

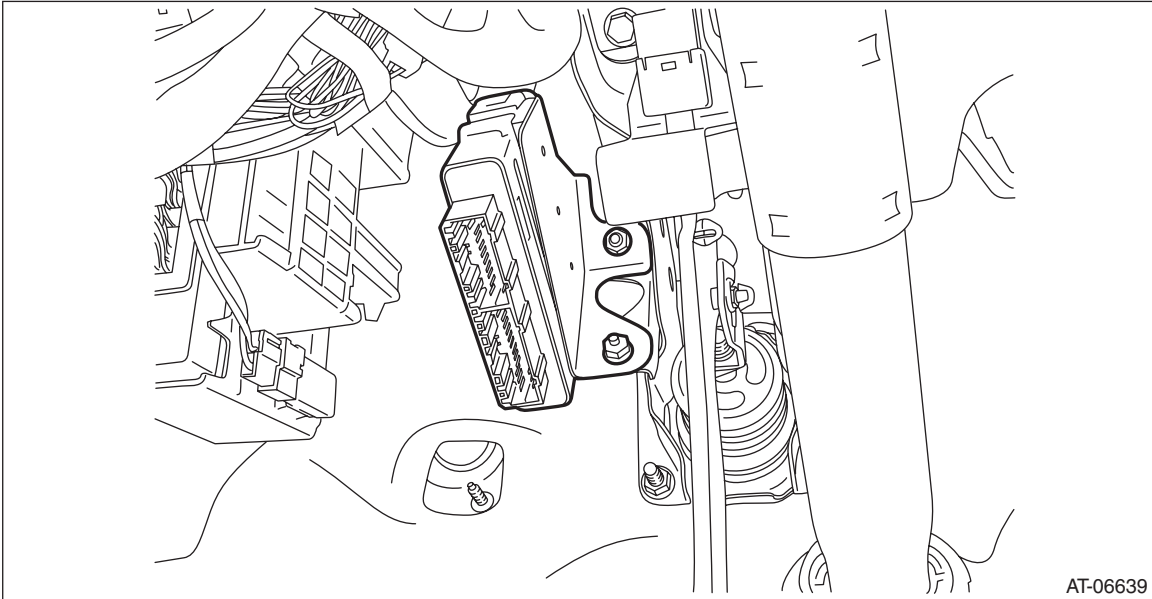
23. Transmission Control Module (TCM)

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the bulkhead harness connector from TCM.
- 3) Remove the TCM.

NOTE:

Replace the TCM and bracket as a set.

