

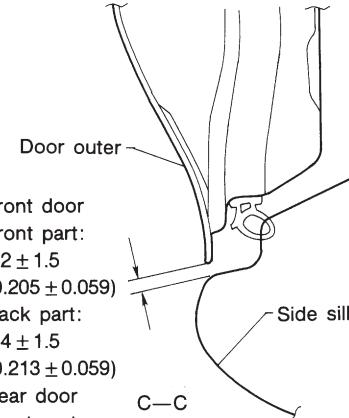
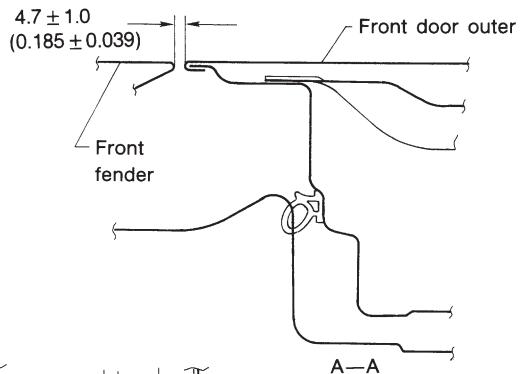
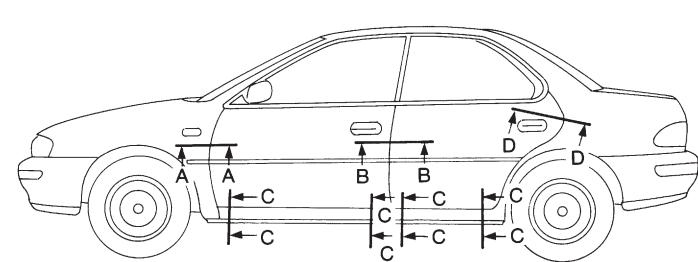
GENERAL DESCRIPTION

Exterior Body Panels

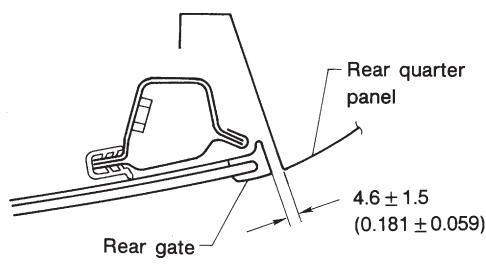
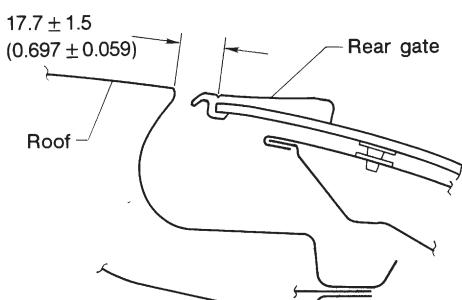
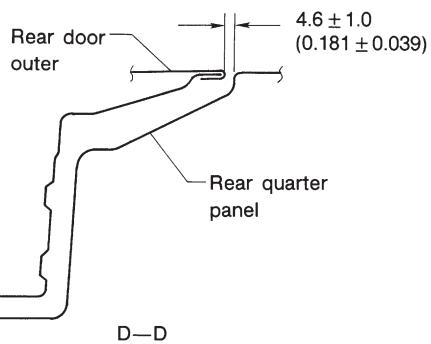
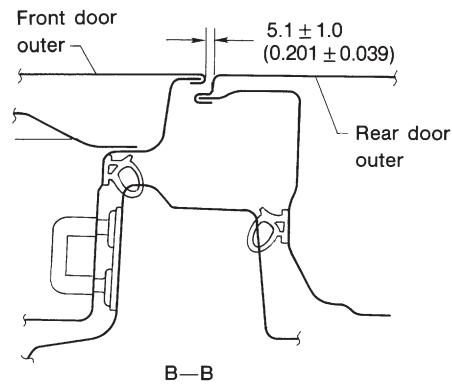
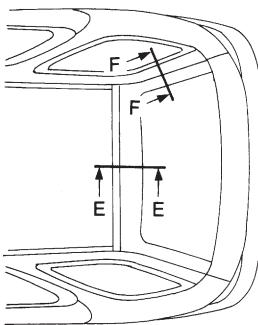
1. General Description S913001

