

5. Front Door Glass

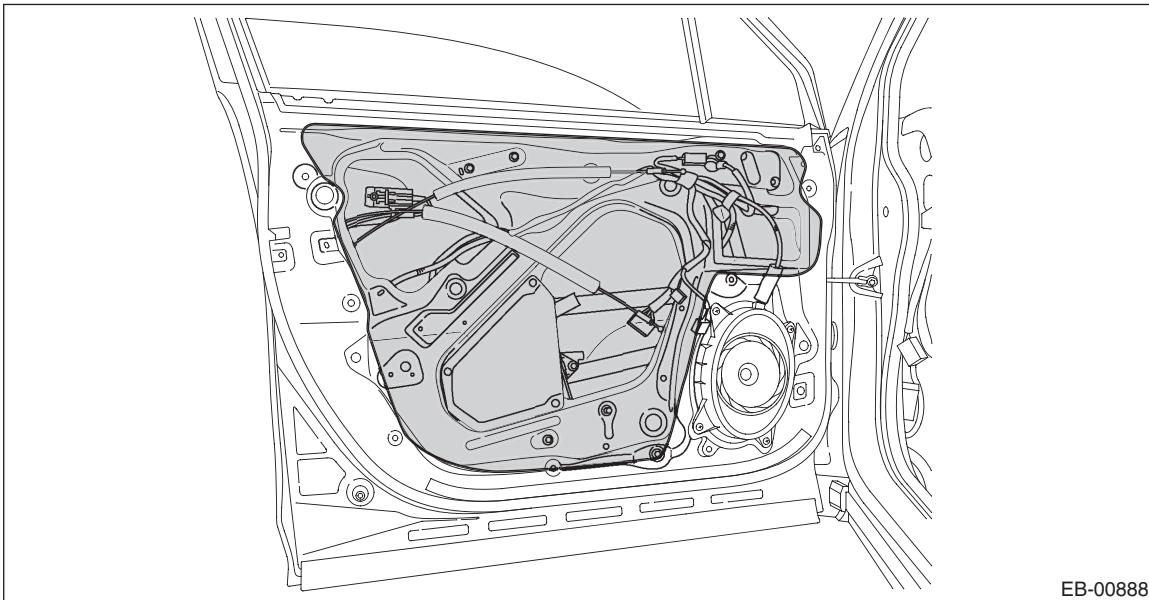
A: REMOVAL

- 1) Remove the trim panel - front door.<Ref. to EI-54, FRONT DOOR, REMOVAL, Door Trim.>
- 2) Remove the sealing cover - front door.

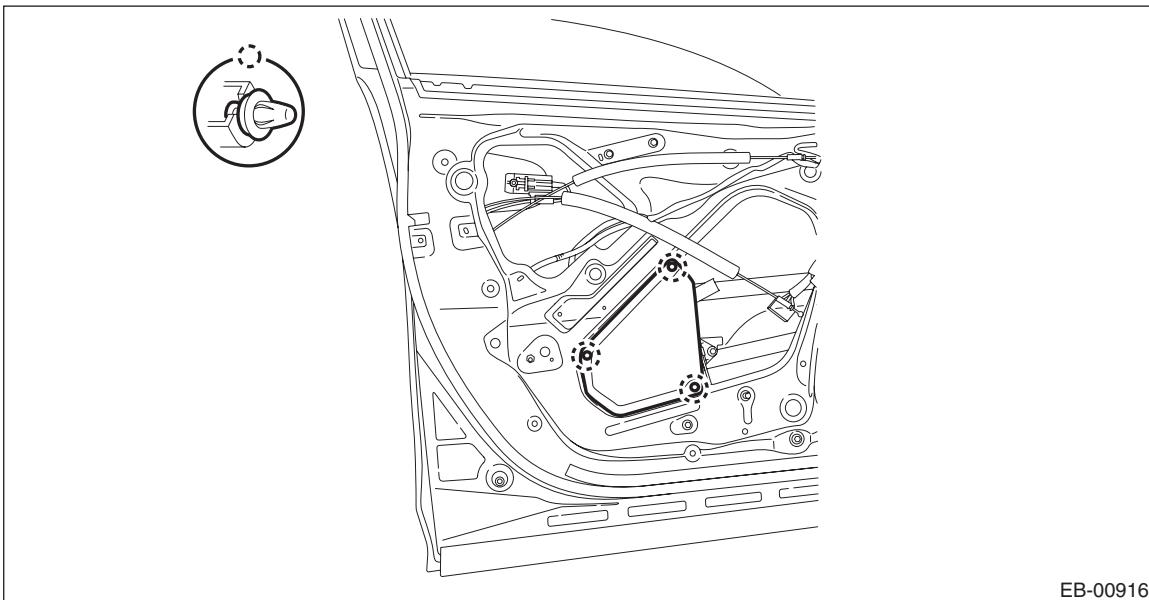
CAUTION:

