

14. Chain Cover

A: REMOVAL

NOTE:

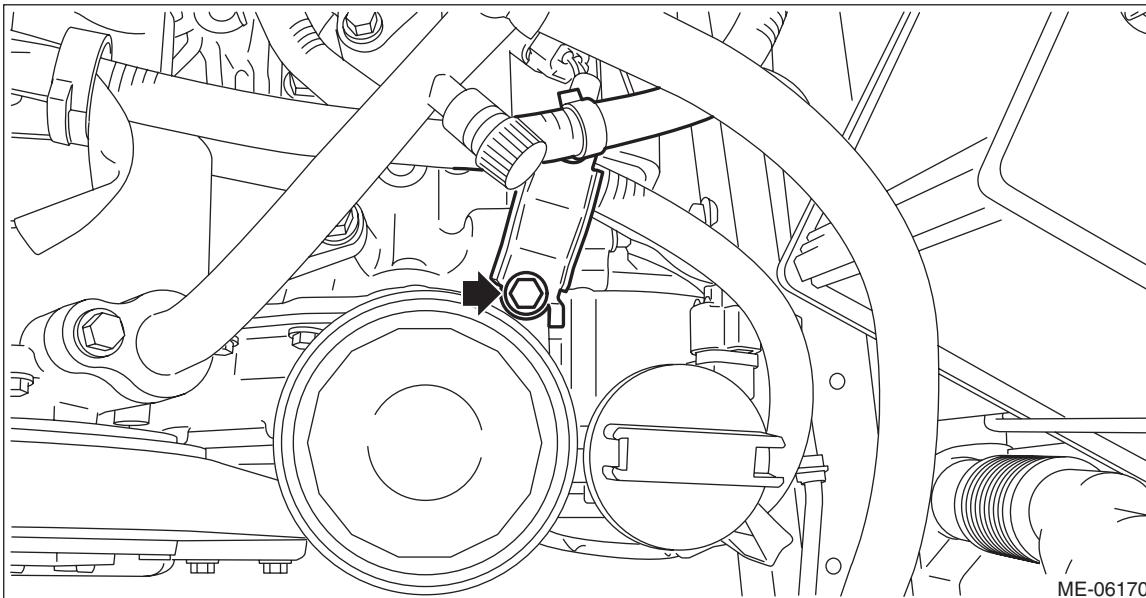
When replacing a single part, perform the work with the engine assembly installed to body.

1) When working on the vehicle

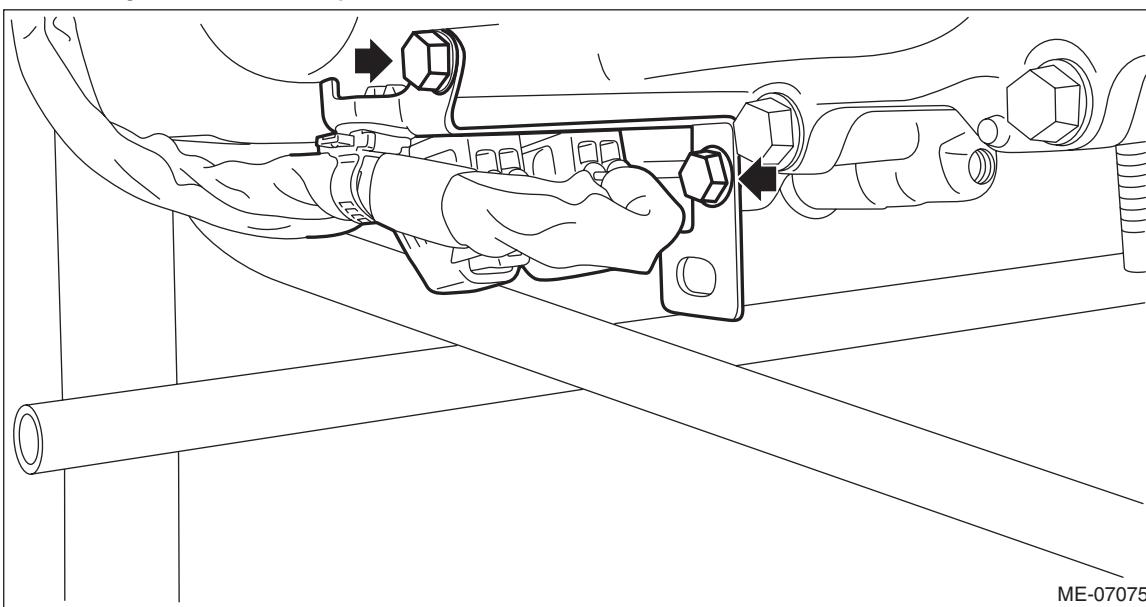
NOTE:

When working on the vehicle, perform the following steps also.

- (1) Remove the radiator.<Ref. to CO(H4DO)-50, REMOVAL, Radiator.>
- (2) Remove the front exhaust pipe.<Ref. to EX(H4DO)-6, REMOVAL, Front Exhaust Pipe.>
- (3) Remove the bolts which secure the generator cord stay to the chain cover.



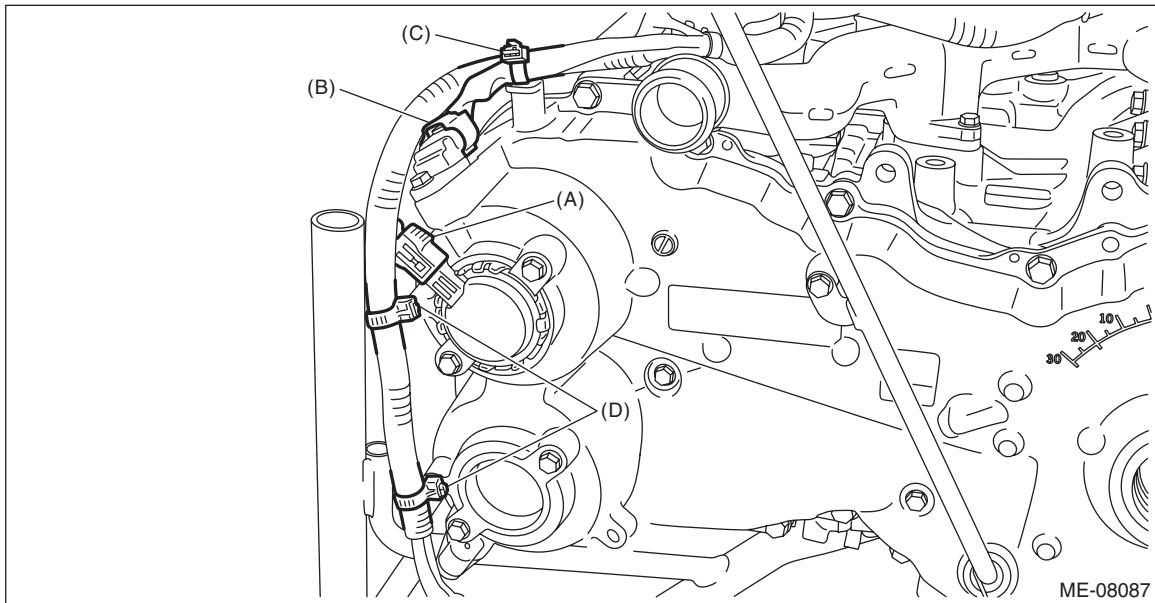
- 2) Remove the generator.<Ref. to SC(H4DO)-38, REMOVAL, Generator.>
- 3) Drain the engine oil.<Ref. to LU(H4DO)-13, REPLACEMENT, Engine Oil.>
- 4) Remove the water pump pulley.<Ref. to CO(H4DO)-18, WATER PUMP, REMOVAL, Water Pump.>
- 5) Remove the crank pulley.<Ref. to ME(H4DO)-97, REMOVAL, Crank Pulley.>
- 6) Remove the engine harness stay from the chain cover.



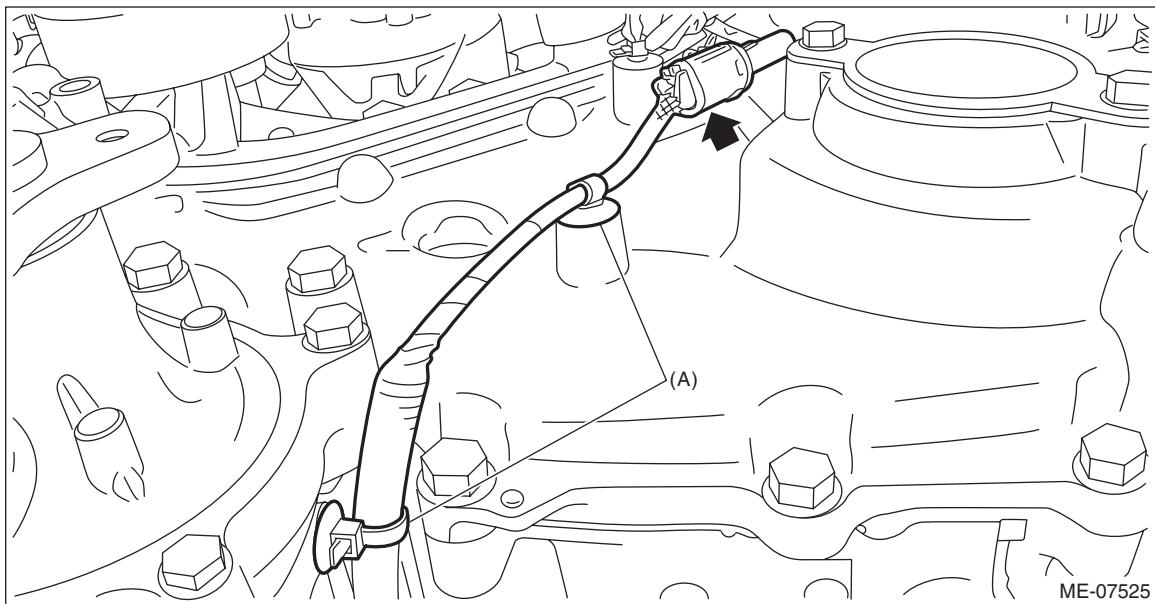
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MECHANICAL

7) Disconnect the connector (A) from the oil control solenoid RH, and the connector (B) from the camshaft position sensor RH, and remove the clip (C) and clip (D) which secure the engine harness.