A: SPECIFICATIONS S913001E49

1. SEDAN AND WAGON S913001E4901



- Front door
 - Front part: 5.2 ± 1.5 (0.205 ± 0.059)
 - Back part: 5.4 ± 1.5 (0.213 ± 0.059)
- Rear door
 - Front part: 5.4 ± 1.5 (0.213 ± 0.059)
 - Back part: 6.1 ± 1.5 (0.240 ± 0.059)



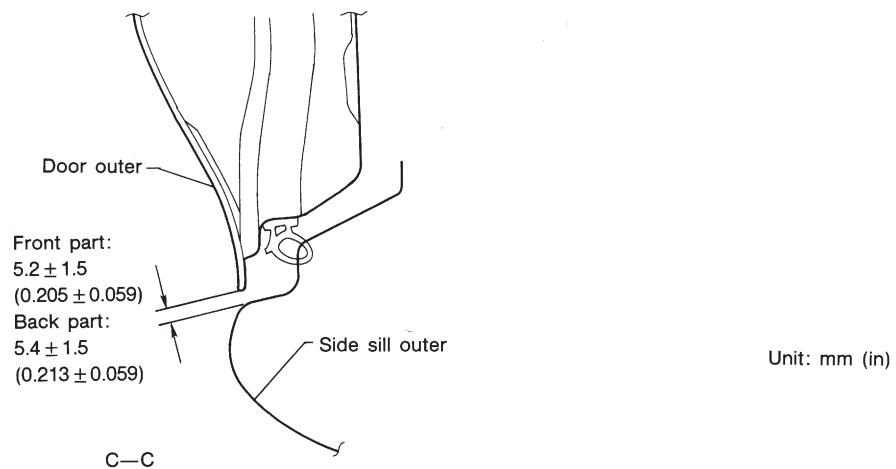
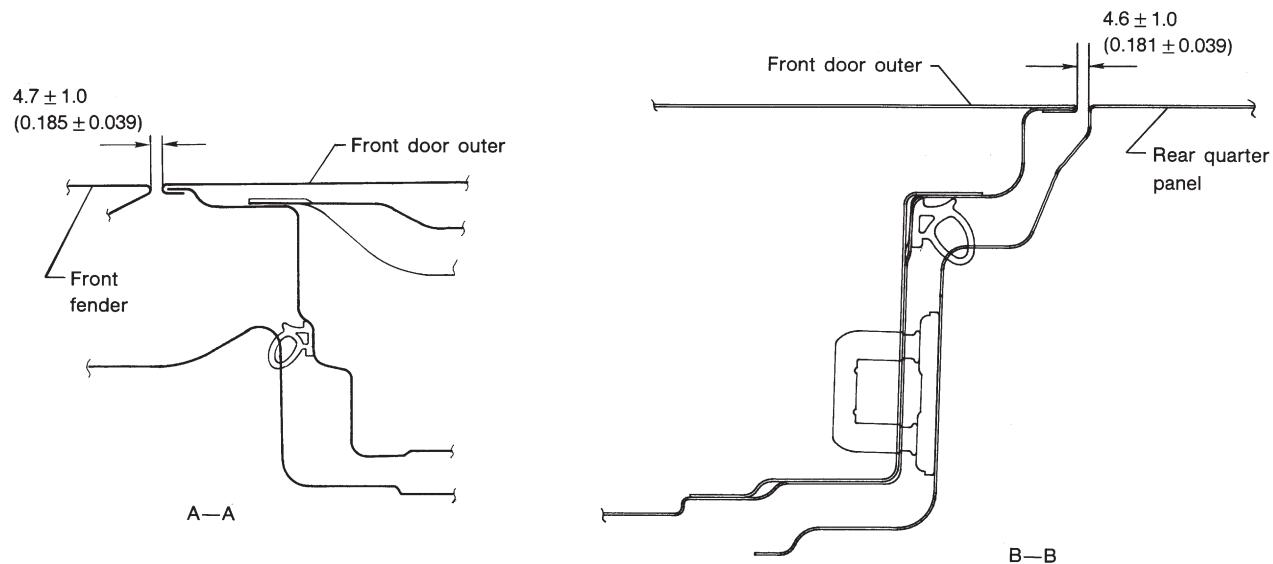
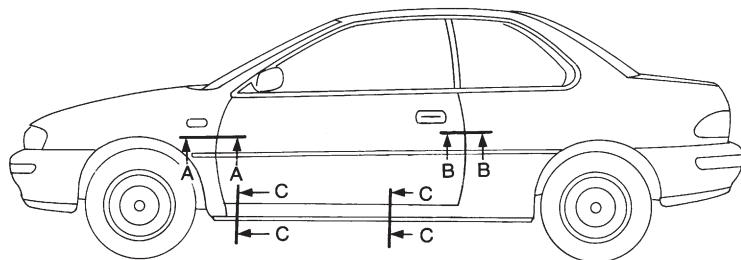
Unit: mm (in)