- Carefully remove the butyl tape. Excessive force will easily break the sealing cover - front door.
- If the sealing cover - front door gets broken, replace it with a new part.
- Be careful not to allow the butyl tape to contact any trims and seats because the butyl tape, which has a strong adhesive force, is difficult to remove once it adhered.

- (1) Disconnect connectors.
- (2) Carefully remove the butyl tape to remove the sealing cover - front door.



- 3) Remove the front door inner pad.

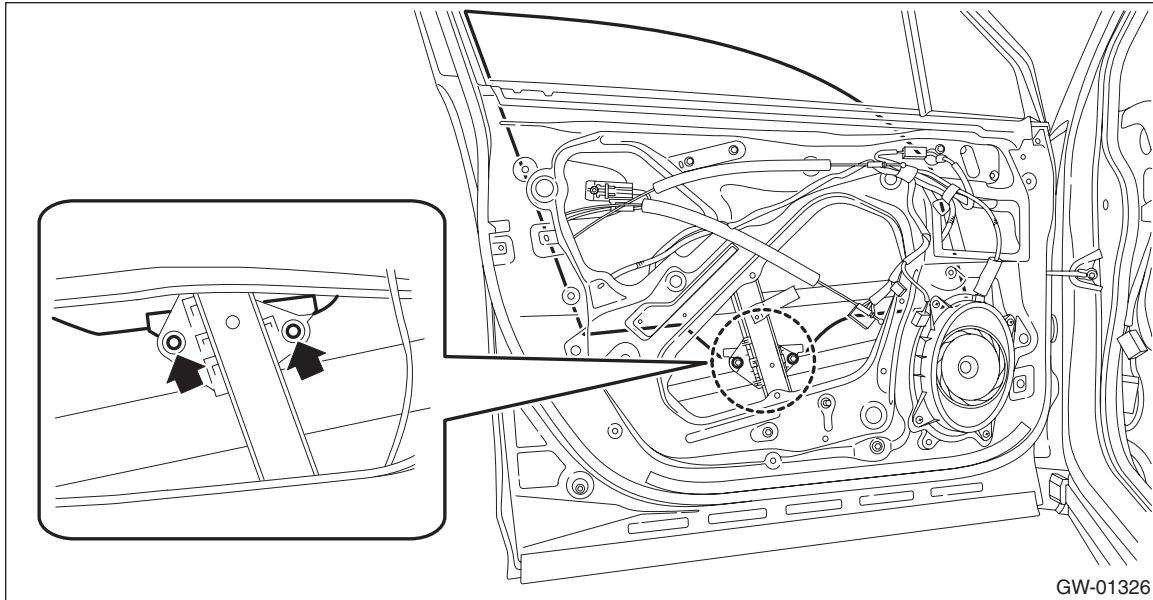
**CAUTION:**

If the clip is damaged, replace it with a new part because the panel assembly - front door may be deformed.