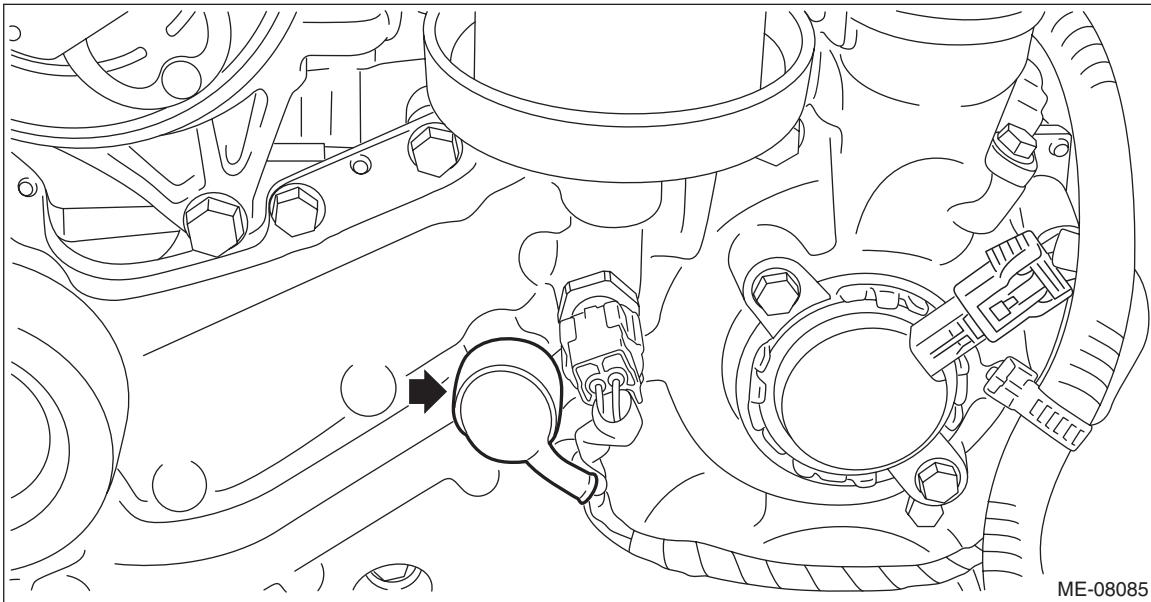
8) Disconnect the connectors from the oil level switch, and remove the clip (A) which secure the oil level switch harness.



Chain Cover

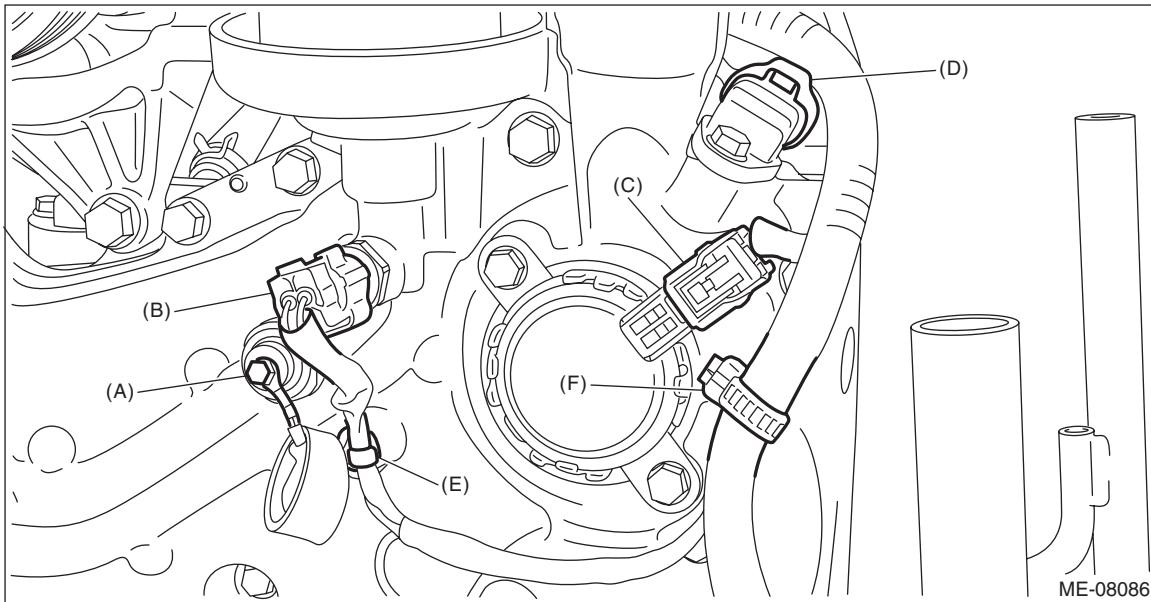
MECHANICAL

9) Remove the rubber cap from the oil pressure switch.



ME-08085

10) Disconnect the terminal (A) from the oil pressure switch, and connector (B) from the engine oil temperature sensor, and connector (C) from the oil control solenoid LH, and connector (D) from the camshaft position sensor LH, and remove the clip (E) and clip (F) which secure the engine harness.

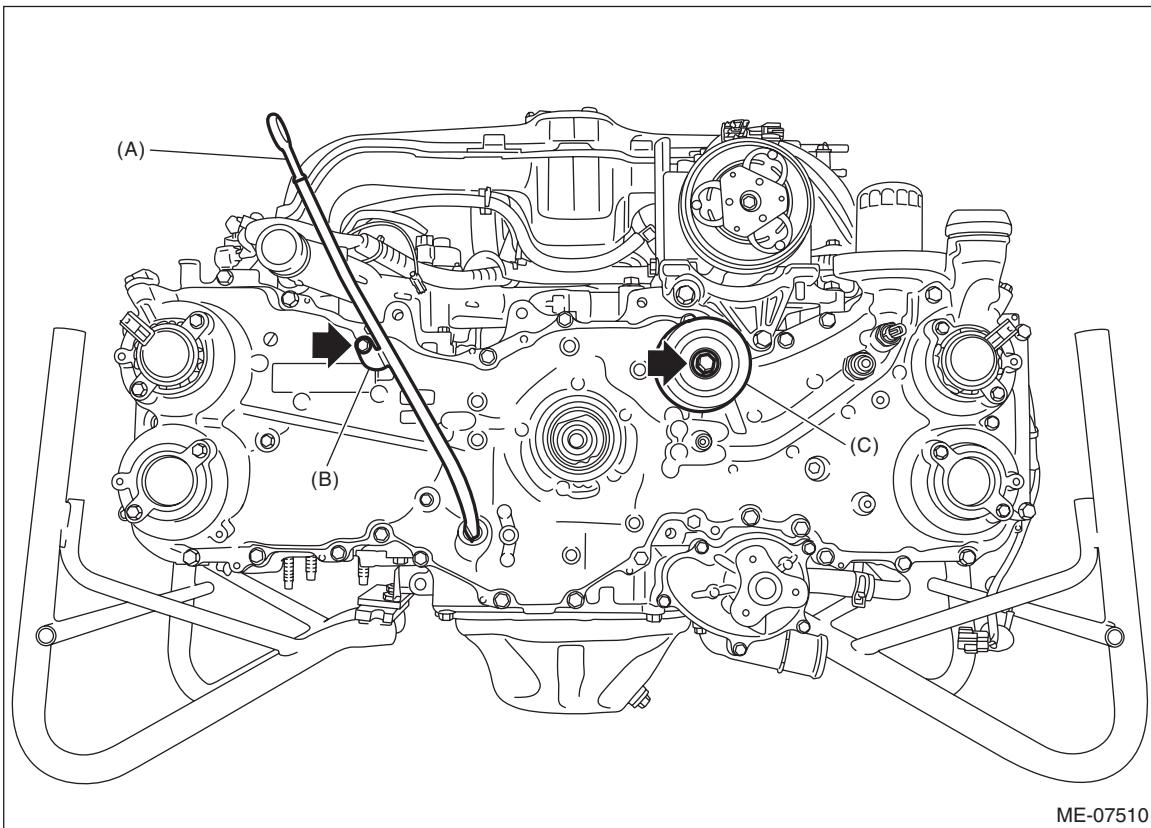


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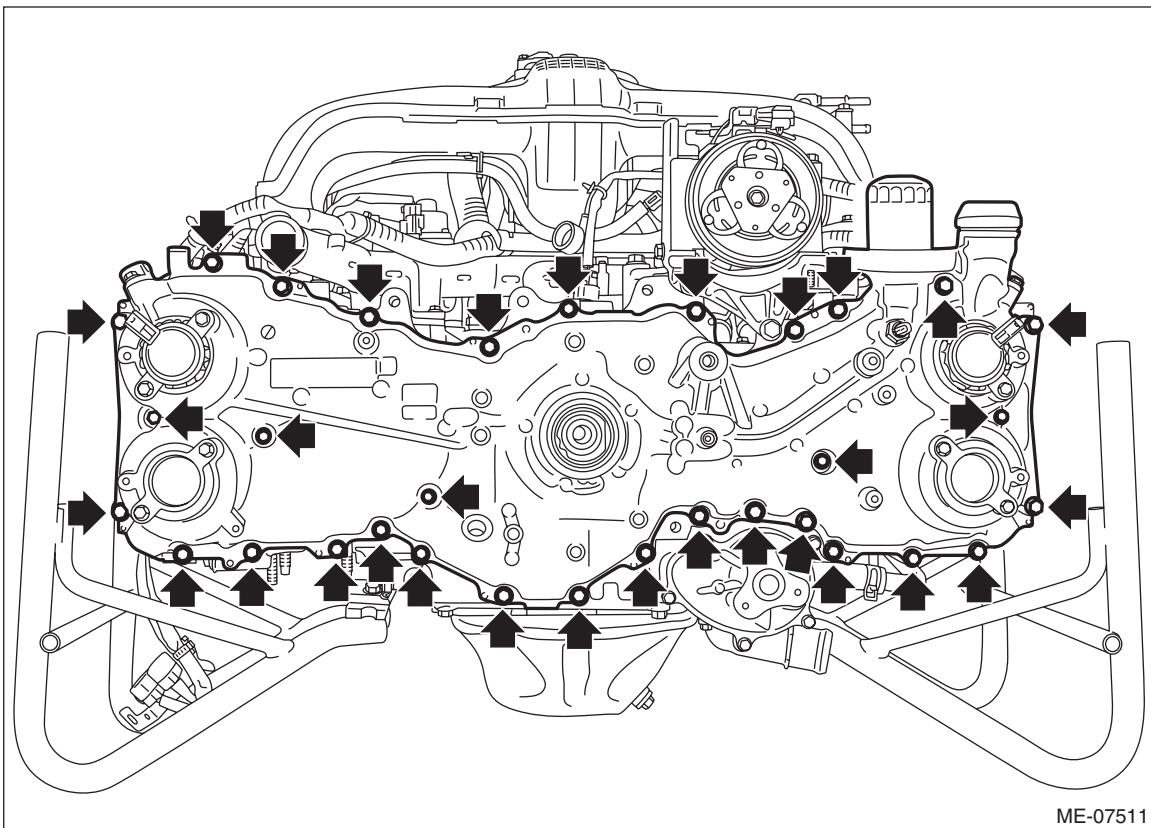
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MECHANICAL

11) Pull out the oil level gauge (A), and remove the oil level gauge guide (B) and idler pulley (C).



