

## 20. Instrument Panel Assembly

### A: REMOVAL

**CAUTION:**

Be careful not to damage the airbag system harness when servicing the instrument panel. Damage may cause the system to malfunction.

**NOTE:**

- Remove the instrument panel assembly and the beam COMPL - steering as a unit.
- For models with power amplifier, remove the front seat assembly LH and turn over the floor mat before disconnecting the power amplifier harness.

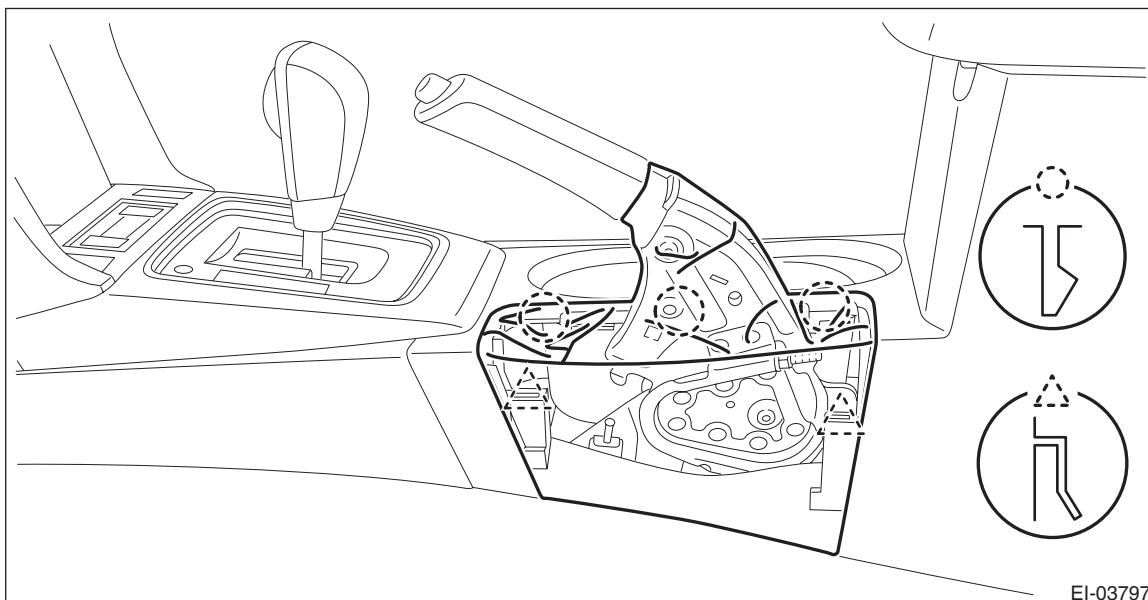
1) Disconnect the ground cable from battery.

**NOTE:**

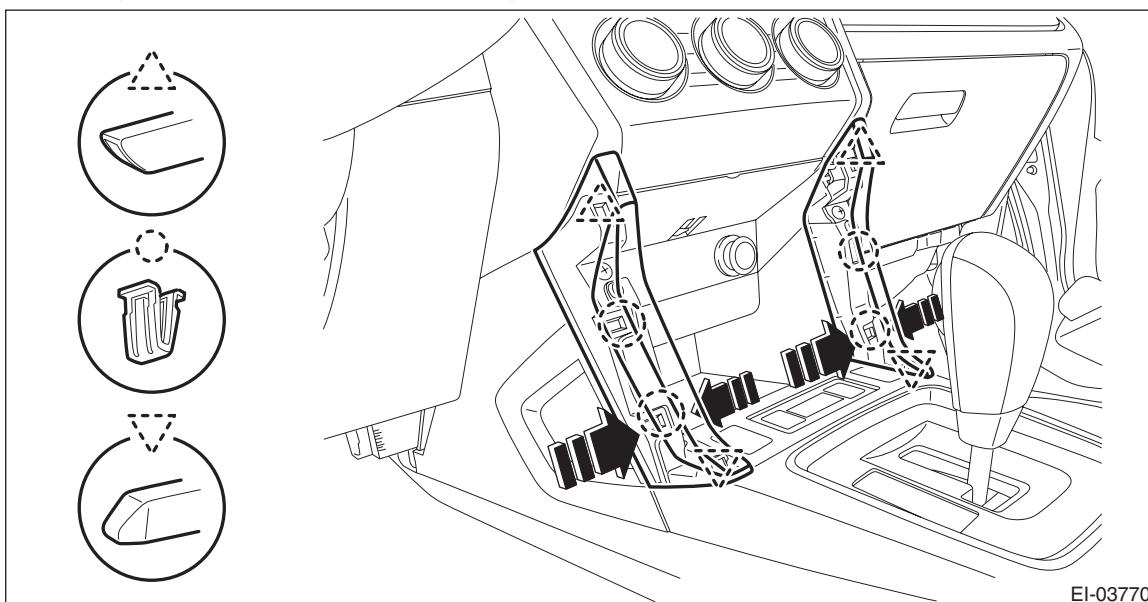
On CVT models, shift the select lever into "N" before disconnecting the battery ground cable.