Front Door Glass

GLASS/WINDOWS/MIRRORS

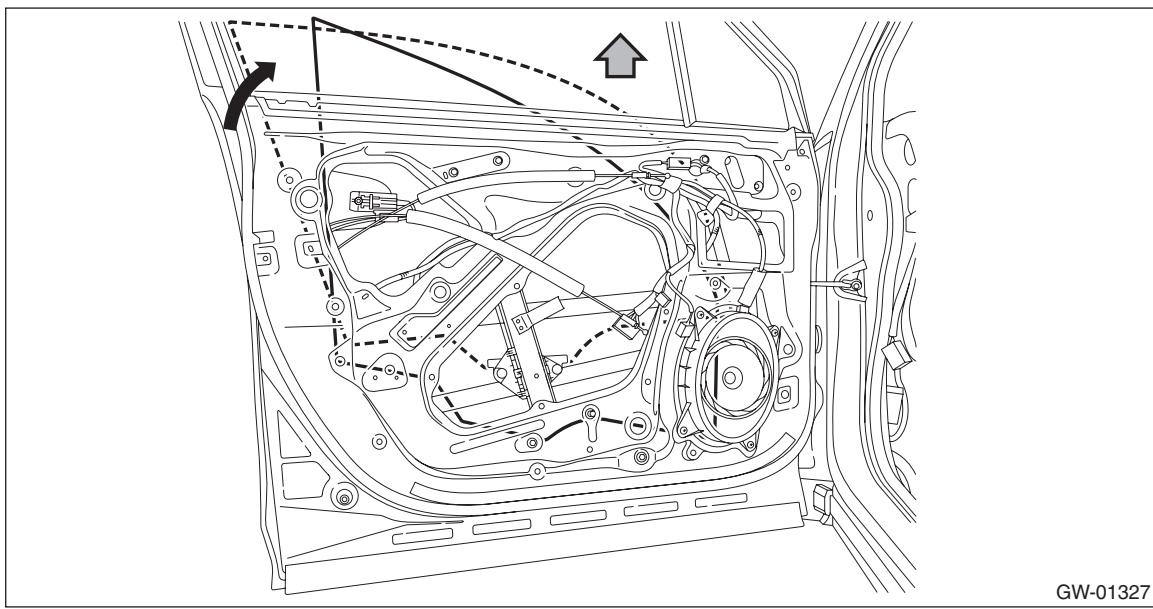
- 4) Attach the battery ground cable and the switch - power window, and turn the ignition to ON.
- 5) Remove the glass assembly - front door.
 - (1) Operate the switch - power window to move the glass assembly - front door to the position where the mounting bolts can be seen.
 - (2) Remove the running channel - front door.
 - (3) Remove the mounting bolts from the glass assembly - front door.



- (4) While tilting the glass, remove the glass assembly - front door.

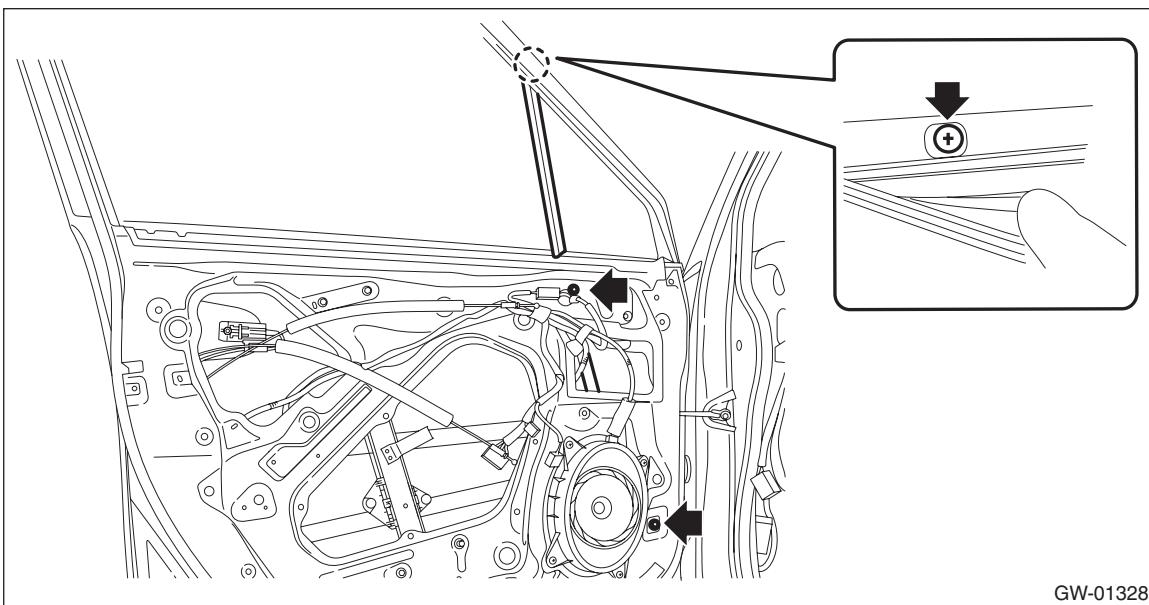
CAUTION:

