

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

1. General Description

A: SPECIFICATION

1. MANUAL TRANSMISSION AND DIFFERENTIAL

Type		6-forward speeds and 1-reverse	
Transmission gear ratio	1st		3.454
	2nd		1.888
	3rd		1.296
	4th		0.972
	5th		0.780
	6th		0.695
	Rev.		3.636
Front reduction gear	Final	Type of gear	Hypoid
		Gear ratio	4.444
Rear reduction gear	Transfer	Type of gear	Helical
		Gear ratio	1.000
	Final	Type of gear	Hypoid
		Gear ratio	4.444
Front differential	Type and number of gear	Straight bevel gear (bevel pinion: 2, bevel gear: 2)	
Center differential	Type and number of gear	Straight bevel gear (bevel pinion: 2, bevel gear: 2, viscous coupling)	
Transmission gear oil		SUBARU EXTRA MT or equivalent gear oil	
Transmission gear oil capacity		3.3 L (3.5 US qt, 2.9 Imp qt)	

2. TRANSMISSION GEAR OIL

Recommended oil:

SUBARU GEAR OIL EXTRA MT

Alternative:

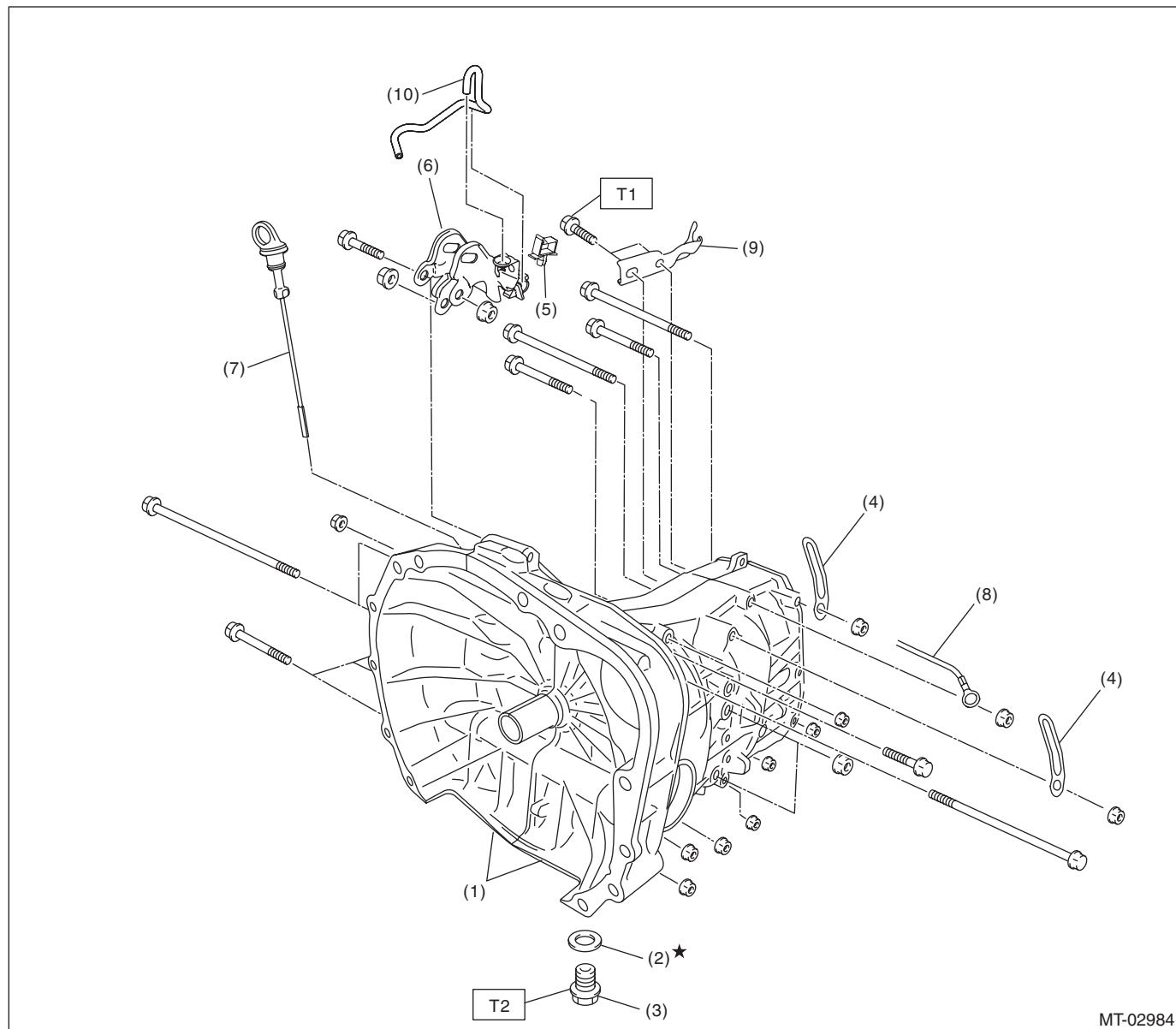
GL-5 (75W-90)

CAUTION:

If an alternative transmission gear oil is used, you may not have expected functionality and performance.

B: COMPONENT

1. TRANSMISSION CASE



(1) Transmission case ASSY	(6) Pitching stopper bracket
(2) Gasket	(7) Oil level gauge
(3) Drain plug	(8) Transmission radio ground cord
(4) Harness clip	(9) Select bracket
(5) Clamp	(10) Air breather hose

Tightening torque: N·m (kgf-m, ft-lb)

T1: 18 (1.8, 13.3)

T2: 44 (4.5, 32.5) (aluminum gasket, silver)

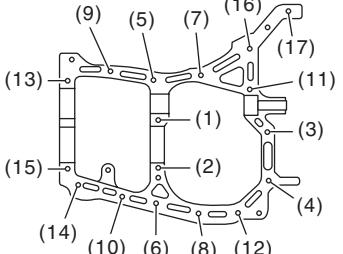
70 (7.1, 51.6) (copper gasket, brown)

70 (7.1, 51.6) (metal gasket, black)

