

# FUEL SYSTEM 2-8

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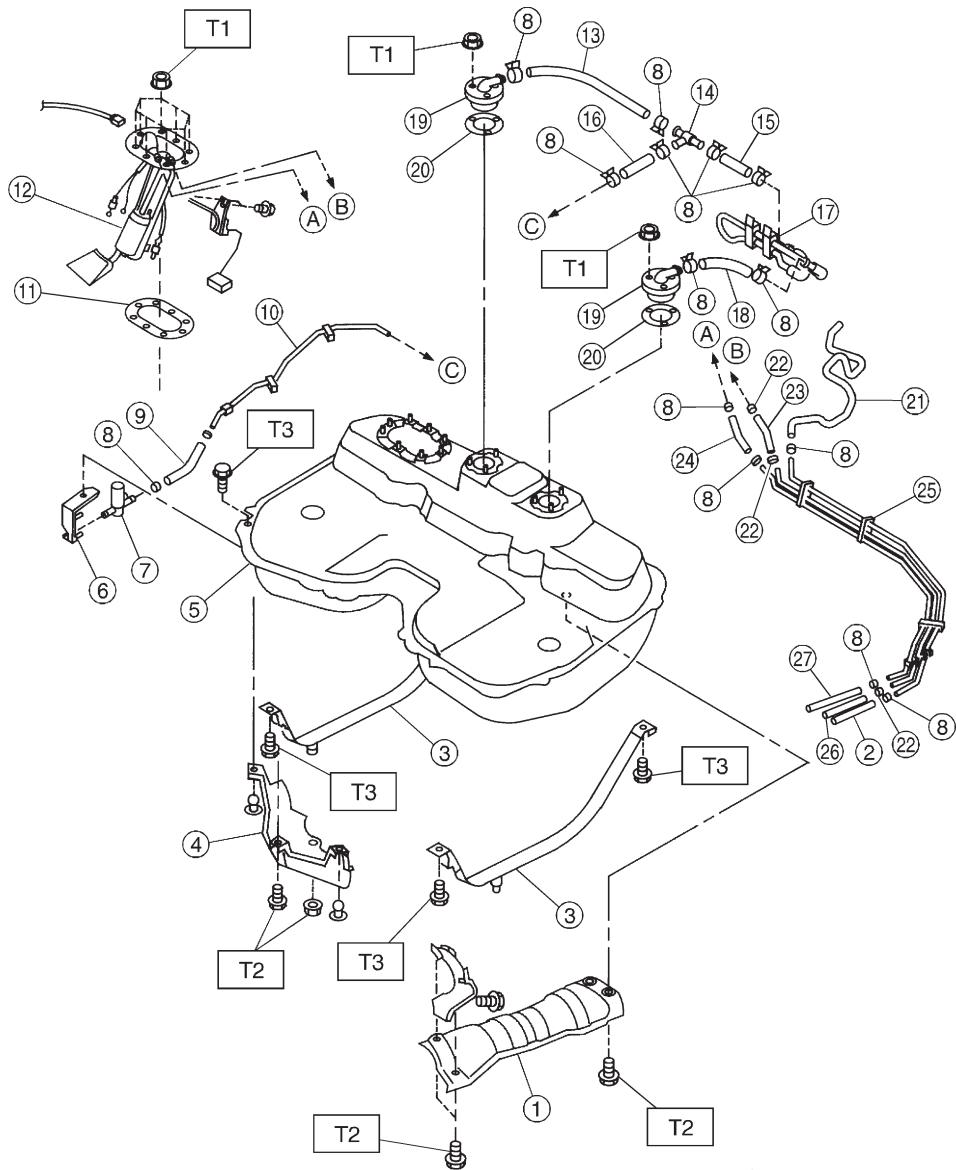
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## 1. Specifications

|             |                    |  |                                  |
|-------------|--------------------|--|----------------------------------|
| Model       |                    | 1800 cc  | 2200 cc                          |
| Fuel tank   | Capacity           | 50 ℥ (13.2 US gal, 11.0 Imp gal)   | 60 ℥ (15.9 US gal, 13.2 Imp gal) |
|             | Location           | Under rear seat  |                                  |
| Fuel pump   | Type               | Impeller   |                                  |
|             | Discharge pressure | 250.1 kPa (2.55 kg/cm <sup>2</sup> , 36.3 psi)   |                                  |
|             | Discharge flow     | More than 80 ℥ (21.1 US gal, 17.6 Imp gal)/h<br>[12 V at 250.1 kPa (2.55 kg/cm <sup>2</sup> , 36.3 psi)] |                                  |
| Fuel filter |                    | Cartridge type   |                                  |

# 1. Fuel Tank

## A: 1800 cc MODEL

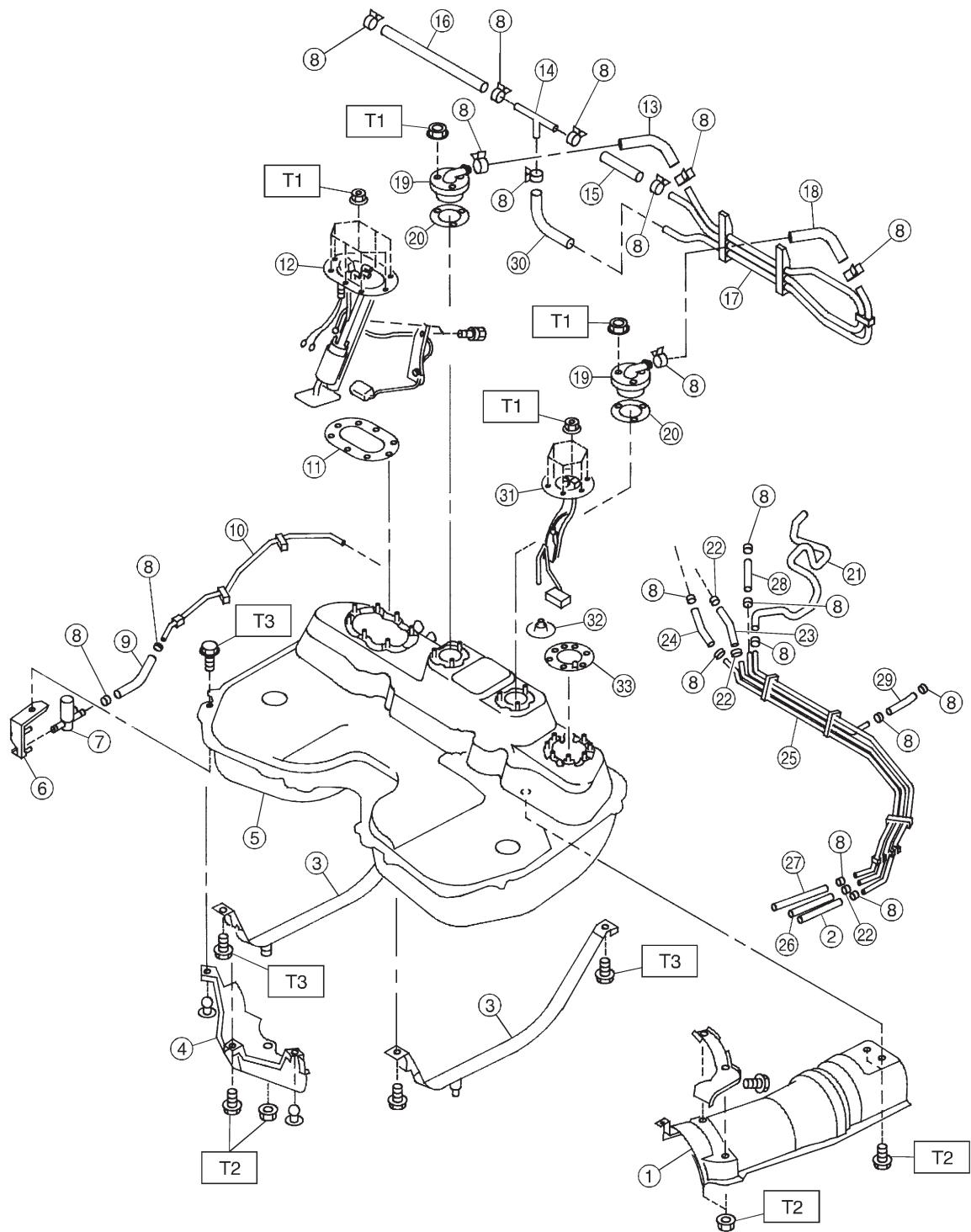


## 1. Fuel Tank

|   |                         |
|---|-------------------------|
| ① Heat sealed cover                       | ⑯ Evaporation hose D    |
| ② Evaporation hose E                      | ⑯ Fuel cut valve        |
| ③ Fuel tank band                          | ⑯ Fuel cut valve gasket |
| ④ Protector                               | ⑯ Evaporation hose C    |
| ⑤ Fuel tank                               | ⑯ Clamp                 |
| ⑥ Pressure control solenoid valve bracket | ⑯ Fuel delivery hose A  |
| ⑦ Pressure control solenoid valve         | ⑯ Fuel return hose A    |
| ⑧ Clip                                    | ⑯ Fuel pipe ASSY        |
| ⑨ Evaporation hose G                      | ⑯ Fuel delivery hose B  |
| ⑩ Evaporation pipe A                      | ⑯ Fuel return hose B    |
| ⑪ Fuel pump gasket                        |                         |
| ⑫ Fuel pump ASSY                          |                         |
| ⑬ Evaporation hose F                      |                         |
| ⑭ Joint pipe                              |                         |
| ⑮ Evaporation hose B                      |                         |
| ⑯ Evaporation hose A                      |                         |
| ⑰ Evaporation pipe ASSY                   |                         |

