

General Description

COOLING

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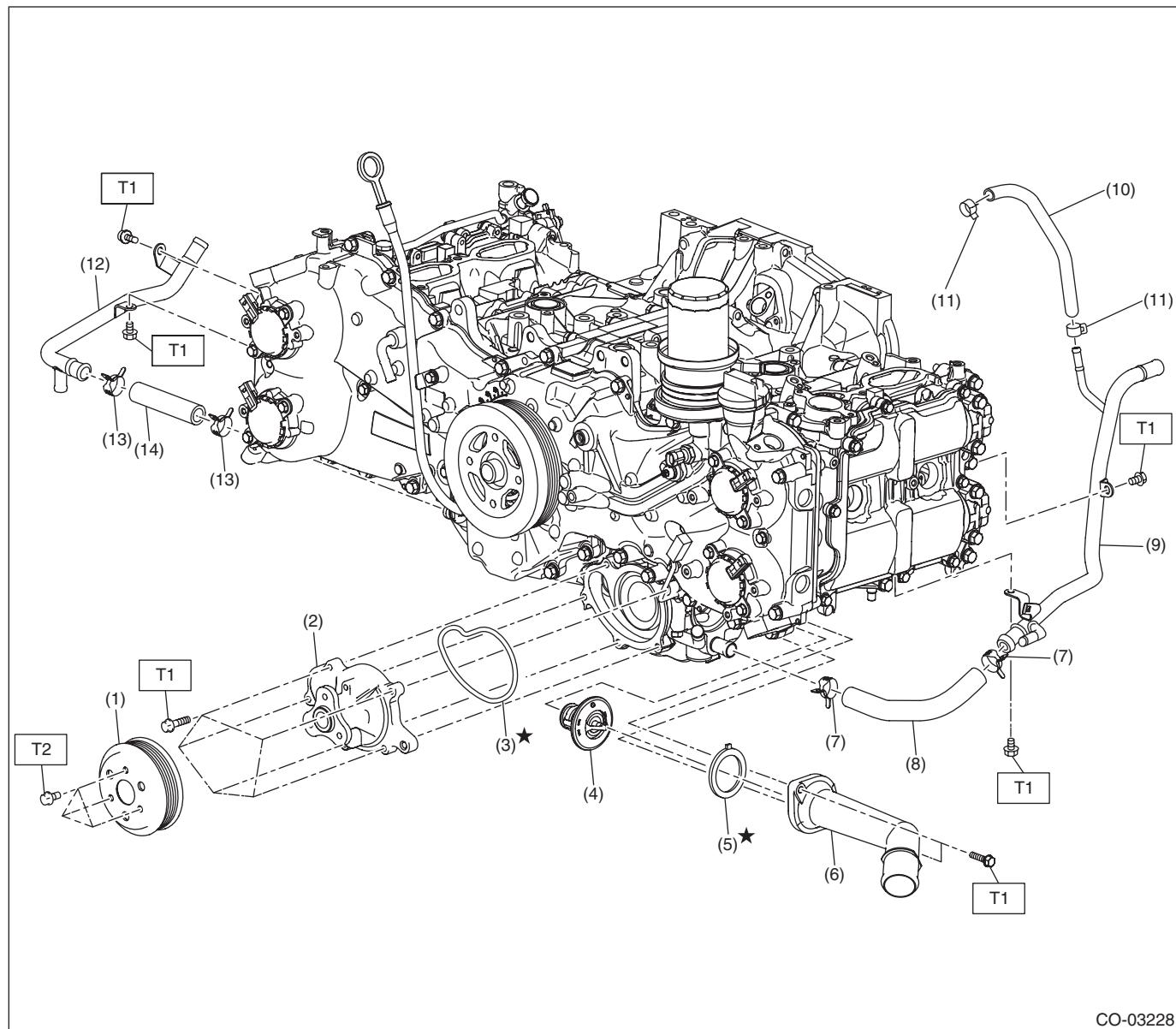
A: SPECIFICATION

