

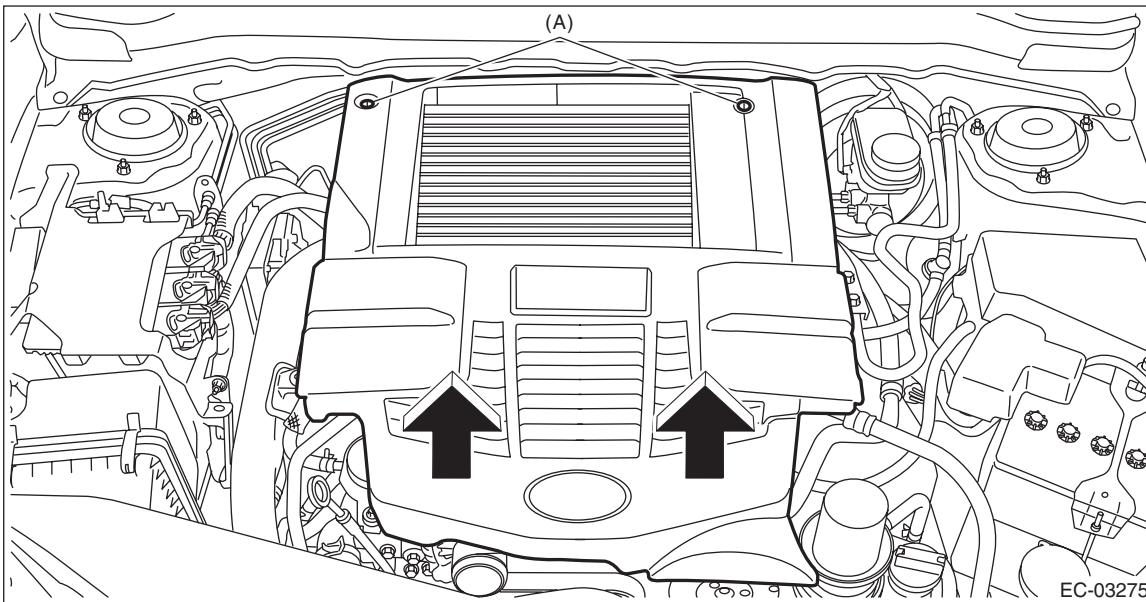
EGR Pipe

EMISSION CONTROL (AUX. EMISSION CONTROL DEVICES)