2) Remove the console box assembly.<Ref. to EI-65, REMOVAL, Console Box.>

3) Release the claws, and then remove the boot - hand brake.



4) Release the clips, and remove the ornament panel - console.



# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

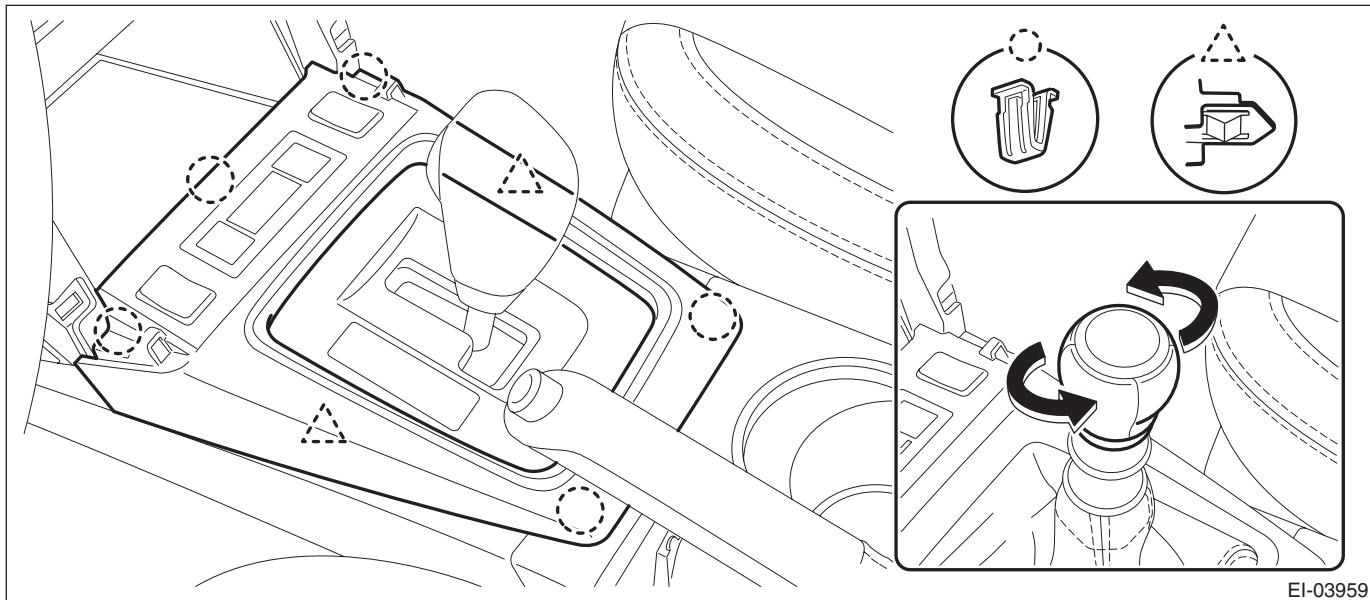
### NOTE:

Removal is easier if you grab the arrow sections from right and left and pull them at the same time.

