

General Description

FRONT SUSPENSION

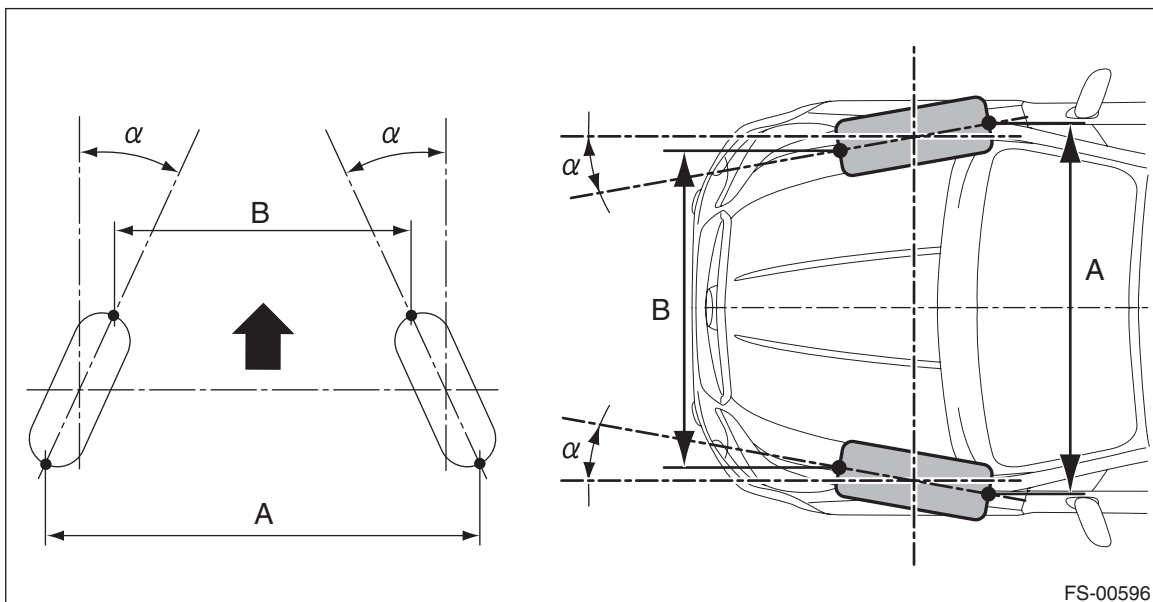
1. General Description

A: SPECIFICATION

Tire size			P225/60R17	P225/55R18
Front	Wheel arch height (Tolerance: $+12\text{ mm}$ -24 mm ($+0.47\text{ in}$ -0.94 in)) mm (in)		444 (17.48)	
	Camber (tolerance: $\pm 0^{\circ}30'$ Differences between RH and LH: 35' or less)		$-0^{\circ}00'$	
	Caster (referential value)		$5^{\circ}40'$	
	Steering angle (tolerance: $\pm 1.5^{\circ}$)	Inner wheel	38.4°	
		Outer wheel	33.8°	
	Toe-in	mm (in)	0 ± 3 (0 ± 0.12) Toe angle (sum of both wheels): $0^{\circ} \pm 0^{\circ}15'$	
Rear	Kingpin angle (referential value)		$14^{\circ}12'$	
	Wheel arch height (Tolerance: $+12\text{ mm}$ -24 mm ($+0.47\text{ in}$ -0.94 in)) mm (in)		458 (18.03)	
	Camber (tolerance: $\pm 0^{\circ}45'$ Differences between RH and LH: 45' or less)		$-1^{\circ}00'$	
	Toe-in	mm (in)	IN 3 \pm 3 (IN 0.12 \pm 0.12) Toe angle (sum of both wheels): $0^{\circ}15' \pm 15'$	
	Thrust angle (tolerance: $0^{\circ}00' \pm 30'$)		$0^{\circ}00'$	

NOTE:

- Front toe-in, rear toe-in and front camber can be adjusted. Adjust if the value of toe-in or camber exceeds the tolerance range of the specification chart.
- Other items except for front toe-in, rear toe-in and front camber that are described in the specification chart cannot be adjusted. If other items exceed the tolerance range of the specification chart, check the suspension parts and connections for deformation. If defective, replace with new parts.

