

General Description

CLUTCH SYSTEM

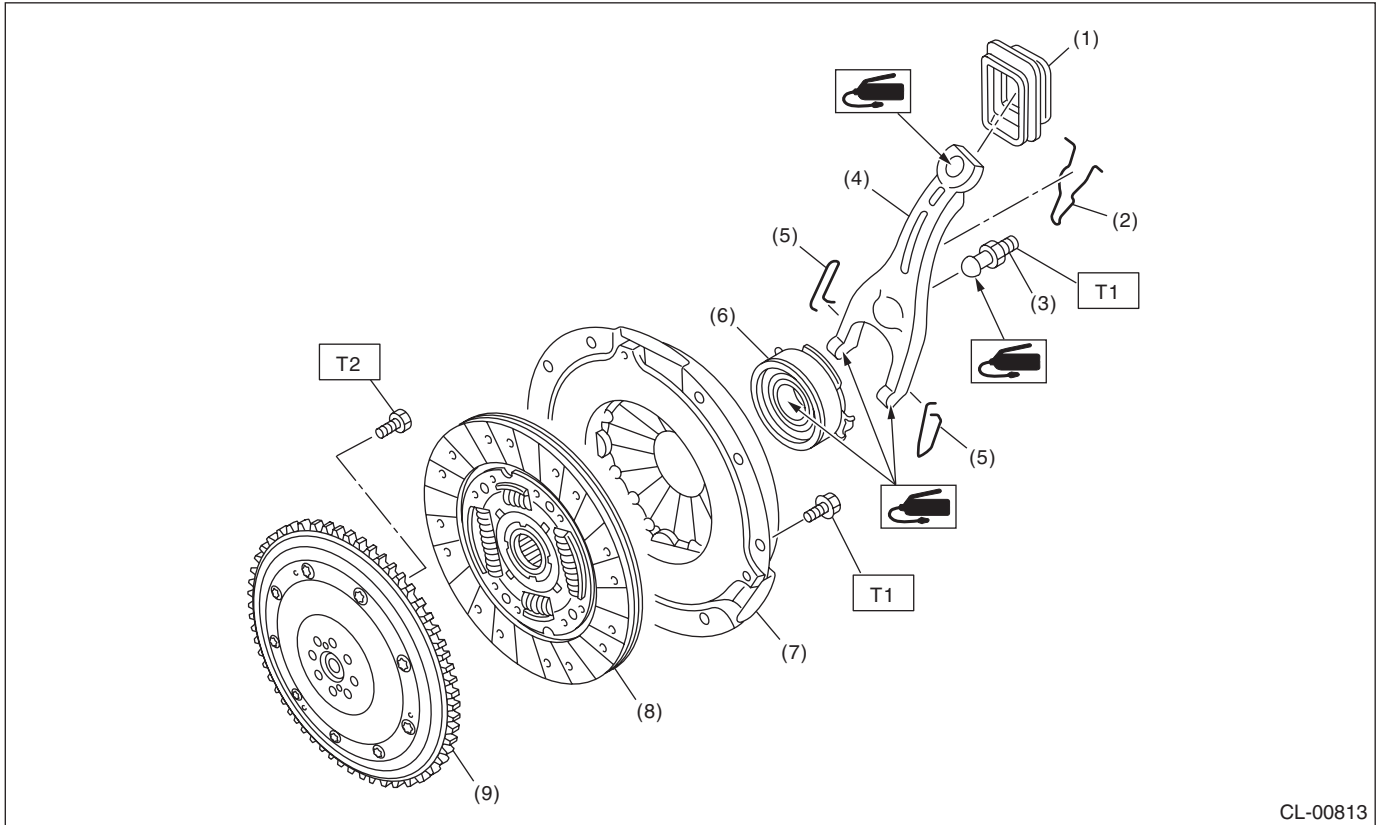
1. General Description

A: SPECIFICATION

Model			2.5 L
Transmission type			6MT
Clutch cover	Type		Push type
	Diaphragm set load N (kgf, lbf)		5,688 (580, 1,279)
Clutch disc	Facing material		Woven (non-asbestos)
	O.D. × I.D. × Thickness mm (in)	Flywheel side	230 × 155 × 3.2 (9.06 × 6.10 × 0.126)
		Clutch cover side	230 × 155 × 3.5 (9.06 × 6.10 × 0.138)
	Spline outer diameter mm (in)		25.2 (0.992), (number of teeth: 24)
	Depth of rivet head mm (in)	Flywheel side	1.35 — 1.95 (0.053 — 0.077)
		Clutch cover side	1.65 — 2.25 (0.065 — 0.089)
		Limit of sinking	0.8 (0.031)