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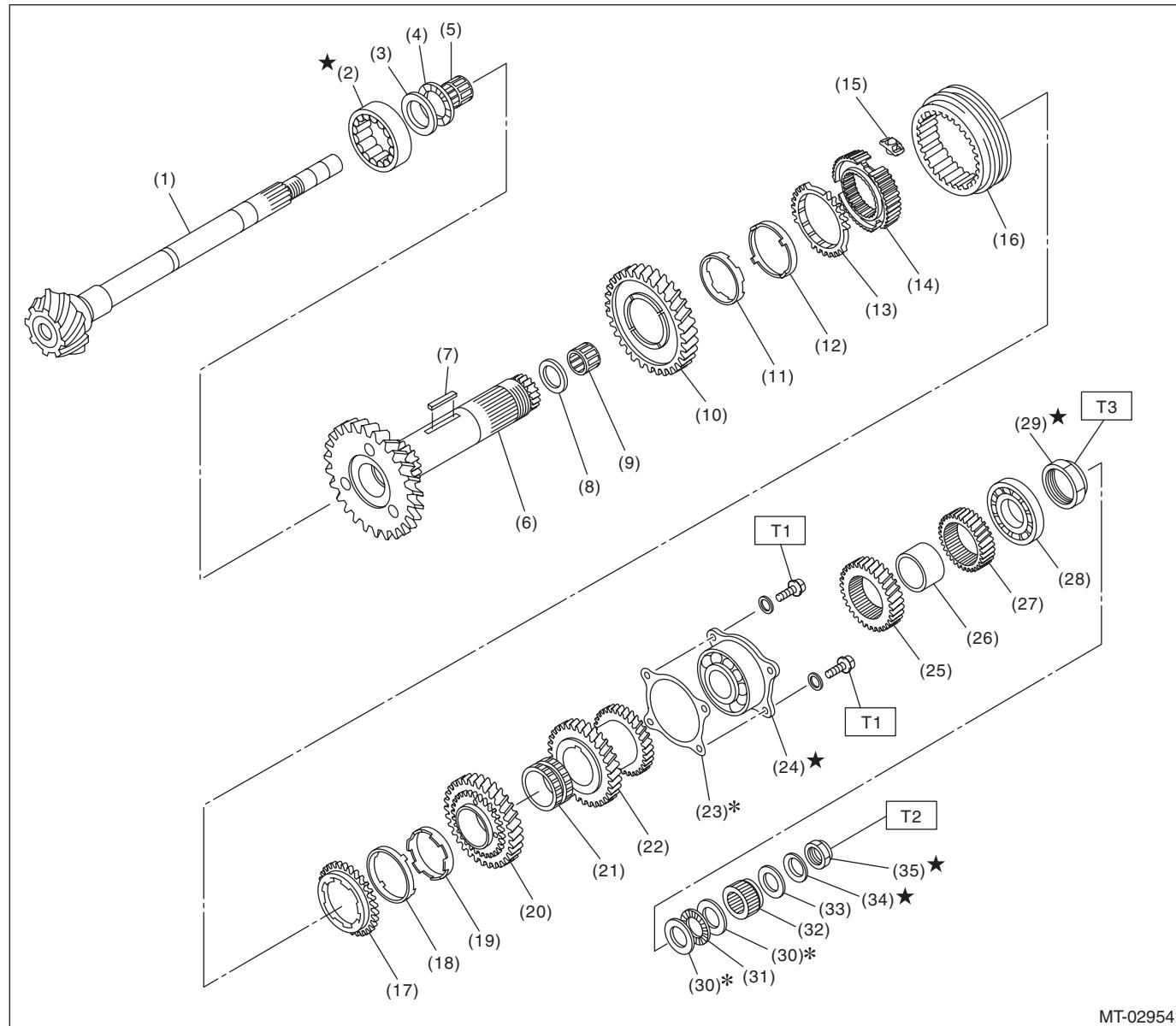
Transmission case tightening torque

	Bolt No.	Bolt size mm	Tightening torque: N·m (kgf·m, ft·lb)
	(5) — (15)	8	25 (2.5, 18.4)
	(1) — (4) (16), (17)	10	40 (4.1, 29.5)

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2. DRIVE PINION ASSEMBLY



MT-02954

(1) Drive pinion shaft	(15) 1st-2nd shifting insert	(29) Lock nut
(2) Roller bearing	(16) 1st-2nd coupling sleeve	(30) Adjusting washer
(3) Washer	(17) Outer baulk ring	(31) Thrust bearing
(4) Thrust bearing	(18) 2nd synchro cone	(32) Differential bevel gear sleeve
(5) Needle bearing	(19) Inner baulk ring	(33) Washer
(6) Driven shaft	(20) 2nd driven gear	(34) Lock washer
(7) Key	(21) 2nd driven gear bushing	(35) Lock nut
(8) Drive pinion collar	(22) 3rd-4th driven gear	
(9) Needle bearing	(23) Drive pinion shim	
(10) 1st driven gear	(24) Double ball bearing	
(11) Inner baulk ring	(25) 5th driven gear	
(12) 1st synchro cone	(26) Drive pinion spacer	
(13) Outer baulk ring	(27) 6th driven gear	
(14) 1st-2nd synchronizer hub	(28) Ball bearing	

Tightening torque: N·m (kgf·m, ft·lb)

T1: 30 (3.1, 22.1)

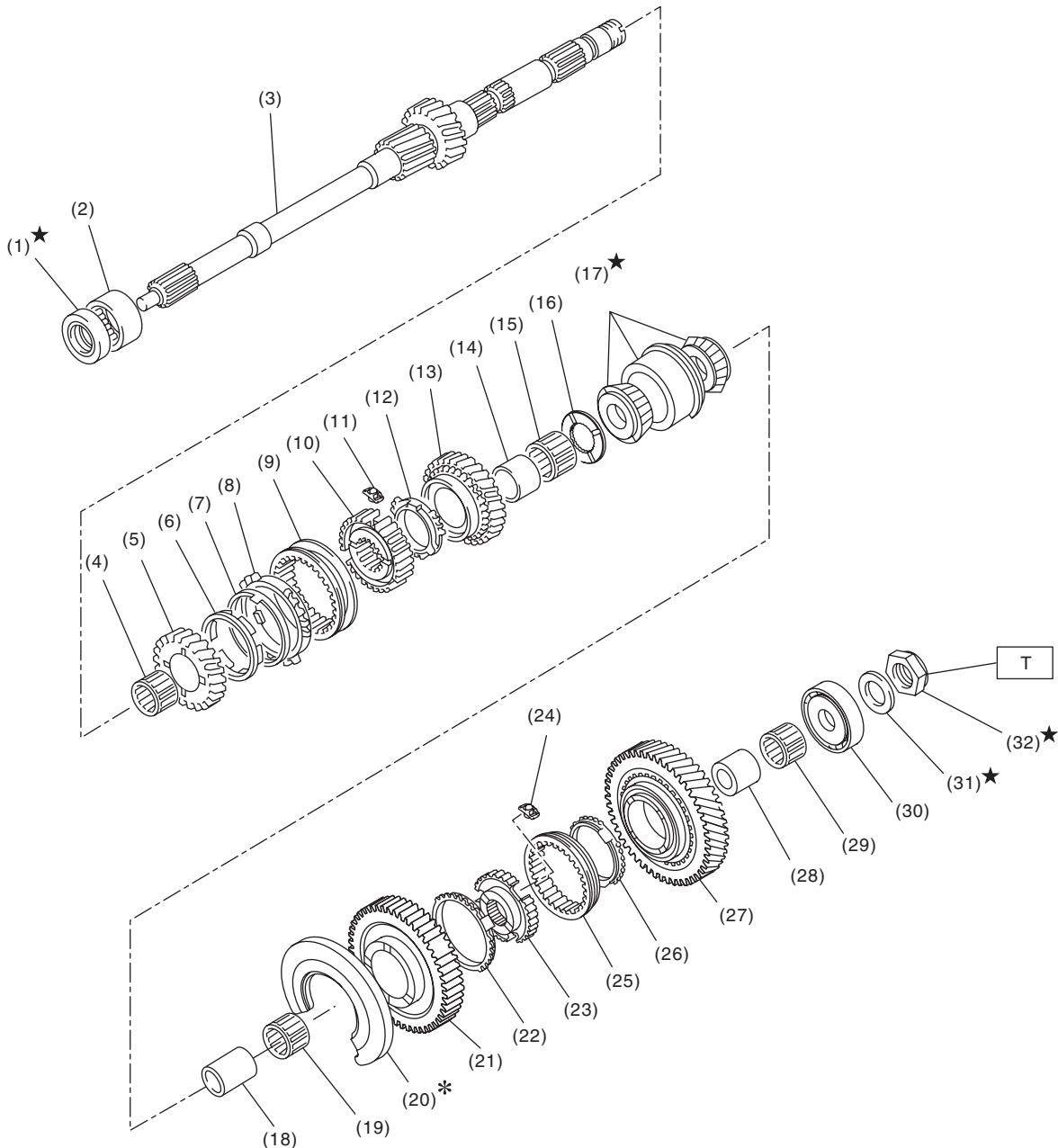
T2: 126 (12.8, 92.9)