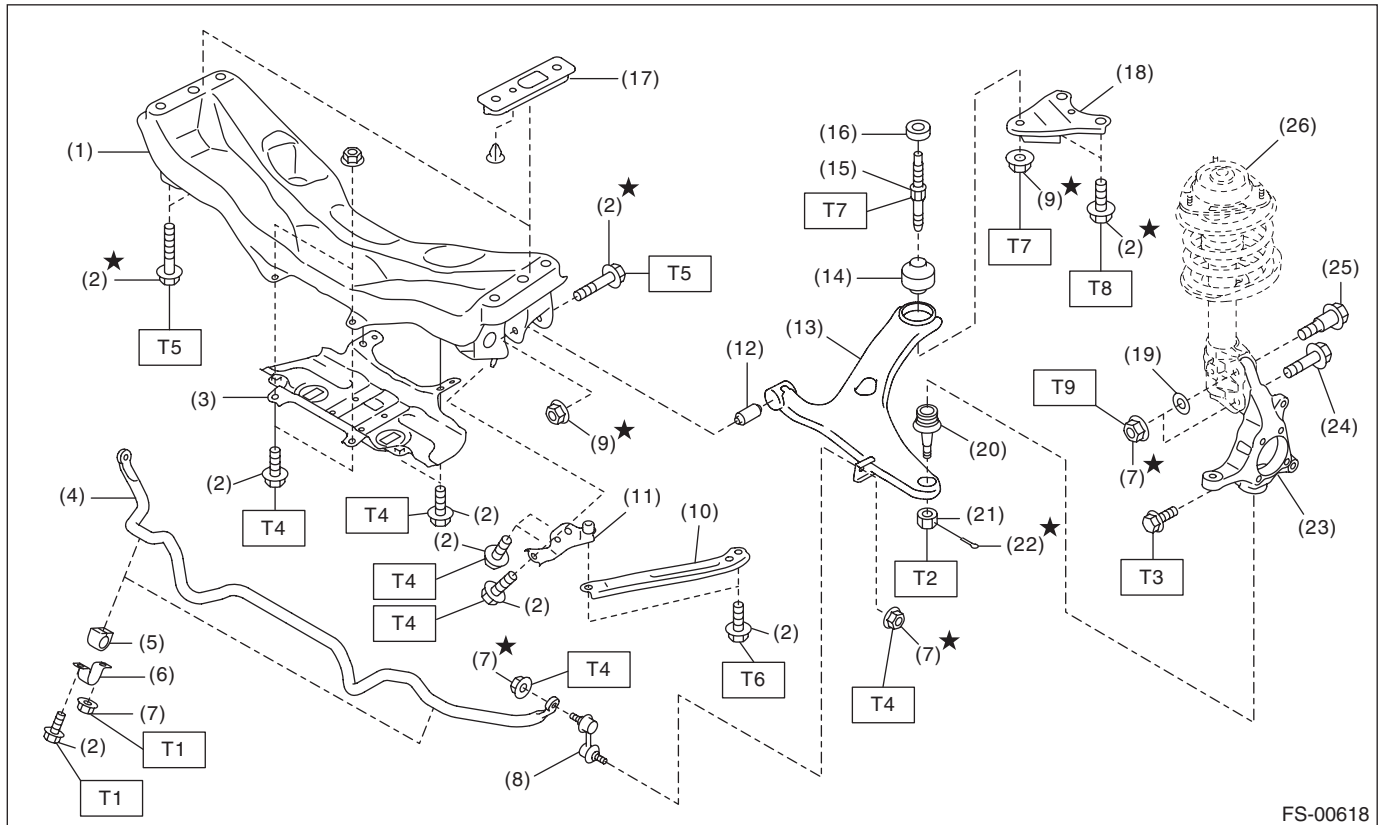


A – B = Positive: Toe-in, Negative: Toe-out

α = Individual toe angles

B: COMPONENT

1. FRONT SUSPENSION



- | | |
|--|---------------------------------------|
| (1) Front crossmember COMPL | (14) Bushing rear - front arm |
| (2) Flange bolt | (15) Stud bolt |
| (3) Front crossmember support | (16) Stopper - front arm bushing rear |
| (4) Front stabilizer | (17) Spacer - crossmember |
| (5) Bushing - stabilizer | (18) Front arm rear plate |
| (6) Clamp - stabilizer bushing | (19) Adjusting washer |
| (7) Flange nut | (20) Ball joint ASSY |
| (8) Stabilizer link ASSY | (21) Castle nut |
| (9) Self-locking nut | (22) Cotter pin |
| (10) Front support | (23) Housing ASSY - front axle |
| (11) Support plate - front crossmember | (24) Flange bolt |
| (12) Bushing front - front arm | (25) Adjusting bolt |
| (13) Front arm ASSY | (26) Front strut ASSY |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 25 (2.55, 18.4)

T2: 39 (3.98, 28.8)

T3: 50 (5.10, 36.9)

T4: 60 (6.12, 44.3)

T5: 95 (9.69, 70.1)

T6: 100 (10.20, 73.8)

T7: 110 (11.22, 81.1)