Deflection limit mm (in)		0.7 (0.028) at R = 110 (4.33)	
Clutch release lever ratio			1.6
Release bearing			Grease-packed self-aligning
Clutch pedal	Full stroke mm (in)		130 — 135 (5.12 — 5.31)
	Free play mm (in)		4 — 11 (0.16 — 0.43)
Flywheel	Type		Flexible

B: COMPONENT

1. CLUTCH ASSEMBLY



CL-00813

- | | |
|-------------------|-----------------------|
| (1) Dust cover | (6) Release bearing |
| (2) Lever spring | (7) Clutch cover |
| (3) Pivot | (8) Clutch disc |
| (4) Release lever | (9) Flexible flywheel |
| (5) Clip | |

Tightening torque: N·m (kgf-m, ft-lb)

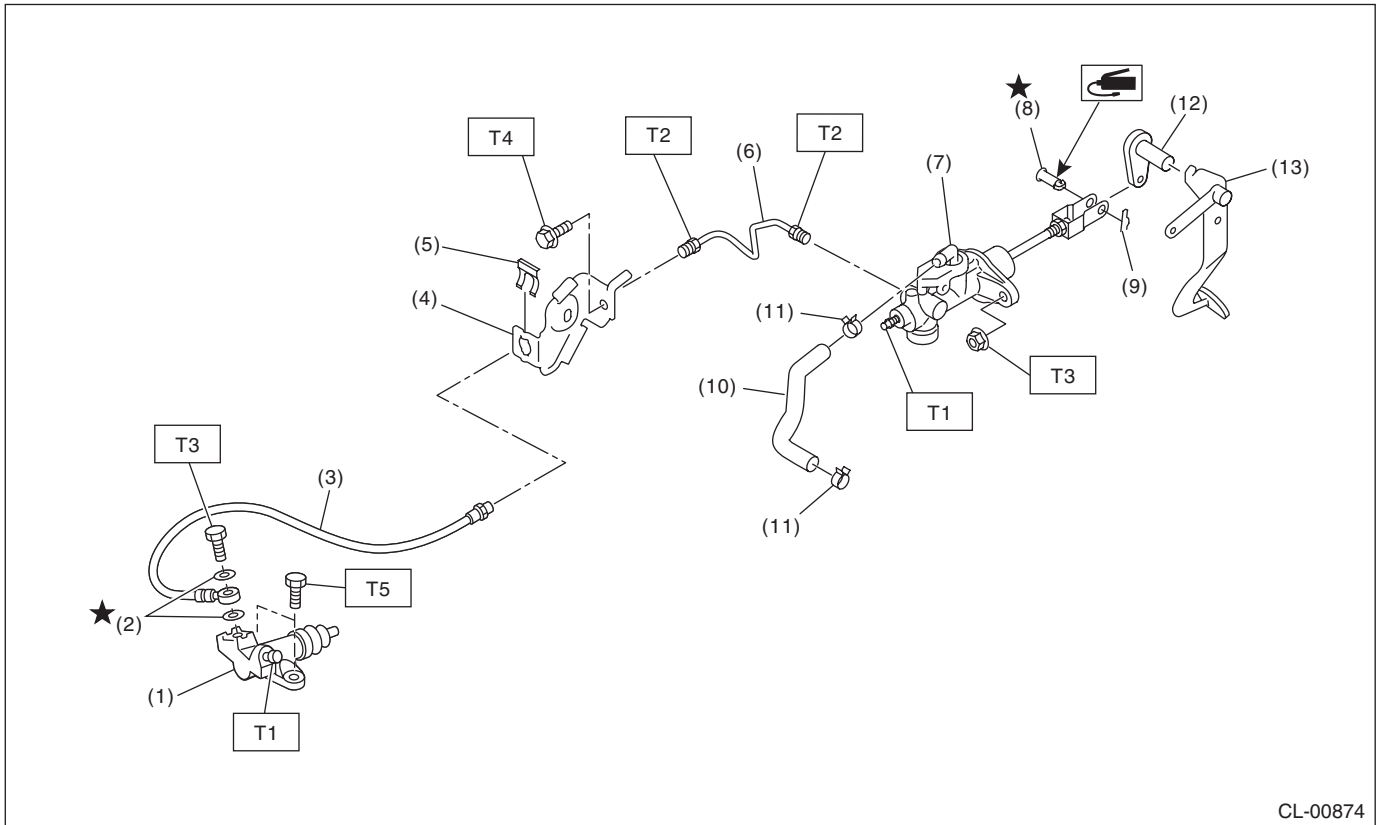
T1: 16 (1.6, 11.8)