T3: 440 (44.9, 324.5)

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3. MAIN SHAFT



MT-02955

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(1) Oil seal	(13) 4th drive gear	(25) 5th-6th coupling sleeve
(2) Needle bearing	(14) 4th needle bearing race	(26) 6th baulk ring
(3) Main shaft	(15) Needle bearing	(27) 6th drive gear
(4) Needle bearing	(16) 4th gear thrust washer	(28) 6th needle bearing race
(5) 3rd drive gear	(17) Double taper roller bearing	(29) Needle bearing
(6) Inner baulk ring	(18) 5th needle bearing race	(30) Ball bearing
(7) 3rd synchro cone	(19) Needle bearing	(31) Lock washer
(8) Outer baulk ring	(20) Main shaft rear plate	(32) Lock nut
(9) 3rd-4th coupling sleeve	(21) 5th drive gear	
(10) 3rd-4th synchronizer hub	(22) 5th baulk ring	
(11) 3rd-4th shifting insert	(23) 5th-6th synchronizer hub	
(12) 4th baulk ring	(24) 5th-6th shifting insert	

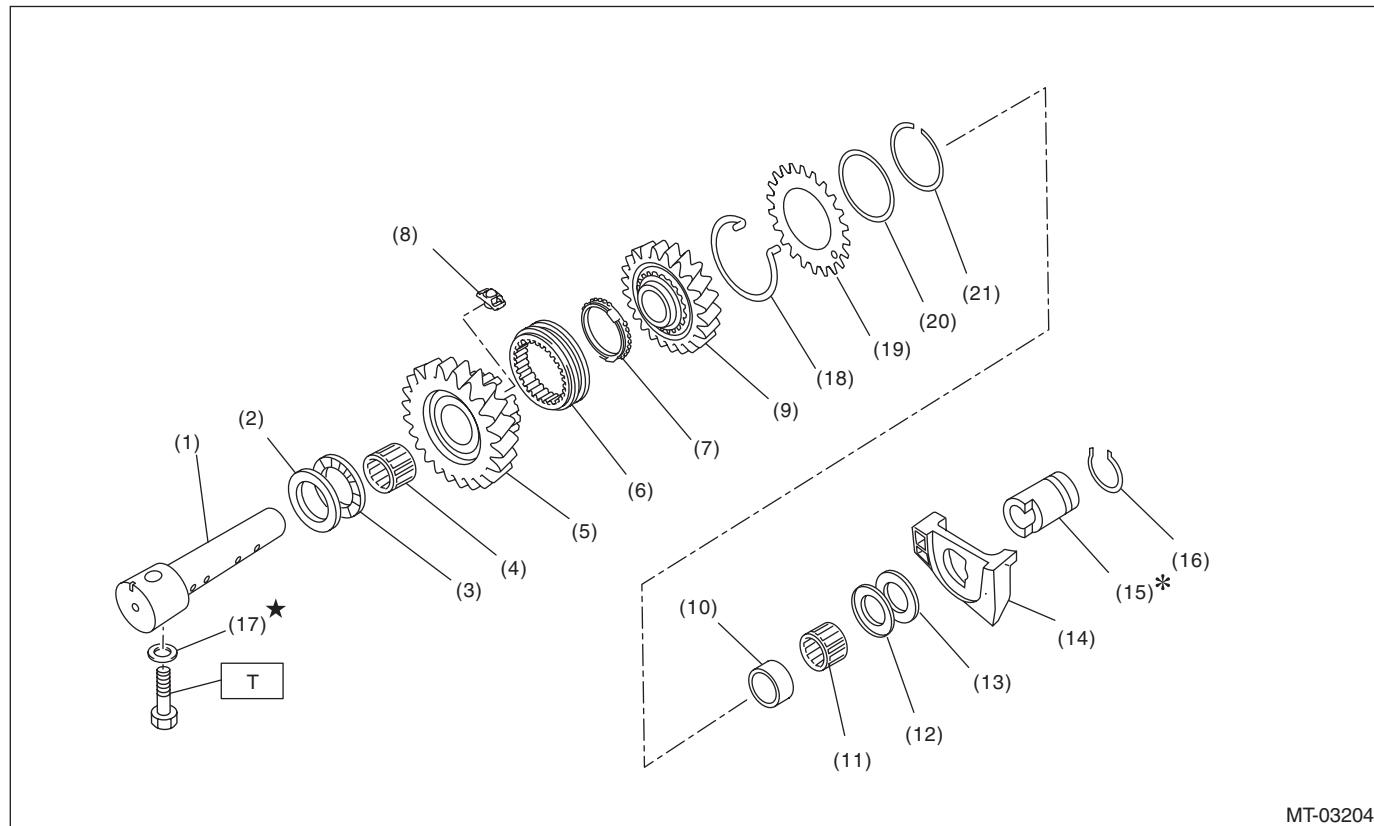
Tightening torque:N·m (kgf·m, ft-lb)

T: 160 (16.3, 118.0)

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4. REVERSE IDLER GEAR ASSY



MT-03204

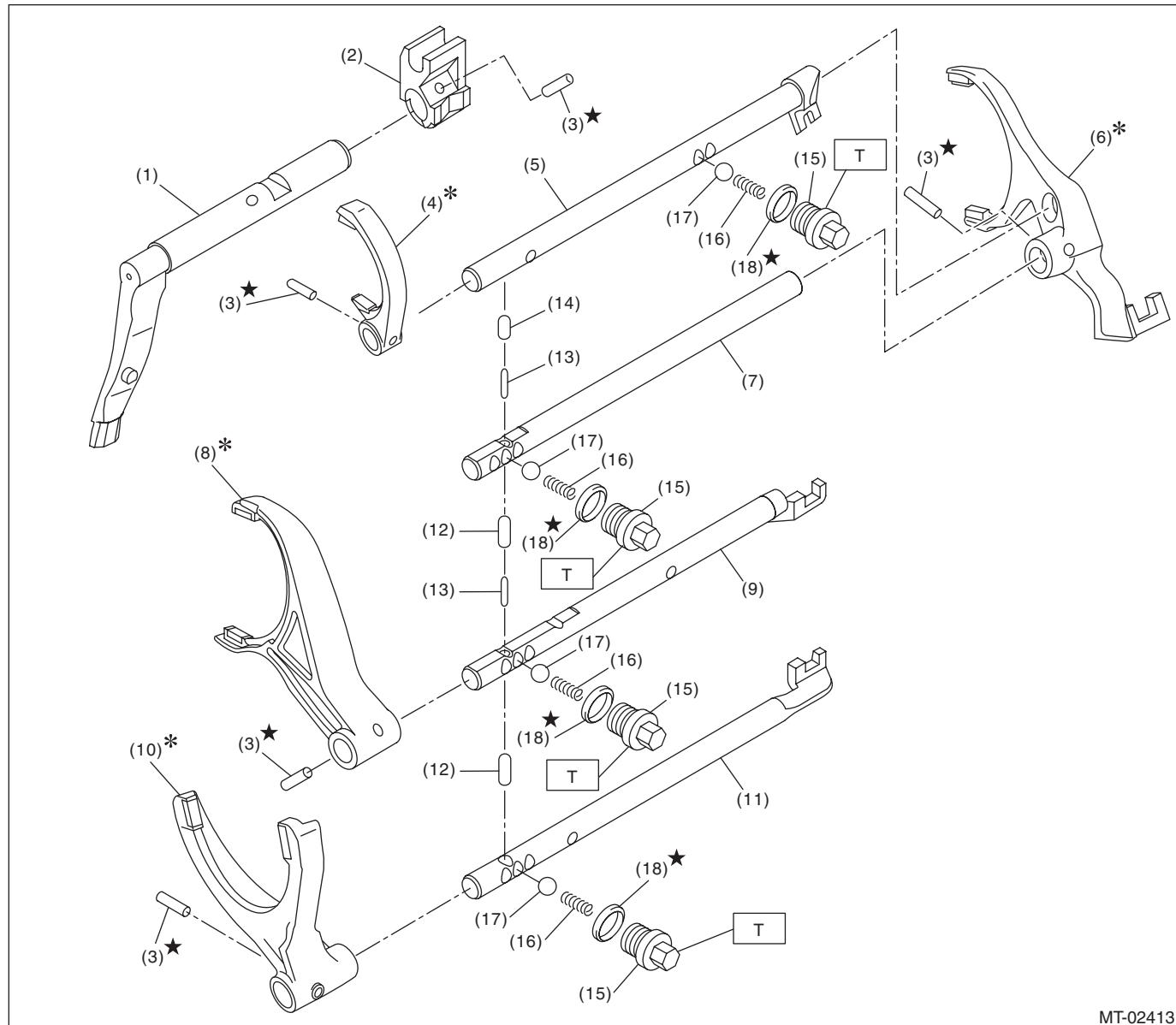
(1) Reverse idler gear shaft	(9) Reverse idler gear	(17) Gasket
(2) Idler gear washer	(10) Reverse idler gear collar	(18) Spring
(3) Thrust bearing	(11) Needle bearing	(19) Sub gear
(4) Needle bearing	(12) Thrust bearing	(20) Friction plate
(5) Reverse idler gear No. 2	(13) Idler gear washer	(21) Snap ring
(6) Reverse coupling sleeve	(14) Oil case guide	
(7) Baulk ring	(15) Reverse idler gear bushing	
(8) Reverse shifting insert	(16) Snap ring	