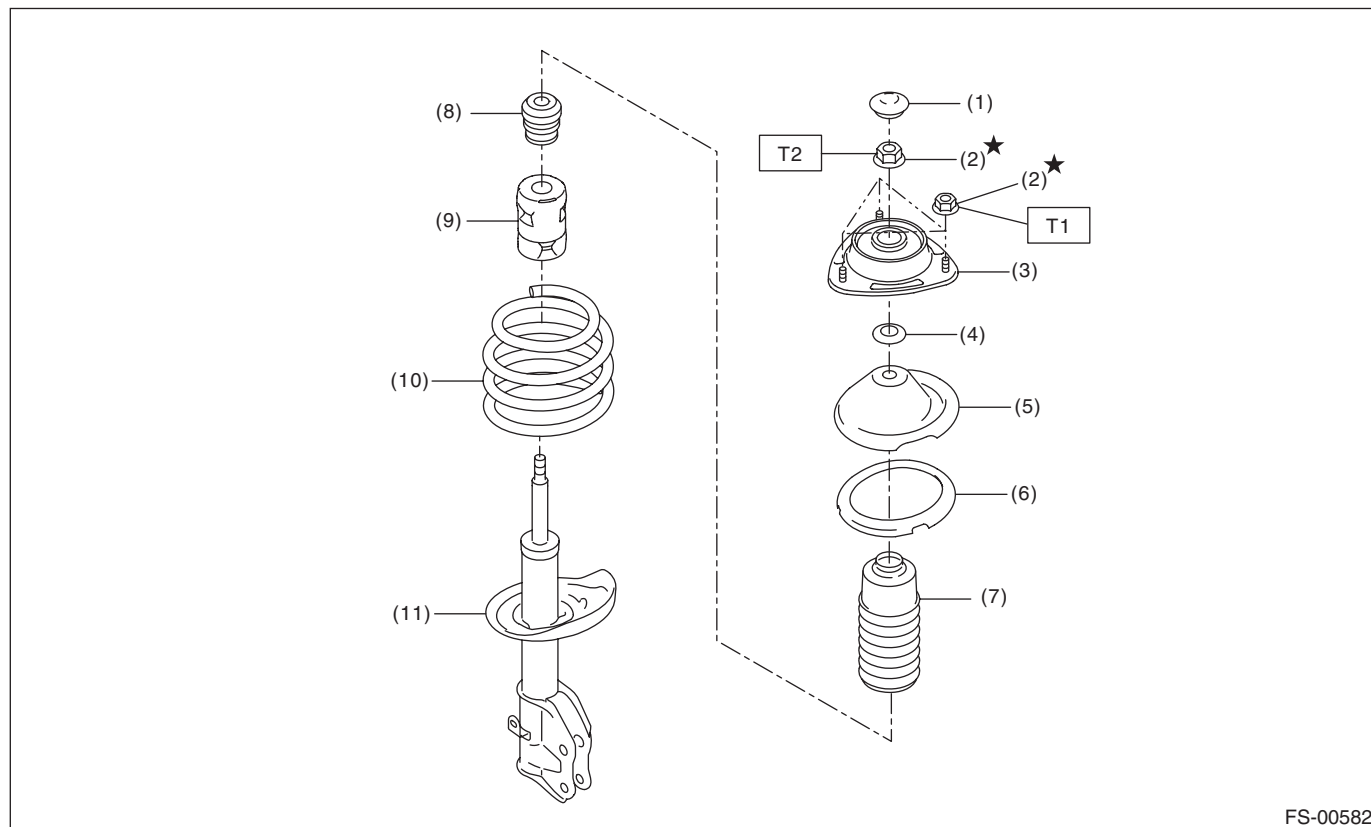
T8: 150 (15.30, 110.6)

T9: 155 (15.81, 114.3)

General Description

FRONT SUSPENSION

2. FRONT STRUT



(1) Dust seal - front strut

(2) Self-locking nut

(3) Strut mount - front

(4) Spacer - front strut

(5) Spring seat - front strut UPR

(6) Rubber seat - front strut

(7) Dust cover - front strut

(8) Helper - front strut

(9) Dust cover inner

(10) Coil spring - front

(11) Strut COMPL - front

Tightening torque: N·m (kgf·m, ft·lb)

T1: 20 (2.04, 14.8)

