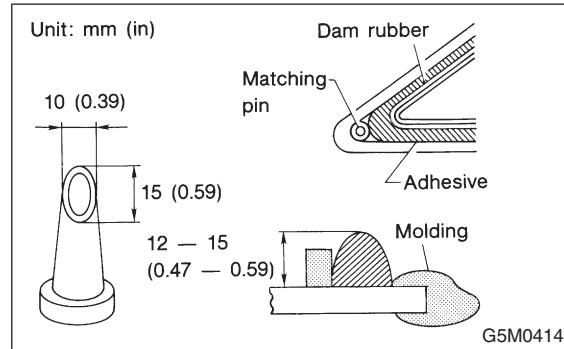
#### CAUTION:

- If primer has dropped on body finish, it is hard to wipe it off. So protect with masking.
- Primer must not project from black frame of glass.
- After applying primer, let it dry spontaneously for about 10 minutes.



- Application of adhesive:

- Cut nozzle tip as shown in figure.

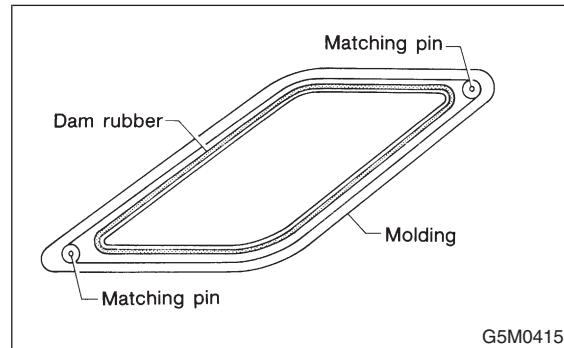


- Open cartridge and put it into a gun with nozzle attached.

- Apply adhesive uniformly to all sides of adhesion surface while operating gun along glass end face.

- Installation of glass:

- Hold glass with rubber suction cups.
- Mount glass on body with matching pin aligned.



- Stick them fast by pressing all sides lightly.

- Water leakage test:

After installing glass, test for water leakage after about one hour.

#### CAUTION:

- Move vehicle slowly.
- When opening and closing door, lower door glass and move door gently.
- Do not squirt strong hose stream on vehicle.

- Spontaneous drying:

After completing all operations, leave vehicle alone for 24 hours.

#### CAUTION:

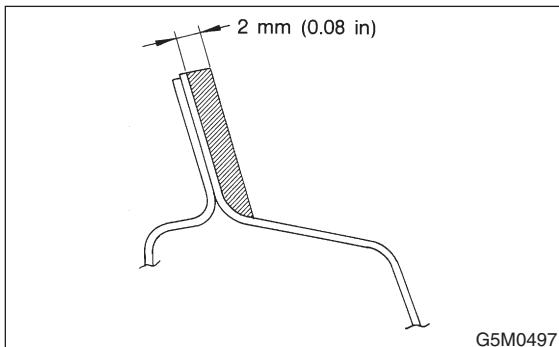
When delivering vehicle to user, tell him or her that vehicle should not be subjected to heavy shocks for at least three days.

## 2. COUPE S905453A1102

1) Finish surface of adhesive layer on body: Using a putty knife, etc., cut layer of adhesive stick firmly to body and finish it into a smooth surface of about 2 mm (0.08 in) in thickness.

**CAUTION:**

Be careful not to damage body finish.



## 2) Cleaning of body surface:

- (1) Remove chips, dirt and dust from body surface.
- (2) Clean body wall surface and upper surface of adhesive layer with a solvent such as alcohol or white gasoline.

## 3) Cleaning glass:

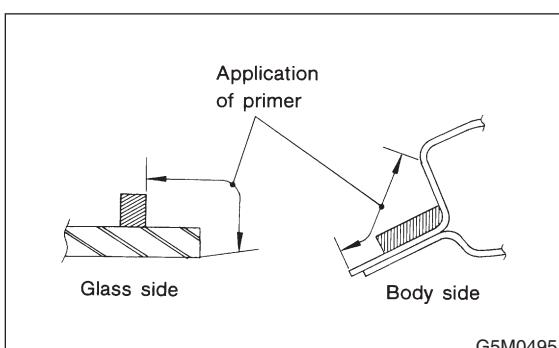
- (1) Remove dirt and dust from surface of glass to be adhered.
- (2) Clean surface of glass to be adhered with alcohol or white gasoline.

## 4) Application of primer:

- (1) Using a sponge, apply primer to surface of glass to be adhered.
- (2) Apply primer to surface of body to be adhered.

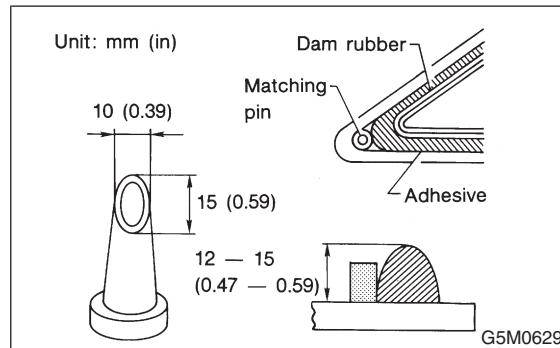
**CAUTION:**

- If primer has dropped on body finish, it is hard to wipe it off. So protect with masking.
- Primer must not project from black frame of glass.
- After applying primer, let it dry spontaneously for about 10 minutes.



## 5) Application of adhesive:

- (1) Cut nozzle tip as shown in figure.

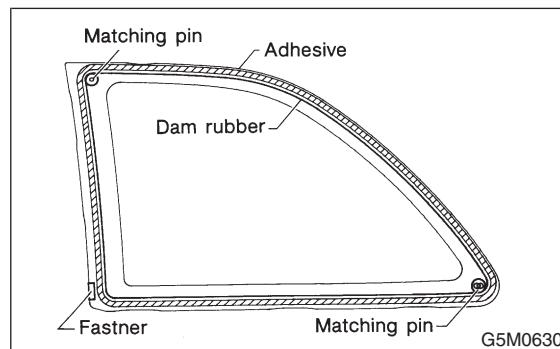


- (2) Open cartridge and put it into a gun with nozzle attached.

- (3) Apply adhesive uniformly to all sides of adhesion surface while operating gun along glass end face.

## 6) Installation of glass:

- (1) Hold glass with rubber suction cups.
- (2) Mount glass on body with matching pin aligned.



- (3) Stick them fast by pressing all sides lightly.

## 7) Water leakage test:

After installing glass, test for water leakage after about one hour.

**CAUTION:**

- Move vehicle slowly.
- When opening and closing door, lower door glass and move door gently.
- Do not squirt strong hose stream on vehicle.

## 8) Spontaneous drying:

After completing all operations, leave vehicle alone for 24 hours.

**CAUTION:**

When delivering vehicle to user, tell him or her that vehicle should not be subjected to heavy shocks for at least three days.