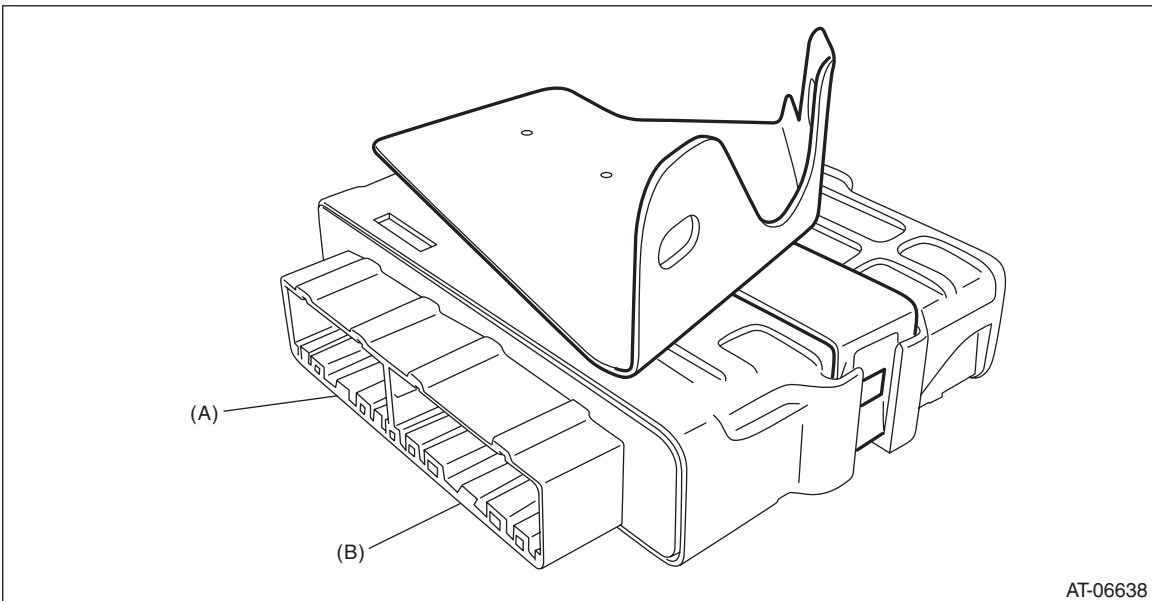


B: INSTALLATION

- 1) Install the TCM to the bracket.

CAUTION:

To avoid the damage to bracket and TCM, do not remove after installing TCM to bracket. If installed by mistake, the part must be replaced with a new part.



(A) 22-pin connector side

(B) 26-pin connector side

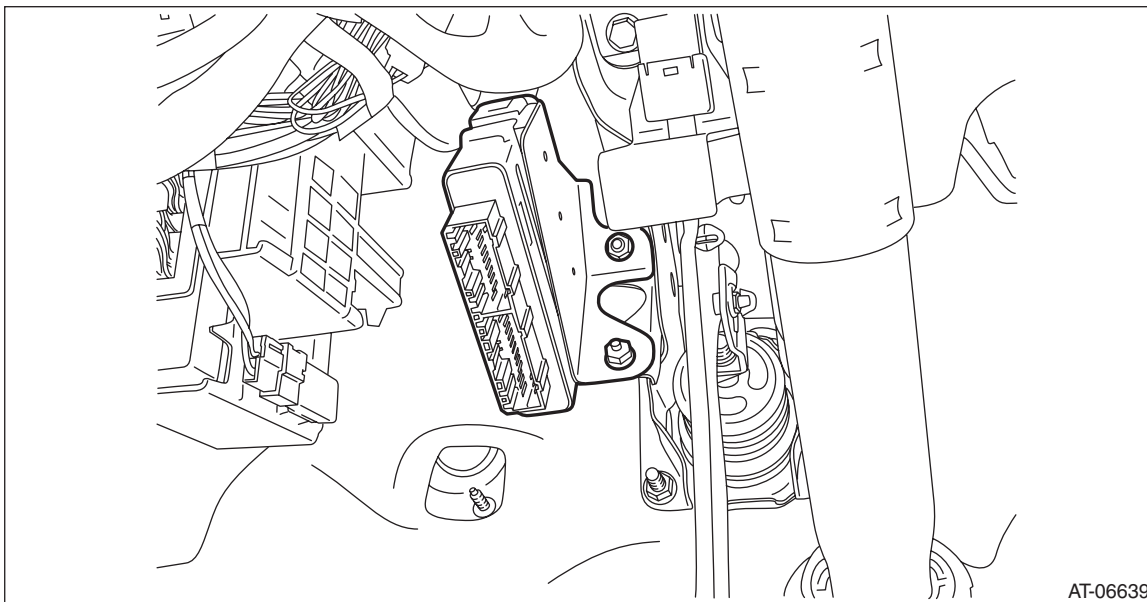
Transmission Control Module (TCM)

CONTINUOUSLY VARIABLE TRANSMISSION

2) Install the TCM.

Tightening torque:

7.5 N·m (0.8 kgf-m, 5.5 ft-lb)



AT-06639

3) Install the harness connector to TCM.

4) Connect the battery ground terminal.

5) Perform the operation of AT learning mode. <Ref. to CVT(diag)-30, Learning Control.>