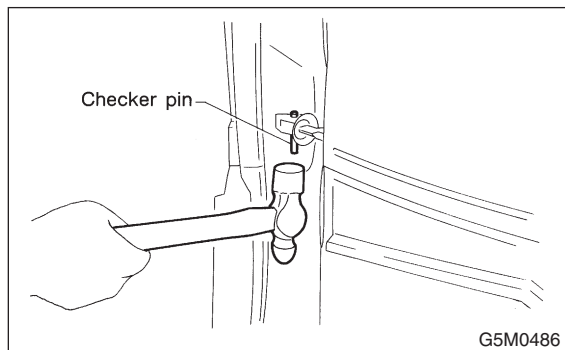


4. Door Panel S913579

A: REMOVAL S913579A18

- 1) Remove lower trim and disconnect connectors from body harness.
- 2) Place a cloth or a wood block under door to prevent damage, and support it with a jack.
- 3) Remove checker pin by driving it upward. Be careful not to damage door and body.



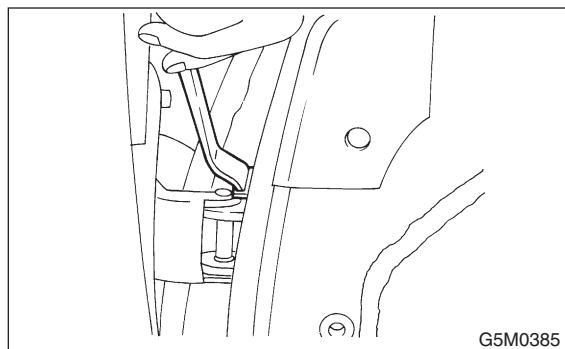
- 4) Remove bolts (M8) securing upper and lower hinges to door, and remove door from hinges.

Tightening torque:
25 N·m (2.5 kgf-m, 18.1 ft-lb)

- 5) Remove hinges by loosening hinges mounting bolt (M8) off of body.

Tightening torque:
29 N·m (3.0 kgf-m, 21.7 ft-lb)

CAUTION:
Work carefully to avoid damaging door.



B: INSTALLATION S913579A11

Install in the reverse order of removal.

NOTE:

Apply grease to moving parts of door hinges.

C: ADJUSTMENT S913579A01

- 1) Using ST, loosen bolts securing upper and lower hinges to body, and adjust fore-and-aft and vertical alignment of door.

ST 925610000 DOOR HINGE WRENCH



- 2) Loosen screw one complete rotation, and adjust opening/closing direction of door using a hammer covered with a cloth.

CAUTION:

Be careful not to damage striker.

Hinge tightening torque (body side):
29 N·m (3.0 kgf-m, 21.7 ft-lb)

Striker tightening torque:
14 N·m (1.4 kgf-m, 10.1 ft-lb)