#### 5) Remove the cover - shift lever.

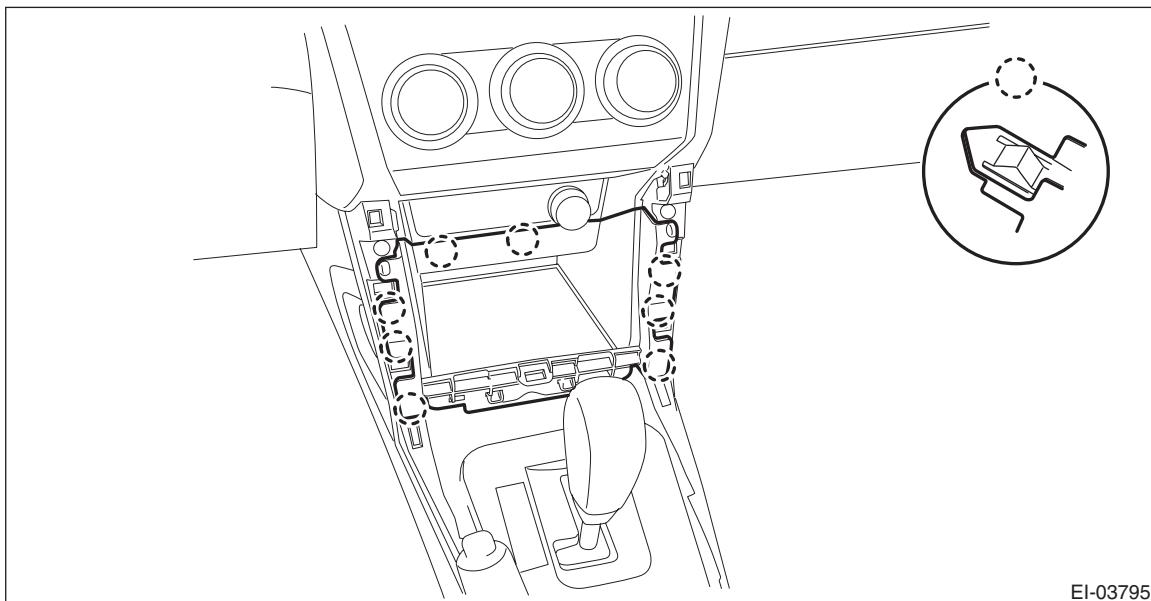
(1) Remove the shift knob. (MT model)

(2) Release the clips and claws, then pull up the cover - shift lever.



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#### 6) Release the claws, and remove the tray assembly - CTR LWR.



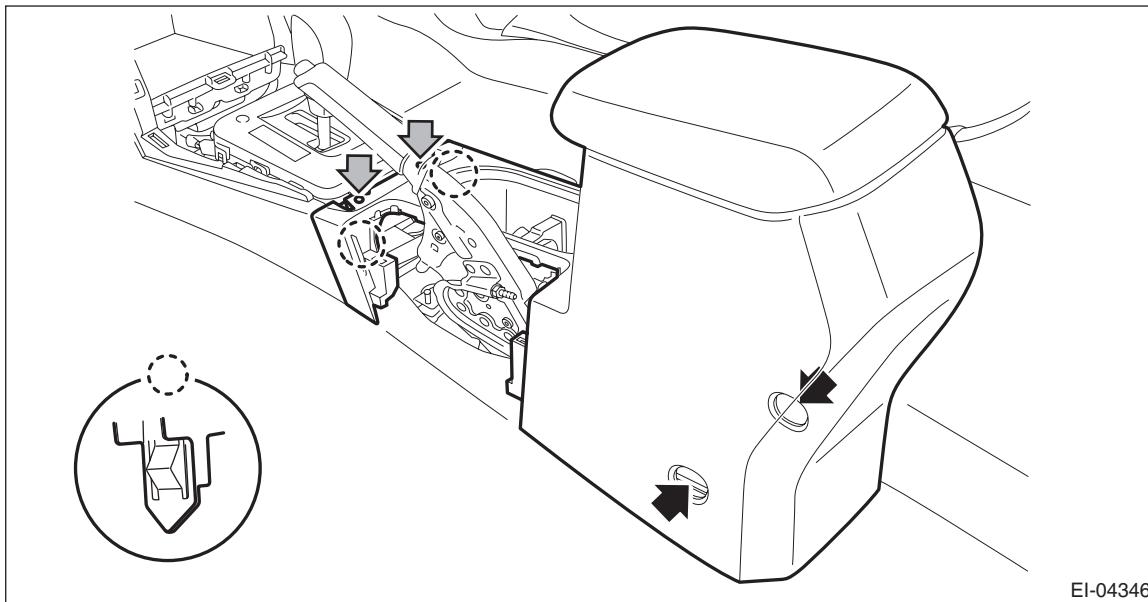
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# Instrument Panel Assembly