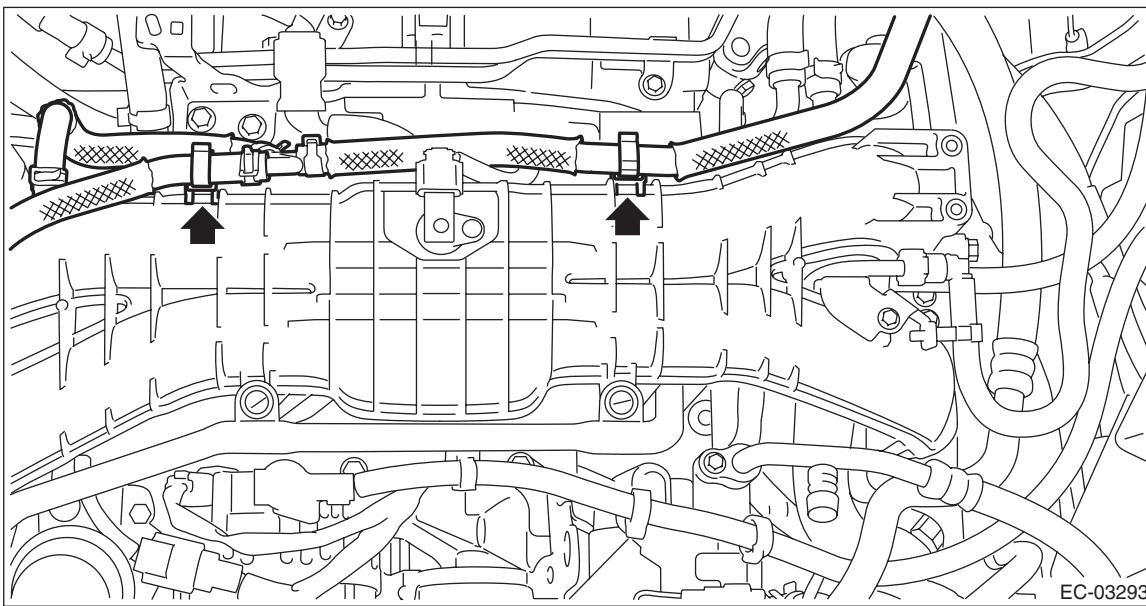
6. EGR Pipe

A: REMOVAL

- 1) Remove the clip (A), lift the front of the collector cover in the direction of arrow, and then remove the collector cover.



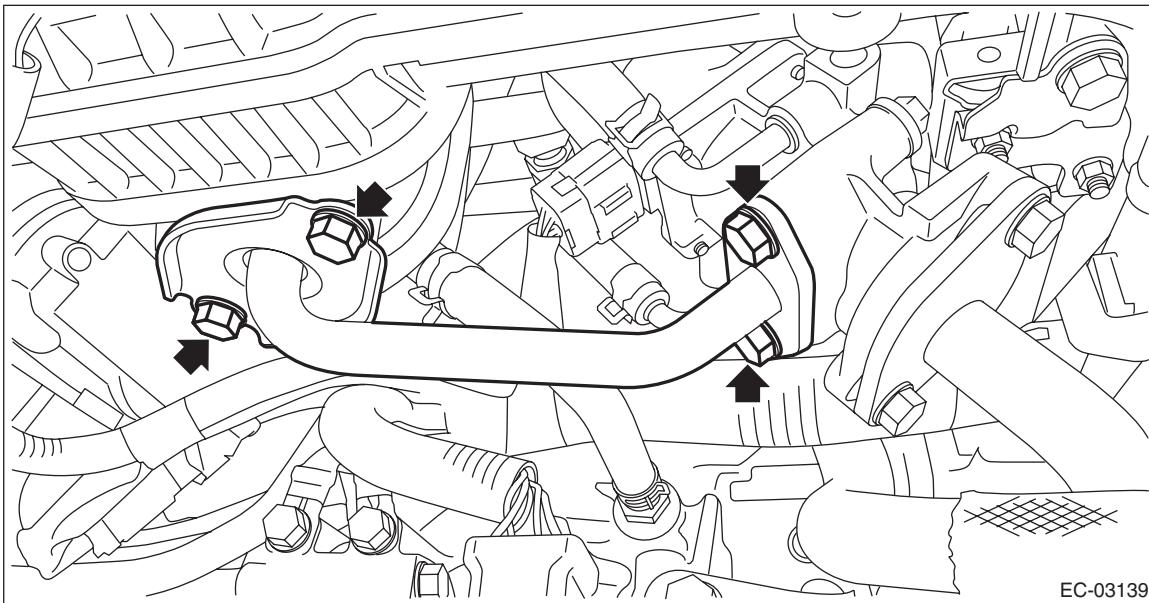
- 2) Disconnect the ground cable from battery.
- 3) Remove the intercooler. <Ref. to IN(H4DOTC)-35, REMOVAL, Intercooler.>
- 4) Remove the clip securing the brake booster vacuum hose to the intake manifold, and move the brake booster vacuum hose at the locations that do not interfere operation.



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5) Remove the bolts which secure the EGR pipe to the intake manifold and EGR control valve, and remove the EGR pipe.