G5M0485

GENERAL DESCRIPTION

Exterior Body Panels

2. COUPE S913001E4902



G5M0637

GENERAL DESCRIPTION

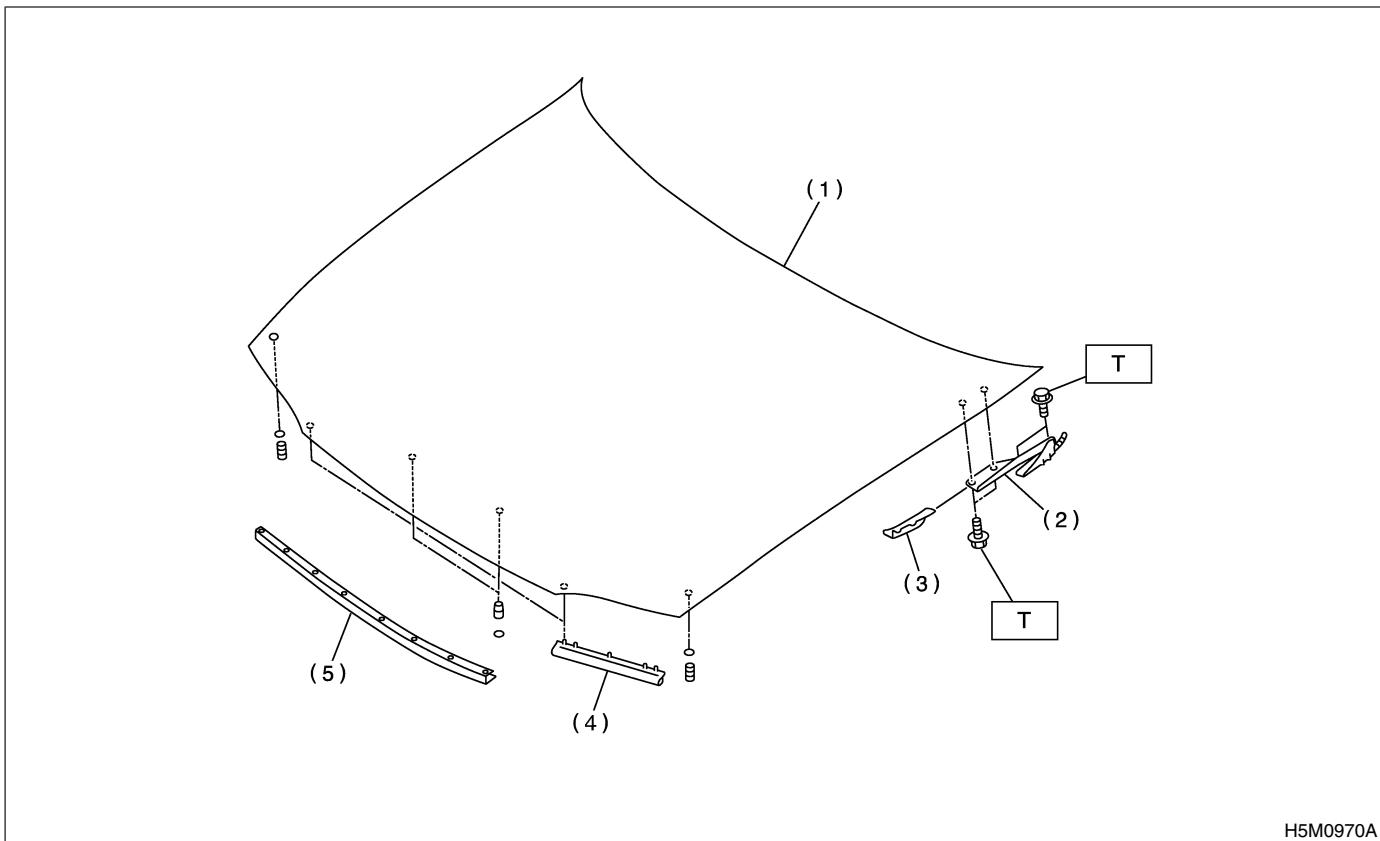
Exterior Body Panels

B: COMPONENT

S913001A05