***Tightening torque: N·m (kg·m, ft·lb)******T1: 4.4±1.5 (0.45±0.15, 3.3±1.1)******T2: 7.4±2.0 (0.75±0.2, 5.4±1.4)******T3: 33±10 (3.4±1.0, 25±7)***

## B: 2200 cc MODEL



H2M2313A

## 1. Fuel Tank

|   |                         |
|---|-------------------------|
| ① Heat sealed cover                       | ②1 Evaporation hose C   |
| ② Evaporation hose E                      | ②2 Clamp                |
| ③ Fuel tank band                          | ②3 Fuel delivery hose A |
| ④ Protector                               | ②4 Fuel return hose A   |
| ⑤ Fuel tank                               | ②5 Fuel pipe ASSY       |
| ⑥ Pressure control solenoid valve bracket | ②6 Fuel delivery hose B |
| ⑦ Pressure control solenoid valve         | ②7 Fuel return hose B   |
| ⑧ Clip                                    | ②8 Jet pump hose A      |
| ⑨ Evaporation hose G                      | ②9 Jet pump hose B      |
| ⑩ Evaporation pipe A                      | ③0 Evaporation hose E   |
| ⑪ Fuel pump gasket                        | ③1 Fuel sub meter unit  |
| ⑫ Fuel pump ASSY                          | ③2 Jet pump filter      |
| ⑬ Evaporation hose F                      | ③3 Gasket               |
| ⑭ Joint pipe                              |                         |
| ⑮ Evaporation hose B                      |                         |
| ⑯ Evaporation hose A                      |                         |
| ⑰ Evaporation pipe ASSY                   |                         |
| ⑱ Evaporation hose D                      |                         |
| ⑲ Fuel cut valve                          |                         |
| ⑳ Fuel cut valve gasket                   |                         |

***Tightening torque: N·m (kg·m, ft·lb)***

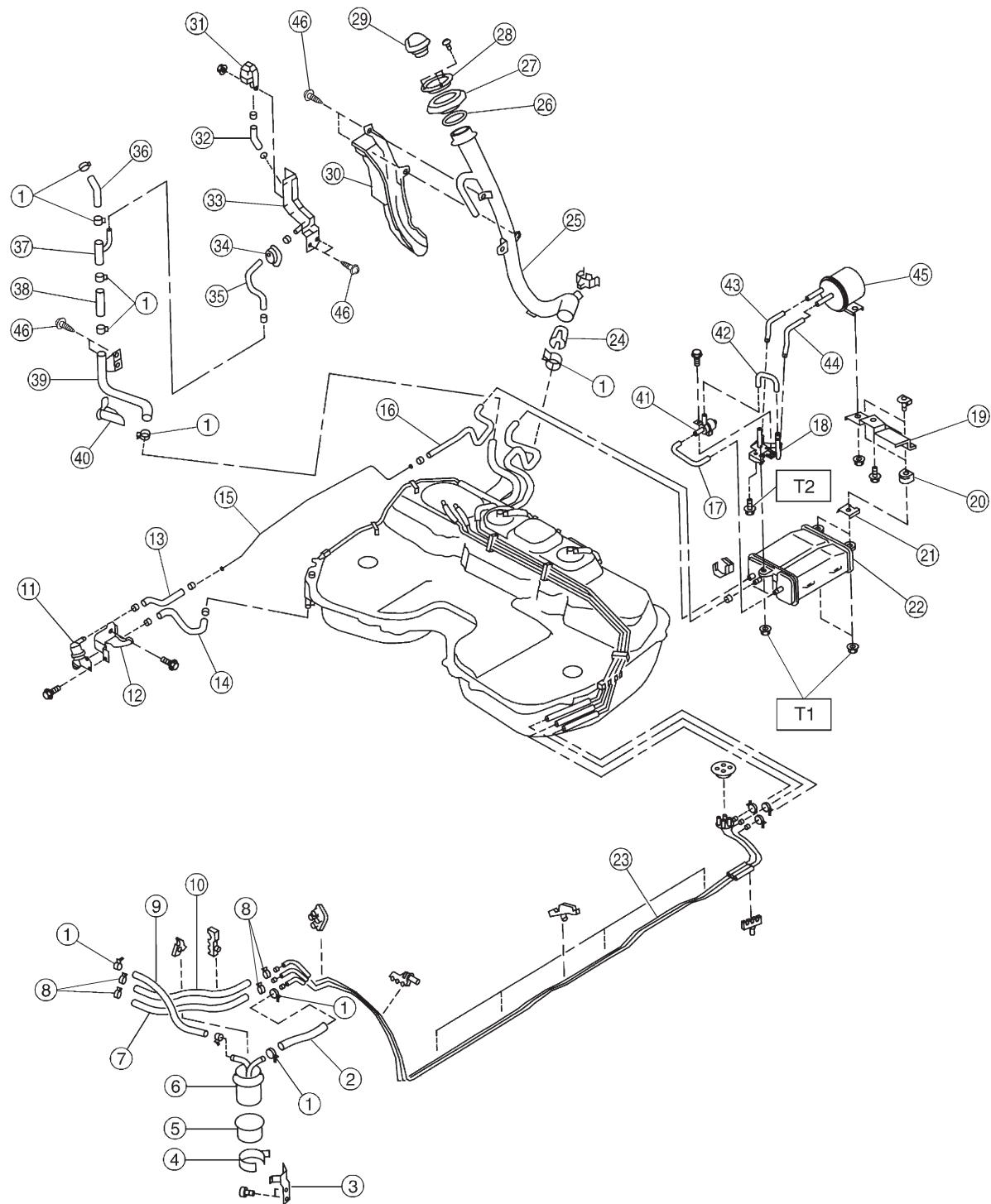
*T1: 4.4±1.5 (0.45±0.15, 3.3±1.1)*

*T2: 7.4±2.0 (0.75±0.2, 5.4±1.4)*

*T3: 33±10 (3.4±1.0, 25±7)*

## 2. Fuel Line

### A: 1800 cc MODEL



H2M1476A

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|   |                         |    |                                   |
|---|-------------------------|----|-----------------------------------|
| ① | Clamp                   | ②7 | Ring A                            |
| ② | Fuel delivery hose A    | ②8 | Ring B                            |
| ③ | Fuel filter bracket     | ②9 | Fuel filler cap                   |
| ④ | Fuel filter holder      | ③0 | Fuel filler pipe protector        |
| ⑤ | Fuel filter cup         | ③1 | Fuel tank pressure sensor         |
| ⑥ | Fuel filter             | ③2 | Fuel tank pressure sensor hose A  |
| ⑦ | Evaporation hose        | ③3 | Fuel tank pressure sensor bracket |
| ⑧ | Clip                    | ③4 | Grommet                           |
| ⑨ | Fuel delivery hose B    | ③5 | Fuel tank pressure sensor hose B  |
| ⑩ | Fuel return hose        | ③6 | Air ventilator hose A             |
| ⑪ | Roll over valve         | ③7 | Air ventilator pipe A             |
| ⑫ | Roll over valve bracket | ③8 | Air ventilator hose B             |
| ⑬ | Evaporation hose H      | ③9 | Air ventilator pipe B             |
| ⑭ | Evaporation hose I      | ④0 | Air ventilator pipe protector     |
| ⑮ | Evaporation pipe B      | ④1 | Vent control solenoid valve       |
| ⑯ | Canister hose A         | ④2 | Vent control solenoid valve hose  |
| ⑰ | Canister hose B         | ④3 | Air filter hose A                 |
| ⑱ | Canister holder         | ④4 | Air filter hose B                 |
| ⑲ | Canister upper bracket  | ④5 | Air filter                        |
| ⑳ | Cushion rubber          | ④6 | Tapping screw                     |
| ㉑ | Canister lower bracket  |    |                                   |
| ㉒ | Canister                |    |                                   |
| ㉓ | Fuel pipe ASSY          |    |                                   |
| ㉔ | Fuel filler valve       |    |                                   |
| ㉕ | Fuel filler pipe        |    |                                   |
| ㉖ | Packing                 |    |                                   |