Tightening torque: N·m (kgf-m, ft-lb)
T: 25 (2.5, 18.4)

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5. SHIFTER FORK AND SHIFTER ROD



MT-02413

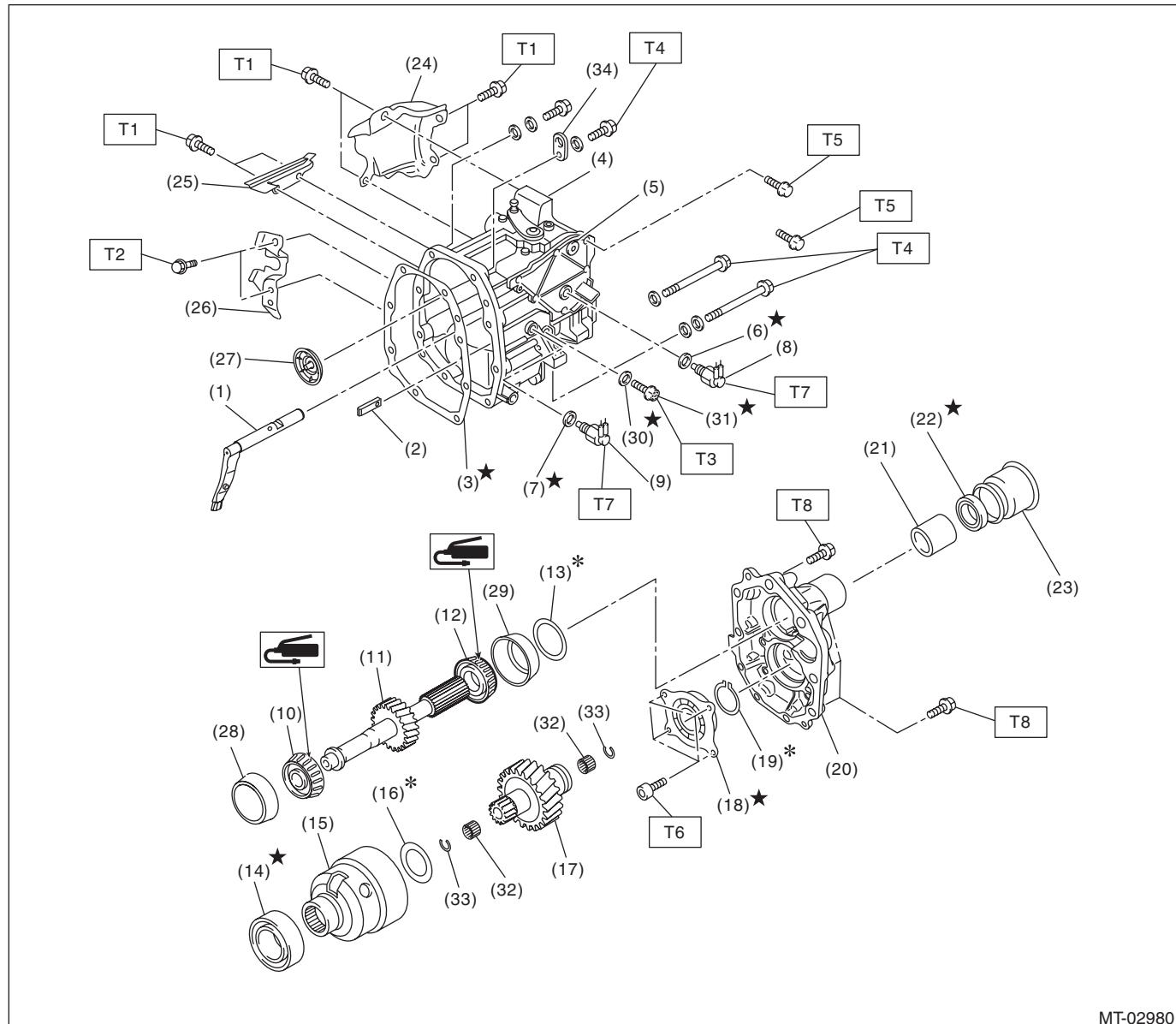
(1)	Shifter arm	(8)	3rd-4th shifter fork	(15)	Checking ball plug
(2)	Selector arm	(9)	3rd-4th fork rod	(16)	Checking ball spring
(3)	Straight pin	(10)	1st-2nd shifter fork	(17)	Check ball
(4)	Reverse shifter fork	(11)	1st-2nd fork rod	(18)	Gasket
(5)	Reverse fork rod	(12)	Interlock plunger		
(6)	5th-6th shifter fork	(13)	Interlock plunger		Tightening torque:N·m (kg·m)
(7)	5th-6th fork rod	(14)	Interlock plunger		T: 20 (2.0, 14.8)

Tightening torque: N·m (kgf-m, ft-lb)

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6. TRANSFER CASE AND EXTENSION



MT-02980

(1) Shifter arm	(16) Adjusting washer	(31) Precoat bolt
(2) Interlock plate	(17) Transfer drive gear	(32) Needle bearing
(3) Gasket	(18) Ball bearing	(33) Snap ring
(4) Transfer case	(19) Snap ring	(34) Transmission hanger
(5) Transmission cover	(20) Extension case	
(6) Gasket	(21) Bushing	
(7) Gasket	(22) Oil seal	
(8) Neutral position switch	(23) Dust cover	
(9) Back-up light switch	(24) Transfer cover	
(10) Roller bearing	(25) Dust cover	
(11) Transfer driven gear	(26) Shift bracket	
(12) Roller bearing	(27) Oil guide	
(13) Adjusting washer	(28) Outer race	
(14) Ball bearing	(29) Outer race	
(15) Center differential	(30) Gasket	