EXTERIOR/INTERIOR TRIM

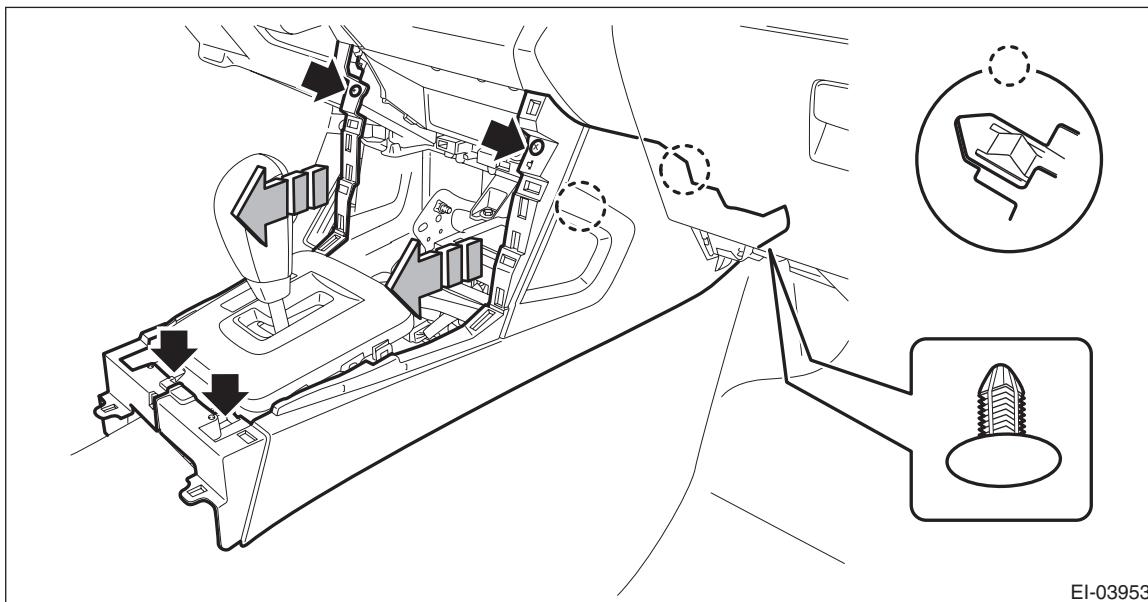
## 7) Remove the console box assembly.

- (1) Move the seat forward, and remove the bolts after detaching the left and right caps.
- (2) Remove the screws and release the claws, then disconnect the harness connector and remove the console box assembly.



## 8) Remove the left and right panel center LWR.

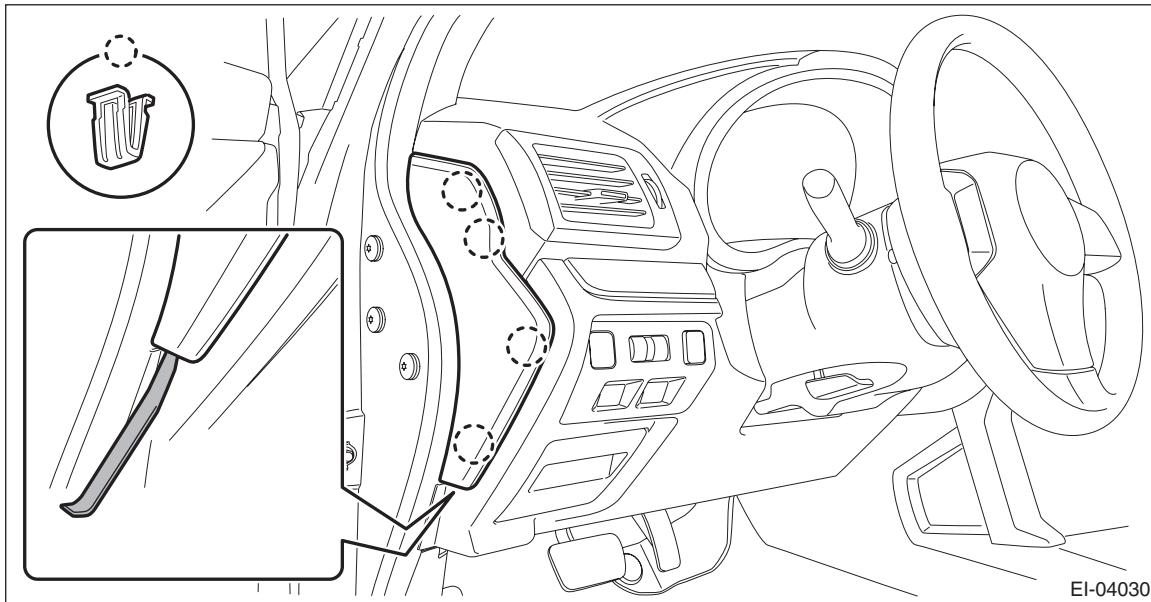
- (1) Remove the screws and clips.
- (2) Release the claws, and then pull the panel center LWR to remove.



# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

9) Remove the clips, and remove the cover - instrument panel side LH.



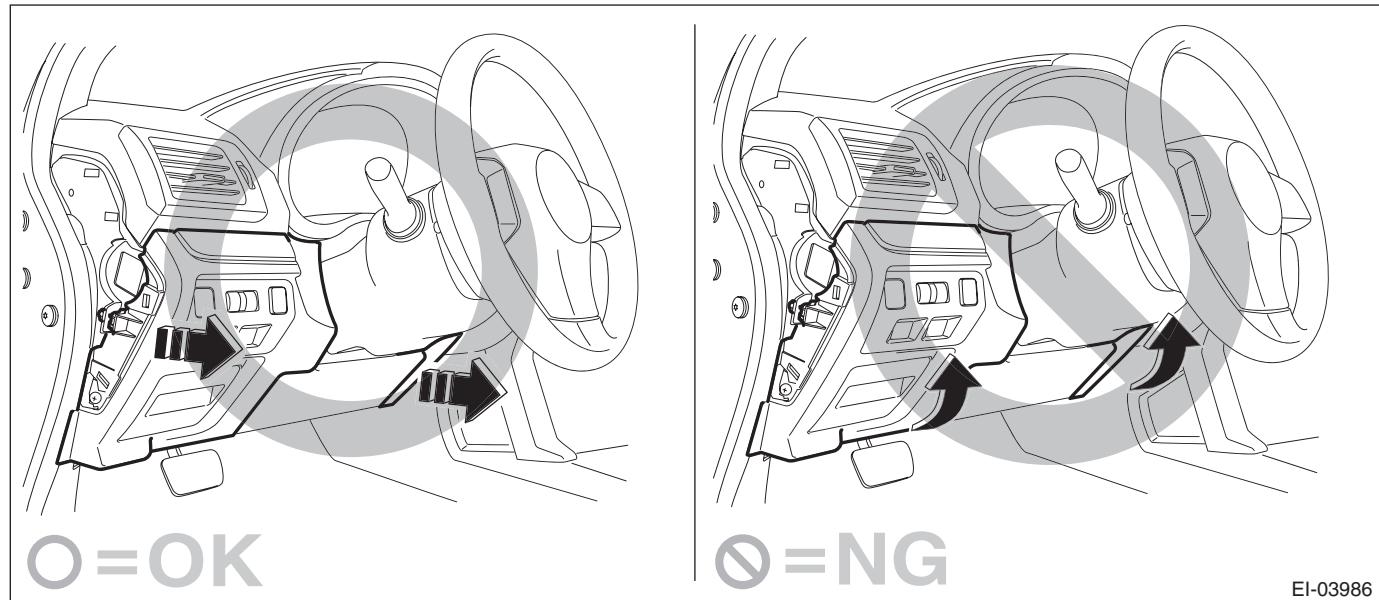
**NOTE:**

Using a plastic remover, open the cover - instrument panel side LH.

10) Remove the cover assembly - instrument panel LWR driver INN and OUT.

**CAUTION:**

**When removing the cover assembly - instrument panel LWR driver, be sure to pull it toward you. If attempting to remove by turning it upward, the claws may be damaged.**