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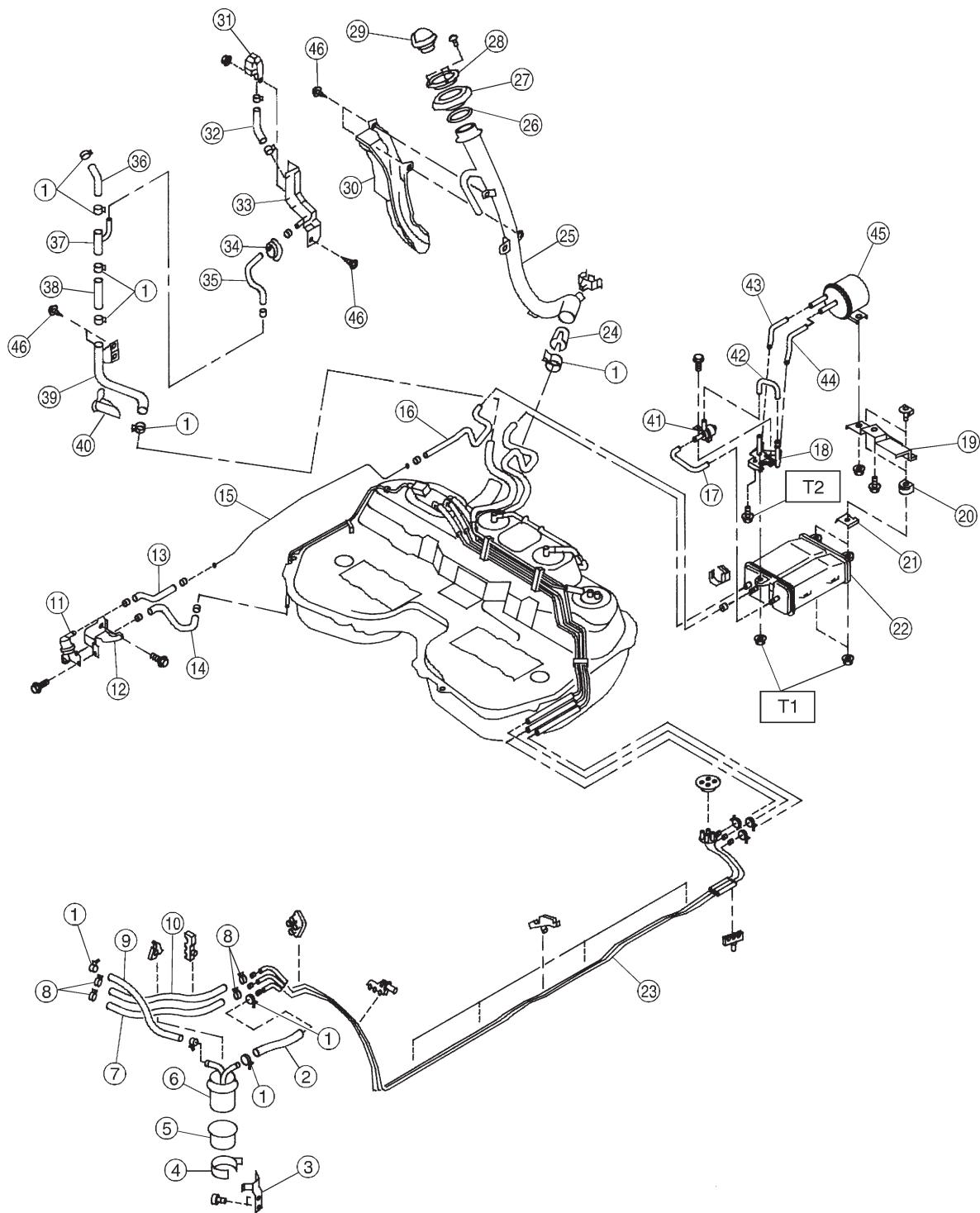
**Tightening torque: N·m (kg·m, ft·lb)**

**T1:  $23\pm7$  (2.3±0.7, 17±5.1)**

**T2:  $25\pm7$  (2.5±0.7, 18±5.1)**

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## B: 2200 cc MODEL



H2M2314A

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|                           |                                      |
|---------------------------|--------------------------------------|
| ① Clamp                   | ②7 Ring A                            |
| ② Fuel delivery hose A    | ②8 Ring B                            |
| ③ Fuel filter bracket     | ②9 Fuel filler cap                   |
| ④ Fuel filter holder      | ③0 Fuel filler pipe protector        |
| ⑤ Fuel filter cup         | ③1 Fuel tank pressure sensor         |
| ⑥ Fuel filter             | ③2 Fuel tank pressure sensor hose A  |
| ⑦ Evaporation hose        | ③3 Fuel tank pressure sensor bracket |
| ⑧ Clip                    | ③4 Grommet                           |
| ⑨ Fuel delivery hose B    | ③5 Fuel tank pressure sensor hose B  |
| ⑩ Fuel return hose        | ③6 Air ventilator hose A             |
| ⑪ Roll over valve         | ③7 Air ventilator pipe A             |
| ⑫ Roll over valve bracket | ③8 Air ventilator hose B             |
| ⑬ Evaporation hose H      | ③9 Air ventilator pipe B             |
| ⑭ Evaporation hose I      | ④0 Air ventilator pipe protector     |
| ⑮ Evaporation pipe B      | ④1 Vent control solenoid valve       |
| ⑯ Canister hose A         | ④2 Vent control solenoid valve hose  |
| ⑰ Canister hose B         | ④3 Air filter hose A                 |
| ⑱ Canister holder         | ④4 Air filter hose B                 |
| ⑲ Canister upper bracket  | ④5 Air filter                        |
| ⑳ Cushion rubber          | ④6 Tapping screw                     |
| ㉑ Canister lower bracket  |                                      |
| ㉒ Canister                |                                      |
| ㉓ Fuel pipe ASSY          |                                      |
| ㉔ Fuel filler valve       |                                      |
| ㉕ Fuel filler pipe        |                                      |
| ㉖ Packing                 |                                      |

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**Tightening torque: N·m (kg·m, ft·lb)**

**T1:  $23\pm7$  (2.3±0.7, 17±5.1)**

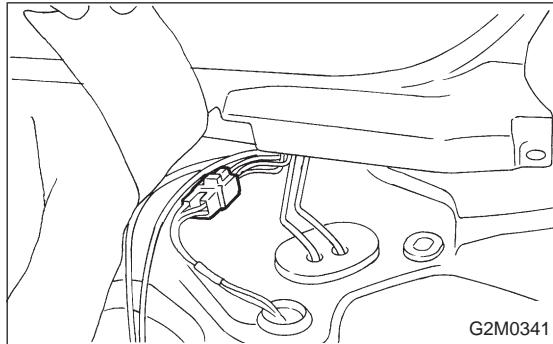
**T2:  $25\pm7$  (2.5±0.7, 18±5.1)**

## 1. On-Car Services

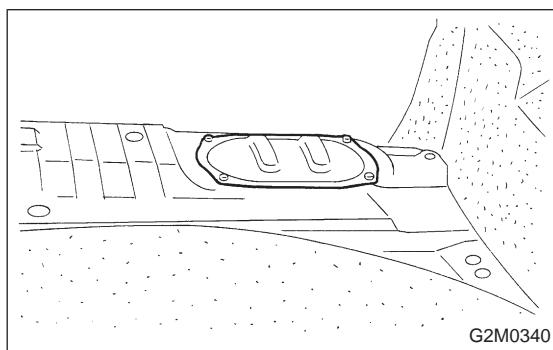
### A: PRECAUTIONS

#### WARNING:

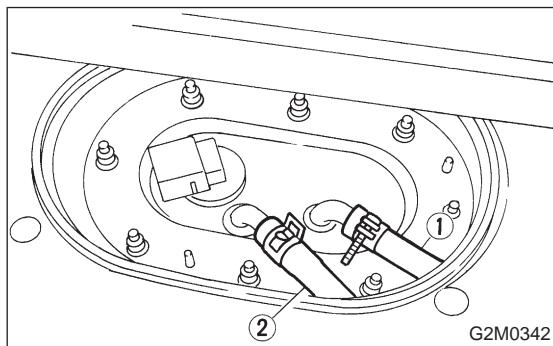
- Place "No fire" signs near the working area.
- Disconnect ground terminal from battery.
- Be careful not to spill fuel on the floor.



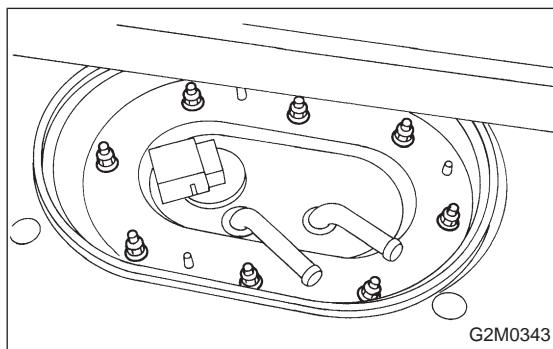
G2M0341



G2M0340



G2M0342



G2M0343

### B: RELEASING OF FUEL PRESSURE

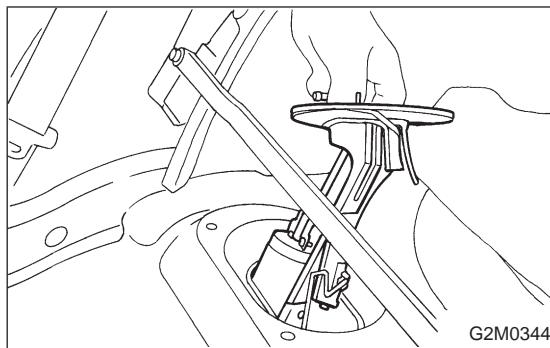
- 1) Remove rear seat, and turn up floor mat.
- 2) Disconnect connector from fuel tank.
- 3) Start the engine, and run it until it stalls.
- 4) After the engine stalls, crank it for five more seconds.
- 5) Turn ignition switch OFF.

### C: DRAINING OF FUEL

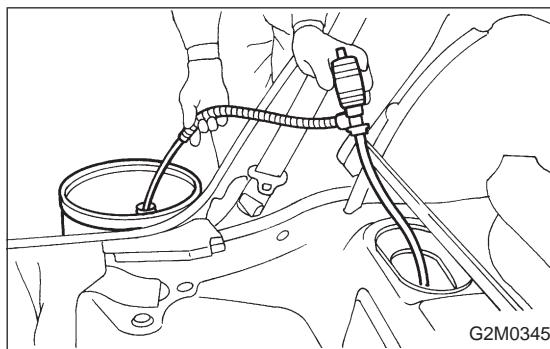
- 1) Remove rear seat and seat back.
- 2) Remove access hole lid.
- 3) Disconnect connector from fuel pump.
- 4) Release fuel pressure. <Ref. to 2-8 [W1B0].>

5) Disconnect fuel delivery hose ① and return hose ②.

6) Remove nuts which install fuel pump assembly onto fuel tank.