Avoid impact and damage to the glass assembly - front door.

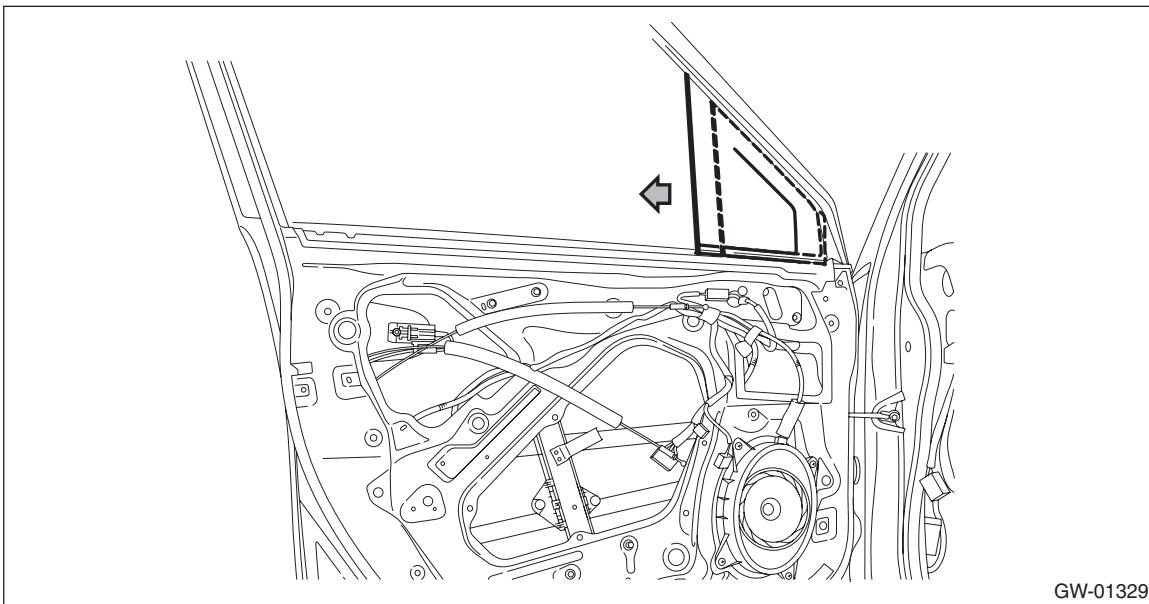


6) Remove the glass - front door partition.

(1) Remove the bolts and screws, and then remove the sash COMPL - partition.



(2) Remove the glass - front door partition.



B: INSTALLATION

CAUTION:

Check that the running channel - front door is securely fixed to the panel assembly - front door and to the sash COMPL - partition.

Install each part in the reverse order of removal.

Tightening torque:

Refer to "COMPONENT" of "General Description". <Ref. to GW-3, FRONT DOOR GLASS, COMPONENT, General Description.>