1. FRONT HOOD

S913001A0501



H5M0970A

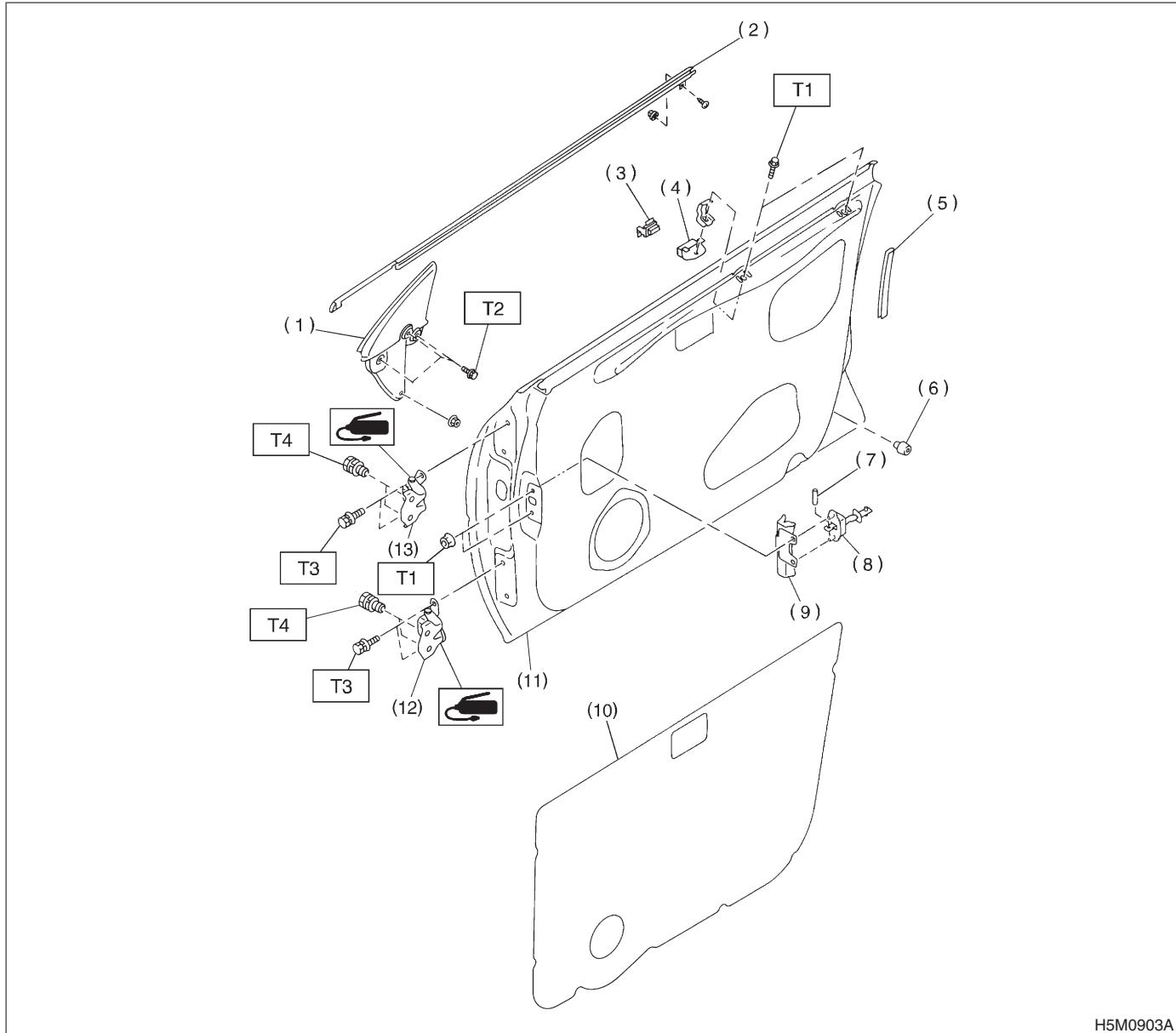
(1) Front hood	(4) Seal (Front hood) SD
(2) Hinge (RH, LH)	(5) Seal (Front hood) CTR
(3) Hood hinge cover (RH, LH)	