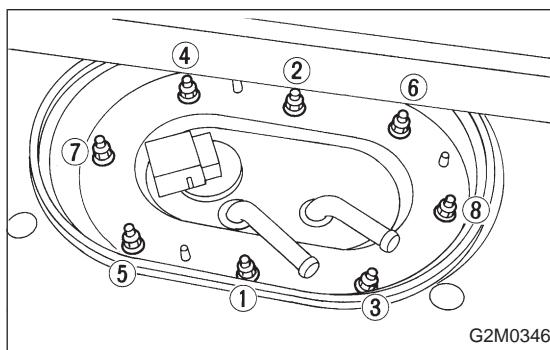
7) Take off fuel pump from fuel tank.



8) Drain fuel from fuel tank by using a hand pump.

**WARNING:**

**Do not use a motor pump when draining fuel.**

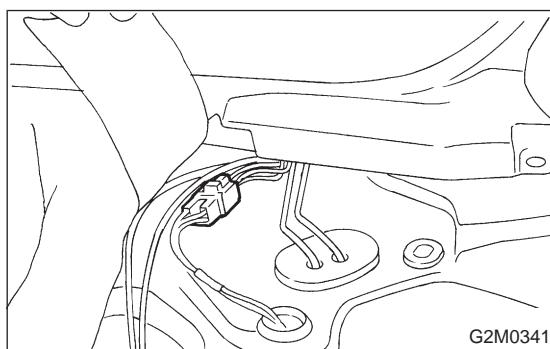


9) After draining fuel, reinstall fuel pump.

Tighten nuts in numerical sequence shown in Figure to specified torque.

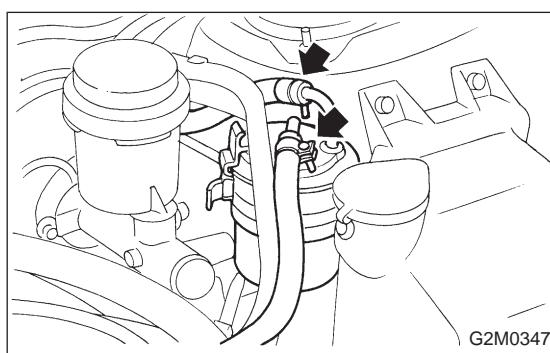
**Tightening torque:**

$4.4\pm1.5 \text{ N}\cdot\text{m} (0.45\pm0.15 \text{ kg}\cdot\text{m}, 3.3\pm1.1 \text{ ft-lb})$

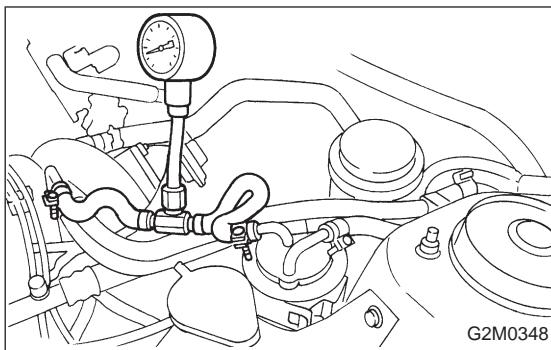


**D: MEASUREMENT OF FUEL PRESSURE**

- 1) Release fuel pressure. <Ref. to 2-8 [W1B0].>
- 2) Connect connector to fuel tank.



- 3) Disconnect fuel delivery hose from fuel filter, and connect fuel pressure gauge.



- 4) Start the engine.
- 5) Measure fuel pressure while disconnecting pressure regulator vacuum hose from collector chamber.

**Fuel pressure:**

**235 — 265 kPa (2.4 — 2.7 kg/cm<sup>2</sup>, 34 — 38 psi)**

- 6) After connecting pressure regulator vacuum hose, measure fuel pressure.

**Fuel pressure:**

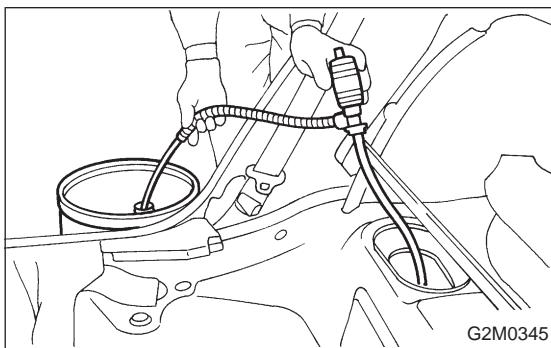
**177 — 206 kPa (1.8 — 2.1 kg/cm<sup>2</sup>, 26 — 30 psi)**

**WARNING:**

Before removing fuel pressure gauge, release fuel pressure.

**NOTE:**

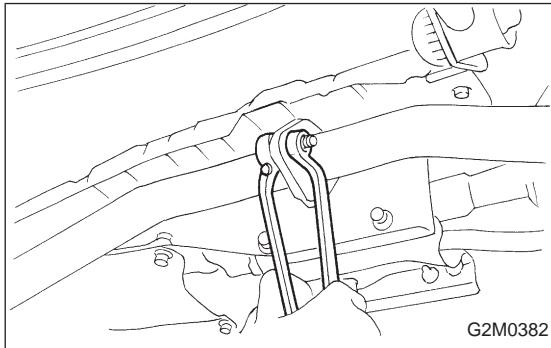
If out of specification as measured at step 6), check or replace pressure regulator and pressure regulator vacuum hose.



## 2. Fuel Tank

### A: REMOVAL

- 1) Release fuel pressure. <Ref. to 2-8 [W1B0].>
- 2) Drain fuel from fuel tank. <Ref. to 2-8 [W1C0].>



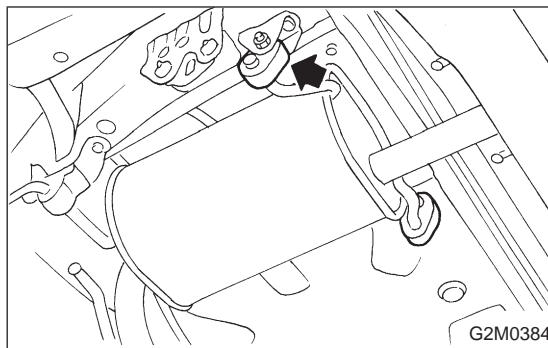
- 3) Remove rear exhaust pipe.

- (1) Lift-up the vehicle.
- (2) Separate rear exhaust pipe from front catalyst converter.
- (3) Separate rear exhaust pipe from muffler.
- (4) Remove hook from rubber cushion, and remove exhaust pipe.

**NOTE:**

To facilitate the removal of parts, apply a coat of SUBARU CRC5-56 (004301003)

<Ref. to 2-9 [W2A0].>

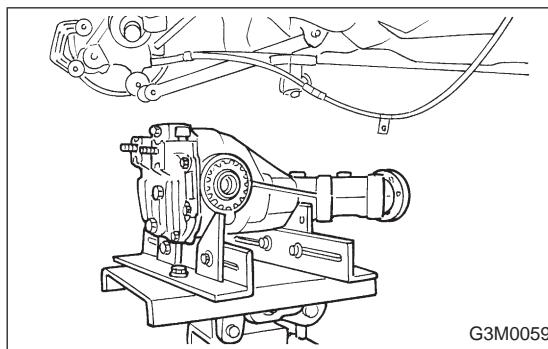


4) Remove muffler assembly.

NOTE:

To facilitate the removal of parts, apply a coat of SUBARU CRC5-56 (004301003)

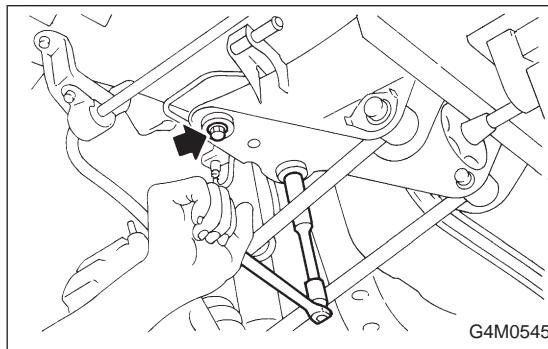
<Ref. to 2-9 [W3A0].>



5) Remove rear differential assembly.

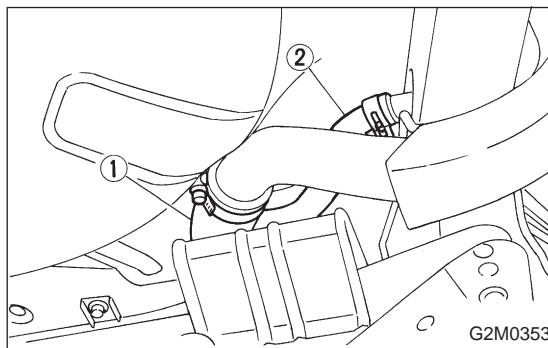
- (1) Remove rear axle shafts from rear differential assembly.
- (2) Remove rear differential front cover.
- (3) Remove propeller shaft.
- (4) Remove lower differential bracket.
- (5) Set transmission jack under rear differential.
- (6) Remove bolts which install rear differential onto transmission jack.

<Ref. to 3-4 [W2B0], [W3B0].>



6) Remove rear crossmember.