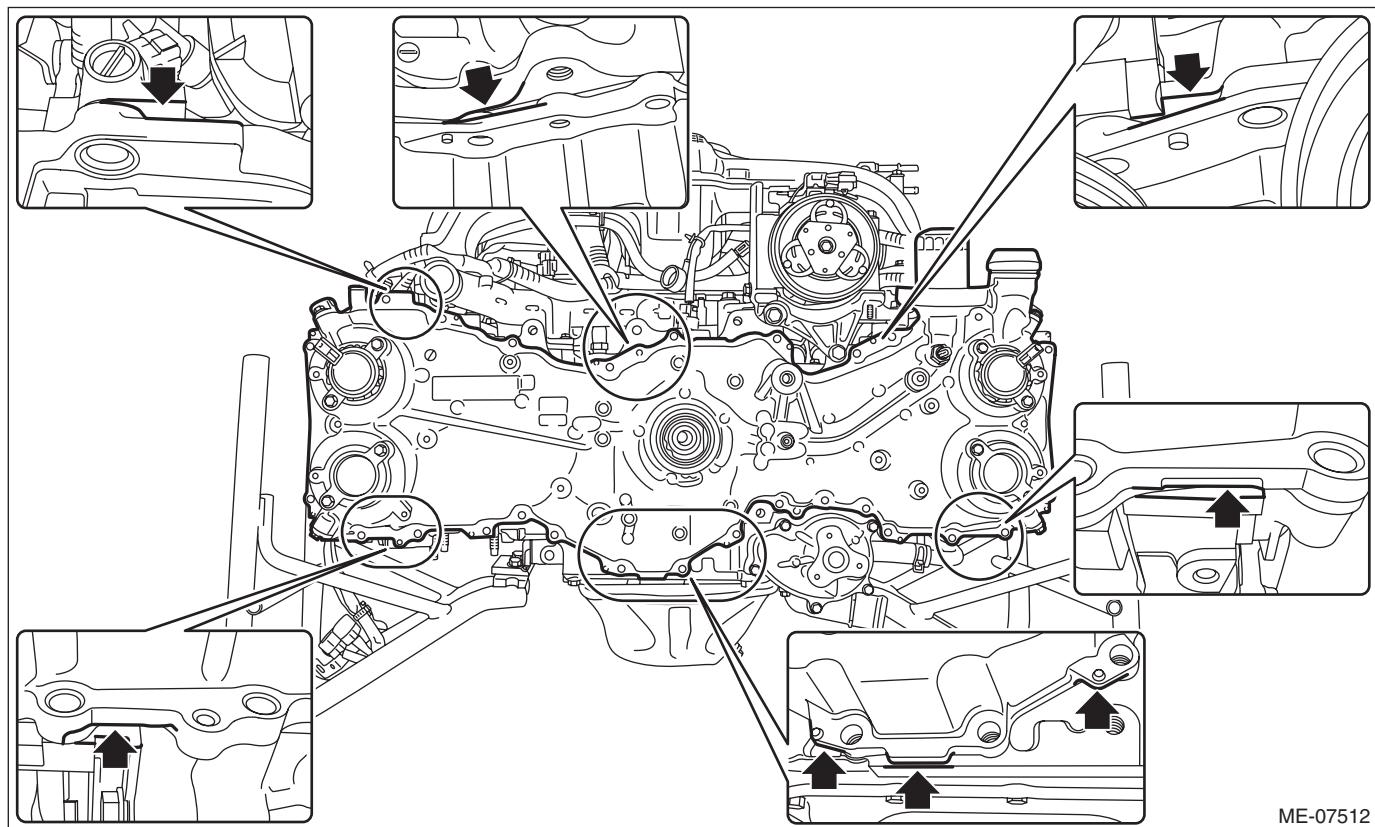
12) Remove the bolts securing the chain cover to engine.



Chain Cover

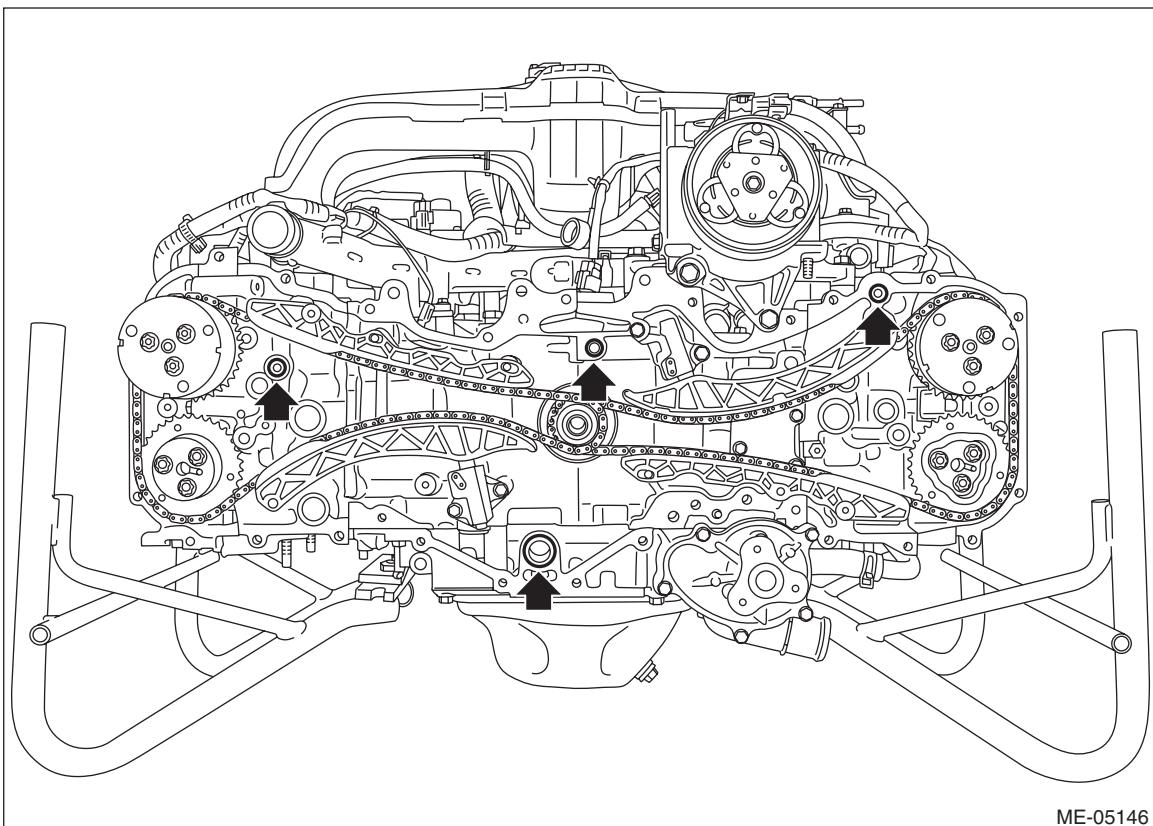
MECHANICAL

13) Expand the area shown in the figure using a crowbar or a similar tool wrapped in tape for protection, and remove the chain cover from the engine.



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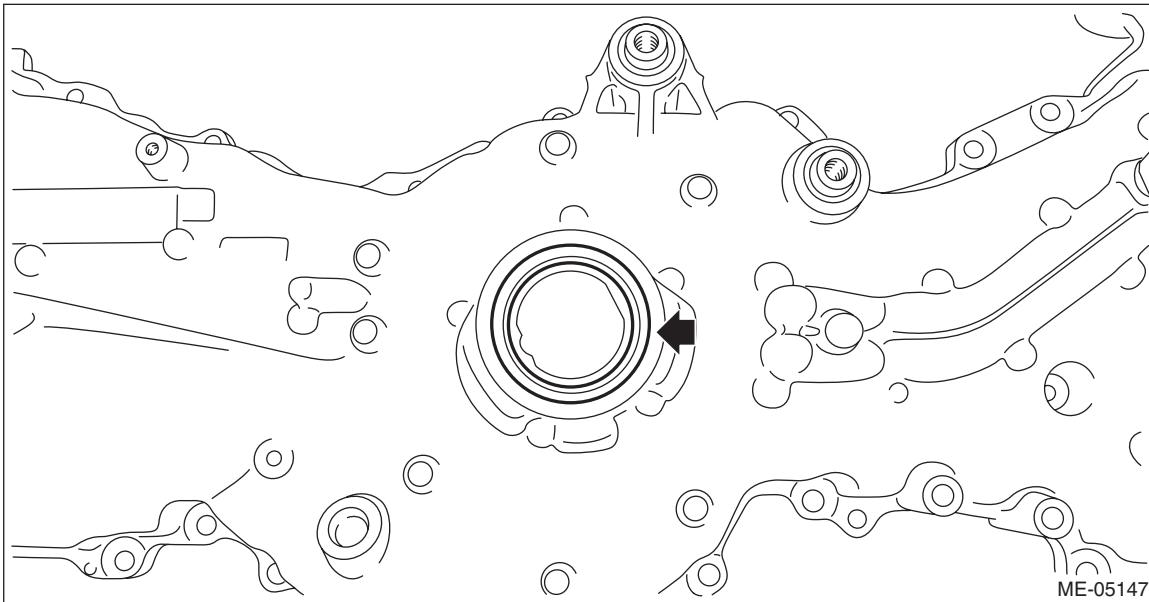
14) Remove the O-rings from cylinder head RH, cylinder head LH, cylinder block LH and oil pan upper.



ME-05146

15) Remove the liquid gasket from the chain cover and engine unit.

16) Remove the front oil seal from the chain cover.



B: INSTALLATION

1) Apply a light coat of engine oil to the front oil seal inner periphery and outer periphery, and install the front oil seal to the chain cover using ST.

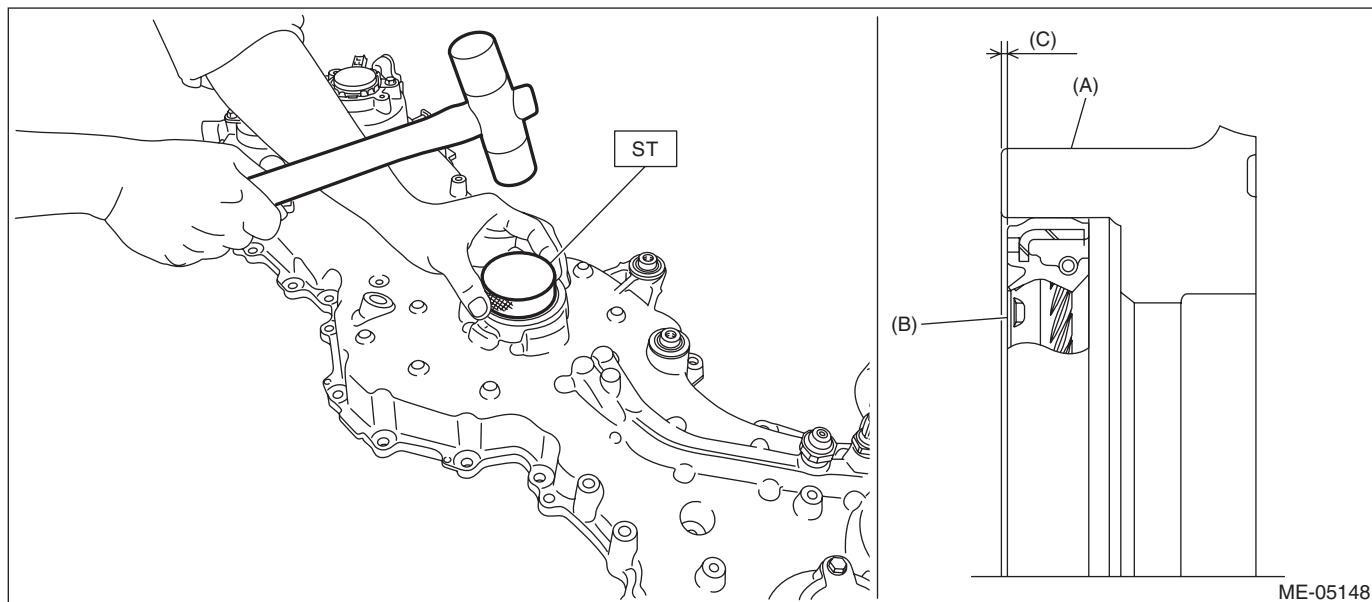
NOTE:

Use a new front oil seal.