Tightening torque: N·m (kgf·m, ft·lb)

T1: 15 (1.5, 11.1)

T2: 18 (1.8, 13.3)

T3: 20 (2.0, 14.8)

T4: 24.5 (2.5, 18.1)

T5: 25 (2.5, 18.4)

T6: 26 (2.7, 19.2)

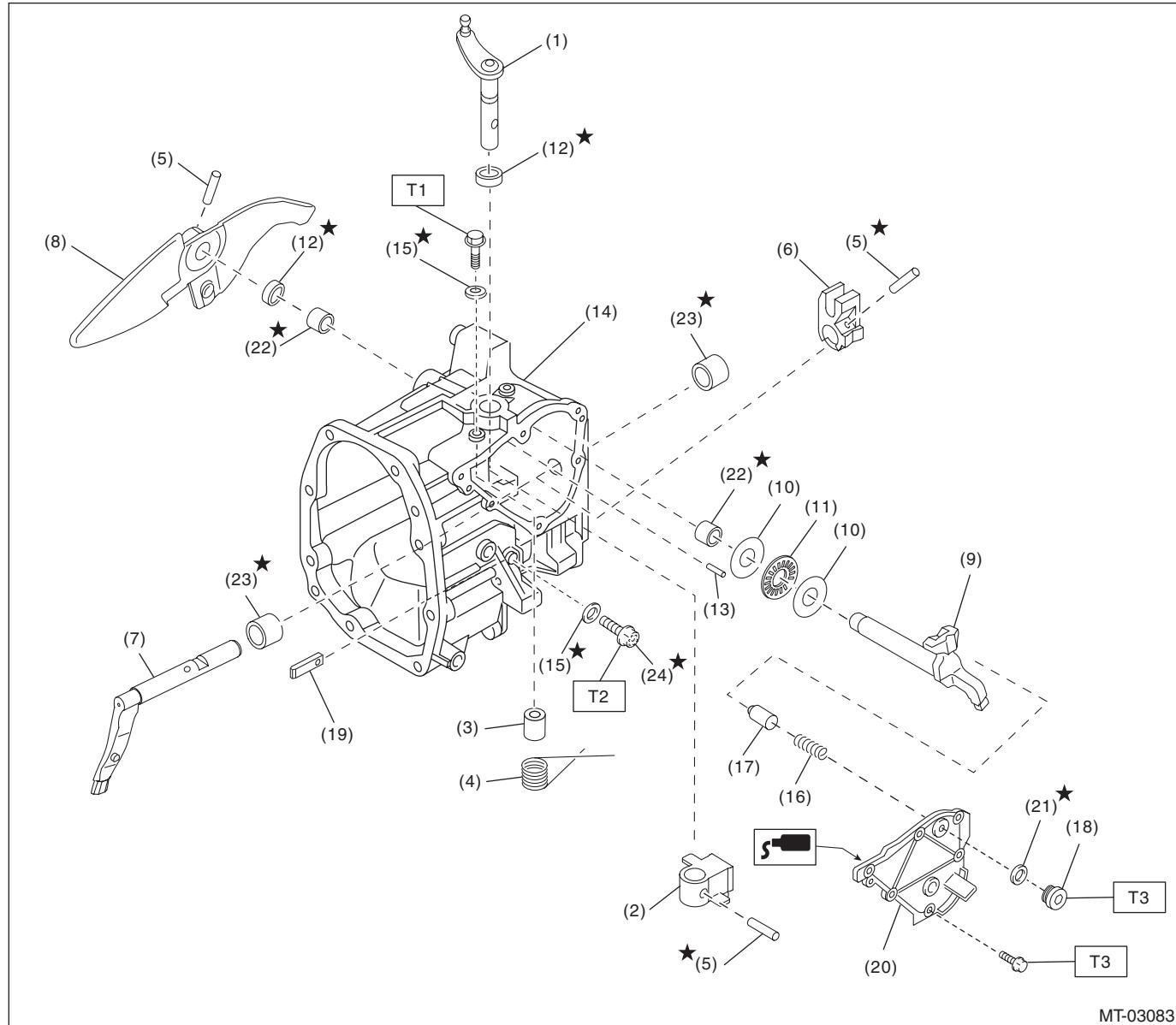
T7: 32.3 (3.3, 23.8)

T8: 40 (4.1, 29.5)

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7. SHIFT LINK ASSEMBLY



(1) Selector lever COMPL	(11) Thrust bearing
(2) Selector arm No. 2	(12) Oil seal
(3) Shifter arm collar	(13) Straight pin
(4) Neutral set spring	(14) Transfer case
(5) Straight pin	(15) Gasket
(6) Selector arm	(16) Checking ball spring
(7) Shifter arm	(17) Plunger
(8) Shift lever COMPL	(18) Seal bolt
(9) Shifter arm No. 2	(19) Interlock plate
(10) Washer	(20) Transmission cover

Tightening torque:N·m (kgf·m, ft·lb)

T1: 6.4 (0.7, 4.7)

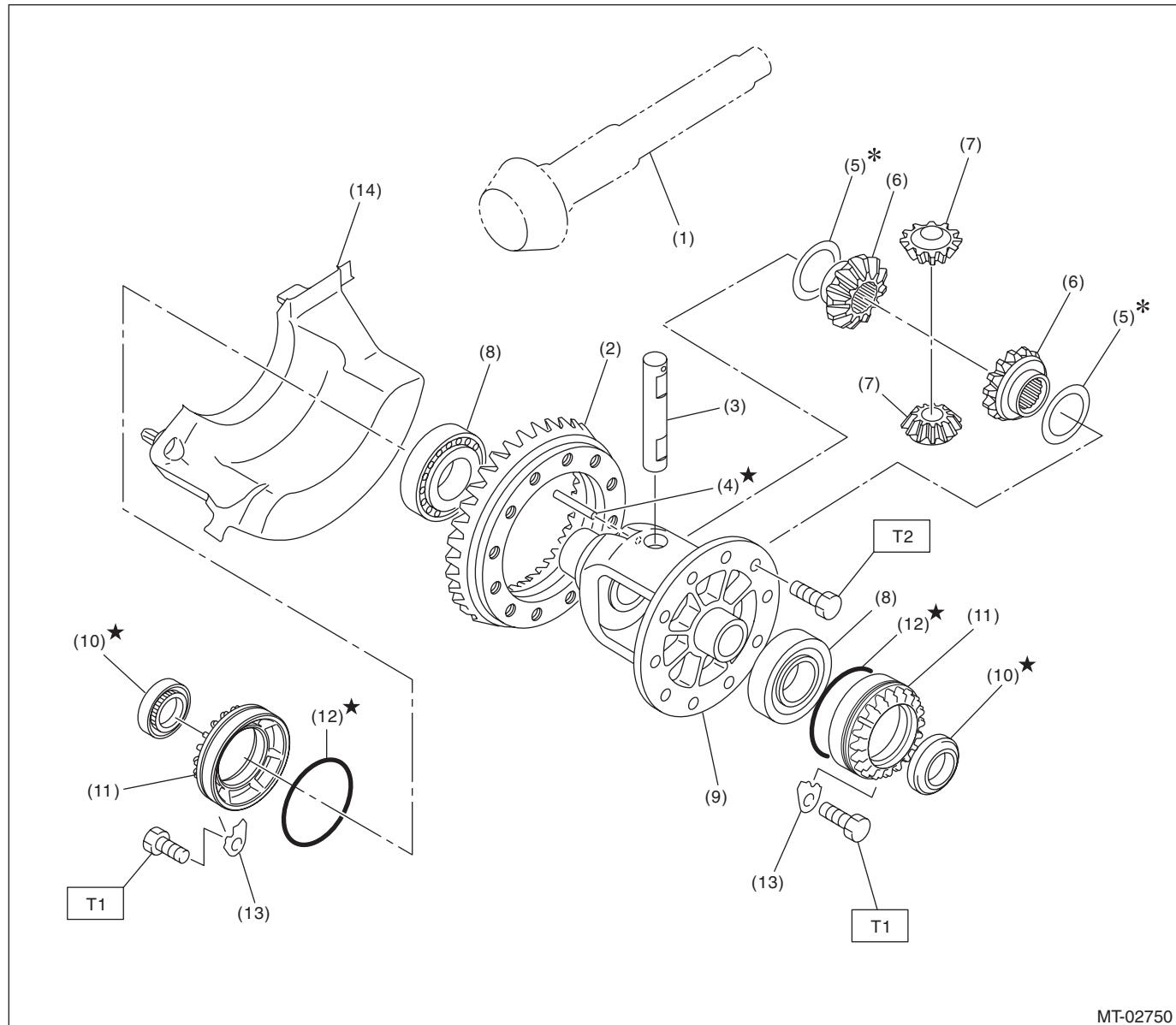
T2: 20 (2.0, 14.8)