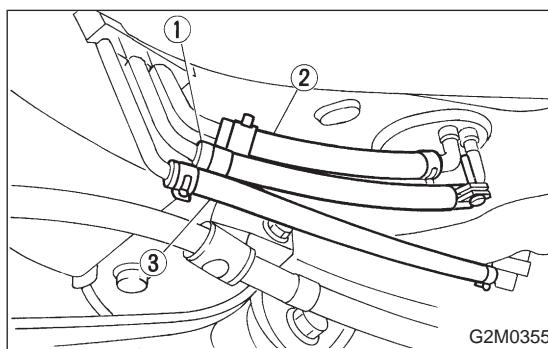
<Ref. to 4-1 [W10A0].>



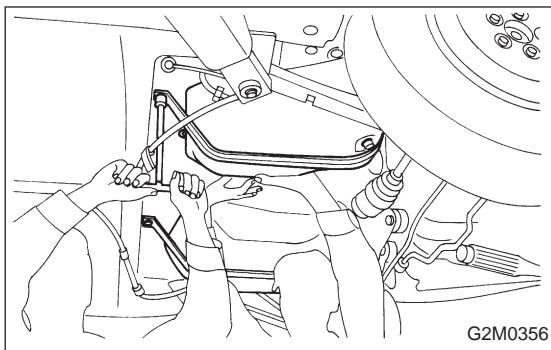
7) Loosen clamp, and disconnect fuel filler hose from pipe.

8) Loosen clamp, and disconnect air vent hose from air vent pipe.

① Fuel filler hose  
② Air vent hose



9) Loosen clip and clamps, and disconnect fuel delivery hose ①, return hose ② and evaporation hose ③.



10) While holding fuel tank, remove bolts from bands and dismount fuel tank.

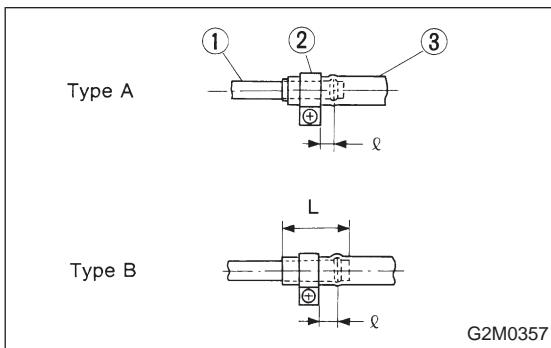
**WARNING:**

A helper is required to perform step 10).

## B: INSTALLATION

Installation is in the reverse order of removal. Observe the following:

- 1) When installing fuel tank, have a helper hold fuel tank while installing bands.
- 2) Before tightening band mounting bolts, connect fuel system hoses.



3) Install hose and hold down clips at positions indicated in Figure.

**Tightening torque:**

$12.5 \pm 2.5 \text{ N}\cdot\text{m}$  ( $1.27 \pm 0.25 \text{ kg}\cdot\text{m}$ ,  $9.2 \pm 1.8 \text{ ft-lb}$ )

Type A: When fitting length is specified.

Type B: When fitting length is not specified.

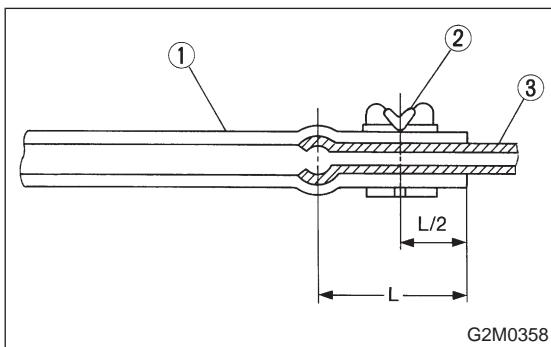
① Fitting

② Clamp

③ Hose

$\ell$  :  $2.5 \pm 1.5 \text{ mm}$  ( $0.098 \pm 0.059 \text{ in}$ )

$L$ :  $22.5 \pm 2.5 \text{ mm}$  ( $0.886 \pm 0.059 \text{ in}$ )



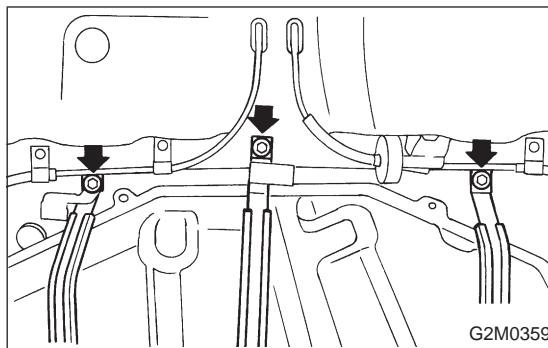
① Hose  
② Clip  
③ Pipe

**Fuel return hose:**

$L = 22.5 \pm 2.5 \text{ mm}$  ( $0.098 \pm 0.059 \text{ in}$ )

**Evaporation hose:**

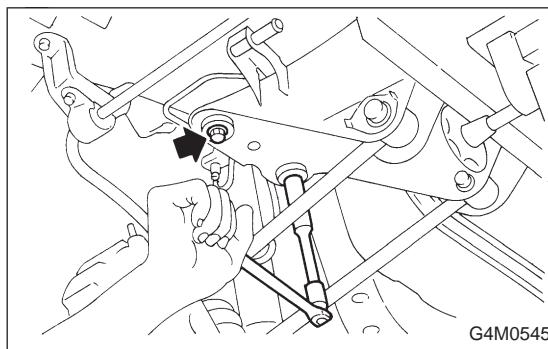
$L = 17.5 \pm 2.5 \text{ mm}$  ( $0.689 \pm 0.098 \text{ in}$ )



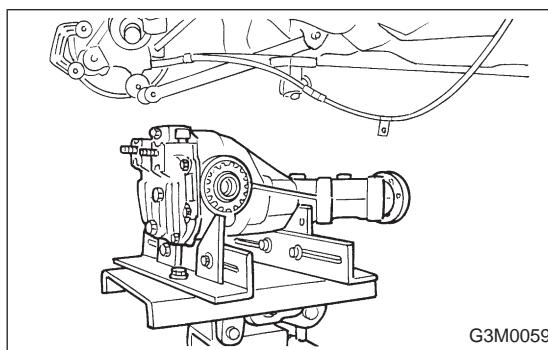
4) Tighten band mounting bolts.

**Tightening torque:**

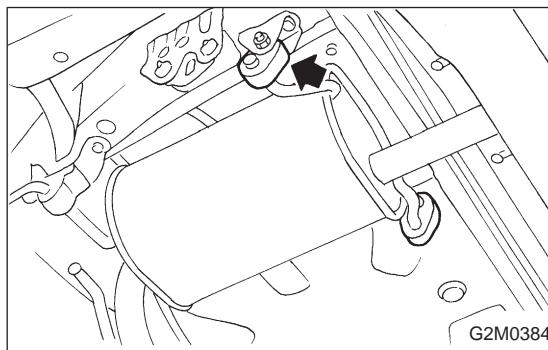
$23.5 \pm 0.5 \text{ N}\cdot\text{m}$  ( $2.40 \pm 0.05 \text{ kg}\cdot\text{m}$ ,  $17.4 \pm 0.4 \text{ ft-lb}$ )



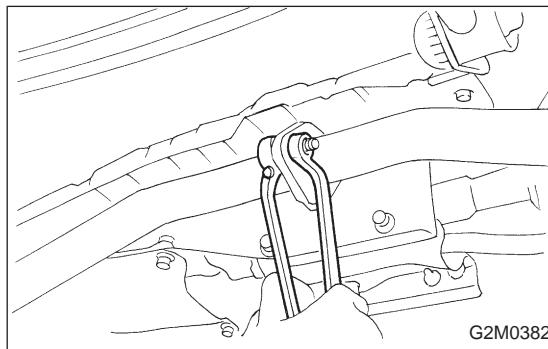
5) Install rear crossmember. <Ref. to 4-1 [W10C0].>



6) Install rear differential assembly. <Ref. to 3-4 [W2F0], [W3F0].>

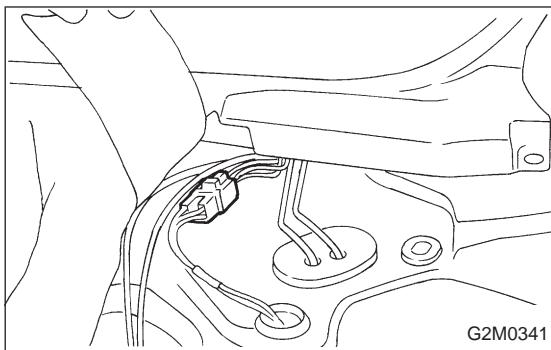


7) Install muffler assembly.

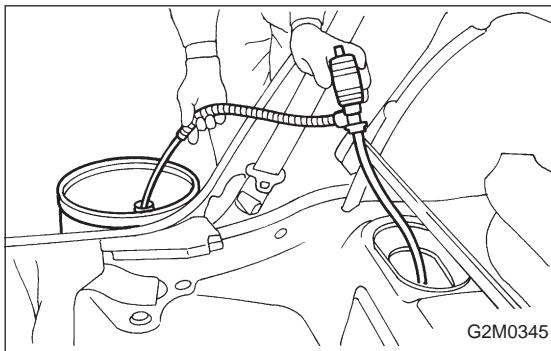


8) Install heat sealed cover.

9) Install rear exhaust pipe.



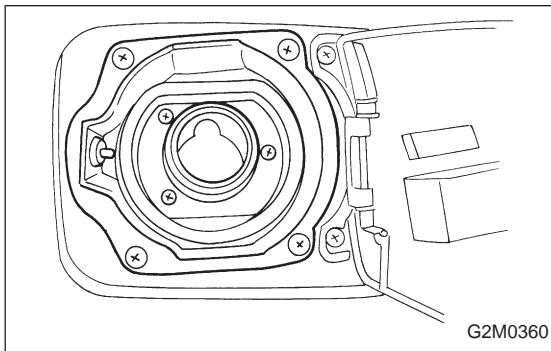
- 10) Lower the vehicle, and connect connector to fuel pump.
- 11) Install access hole lid.
- 12) Install rear seat back and rear seat.