ST 398437700 OIL SEAL INSTALLER

Front oil seal press-fit position:

1^{+0}_{-1} mm (0.0039 $^{+0}_{-0.0039}$ in) position from chain cover end face



(A) Chain cover

(B) Oil seal

(C) Front oil seal press-fit position
 $(1^{+0}_{-1}$ mm (0.0039 $^{+0}_{-0.0039}$ in)
 position from chain cover end face)

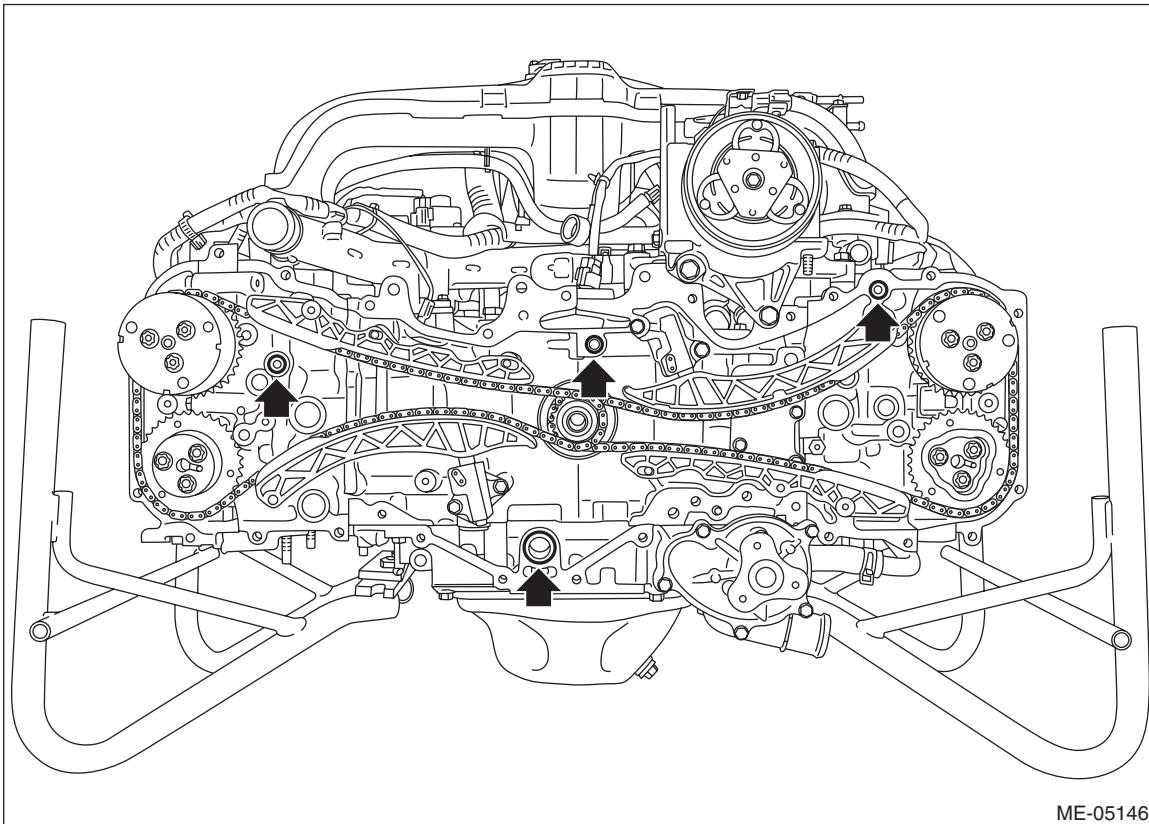
Chain Cover

MECHANICAL

2) Install the O-rings to cylinder head RH, cylinder head LH, cylinder block LH and oil pan upper.

NOTE:

- Use new O-rings.
- Apply a coat of engine oil to the O-rings.



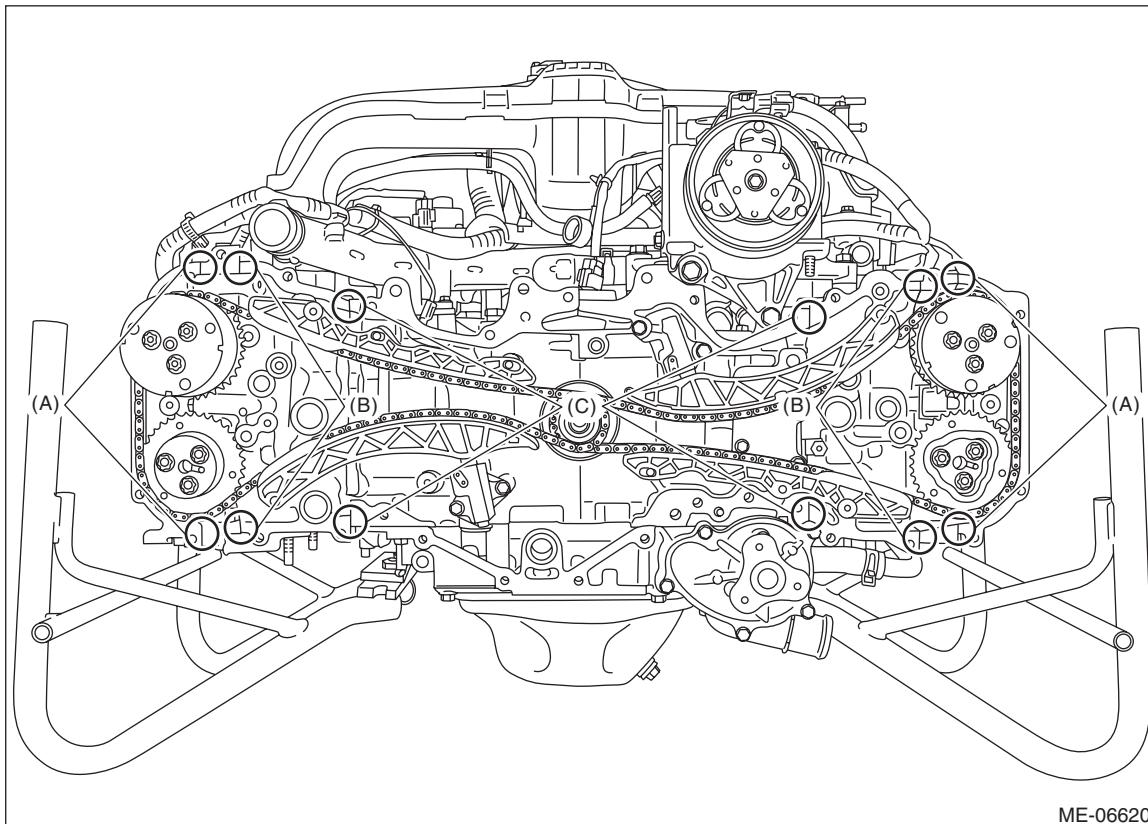
Chain Cover

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3) Apply liquid gasket if there are gaps between front camshaft cap and cam carrier (A), cam carrier and cylinder head (B), and cylinder head and cylinder block (C) as shown in the figure.

Liquid gasket:

THREE BOND 1217G (Part No. K0877Y0100) or equivalent



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4) Apply liquid gasket to the chain cover mating surface and center boss (5 places) as shown in the figure.

NOTE:

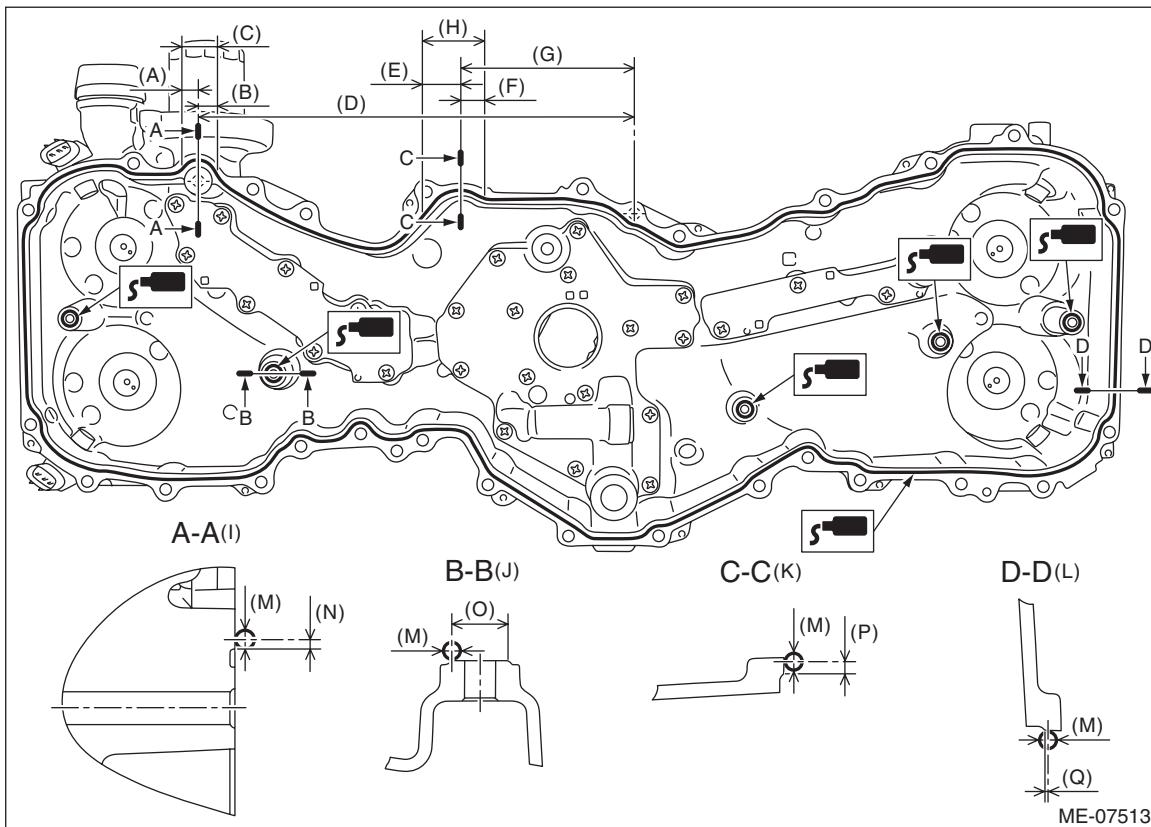
- Before applying liquid gasket, degrease the old liquid gasket seal surface of the engine and chain cover.
- Install within 5 min. after applying liquid gasket.