T2: <Ref. to CL-13, INSTALLATION, Flywheel.>

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2. CLUTCH PIPE AND HOSE



- (1) Operating cylinder
- (2) Gasket
- (3) Clutch hose
- (4) Bracket
- (5) Clamp
- (6) Clutch pipe
- (7) Master cylinder ASSY

- (8) Clevis pin
- (9) Snap pin
- (10) Tank hose
- (11) Clamp
- (12) Lever
- (13) Pedal

Tightening torque: N·m (kgf·m, ft·lb)

T1: 7.8 (0.8, 5.8)

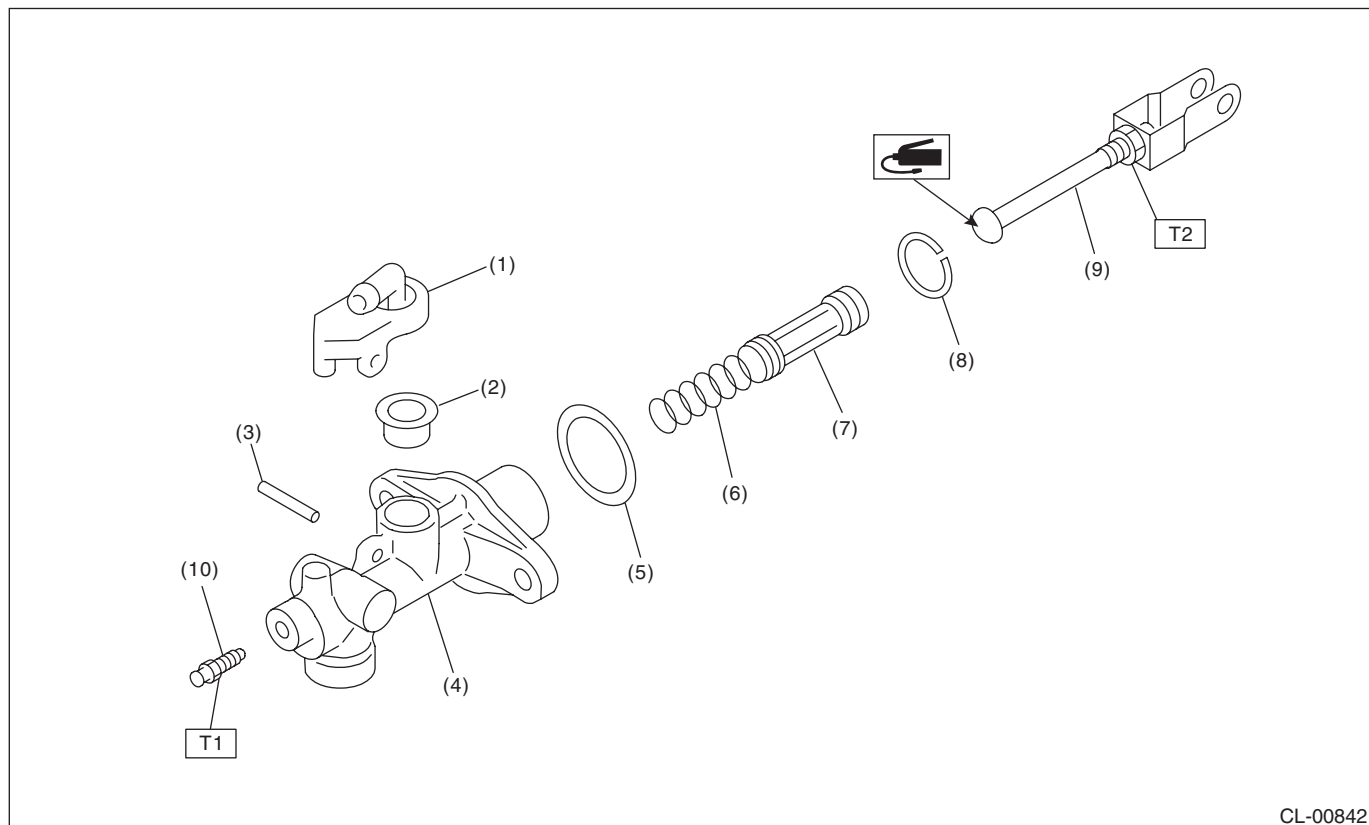
T2: 15 (1.5, 11.1)