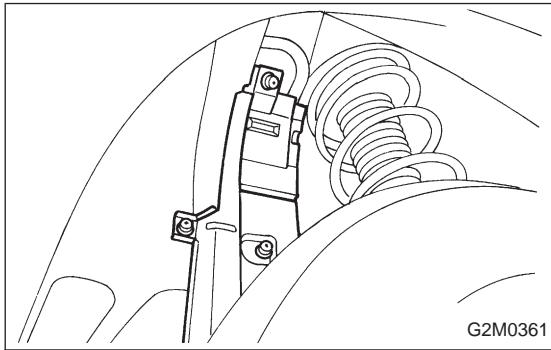
### 3. Fuel Filler Pipe

#### A: REMOVAL

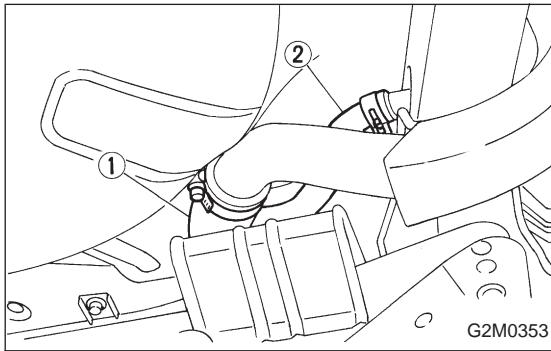
- 1) Release fuel pressure. <Ref. to 2-8 [W1B0].>
- 2) Drain fuel from fuel tank. <Ref. to 2-8 [W1C0].>



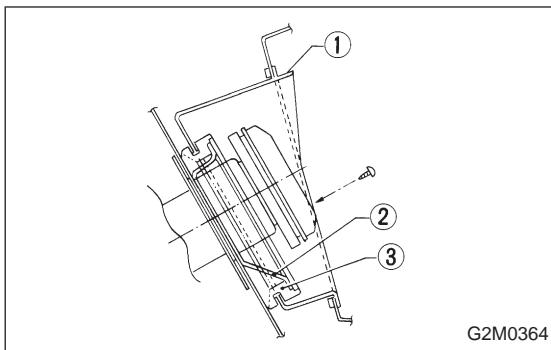
- 3) Remove right rear wheel.
- 4) Open fuel filler flap and remove filler cap.
- 5) Remove screws holding packing in place.



- 6) Lift-up the vehicle.
- 7) Remove fuel filler pipe protector.



- 8) Remove clip, and separate air vent hose from pipe.
- 9) Loosen clamp, and separate fuel filler hose from pipe.
- ① Fuel filler hose
- ② Air vent hose
- 10) Remove fuel filler pipe to under side of the vehicle.

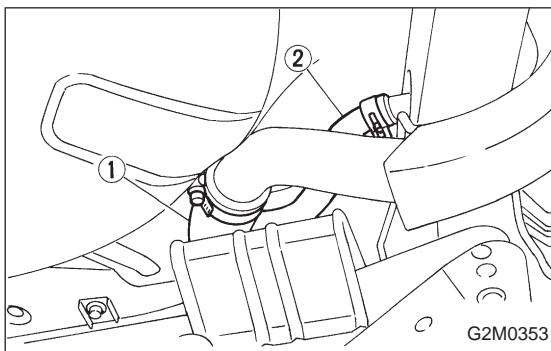


## B: INSTALLATION

- 1) Hold fuel filler flap open.
- 2) Set fuel saucer (1) with rubber packing (3), and insert fuel filler pipe into hole from the inner side of apron.
- 3) Align holes in fuel filler pipe neck and set cup (2), and tighten screws.

### NOTE:

If edges of rubber packing are folded toward the inside, straighten it with a screwdriver.

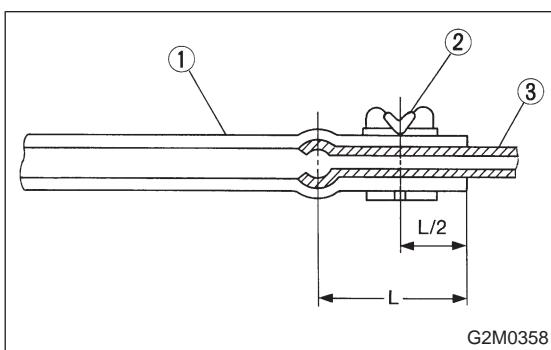


- 4) Insert fuel filler hose approximately 25 to 30 mm (0.98 to 1.18 in) over the lower end of fuel filler pipe and tighten clamp.

① Fuel filler hose  
 ② Air vent hose

### CAUTION:

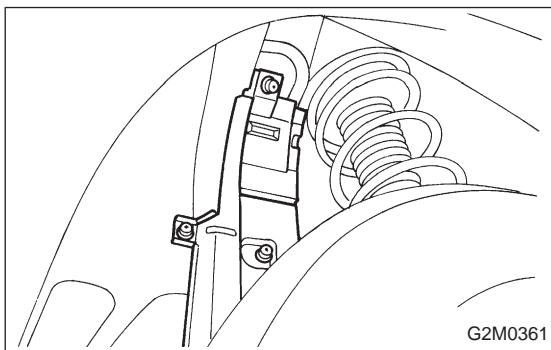
**Do not allow clips to touch air vent hose and rear suspension crossmember.**



- 5) Insert air vent hose approximately 25 to 30 mm (0.98 to 1.18 in) into the lower end of air vent pipe and hold clip.

① Hose  
 ② Clip  
 ③ Pipe

$$L = 27.5 \pm 2.5 \text{ mm (1.083} \pm 0.098 \text{ in)}$$

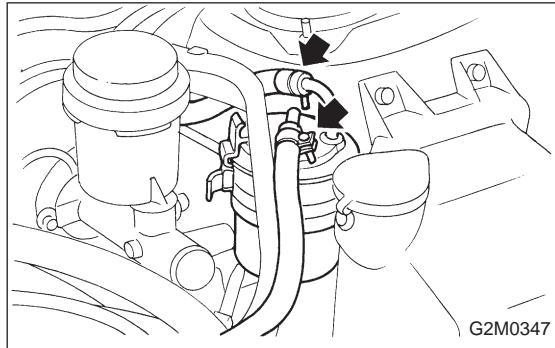


- 6) Install fuel filler pipe protector.
- 7) Install right rear wheel.

## 4. Fuel Filter

### A: REMOVAL

- 1) Release fuel pressure. <Ref. to 2-8 [W1B0].>



- 2) Disconnect fuel hoses from fuel filter.
- 3) Remove filter from holder.

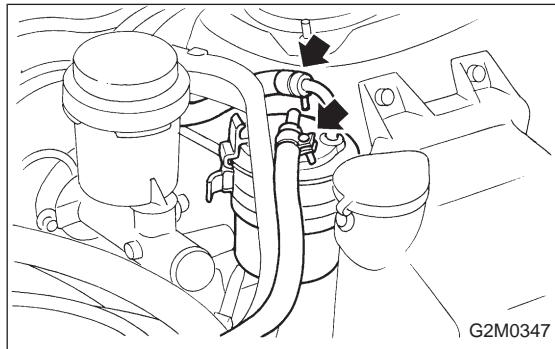
### B: INSPECTION

- 1) Check the inside of fuel filter for dirt and water sediment.
- 2) If it is clogged, or if replacement interval has been reached, replace it.
- 3) If water is found in it, shake and expel the water from inlet port.

### C: INSTALLATION

#### CAUTION:

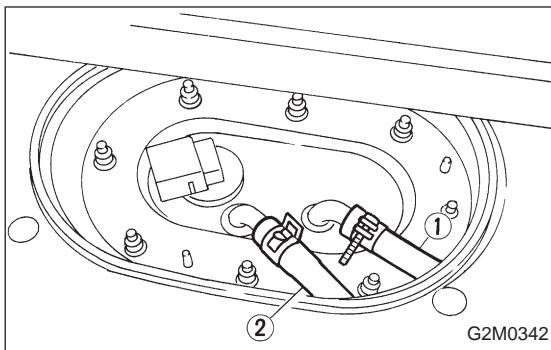
- If fuel hoses are damaged at the connecting portion, replace it with a new one.
- If clamps are badly damaged, replace with new ones.



- 1) Installation is in the reverse order of removal.
- 2) Tighten hose clamp screws.

#### *Tightening torque:*

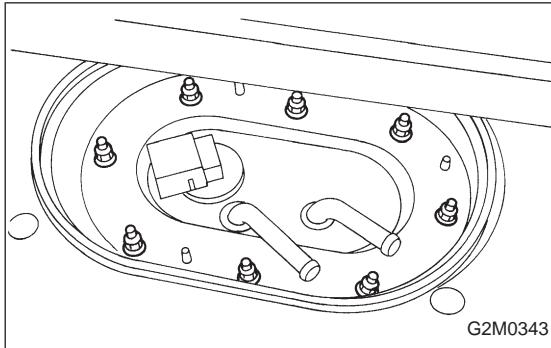
$12.5\pm2.5\text{ N}\cdot\text{m}$  (1.27±0.25 kg-m, 9.2±1.8 ft-lb)



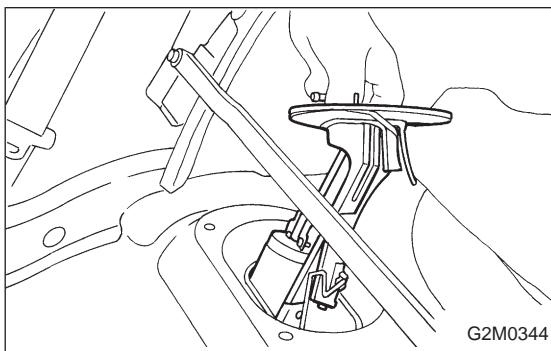
## 5. Fuel Pump

### A: REMOVAL

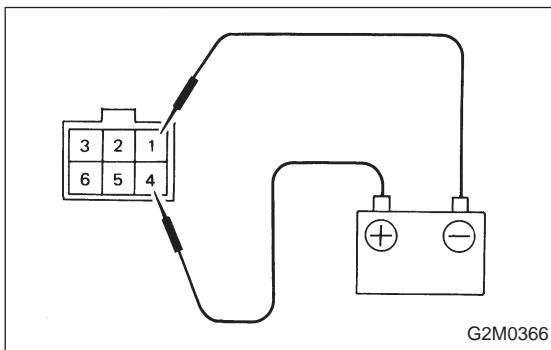
- 1) Release fuel pressure. <Ref. to 2-8 [W1B0].>
- 2) Disconnect fuel delivery hose ① and return hose ②.