Liquid gasket:

THREE BOND 1217G (Part No. K0877Y0100) or equivalent

Liquid gasket applying diameter:

4 ± 0.5 mm (0.1575±0.0197 in)



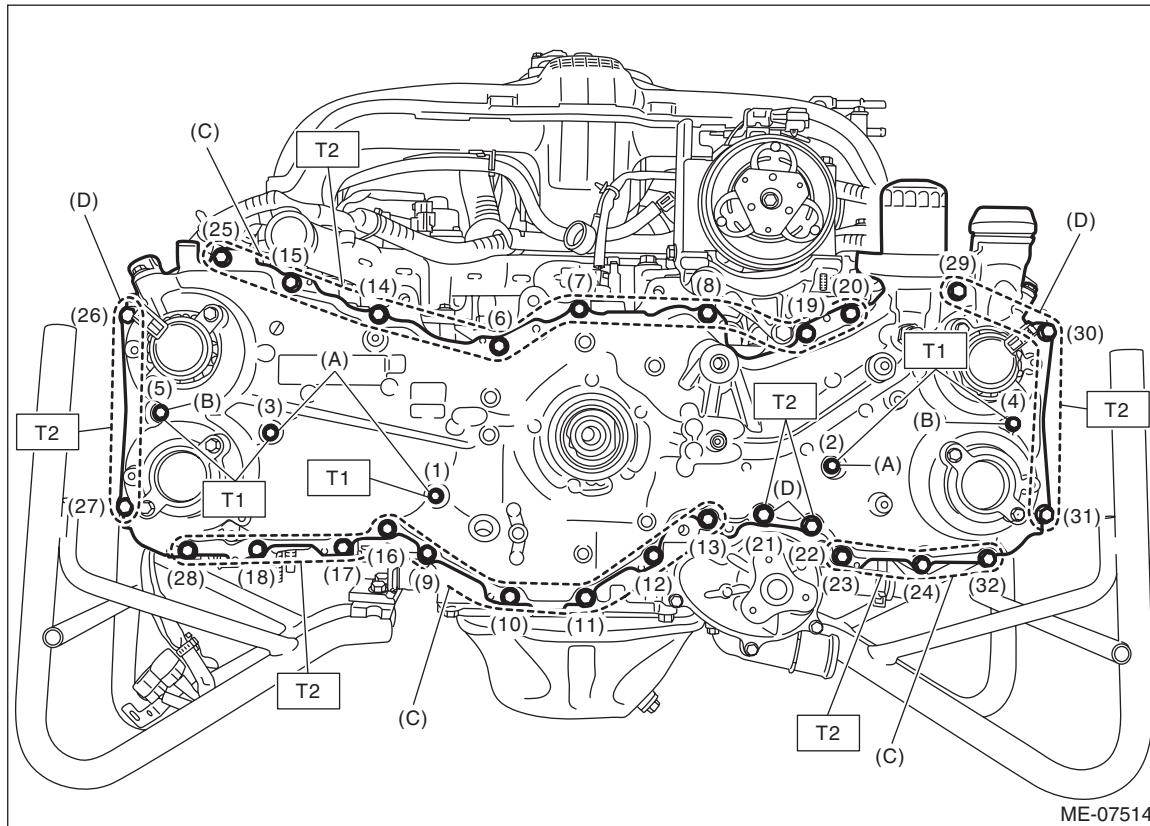
(A)	14.5 mm (0.5709 in)	(G)	127 mm (5.0000 in)	(M)	$\phi 4\pm0.5$ mm (0.1575±0.0197 in)
(B)	17.5 mm (0.6890 in)	(H)	Range B	(N)	2 mm (0.0787 in)
(C)	Range A	(I)	Liquid gasket applying position of mating surfaces of range A	(O)	$\phi 12$ mm (0.4724 in)
(D)	316.2 mm (12.4488 in)	(J)	Liquid gasket applying position of center boss (5 places)	(P)	2.5 mm (0.0984 in)
(E)	24.5 mm (0.9646 in)	(K)	Liquid gasket applying position of mating surfaces of range B	(Q)	0.5 mm (0.0197 in)
(F)	18.5 mm (0.7283 in)	(L)	Liquid gasket applying position of mating surfaces other than range A and range B		

5) Set the chain cover, and tighten the bolts in numerical order as shown in the figure.

Tightening torque:

T1: 10 N·m (1.0 kgf-m, 7.4 ft-lb)

T2: 25 N·m (2.5 kgf-m, 18.4 ft-lb)



(A) M6 × 20

(C) M8 × 25

(D) M8 × 60

(B) M6 × 50

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6) Install the idler pulley (C) and oil level gauge guide (B), and insert the oil level gauge (A).

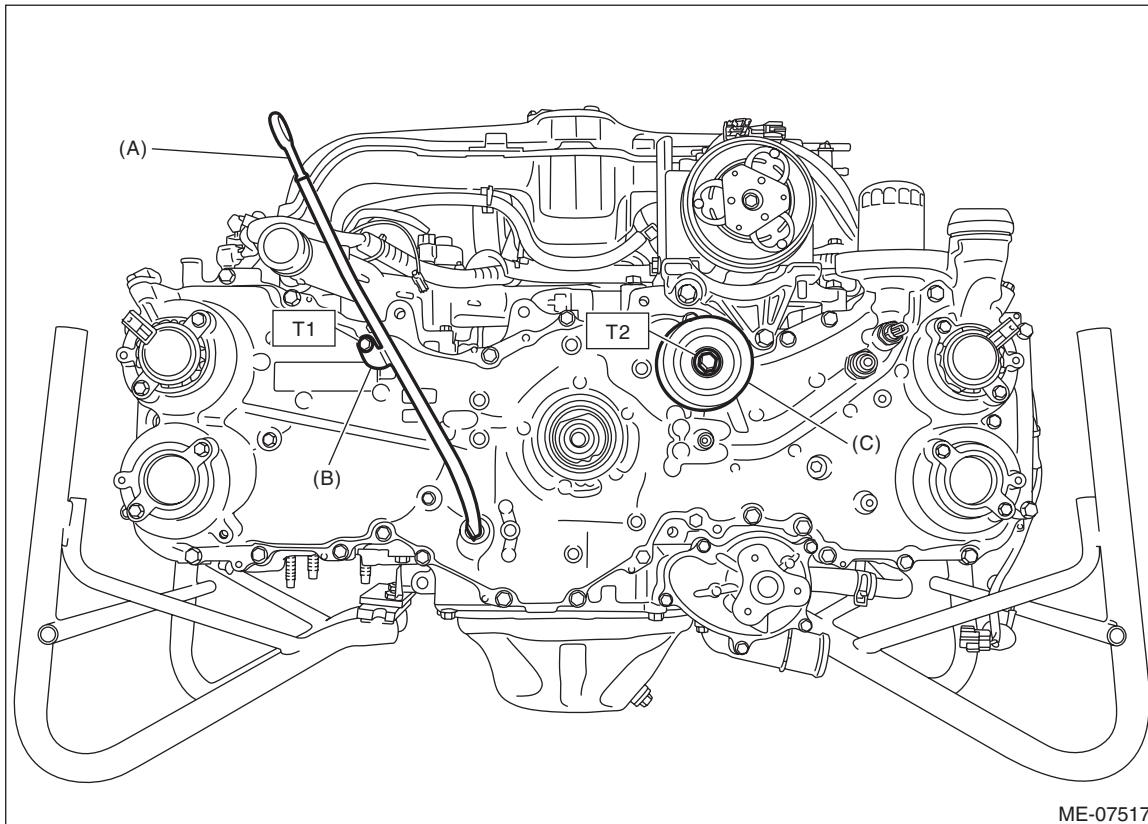
NOTE:

- Use a new O-ring to the oil level gauge guide.
- Apply a light coat of engine oil to the O-rings of the oil level gauge guide and the oil level gauge.

Tightening torque:

T1: 6.4 N·m (0.7 kgf-m, 4.7 ft-lb)

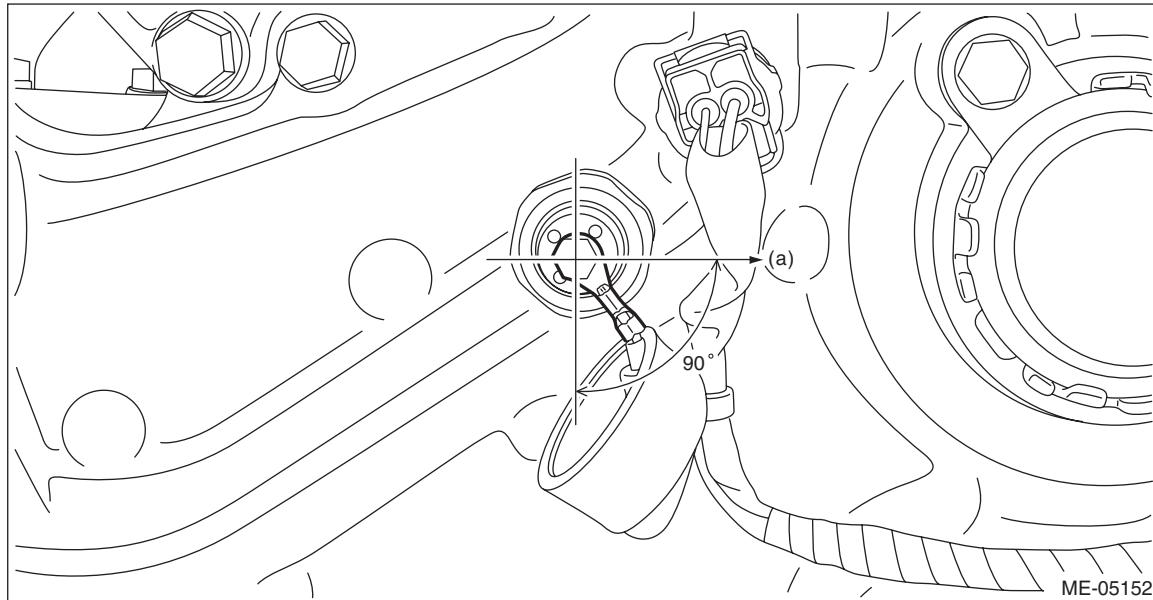
T2: 36 N·m (3.7 kgf-m, 26.6 ft-lb)



7) Connect the terminal (A) to the oil pressure switch, and connector (B) to the engine oil temperature sensor, and connector (C) to the oil control solenoid LH, and connector (D) to the camshaft position sensor LH, and secure the engine harness with clip (E) and clip (F).

