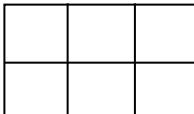


**ATTENTION:**  
GENERAL MANAGER   
PARTS MANAGER   
CLAIMS PERSONNEL   
SERVICE MANAGER

IMPORTANT - All  
Service Personnel  
Should Read and  
Initial in the boxes  
provided, right.



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QUALITY DRIVEN® SERVICE

## SERVICE INFORMATION BULLETIN

**APPLICABILITY:** All Models with TR 580 and TH58A CVT  
Transmissions

**NUMBER:** 16-109-17R

**SUBJECT:** Fluid Service Plug Design Change

**DATE:** 11/16/17

**REVISED:** 01/17/18

### INTRODUCTION:

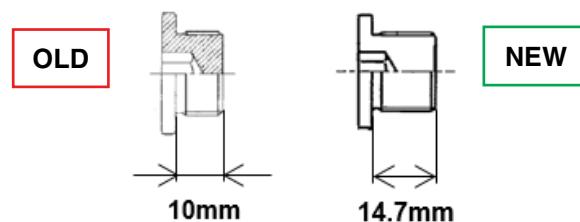
This Service Information bulletin announces a design change to the service plugs used in some places on TR580 (and TH58A used in hybrid vehicles only) CVT transmissions. A new plug with a longer (14.7mm vs. 10mm on the old style) threaded portion is now available which further distributes the forces applied to the threads and decreases the possibility of damage to the transmission case and converter housing.

### PRODUCTION CHANGE INFORMATION:

Vehicles produced after March 1, 2015 have the new, longer service plugs installed.

### PART INFORMATION:

The part number for the new, longer service plug is **807018070**.



*Continued...*

**CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD  
RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.**

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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ISO 14001 COMPLIANT**

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

## SERVICE PROCEDURE / INFORMATION:

The illustrations below show the affected service plug locations circled in red.

**VERY IMPORTANT:** Whenever any of these plugs are removed, if found to be the old style, 10mm thread length type, they MUST be replaced with the new-style 14.7mm thread length part.

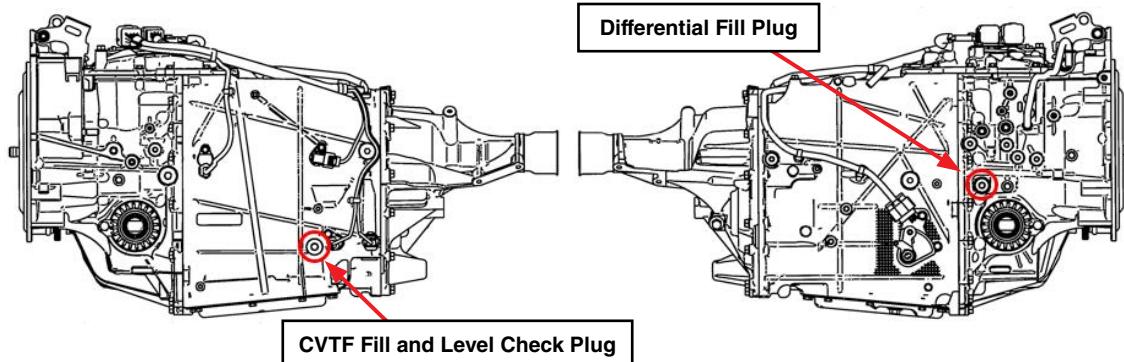
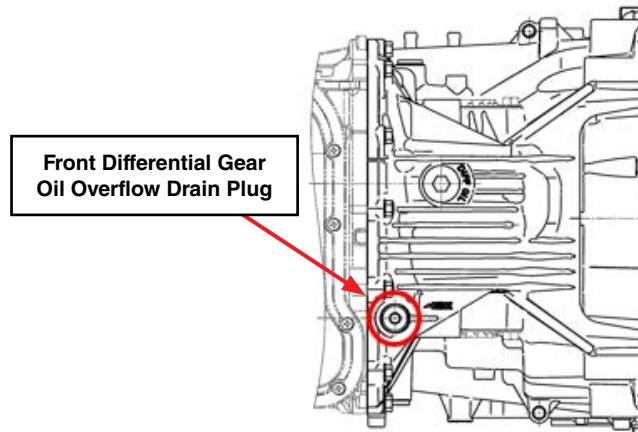


Illustration below shows an underside view of converter housing.



### NOTES:

- New and remanufactured CVT assemblies are shipped “dry” (some residual fluid from testing may remain). These service plugs are installed but only partially tightened during assembly. When removing these plugs to fill a new or remanufactured unit, if the old style, 10mm thread length type are found, always replace them with the new-style 14.7mm thread length part.
- Always use the torque specifications for these plugs as supplied in the applicable Service Manual.

### IMPORTANT REMINDERS:

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.