T3: 25 (2.5, 18.4)

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8. FRONT DIFFERENTIAL



MT-02750

(1) Drive pinion shaft	(7) Differential bevel pinion	(13) Retainer lock plate
(2) Hypoid driven gear	(8) Roller bearing	(14) Front oil guide
(3) Pinion shaft	(9) Differential case	
(4) Straight pin	(10) Oil seal	
(5) Adjusting washer	(11) Differential side retainer	
(6) Differential bevel gear	(12) O-ring	

Tightening torque:N·m (kgf·m, ft·lb)

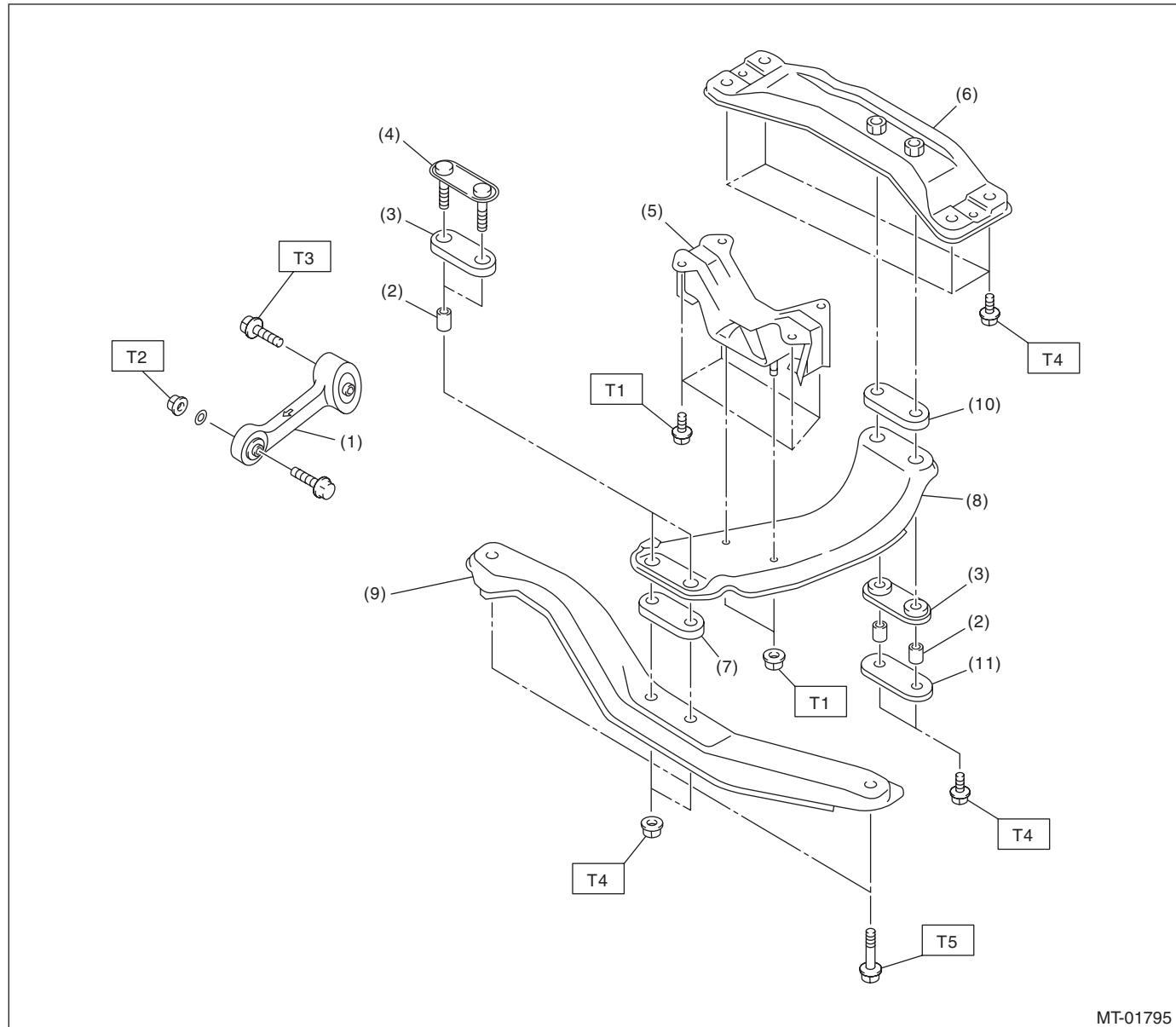
T1: 25 (2.5, 18.4)

T2: 62 (6.3, 45.7)

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9. TRANSMISSION MOUNTING



- (1) Pitching stopper
- (2) Spacer
- (3) Lower cushion rubber
- (4) Front plate
- (5) Transmission cushion rubber
- (6) Rear crossmember

- (7) Upper cushion rubber
- (8) Center crossmember
- (9) Front crossmember
- (10) Rear cushion rubber
- (11) Rear plate

Tightening torque: N·m (kgf·m, ft·lb)

T1: 35 (3.6, 25.8)

T2: 50 (5.1, 36.9)

T3: 58 (5.9, 42.8)

T4: 70 (7.1, 51.6)

T5: 140 (14.3, 103.3)

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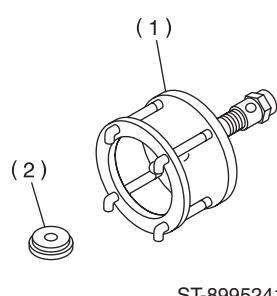
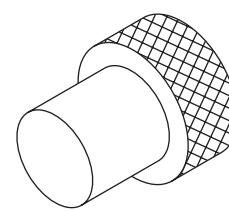
MANUAL TRANSMISSION AND DIFFERENTIAL

C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- When disassembling the case and other light alloy parts, use a plastic hammer to force it apart. Do not pry apart with screwdrivers or other tools.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine gear oil, grease or equivalent. Do not mix gear oil, grease, etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply gear oil onto sliding or revolving surfaces before installation.
- Replace deformed or damaged snap rings with new parts.
- Before installing O-rings or oil seals, apply sufficient amount of gear oil to avoid damage and deformation.
- Be careful not to incorrectly install or fail to install O-rings, snap rings and other such parts.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Avoid damaging the mating surface of the case.
- Before applying liquid gasket, completely remove the old liquid gasket.