Cooling system		Electric fan + Forced engine coolant circulation system	
Total engine coolant capacity		L (US qt, Imp qt)	
Water pump	Type	Centrifugal impeller type	
	Discharge performance	Discharge rate L (US gal, Imp gal)/min	248 (65.5, 54.6)
		Pump speed — Discharge pressure	8,580 rpm — 88 kPa (9.2 mAq)
		Engine coolant temperature	80°C (176°F)
	Impeller diameter	mm (in)	56 (2.2)
	Number of impeller vanes		7
Thermostat	Pump pulley diameter	mm (in)	100 (3.9)
	Type	Wax pellet type	
	Starting temperature to open	86 — 90°C (187 — 194°F)	
	Fully opens	95°C (203°F)	
	Valve lift	mm (in)	8.0 (0.315) or more
Radiator fan	Valve opening size	mm (in)	32 (1.26)
	Motor input	Main fan	120
		Sub fan	120
	Fan diameter / Blade	Main fan	318.5 mm (12.54 in)/9
		Sub fan	318.5 mm (12.54 in)/11
Radiator	Type	Down flow, pressure type	
	Core dimensions	Width × Height × Thickness	mm (in)
	Pressure range in which cap valve is open	kPa (kg/cm ² , psi)	Standard
			Limit
			Negative pressure side
	Fins	Standard	
Reservoir tank	Capacity	L (US qt, Imp qt)	

	Recommended materials	Item number	Alternative
Coolant	SUBARU SUPER COOLANT (concentrated type)	—	—
	SUBARU SUPER COOLANT (diluted type)	K0670Y0001	
Water for dilution	Distilled water	—	Soft water or tap water
Cooling system protective agent	Cooling system conditioner	SOA345001	—

B: COMPONENT

1. WATER PUMP



CO-03228

(1) Water pump pulley	(7) Clip	(13) Clip
(2) Water pump ASSY	(8) Water pipe hose LH	(14) Water pipe hose RH
(3) Gasket	(9) Water pipe LH	
(4) Thermostat	(10) Preheater hose	
(5) Gasket	(11) Clip	
(6) Thermostat cover	(12) Water pipe RH	

Tightening torque: N·m (kgf·m, ft·lb)

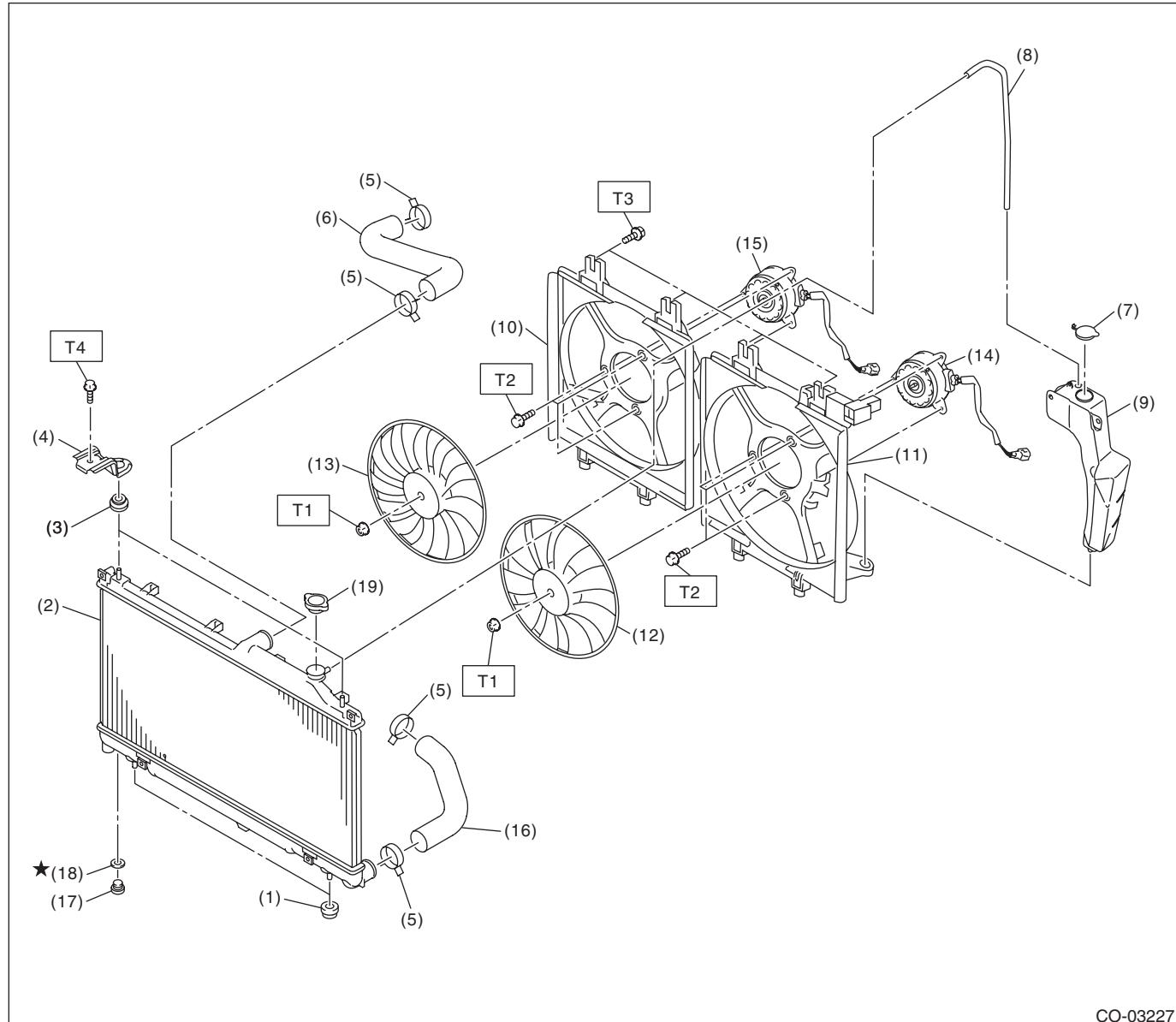
T1: 6.4 (0.7, 4.7)