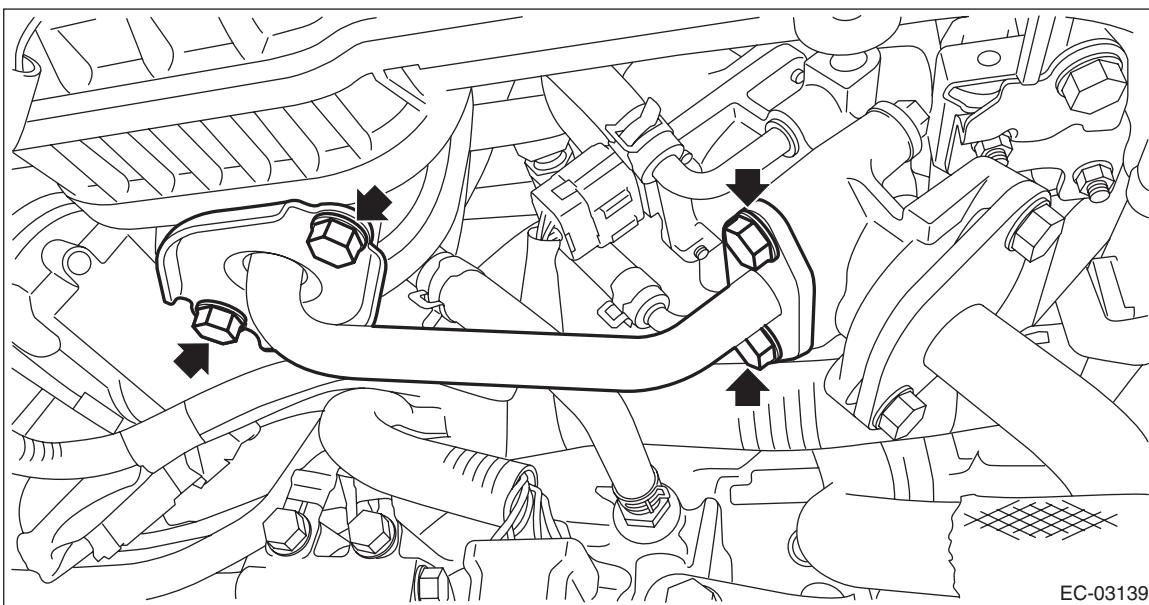
B: INSTALLATION

1) Install the EGR pipe to the intake manifold and EGR control valve.

(1) Set the EGR pipe to the intake manifold and EGR control valve, and temporarily tighten the bolts which secure the EGR pipe to the intake manifold and EGR control valve.

NOTE:

Use new gaskets and O-rings.