Tightening torque: N·m (kgf·m, ft-lb)
T: 14 (1.4, 10.1)

GENERAL DESCRIPTION

Exterior Body Panels

2. FRONT DOOR PANEL S913001A0502



H5M0903A

(1) Gusset	(8) Checker
(2) Weatherstrip	(9) Guide
(3) Stabilizer (Outer)	(10) Sealing cover
(4) Stabilizer (Inner)	(11) Door panel
(5) Protector	(12) Lower hinge
(6) Stopper	(13) Upper hinge
(7) Knock pin	

Tightening torque: N·m (kgf·m, ft·lb)

T1: 7.4 (0.75, 5.4)

T2: 13 (1.3, 9.4)

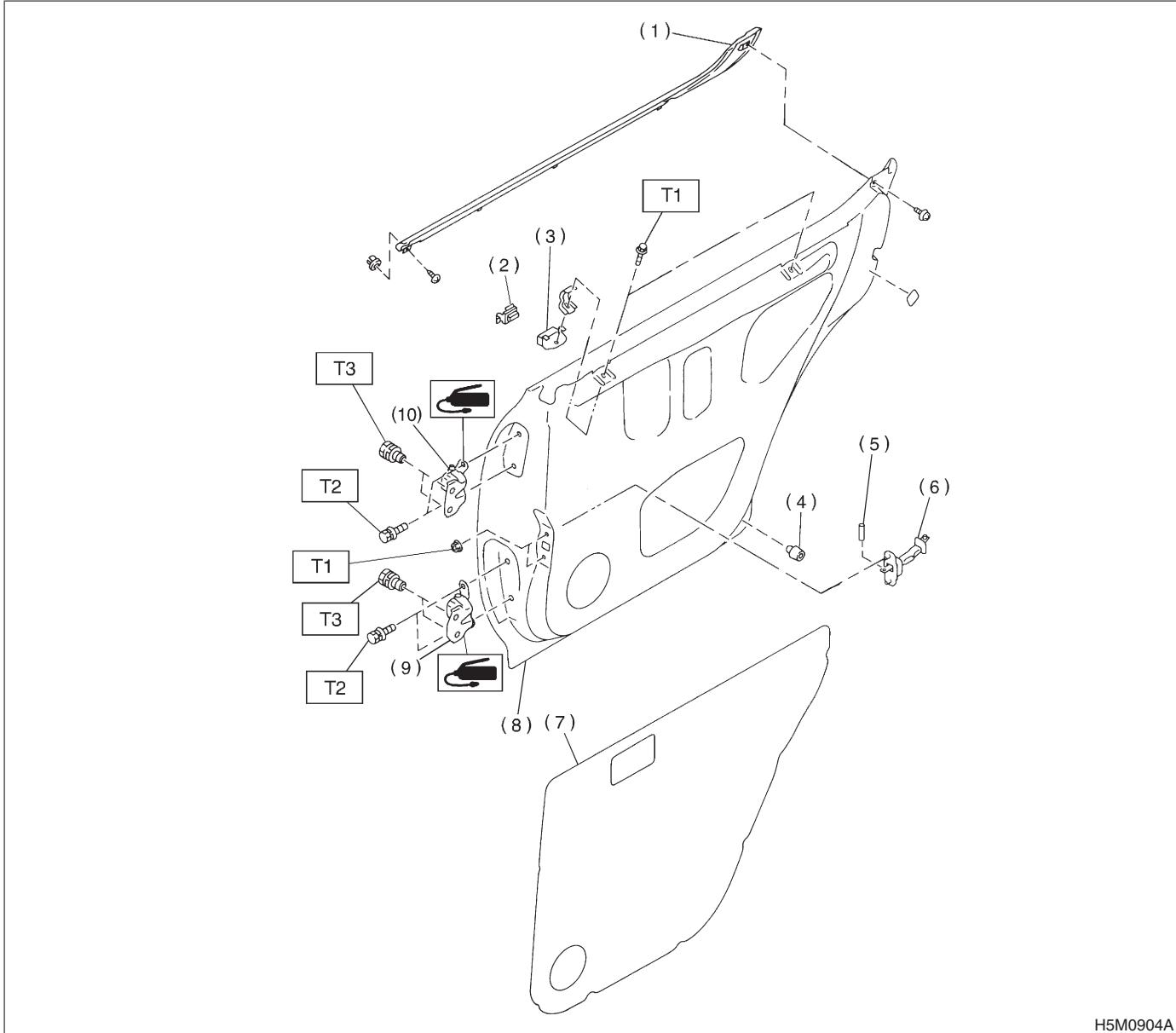
T3: 25 (2.5, 18.1)