- 3) Remove nuts which install fuel pump onto fuel tank.



- 4) Take off fuel pump from fuel tank.

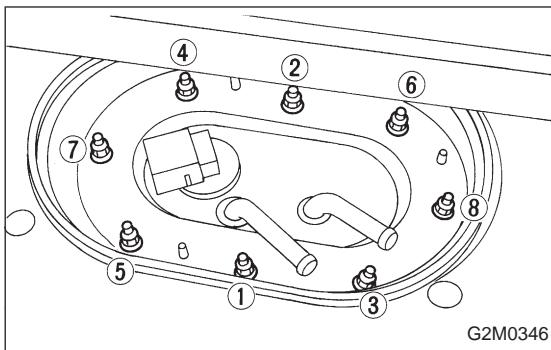


### B: INSPECTION

Connect lead harness to connector terminal of fuel pump, and apply a 12 V power supply to check whether the pump operate.

#### WARNING:

- Wipe off the fuel completely.
- Keep battery as far apart from fuel pump as possible.
- Be sure to turn the 12 V supply ON and OFF on the battery side.
- Do not run fuel pump for a long time under non-load condition.



## C: INSTALLATION

Installation is in the reverse order of removal. Observe the following:

- (1) Always use new gaskets.
- (2) Ensure sealing portion is free from fuel or foreign particles before installation.
- (3) Tighten nuts in numerical sequence shown in Figure to specified torque.

**Tightening torque:**

$4.4\pm1.5 \text{ N}\cdot\text{m} (0.45\pm0.15 \text{ kg}\cdot\text{m}, 3.3\pm1.1 \text{ ft-lb})$

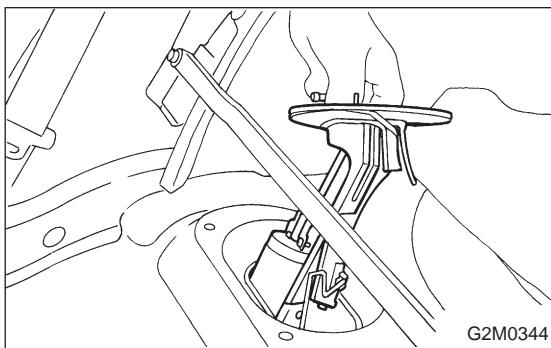
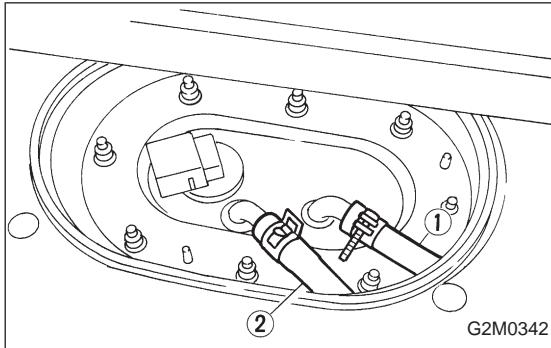
## 6. Fuel Meter Unit

### A: REMOVAL

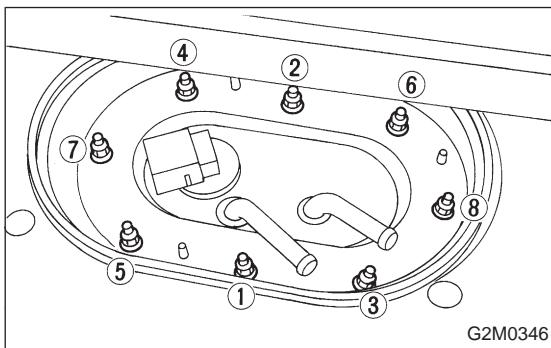
**NOTE:**

Fuel meter unit is built in fuel pump assembly.

- 1) Release fuel pressure. <Ref. to 2-8 [W1B0].>
- 2) Disconnect fuel delivery hose ① and return hose ②.



- 3) Remove nuts which install fuel pump onto fuel tank.
- 4) Take off fuel pump assembly.



### B: INSTALLATION

Installation is in the reverse order of removal. <Ref. to 2-8 [W5C0].>

Tighten nuts in numerical sequence shown in Figure to specified torque.

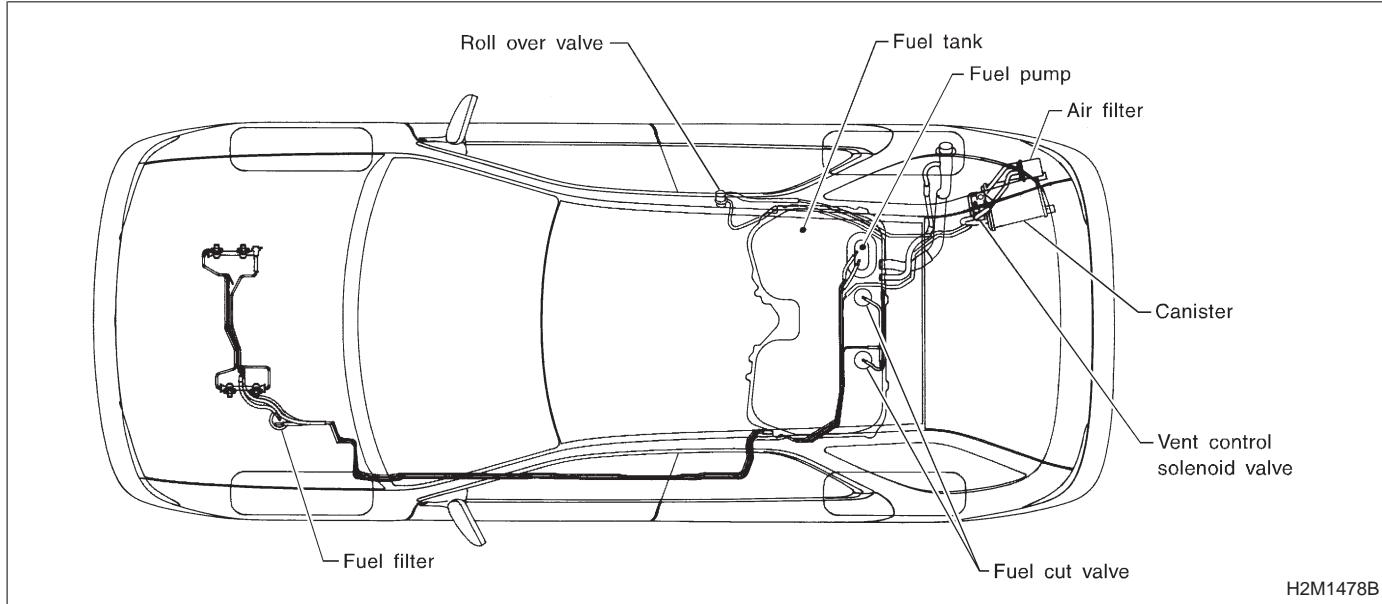
**Tightening torque:**

$4.4\pm1.5 \text{ N}\cdot\text{m} (0.45\pm0.15 \text{ kg}\cdot\text{m}, 3.3\pm1.1 \text{ ft-lb})$

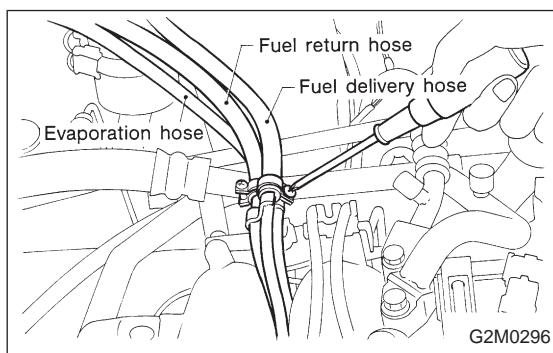
## 7. Fuel Delivery, Return and Evaporation Lines

### A: REMOVAL

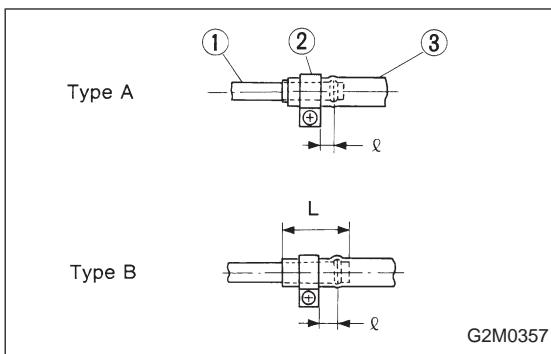
- 1) Release fuel pressure. <Ref. to 2-8 [W1B0].>
- 2) Remove inner trim, insulator and rear seat. <Ref. to 5-3 [W2A0].>
- 3) Remove fuel delivery pipes and hoses, fuel return pipes and hoses, and evaporation pipes and hoses.