NOTE:

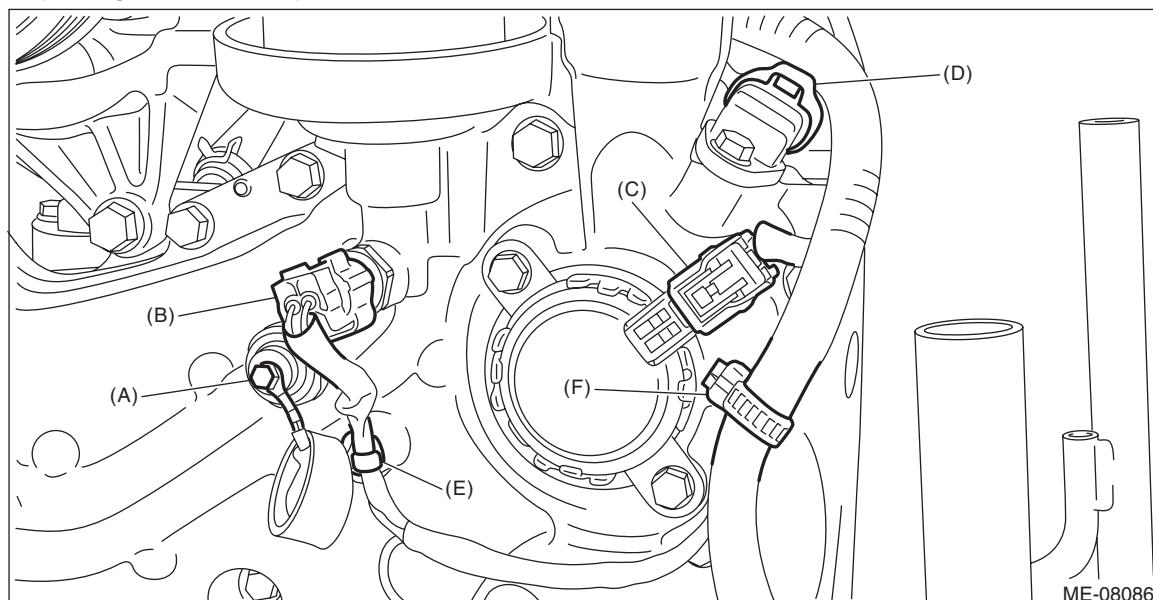
The oil pressure switch harness must be positioned toward the left lower side of the vehicle within the range of 90°.



(a) Left side of vehicle

Tightening torque:

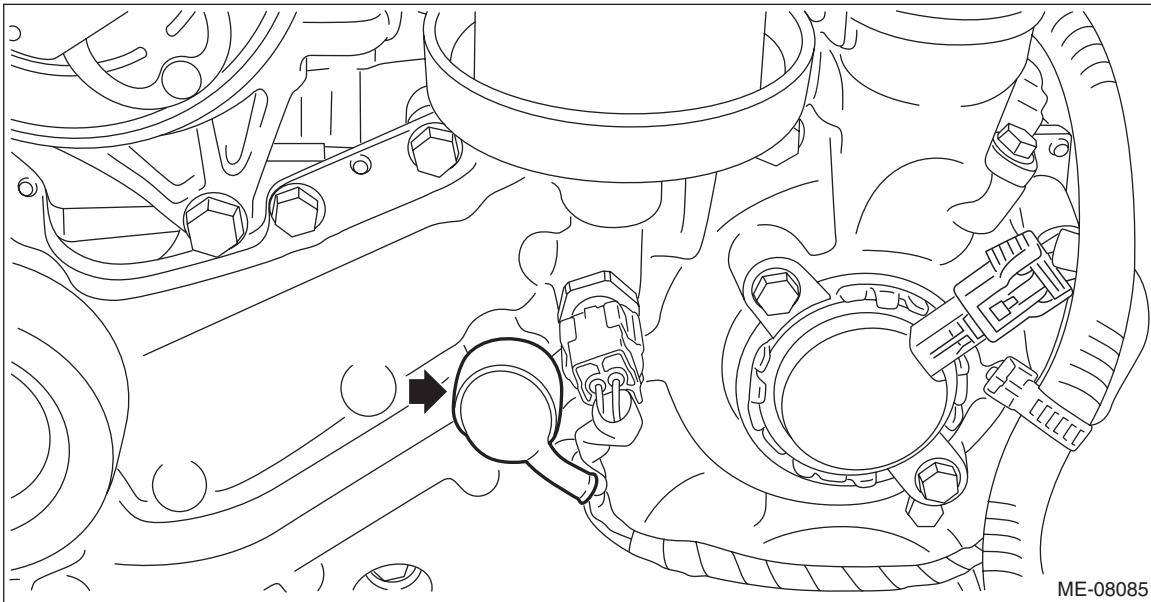
1.5 N·m (0.2 kgf·m, 1.1 ft-lb)



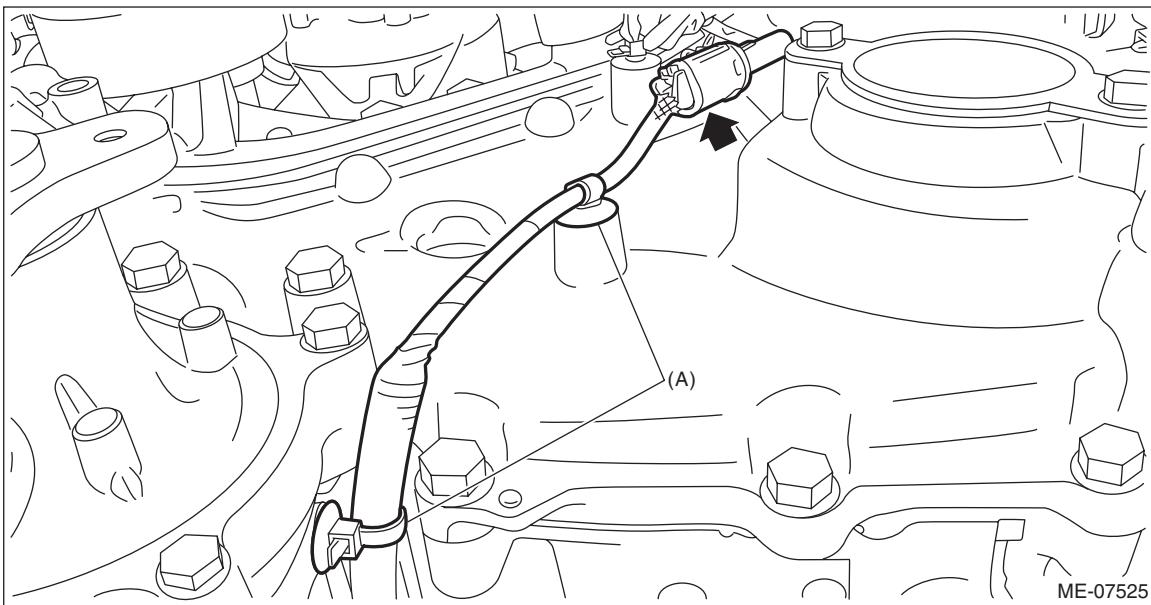
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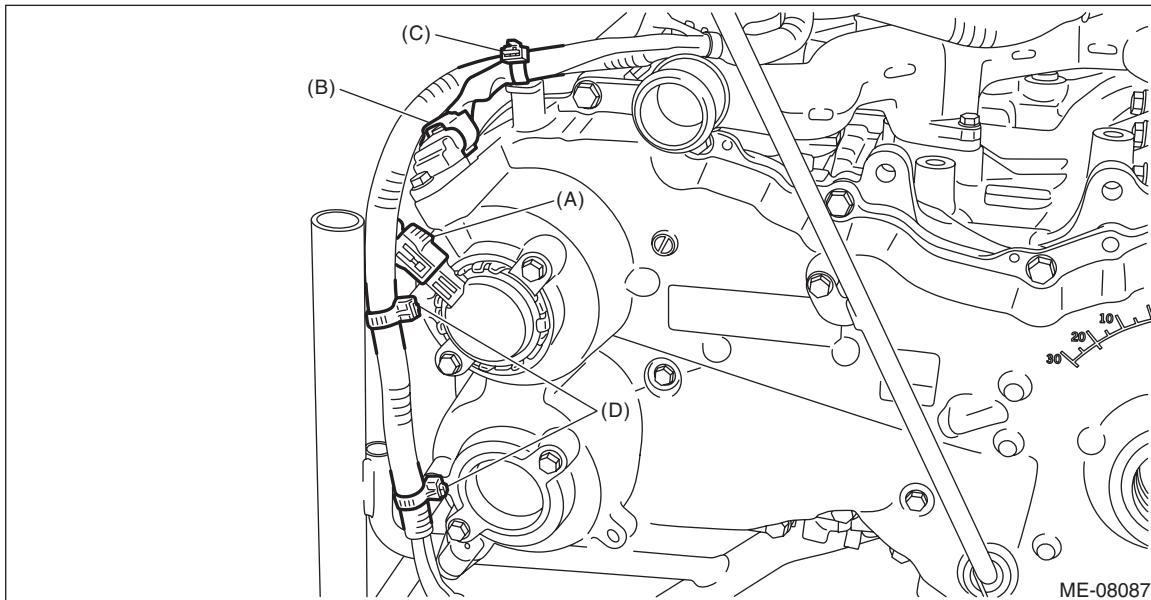
8) Attach the rubber cap to the oil pressure switch.



9) Secure the oil level switch harness with clips (A), and connect the connectors to the oil level switch.



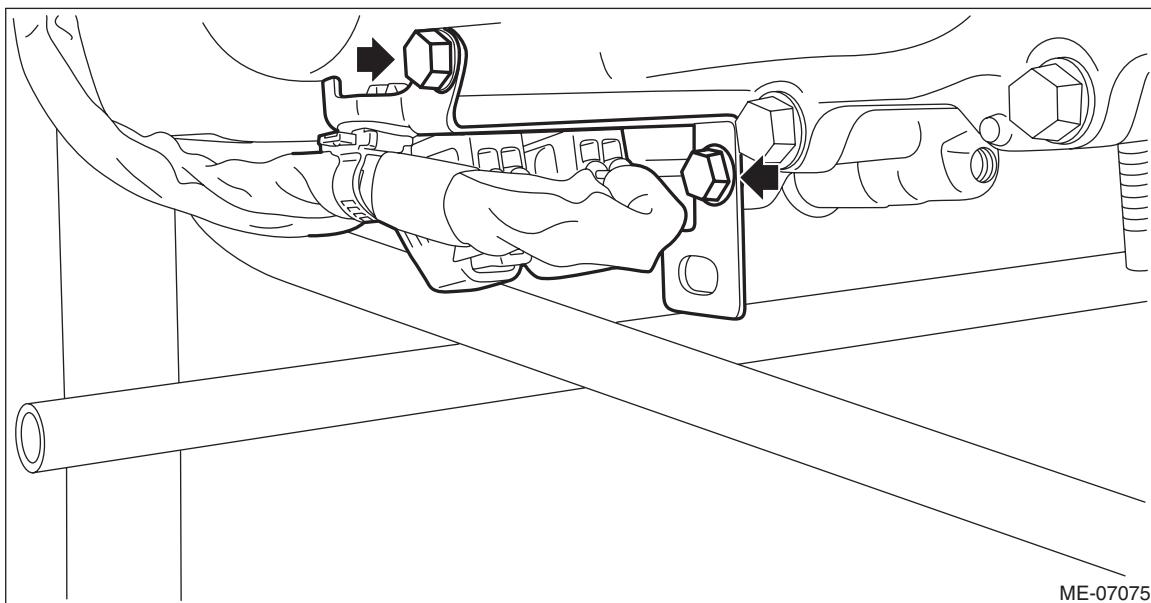
10) Connect the connector (A) to the oil control solenoid RH, and the connector (B) to the camshaft position sensor RH, and secure the engine harness with clip (C) and clip (D).