T3: 18 (1.8, 13.3)

T4: 25 (2.5, 18.4)

T5: 37 (3.8, 27.3)

3. MASTER CYLINDER



- | | |
|---------------------|----------------------|
| (1) Nipple | (6) Return spring |
| (2) Oil seal | (7) Piston |
| (3) Straight pin | (8) Piston stop ring |
| (4) Master cylinder | (9) Push rod ASSY |
| (5) Seat | (10) Breather screw |

Tightening torque: N·m (kgf-m, ft-lb)

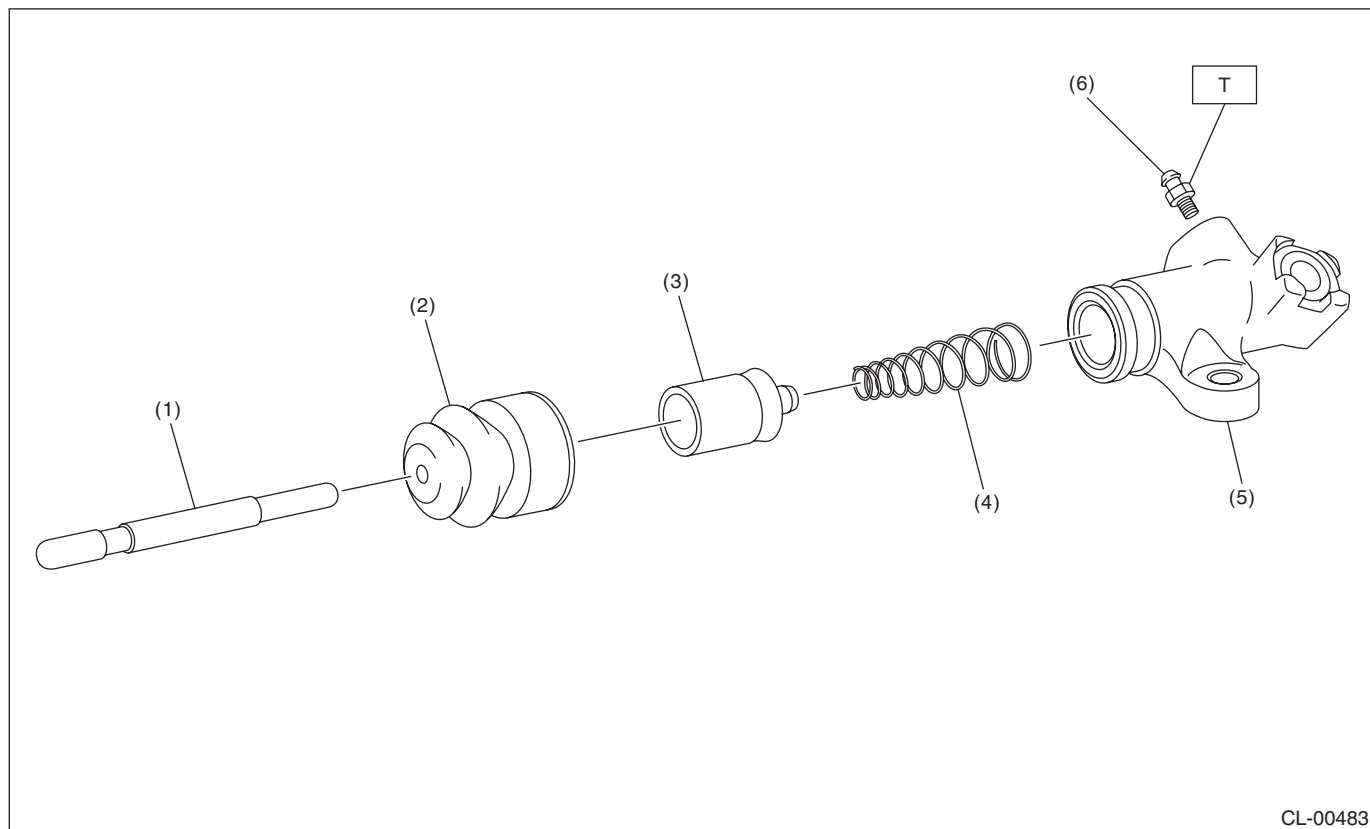
T1: 7.8 (0.8, 5.8)