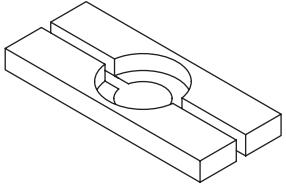
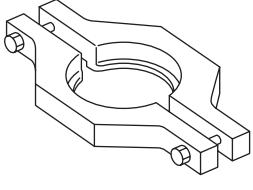
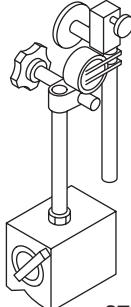
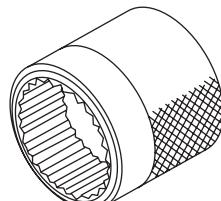
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	899524100	PULLER SET	Used for removing the front differential roller bearing. (1) Puller (2) Cap
	399780104	WEIGHT	Used for adjusting preload on the front differential roller bearing.

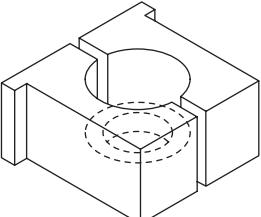
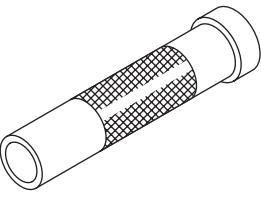
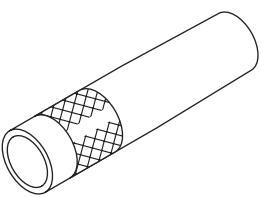
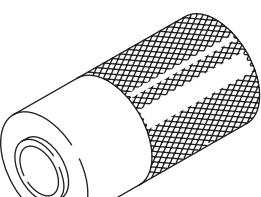
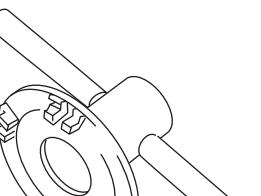
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498077000	498077000	REMOVER	<ul style="list-style-type: none"> Used for removing the roller bearing and washer of the drive pinion shaft. Used for removing the transfer driven gear taper roller bearing.
 ST-498077600	498077600	CENTER DIFFERENTIAL BEARING REMOVER	Used for removing the center differential ball bearing.
 ST-498247001	498247001	MAGNET BASE	<ul style="list-style-type: none"> Used for measuring the backlash of bevel pinion gear and hypoid gear. Used together with DIAL GAUGE (498247100).
 ST-498247100	498247100	DIAL GAUGE	<ul style="list-style-type: none"> Used for measuring the backlash of bevel pinion gear and hypoid gear. Used together with MAGNET BASE (498247001).
 ST18667AA020	18667AA020	HOLDER	<ul style="list-style-type: none"> Used for removing and installing the drive pinion shaft lock nut. Used for measuring the backlash of hypoid gear. Used for adjusting preload on the front differential roller bearing.

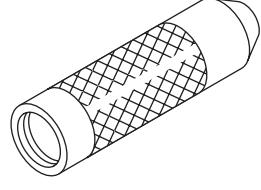
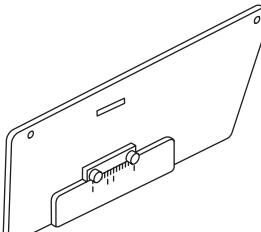
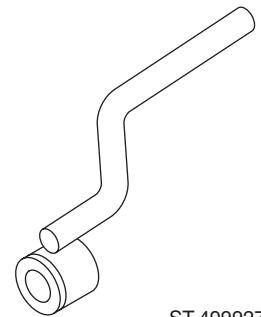
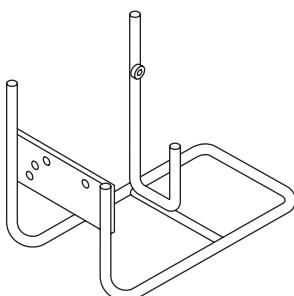
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	498937000	TRANSMISSION HOLDER	Used for removing and installing the main shaft lock nut.
	499277100	BUSHING 1-2 INSTALLER	<ul style="list-style-type: none"> Used for installing the drive pinion shaft washer. Used for installing the front differential roller bearing outer race.
	499277200	INSTALLER	<ul style="list-style-type: none"> Used for installing the 3rd-4th driven gear, 5th driven gear, ball bearing and 6th driven gear onto the driven shaft. Used for installing the drive pinion shaft washer.
	927640000	INSTALLER	Used for installing the roller bearing (transfer case side) of transfer driven gear.
	18630AA010	WRENCH COMPL RETAINER	<ul style="list-style-type: none"> Used for removing and installing the differential side retainer. Used for adjusting preload on the front differential roller bearing. WRENCH COMPL RETAINER (499787000) can also be used.

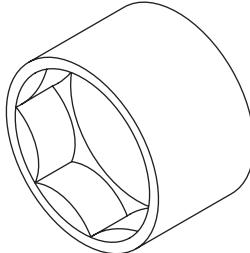
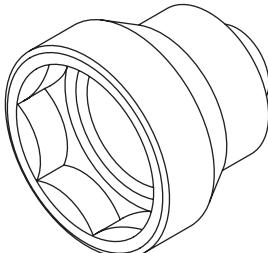
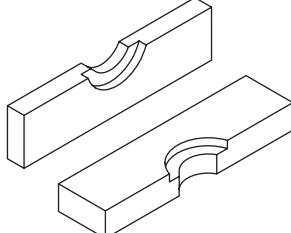
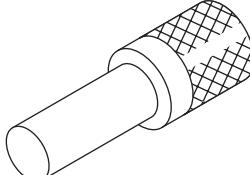
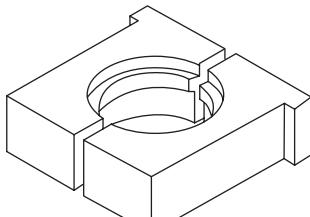
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-18722AA010	18722AA010	REMOVER	Used for removing the 5th drive gear and 6th drive gear.
 ST-499877000	499877000	RACE 4-5 INSTALLER	<ul style="list-style-type: none"> Used for installing the 4th, 5th and 6th drive gear needle bearing races and the main shaft double taper roller bearings. Used together with REMOVER (899714110).
 ST-499917500	499917500	DRIVE PINION GAUGE ASSY	Used for adjusting the drive pinion shaft shim.
 ST-499927100	499927100	HANDLE	Used for backlash measurement of the hypoid gear and preload adjustment of the front differential roller bearing.
 ST-499937100	499937100	TRANSMISSION STAND	Used for disassembling and assembling the transmission.