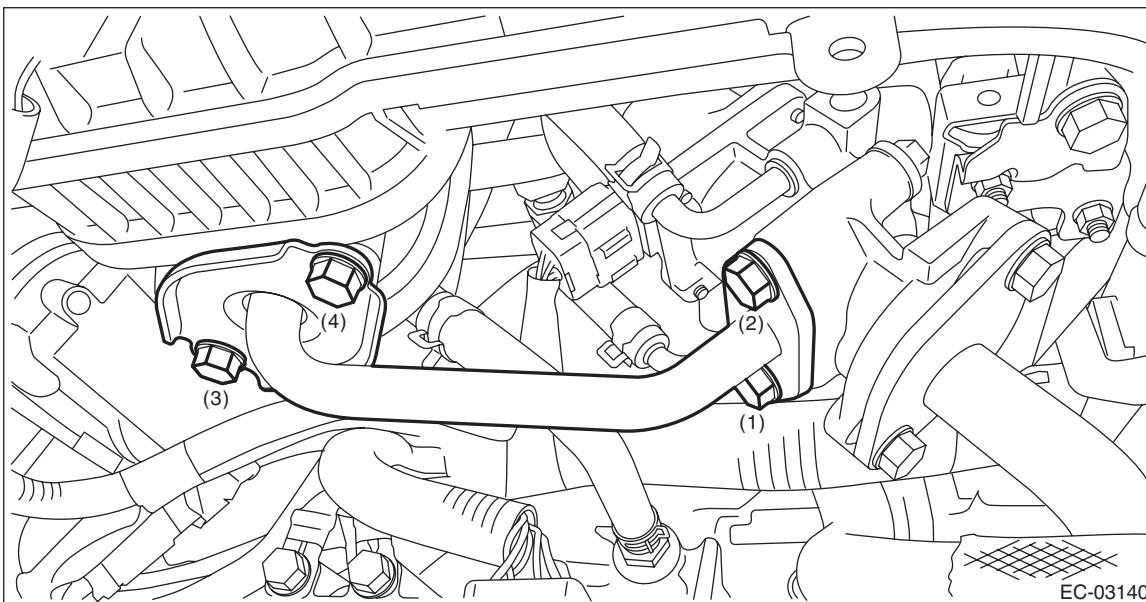
EGR Pipe

EMISSION CONTROL (AUX. EMISSION CONTROL DEVICES)

(2) Tighten the bolts which secure the EGR pipe to the intake manifold and EGR control valve in numerical order as shown in the figure.

Tightening torque:

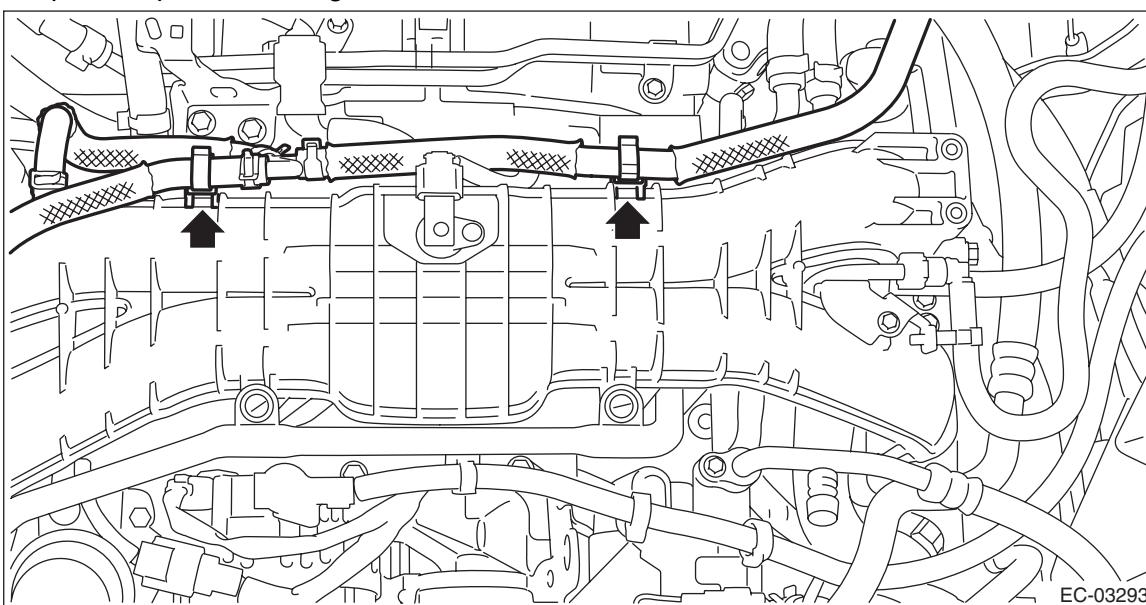
19 N·m (1.9 kgf·m, 14.0 ft-lb)



2) Install the clip which secures the brake booster vacuum hose to the intake manifold.

NOTE:

Install the clip to the position of alignment mark ▼ of intake manifold.



3) Install the intercooler.<Ref. to IN(H4DOTC)-37, INSTALLATION, Intercooler.>

4) Connect the battery ground terminal.

5) Install the collector cover.

C: INSPECTION

Check that the EGR pipe has no deformation, cracks or other damages.