T2: 10 (1.0, 7.4)

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4. OPERATING CYLINDER

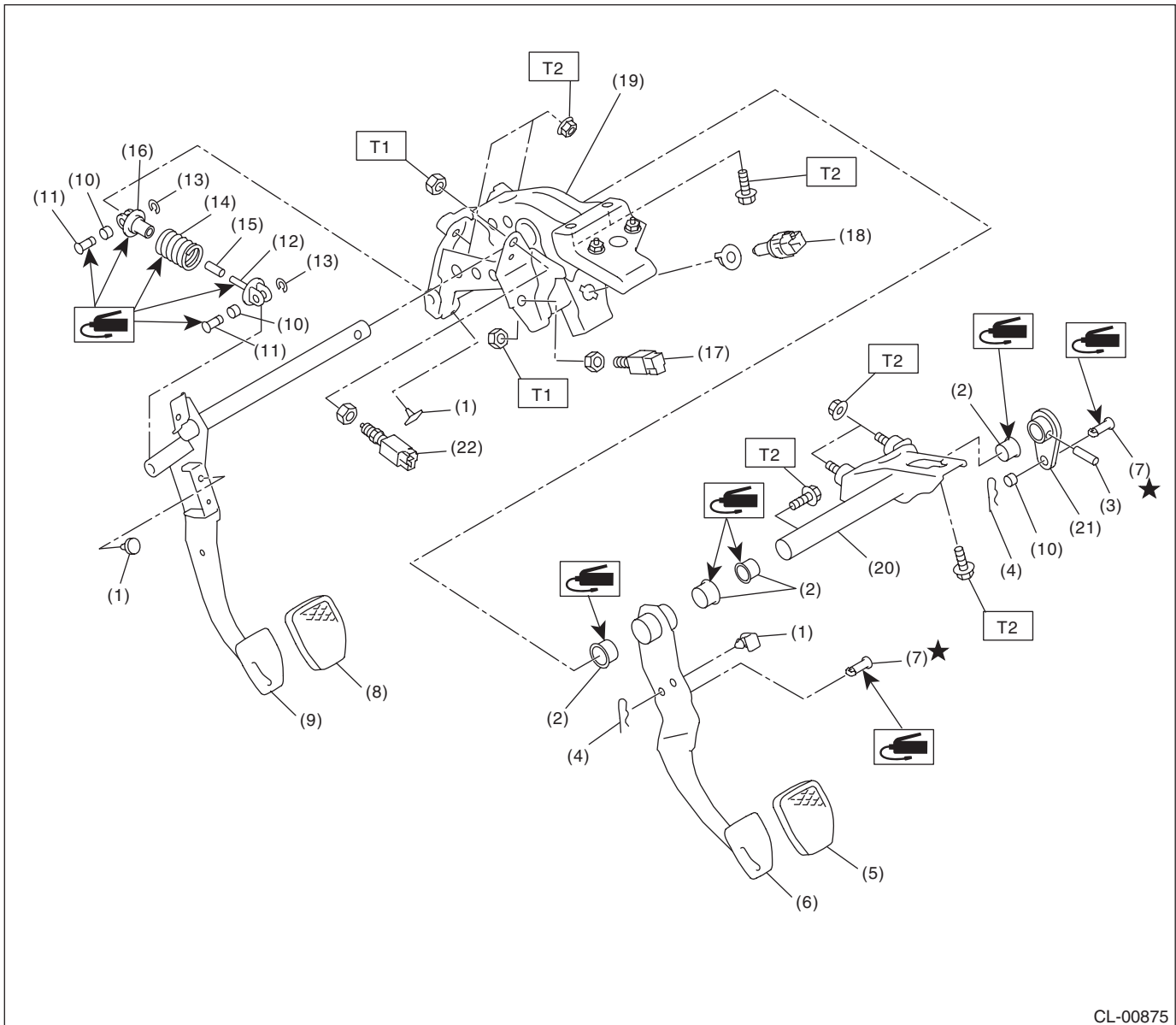


- | | |
|--------------|------------------------|
| (1) Push rod | (4) Piston spring |
| (2) Boot | (5) Operating cylinder |
| (3) Piston | (6) Breather screw |

Tightening torque: N·m (kgf·m, ft·lb)

T: 7.8 (0.8, 5.8)

5. CLUTCH PEDAL



CL-00875

- | | | |
|----------------------|------------------------|---|
| (1) Stopper | (10) Bushing C | (19) Pedal bracket |
| (2) Bushing | (11) Clutch clevis pin | (20) Clutch master cylinder bracket |
| (3) Spring pin | (12) Assist rod A | (21) Lever |
| (4) Snap pin | (13) Clip | (22) Clutch start switch (model with push button start) |
| (5) Brake pedal pad | (14) Assist spring | |
| (6) Brake pedal | (15) Assist bushing | |
| (7) Clevis pin | (16) Assist rod B | |
| (8) Clutch pedal pad | (17) Clutch switch | |
| (9) Clutch pedal | (18) Stop light switch | |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 8 (0.8, 5.9)

T2: 18 (1.8, 13.3)

General Description

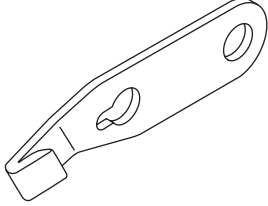
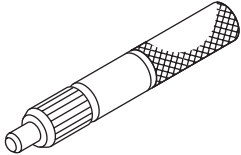
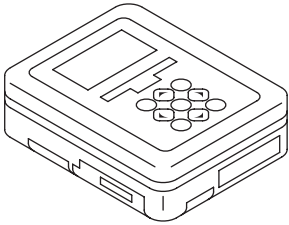
CLUTCH SYSTEM

C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine fluid, grease etc. or equivalent. Do not mix fluid, grease, etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply grease onto sliding or revolving surfaces before installation.
- Before installing O-rings or snap rings, apply sufficient amount of fluid to avoid damage and deformation.
- Before securing a part in a vise, place cushioning material such as wood blocks, aluminum plate or cloth between the part and the vise.
- Keep fluid away from the vehicle body. If any fluid contacts the vehicle body, immediately flush the area with water.

D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498497100	498497100	CRANKSHAFT STOPPER	<ul style="list-style-type: none">• Used for stopping rotation of the flywheel.• Used for flexible flywheel model.
 ST-499747100	499747100	CLUTCH DISC GUIDE	Used for installing the clutch disc to the flywheel.
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for installing and adjusting the clutch start switch.

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2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance, voltage and current.
Dial gauge	Used for measuring clutch disc run-out.
Depth gauge	Used for measuring clutch disc wear.
Angle gauge	Used for tightening the flywheel.