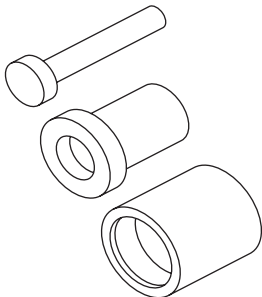
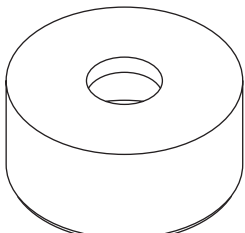
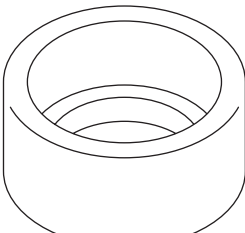
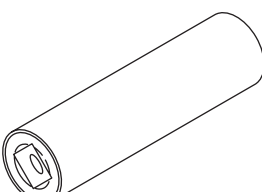
T2: 55 (5.61, 40.6)

C: CAUTION

- Wear appropriate work clothing, including a helmet, protective goggles and protective shoes when performing any work.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Use SUBARU genuine grease etc. or equivalent. Do not mix grease etc. of different grades or manufacturers.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- When the suspension-related components have been replaced, perform “VDC sensor midpoint setting mode” of the VDC. <Ref. to VDC-23, VDC SENSOR MIDPOINT SETTING MODE, ADJUSTMENT, VDC Control Module and Hydraulic Control Unit (VDCCM&H/U).>

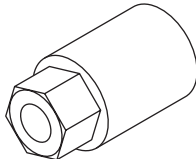
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-927680000</p>	927680000	INSTALLER & REMOVER SET	Used for replacing the bushing front - front arm of front arm assembly.
 <p>ST20299AG000</p>	20299AG000	REMOVER	<ul style="list-style-type: none"> Used for replacing the bushing rear - front arm of front arm assembly. Used together with BASE (20299AG010).
 <p>ST20299AG010</p>	20299AG010	BASE	<ul style="list-style-type: none"> Used for replacing the bushing rear - front arm of front arm assembly. Used together with REMOVER (20299AG000).
 <p>ST20299AG020</p>	20299AG020	STUD BOLT SOCKET	Used for removing and installing the stud bolt for front arm assembly installing portion.

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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST20399AG000	20399AG000	STRUT MOUNT SOCKET	Used for disassembling and assembling strut mount.

2. GENERAL TOOL

TOOL NAME	REMARKS
Alignment gauge	Used for measuring wheel alignment.
Alignment gauge adapter	Used for measuring wheel alignment.
Turning radius gauge	Used for measuring wheel alignment.
Toe-in gauge	Used for toe-in measurement.
Tie-rod ball joint puller	Used for disconnecting tie-rod end.
Dial gauge	Used for damper strut measurement.
Coil spring compressor	Used for strut assembly/disassembly.

2. Wheel Alignment

A: INSPECTION

Check the following items before performing the wheel alignment measurement.

- Tire inflation pressure
- Uneven wear of RH and LH tires, or difference of sizes
- Tire runout
- Excessive play and wear of ball joint
- Excessive play and wear of tie-rod end
- Excessive play of wheel bearing
- Right and left wheel base imbalance
- Deformation and excessive play of steering link
- Deformation and excessive play of suspension parts

Check, adjust and measure the wheel alignment in accordance with the following procedures.

1	Wheel arch height (front and rear wheels)	Inspection: <Ref. to FS-10, REAR WHEEL TOE-IN, INSPECTION, Wheel Alignment.>
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2	Camber (front and rear wheels)	Inspection: <Ref. to FS-9, CAMBER, INSPECTION, Wheel Alignment.> Adjustment: <Ref. to FS-11, FRONT CAMBER, ADJUSTMENT, Wheel Alignment.>
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3	Caster (front wheel)	Inspection: <Ref. to FS-9, CASTER, INSPECTION, Wheel Alignment.>
↓		
4	Steering angle	Inspection: <Ref. to FS-10, FRONT WHEEL TOE-IN, INSPECTION, Wheel Alignment.> Adjustment: <Ref. to FS-13, STEERING ANGLE, ADJUSTMENT, Wheel Alignment.>
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5	Front wheel toe-in	Inspection: <Ref. to FS-10, STEERING ANGLE, INSPECTION, Wheel Alignment.> Adjustment: <Ref. to FS-13, FRONT WHEEL TOE-IN, ADJUSTMENT, Wheel Alignment.>
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6	Rear wheel toe-in	Inspection: <Ref. to FS-8, WHEEL ARCH HEIGHT, INSPECTION, Wheel Alignment.> Adjustment: <Ref. to FS-14, REAR WHEEL TOE-IN, ADJUSTMENT, Wheel Alignment.>
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7	Thrust angle	Inspection: <Ref. to FS-11, THRUST ANGLE, INSPECTION, Wheel Alignment.> Adjustment: <Ref. to FS-16, THRUST ANGLE, ADJUSTMENT, Wheel Alignment.>