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- 4) In engine compartment, detach fuel delivery hose return hoses and evaporation hose.



## B: INSTALLATION

Installation is in the reverse order of removal.

- 1) Connect fuel delivery hose to pipe with an overlap of 20 to 25 mm (0.79 to 0.98 in).

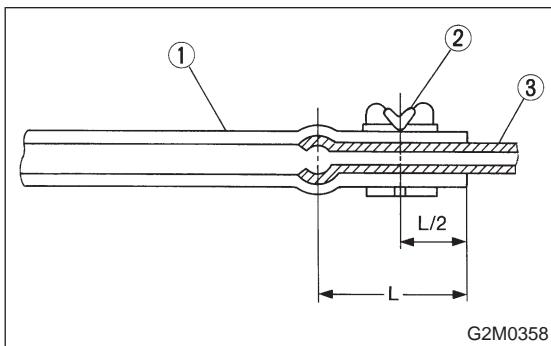
Type A: When fitting length is specified.

Type B: When fitting length is not specified.

- ① Fitting
- ② Clamp
- ③ Hose

$l : 2.5 \pm 1.5 \text{ mm (0.098} \pm 0.059 \text{ in)}$

$L : 22.5 \pm 2.5 \text{ mm (0.886} \pm 0.098 \text{ in)}$



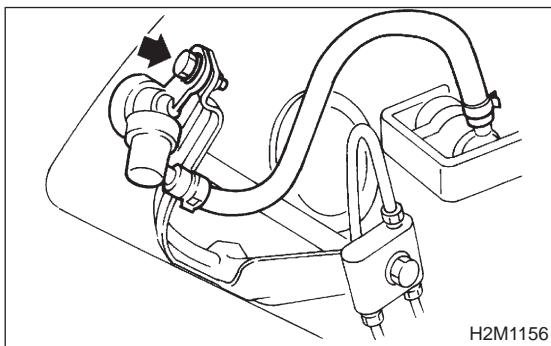
- 2) Connect evaporation hose to pipe by approx. 15 mm (0.59 in) from hose end.

- ① Hose
- ② Clip
- ③ Pipe

$L = 17.5 \pm 2.5 \text{ mm (0.689} \pm 0.098 \text{ in)}$

### CAUTION:

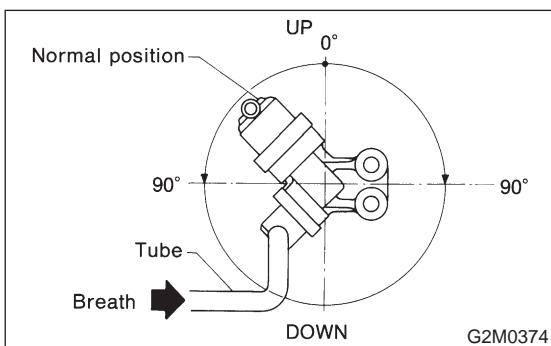
Be sure to inspect hoses and their connections for any leakage of fuel.



## 8. Roll Over Valve

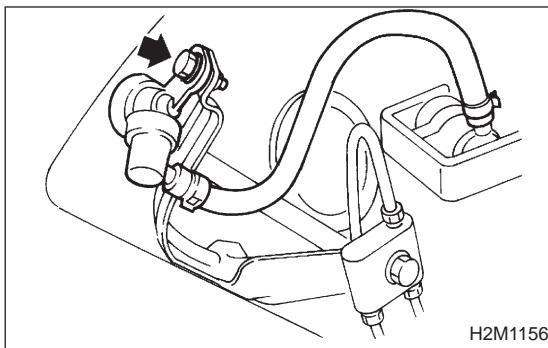
### A: REMOVAL

- 1) Lift-up the vehicle.
- 2) Remove roll over valve from bracket.
- 3) Disconnect hoses from roll over valve.



### B: INSPECTION

- 1) Connect hoses to roll over valve as shown in Figure.
- 2) While blowing through open end of hose, tilt valve at least 90° left and right from normal position.
- 3) Ensure that there is no air flow when hose is tilted greater than 90°.

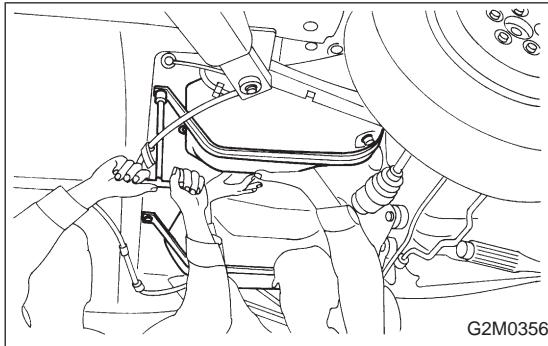


## C: INSTALLATION

Installation is in the reverse order of removal.

### CAUTION:

- Do not install top side of valve down.
- Before installing bracket on body, securely fit concave part of bracket to hole in body.



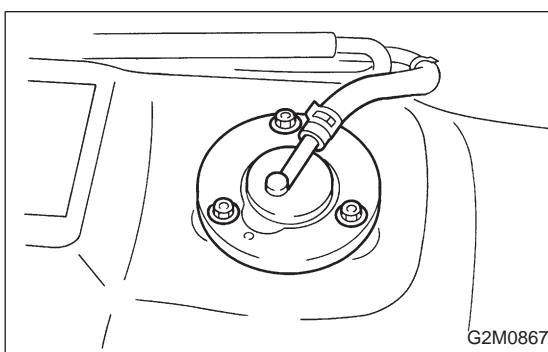
## 9. Fuel Cut Valve

### A: REMOVAL AND INSTALLATION

- 1) Remove fuel tank. <Ref. to 2-8 [W2A0].>
- 2) Disconnect evaporation hose from fuel cut valve.
- 3) Remove fuel cut valve.
- 4) Installation is in the reverse order of removal procedure.

#### ***Tightening torque:***

***4.4±1.5 N·m (0.45±0.15 kg·m, 3.3±1.1 ft-lb)***



## 1. Fuel System Trouble in General

| Trouble and possible cause                         |   | Corrective action   |
|--|---|---|
| <b>1. Insufficient fuel supply to the injector</b> |   |   |
| 1)   | Fuel pump will not operate.   |   |
|  | <input type="radio"/> Defective terminal contact.                             | Inspect connections, especially ground, and tighten securely. |
|  | <input type="radio"/> Trouble in electromagnetic or electronic circuit parts. | Replace fuel pump.  |
| 2)   | Lowering of fuel pump function.   | Replace fuel pump.  |
| 3)   | Clogged dust or water in the fuel filter.                                     | Replace fuel filter, clean or replace fuel tank.              |
| 4)   | Clogged or bent fuel pipe or hose.  | Clean, correct or replace fuel pipe or hose.                  |
| 5)   | Air is mixed in the fuel system.  | Inspect or retighten each connection part.                    |
| 6)   | Clogged or bent breather tube or pipe.  | Clean, correct or replace air breather tube or pipe.          |
| 7)   | Damaged diaphragm of pressure regulator.                                      | Replace.  |
| <b>2. Leakage or blow out fuel</b>                 |   |   |
| 1)   | Loosened joints of the fuel pipe.   | Retightening.   |
| 2)   | Cracked fuel pipe, hose and fuel tank.  | Replace.  |
| 3)   | Defective welding part on the fuel tank.                                      | Replace.  |
| 4)   | Defective drain packing of the fuel tank.                                     | Replace.  |
| 5)   | Clogged or bent air breather tube or air vent tube.                           | Clean, correct or replace air breather tube or air vent tube. |
| <b>3. Gasoline smell inside of compartment</b>     |   |   |
| 1)   | Loose joints at air breather tube, air vent tube and fuel filler pipe.        | Retightening.   |
| 2)   | Defective packing air tightness on the fuel saucer.                           | Correct or replace packing.                                   |
| 3)   | Cracked fuel separator.   | Replace separator.  |
| 4)   | Inoperable fuel pump modulator or circuit.                                    | Replace.  |
| <b>4. Defective fuel meter indicator</b>           |   |   |
| 1)   | Defective operation of fuel meter unit.                                       | Replace.  |
| 2)   | Defective operation of fuel meter.  | Replace.  |
| <b>5. Noise</b>                                    |   |   |
| 1)   | Large operation noise or vibration of fuel pump.                              | Replace.  |

### NOTE:

- When the vehicle is left unattended for an extended period of time, water may accumulate in the fuel tank. To prevent water condensation:
  - Top off the fuel tank or drain the fuel completely.
  - Drain water condensation from the fuel filter.
- Refilling the fuel tank.
  - Refill the fuel tank while there is still some fuel left in the tank.
- Protecting the fuel system against freezing and water condensation.
  - Cold areas

In snow-covered areas, mountainous areas, skiing areas, etc. where ambient temperatures drop below 0°C (32°F) throughout the winter season, use an anti-freeze solution in the cooling system.

Refueling will also complement the effect of anti-freeze solution each time the fuel level drops to about one-half.

After the winter season, drain water which may have accumulated in the fuel filter and fuel tank in the manner same as that described under Affected areas below.

### 2) Affected areas

When water condensation is notched in the fuel filter, drain water from both the fuel filter and fuel tank or use a water removing agent (or anti-freeze solution) in the fuel tank.

- Observe the instructions, notes, etc., indicated on the label affixed to the anti-freeze solution (water removing agent) container before use.