T4: 29 (3.0, 21.7)

GENERAL DESCRIPTION

Exterior Body Panels

3. REAR DOOR PANEL S913001A0503



H5M0904A

- (1) Weatherstrip
- (2) Stabilizer (Outer)
- (3) Stabilizer (Inner)
- (4) Stopper
- (5) Knock pin
- (6) Checker

- (7) Seating cover
- (8) Door panel
- (9) Lower hinge
- (10) Upper hinge

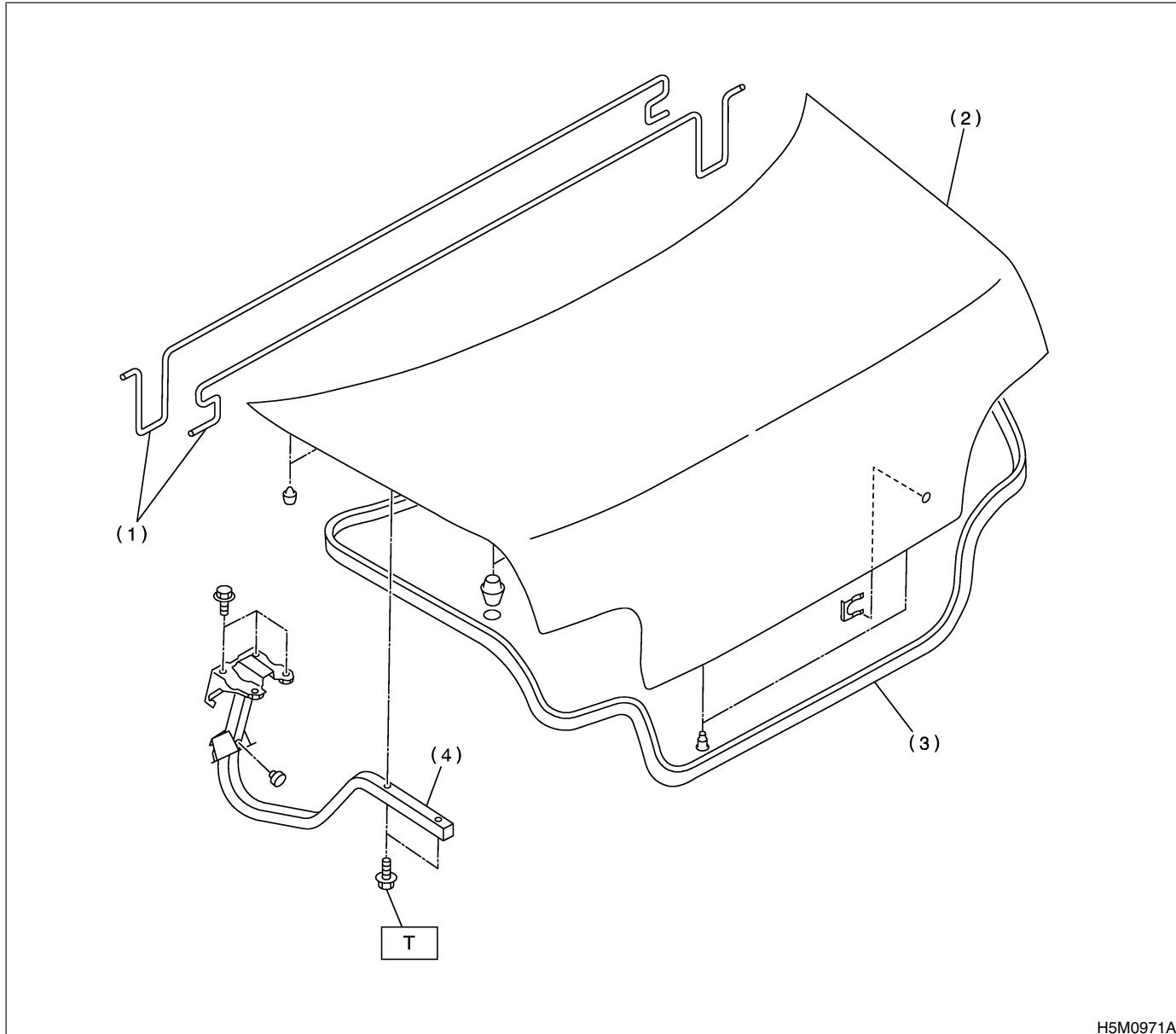
Tightening torque: N·m (kgf·m, ft·lb)
T1: 7.4 (0.75, 5.4)
T2: 25 (2.5, 18.1)
T3: 29 (3.0, 21.7)