T2: 14 (1.4, 10.3)

General Description

COOLING

2. RADIATOR AND RADIATOR FAN



CO-03227

(1) Radiator lower cushion	(10) Radiator sub fan shroud
(2) Radiator	(11) Radiator main fan shroud
(3) Radiator upper cushion	(12) Radiator main fan
(4) Radiator upper bracket	(13) Radiator sub fan
(5) Clip	(14) Main fan motor
(6) Radiator inlet hose	(15) Sub fan motor
(7) Engine coolant reservoir tank cap	(16) Radiator outlet hose
(8) Over flow hose	(17) Radiator drain plug
(9) Engine coolant reservoir tank	(18) O-ring

Tightening torque: N·m (kgf·m, ft-lb)

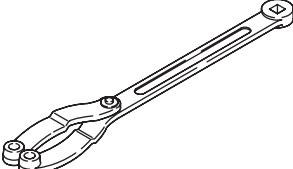
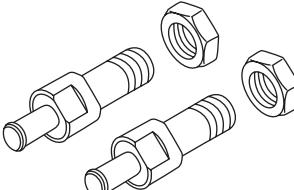
T1: 3.4 (0.3, 2.5)
T2: 4.41 (0.45, 3.25)
T3: 7.5 (0.8, 5.5)
T4: 12 (1.2, 8.9)

C: CAUTION

- Prior to starting work, pay special attention to the following:
 1. Always wear work clothes, a work cap, and protective shoes. Additionally, wear a helmet, protective goggles, etc. if necessary.
 2. Protect the vehicle using a seat cover, fender cover, etc.
 3. Prepare the service tools, clean cloth, containers to catch grease and oil, etc.
- Prepare a container and cloth to prevent scattering of engine coolant when performing work where engine coolant can be spilled. If the oil spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Vehicle components are extremely hot immediately after driving. Be wary of receiving burns from heated parts.
- When performing a repair, identify the cause of trouble and avoid unnecessary removal, disassembly and replacement.
- Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from battery.
- Always use the jack-up point when the shop jacks or rigid racks are used to support the vehicle.
- Remove contamination including dirt and corrosion before removal, installation, disassembly or assembly.
- Keep the removed parts in order and protect them from dust and dirt.
- All removed parts, if to be reused, should be reinstalled in the original positions with attention to the correct directions, etc.
- Bolts, nuts and washers should be replaced with new parts as required.
- Be sure to tighten the fasteners including bolts and nuts to the specified torque.
- Follow all government and local regulations concerning disposal of refuse when disposing engine coolant.

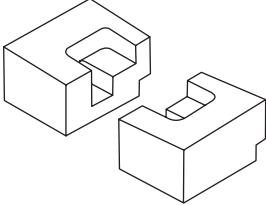
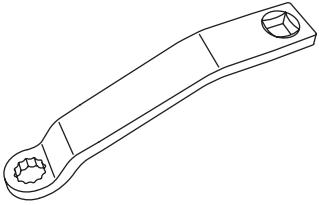
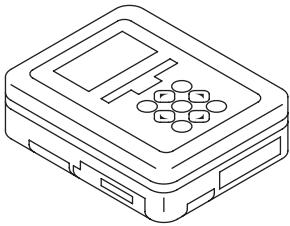
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18355AA000	18355AA000	PULLEY WRENCH	Used for removing and installing water pump pulley.
 ST18334AA030	18334AA030	PULLEY WRENCH PIN SET	Used for removing and installing water pump pulley.

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COOLING

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18632AA020	18632AA020	STAND ASSY	Used for removing and installing the water pipe assembly.
 ST73099SG000	73099SG000	SPECIAL TOOL CONDENSER	Used for installing the radiator.
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for troubleshooting the electrical system.

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance and voltage.
Radiator cap tester	Used for checking radiator and radiator cap.