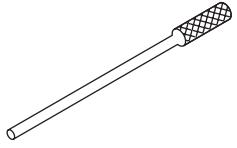
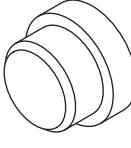
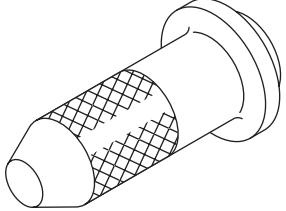
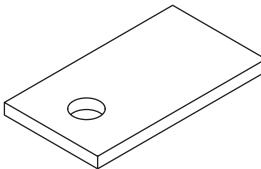
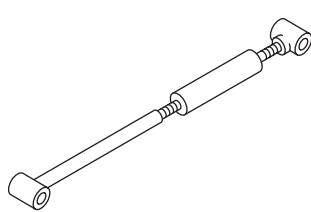
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-499987003	499987003	SOCKET WRENCH (35)	Used for removing and installing the main shaft lock nut.
 ST-499987300	499987300	SOCKET WRENCH (50)	Used for removing and installing the driven shaft lock nut.
 ST-899714110	899714110	REMOVER	Used for removing and installing the parts of main shaft and driven shaft.
 ST-899864100	899864100	REMOVER	<ul style="list-style-type: none"> Used for removing the parts of the main shaft. Used for removing the transfer driven gear roller bearing (transfer case side) and for installing it (extension case side). Used for removing the transfer drive gear ball bearing. Used for installing the transfer case roller bearing.
 ST18680AA020	18680AA020	HOLDER	<ul style="list-style-type: none"> Used for removing and installing the drive pinion shaft lock nut. Used for removing and installing the driven shaft lock nut.

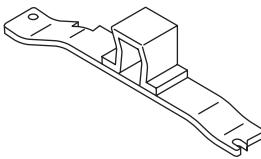
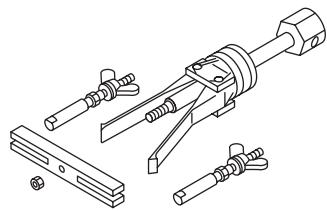
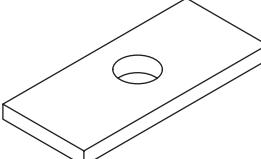
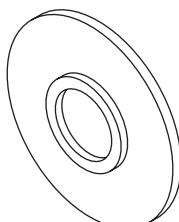
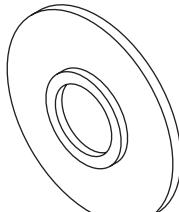
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-899904100	899904100	STRAIGHT PIN REMOVER	Used for removing and installing the straight pin.
 ST-398497701	398497701	ADAPTER	<ul style="list-style-type: none"> Used for installing the front differential roller bearing. Used together with BUSHING 1-2 INSTALLER (499277100).
 ST-498057300	498057300	INSTALLER	Used for installing the extension case oil seal.
 ST-498255400	498255400	PLATE	Used for measuring the hypoid gear backlash.
 ST41099AA020	41099AA020	ENGINE SUPPORT	<ul style="list-style-type: none"> Used for removing and installing transmission. Used together with ENGINE SUPPORT (41099AA010).

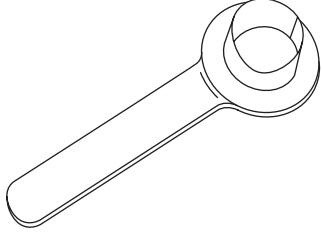
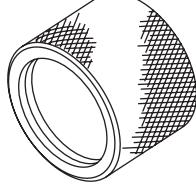
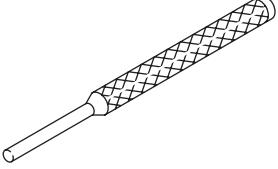
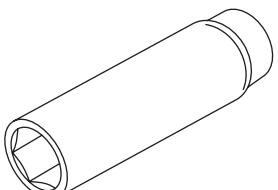
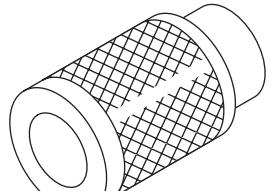
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	41099AA011 ST-41099AA011	ENGINE SUPPORT BRACKET	<ul style="list-style-type: none"> Used for removing and installing transmission. Used together with ENGINE SUPPORT (41099AA020). ENGINE SUPPORT (41099AA010) can also be used.
	398527700 ST-398527700	PULLER ASSY	<ul style="list-style-type: none"> Used for removing the extension case oil seal. Used for removing the front differential side retainer bearing outer race. Used for removing the front differential side retainer oil seal.
	398643600 ST-398643600	GAUGE	Used for adjusting the extension end play.
	398177700 ST-398177700	INSTALLER	<ul style="list-style-type: none"> Used for installing the transfer drive gear ball bearing. Used for installing the 4th drive gear needle bearing race.
	498175500 ST-498175500	INSTALLER	Used for installing the roller bearing of transfer driven gear (extension case side).

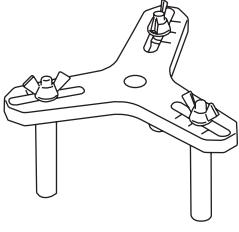
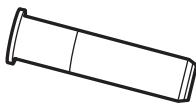
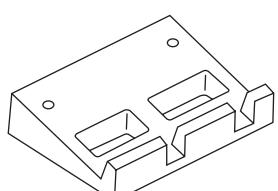
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	28399SA010	OIL SEAL PROTECTOR	Used for protecting the oil seal from damage when inserting the front drive shaft.
	18675AA000	DIFFERENTIAL SIDE OIL SEAL INSTALLER	Used for installing the front differential side retainer oil seal.
	398791700	SPRING PIN REMOVER 2	Used for removing and installing the straight pin.
	18662AA010	SOCKET (27)	<ul style="list-style-type: none"> Used for removing and installing the drive pinion shaft lock nut. Used for measuring the starting torque of the drive pinion shaft.
	899754112	PRESS	<ul style="list-style-type: none"> Used for removing driven shaft parts. Used to install the main shaft ball bearing.

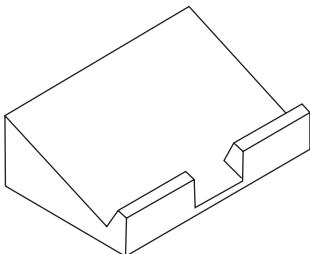
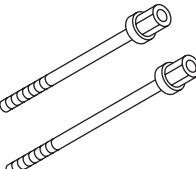
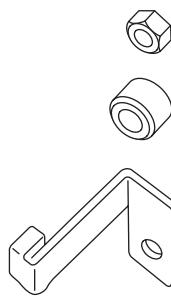
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18631AA000	18631AA000	HANDLE	Used for installing transfer case assembly and extension case assembly.
 ST18762AA001	18762AA001	COMPRESSOR SPECIAL TOOL	<ul style="list-style-type: none"> Used for removing the 1st driven gear. COMPRESSOR SPECIAL TOOL (18762AA000) can also be used.
 ST18654AA000	18654AA000	INSTALLER	Used for installing the 2nd driven gear bushing.
 ST18657AA000	18657AA000	INSTALLER	Used for installing the transfer case oil seal.
 ST-498267200	498267200	CYLINDER HEAD TABLE	Used for removing and installing the roller bearing of the transfer case.

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	498267300	CYLINDER HEAD TABLE	Used for removing and installing the roller bearing of the transfer case.
	18763AA000	COMPRESSOR SHAFT	Used for removing and installing the needle bearing of the transfer case.
	498277200	STOPPER SET	<ul style="list-style-type: none"> Used for installing the needle bearing of the transfer case. Use only the spacer.

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance.
TORX® bit T70	Used for removing and installing differential gear oil drain plug.
Spring pin remover	Used for removing and installing the straight pin. (3 — 3.3 mm)
Socket driver (TORX® 45 size, tamper resistant type)	Used for removing and installing interlock plate.