11) Install the engine harness stay to the chain cover.

Tightening torque:

6.4 N·m (0.7 kgf·m, 4.7 ft-lb)



12) Install the crank pulley.<Ref. to ME(H4DO)-99, INSTALLATION, Crank Pulley.>
13) Install the water pump pulley.<Ref. to CO(H4DO)-19, WATER PUMP, INSTALLATION, Water Pump.>
14) Fill engine oil.<Ref. to LU(H4DO)-13, REPLACEMENT, Engine Oil.>
15) Install the generator.<Ref. to SC(H4DO)-43, INSTALLATION, Generator.>

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16) When working on the vehicle

NOTE:

When working on the vehicle, perform the following steps also.

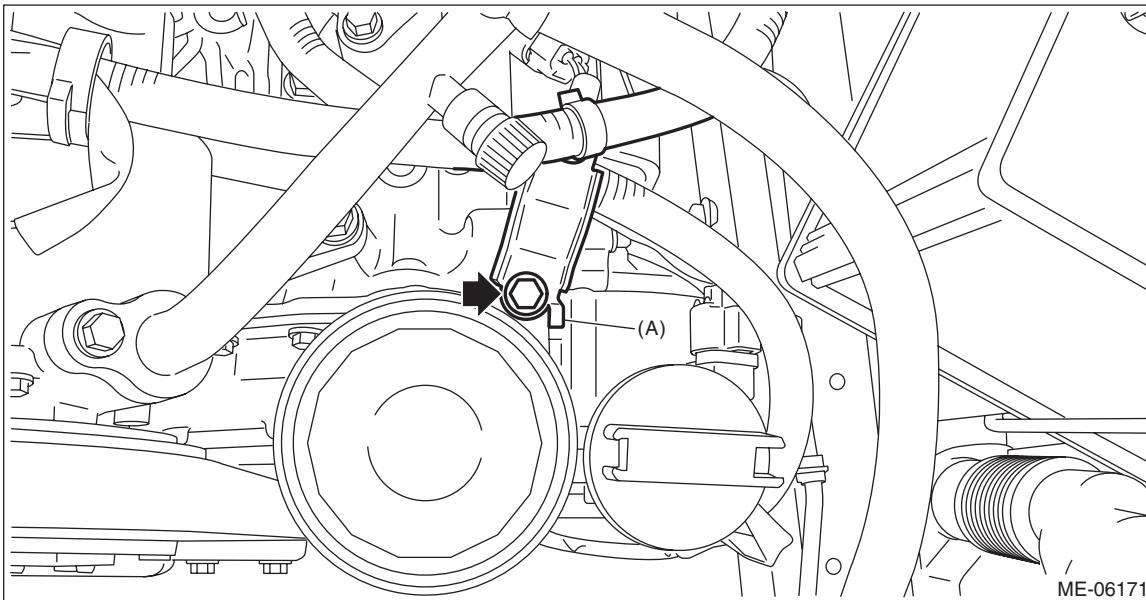
- (1) Install the radiator.<Ref. to CO(H4DO)-55, INSTALLATION, Radiator.>
- (2) Install the front exhaust pipe.<Ref. to EX(H4DO)-8, INSTALLATION, Front Exhaust Pipe.>
- (3) Install the generator cord stay to the chain cover.

NOTE:

Install the generator cord stay so that the folded end (A) touches at the chain cover boss.

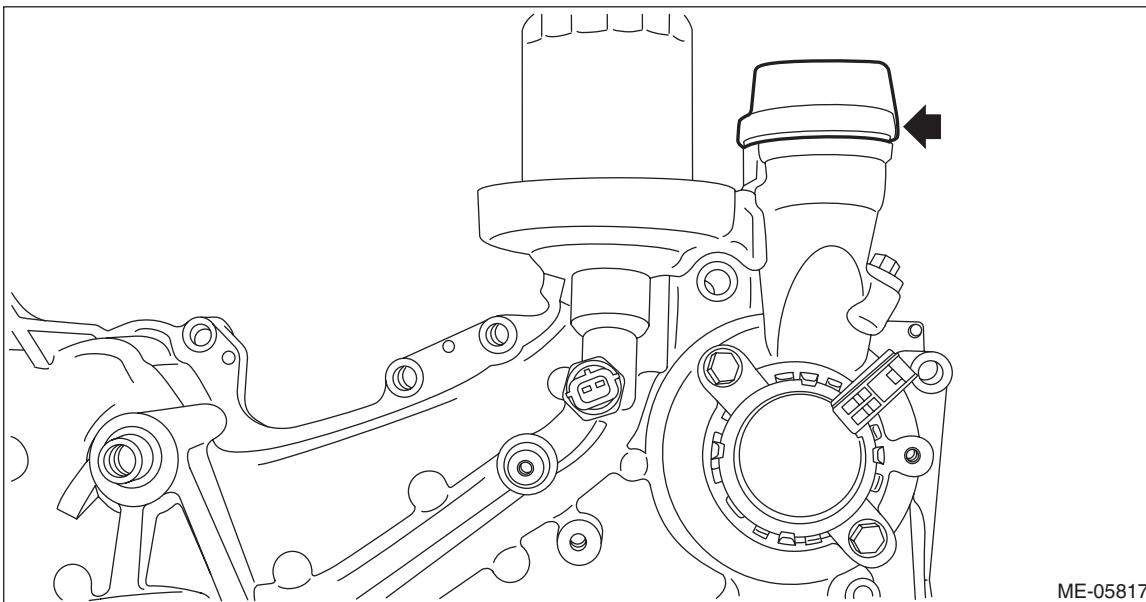
Tightening torque:

6.4 N·m (0.7 kgf·m, 4.7 ft-lb)



C: DISASSEMBLY

1) Remove the oil filler cap.

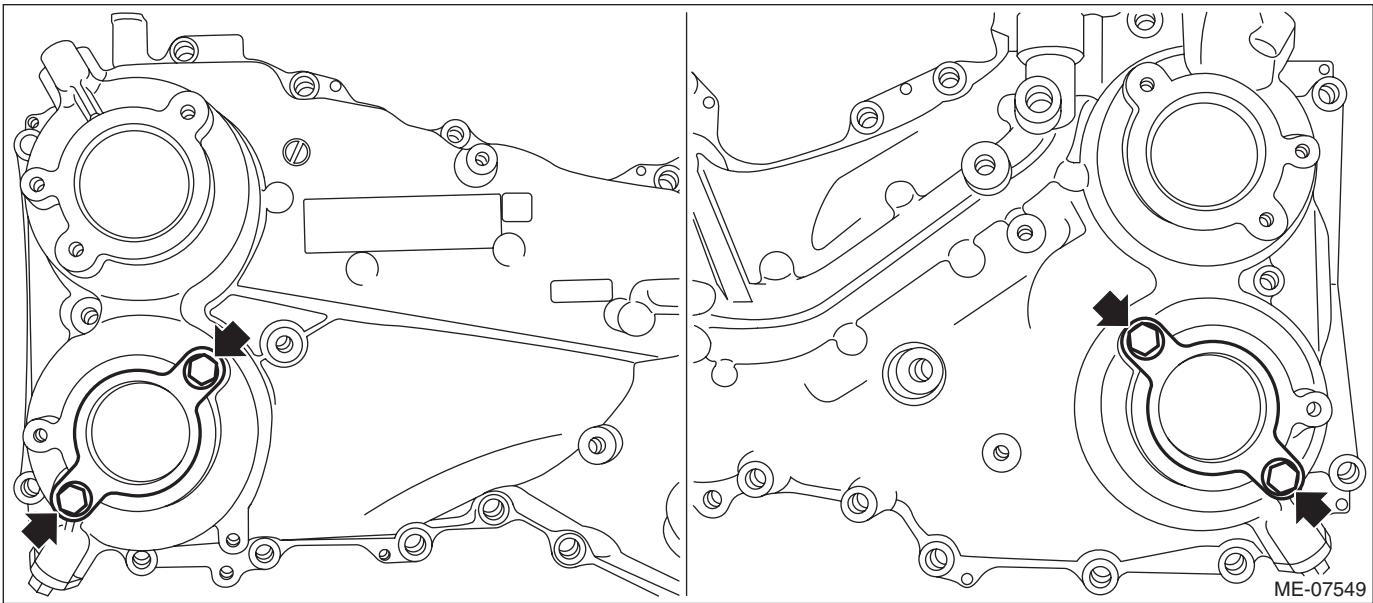


- 2) Remove the engine oil filter and the oil pump union. <Ref. to LU(H4DO)-63, REMOVAL, Engine Oil Filter.>
- 3) Remove the oil pressure switch. <Ref. to LU(H4DO)-41, REMOVAL, Oil Pressure Switch.>
- 4) Remove the engine oil temperature sensor. <Ref. to FU(H4DO)-50, REMOVAL, Engine Oil Temperature Sensor.>