GENERAL DESCRIPTION

Exterior Body Panels

4. TRUNK LID PANEL

S913001A0504



H5M0971A

- (1) Torsion bar
- (2) Trunk lid
- (3) Weatherstrip

- (4) Hinge ASSY

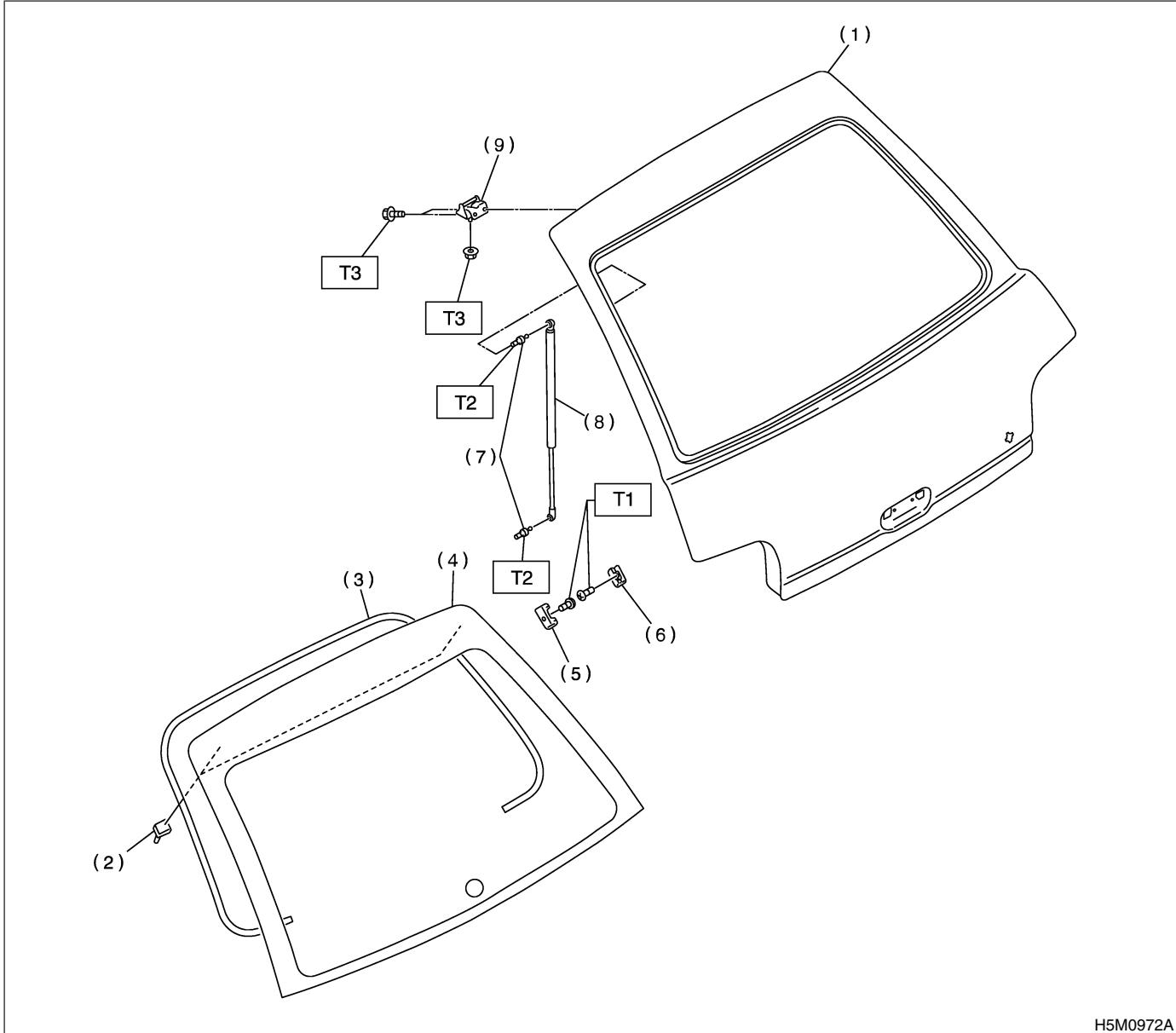
Tightening torque: N·m (kgf·m, ft·lb)

T: 14 (1.4, 10.1)

GENERAL DESCRIPTION

Exterior Body Panels

5. REAR GATE PANEL S913001A0505



(1) Rear gate	(6) Rear gate side buffer
(2) Glass pin	(7) Stud
(3) Trim	(8) Gas stay
(4) Glass	(9) Hinge
(5) Buffer	

Tightening torque: N·m (kgf·m, ft·lb)

T1: 7.4 (0.75, 5.4)

T2: 14 (1.4, 10.1)

T3: 25 (2.5, 18.1)

GENERAL DESCRIPTION

Exterior Body Panels

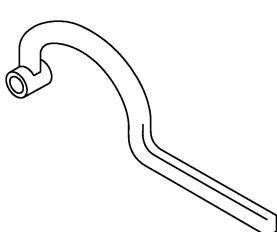
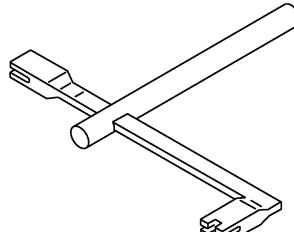
C: CAUTION S913001A03

- Exterior body panels are heavy. Do not drop and damage the panels. During removal and installation, do not damage the panel painting surface.

- While removing mounting bolts, using assistance devices such as a support jack will help support the panel.
- Be careful not to lose small parts.

D: PREPARATION TOOL S913001A17

1. SPECIAL TOOL S913001A1701

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	925610000	WRENCH	Used for removing and installing door hinge.
	927780000	REMOVER	Used for removing and installing trunk torsion bar.

2. GENERAL TOOL S913001A1702

TOOL NAME	REMARKS
Support Jack	Used for supporting door panel.