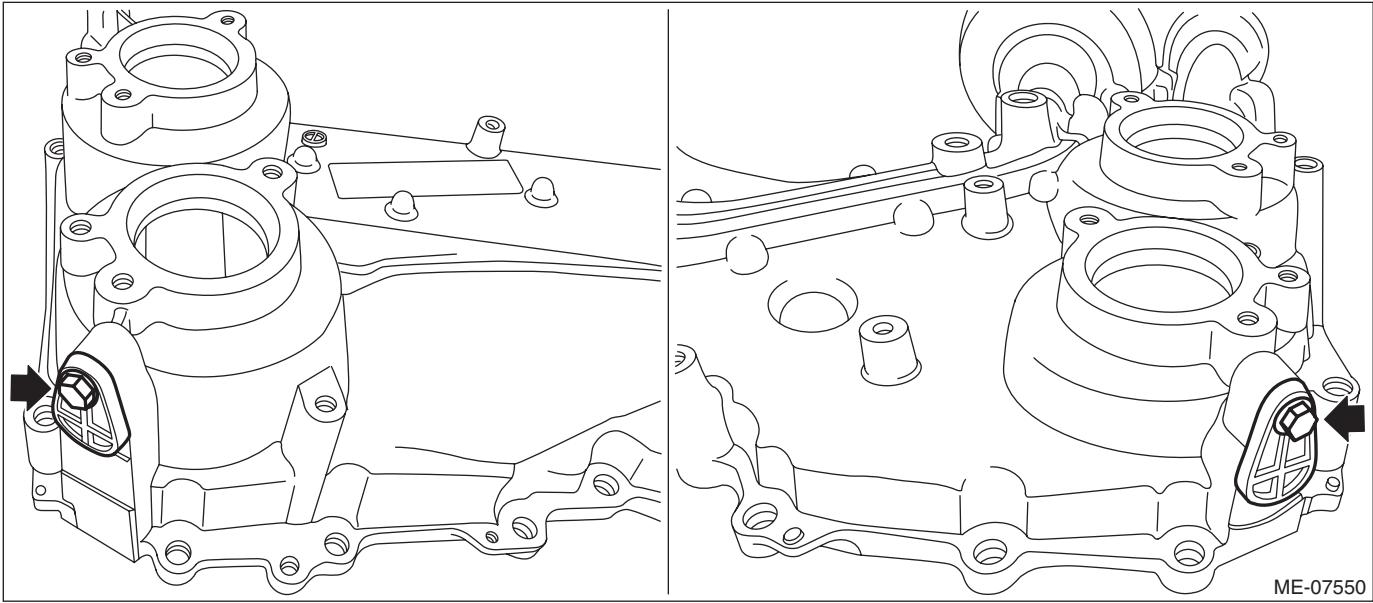
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- 5) Remove the oil control solenoid. <Ref. to FU(H4DO)-60, REMOVAL, Oil Control Solenoid.>
- 6) Remove the camshaft position sensor. <Ref. to FU(H4DO)-57, REMOVAL, Camshaft Position Sensor.>
- 7) Remove the actuator cover from chain cover.



- 8) Remove the sensor cover from chain cover.



D: ASSEMBLY

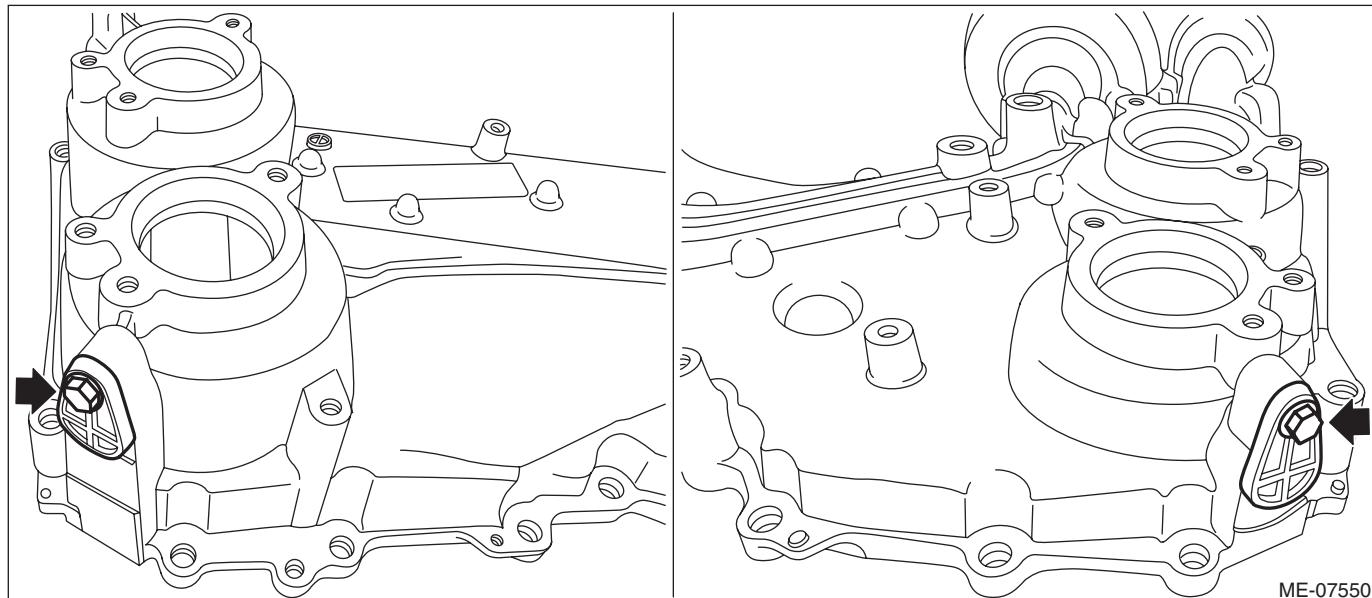
1) Install the sensor cover to the chain cover.

NOTE:

- Use new O-rings.
- Apply a coat of engine oil to the O-rings.

Tightening torque:

6.4 N·m (0.7 kgf·m, 4.7 ft-lb)



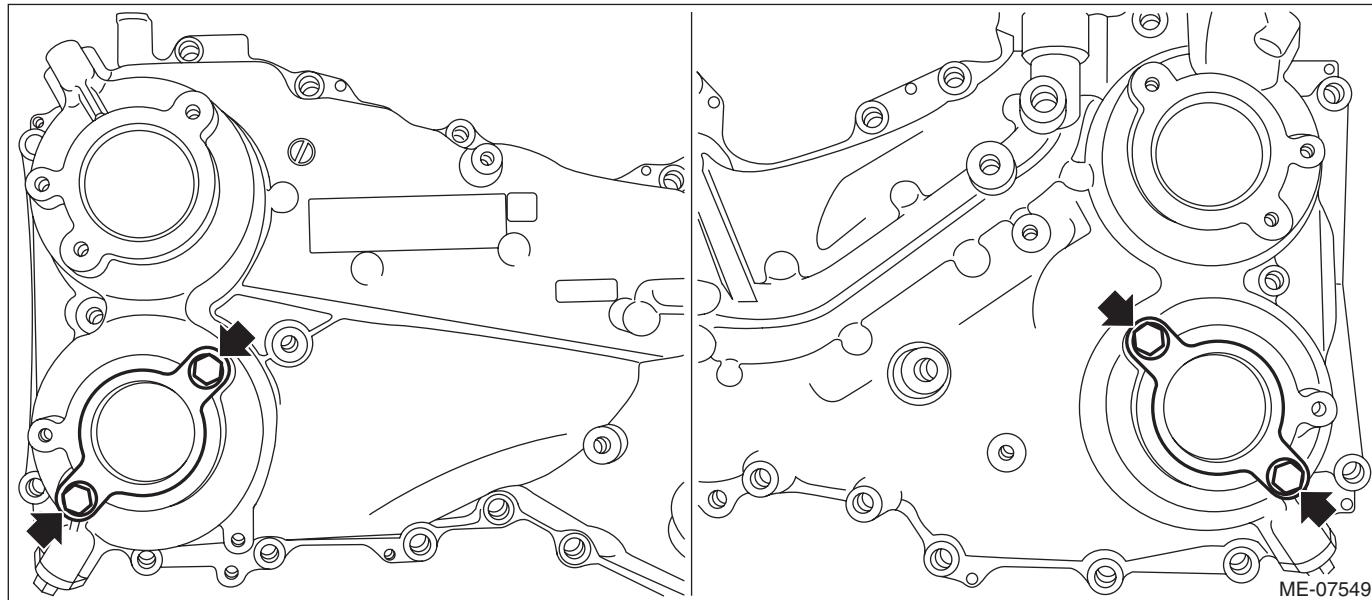
2) Install the actuator cover to chain cover.

NOTE:

- Use new O-rings.
- Apply a coat of engine oil to the O-rings.

Tightening torque:

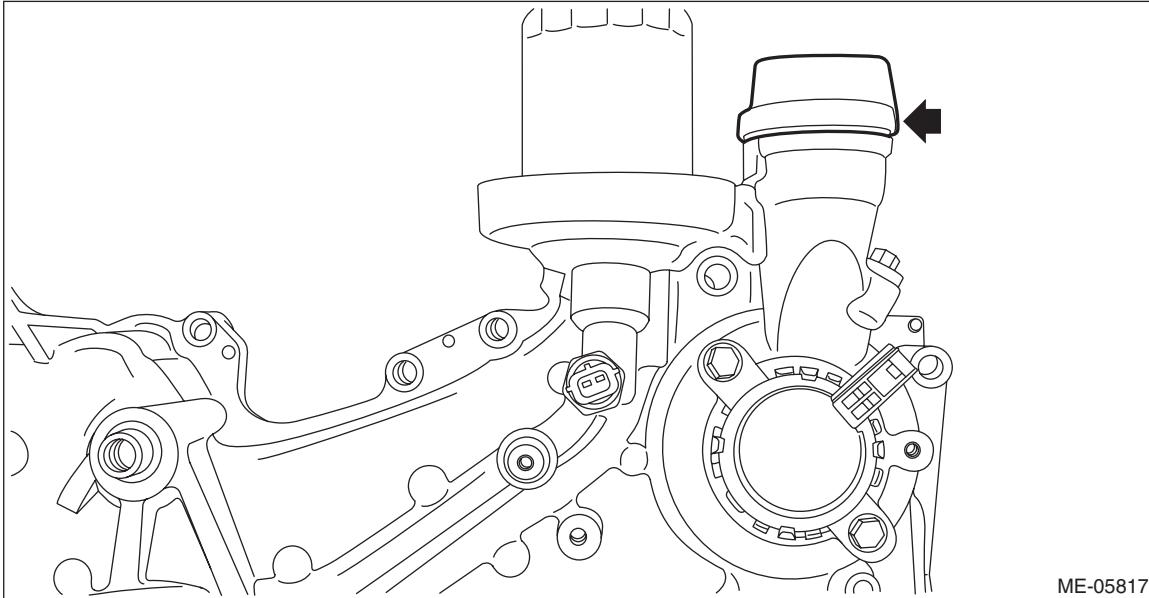
6.4 N·m (0.7 kgf·m, 4.7 ft-lb)



3) Install the camshaft position sensor. <Ref. to FU(H4DO)-57, INSTALLATION, Camshaft Position Sensor.>

4) Install the oil control solenoid. <Ref. to FU(H4DO)-61, INSTALLATION, Oil Control Solenoid.>

- 5) Install the engine oil temperature sensor. <Ref. to FU(H4DO)-50, INSTALLATION, Engine Oil Temperature Sensor.>
- 6) Install the oil pressure switch. <Ref. to LU(H4DO)-42, INSTALLATION, Oil Pressure Switch.>
- 7) Install the engine oil filter and the oil pump union. <Ref. to LU(H4DO)-64, INSTALLATION, Engine Oil Filter.>
- 8) Install the oil filler cap.



E: INSPECTION

Check that the chain cover does not have deformation, cracks and any other damage.