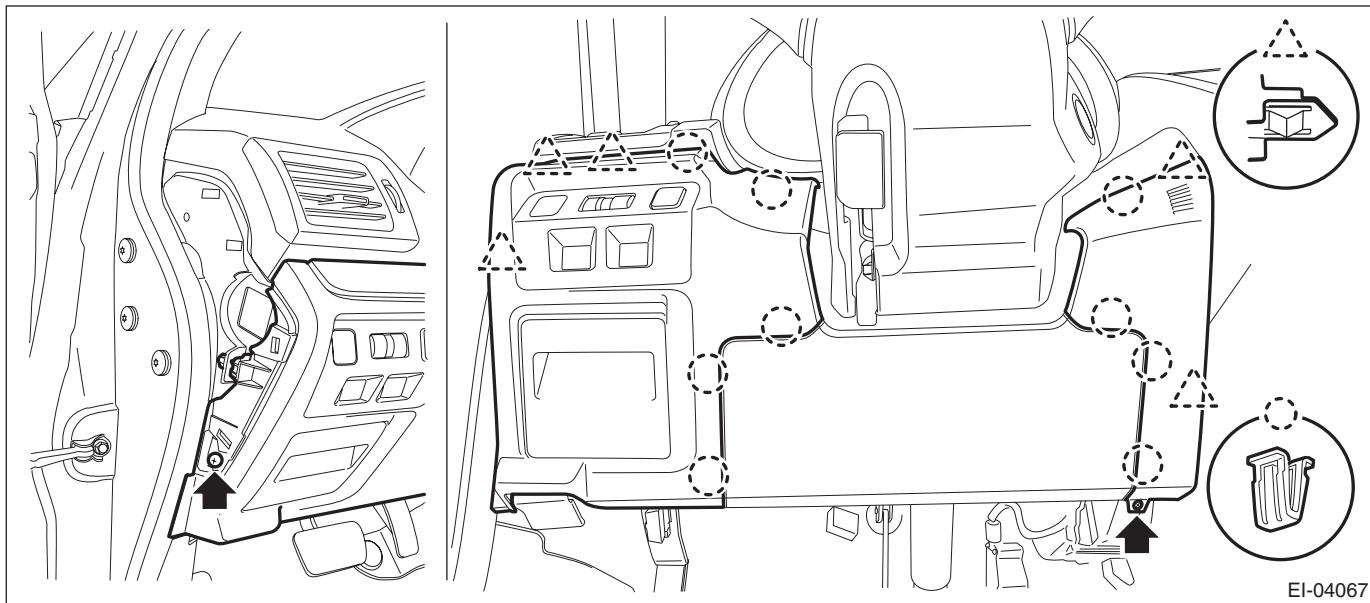


(1) Remove the screws and release the clips and claws.

# Instrument Panel Assembly

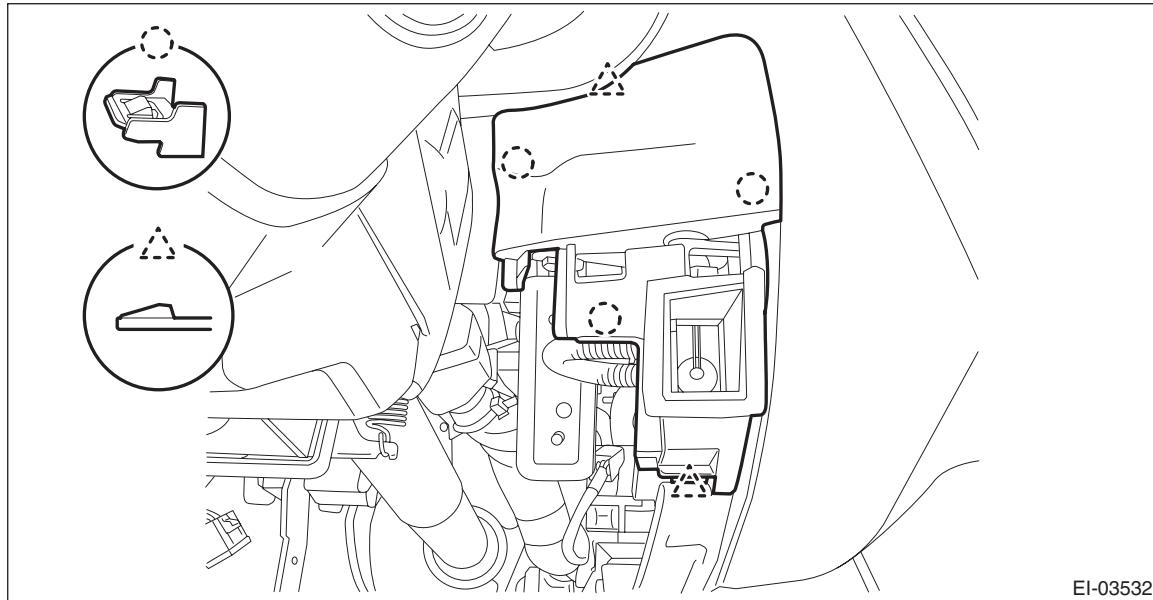
EXTERIOR/INTERIOR TRIM

(2) Disconnect the harness connectors, and remove the cover assembly - instrument panel LWR driver INN and OUT.



11) Remove the cover switch - starter. (Model without keyless access)

- (1) Release the claws and remove the cover switch - starter.
- (2) Disconnect the connector and aspirator hose.

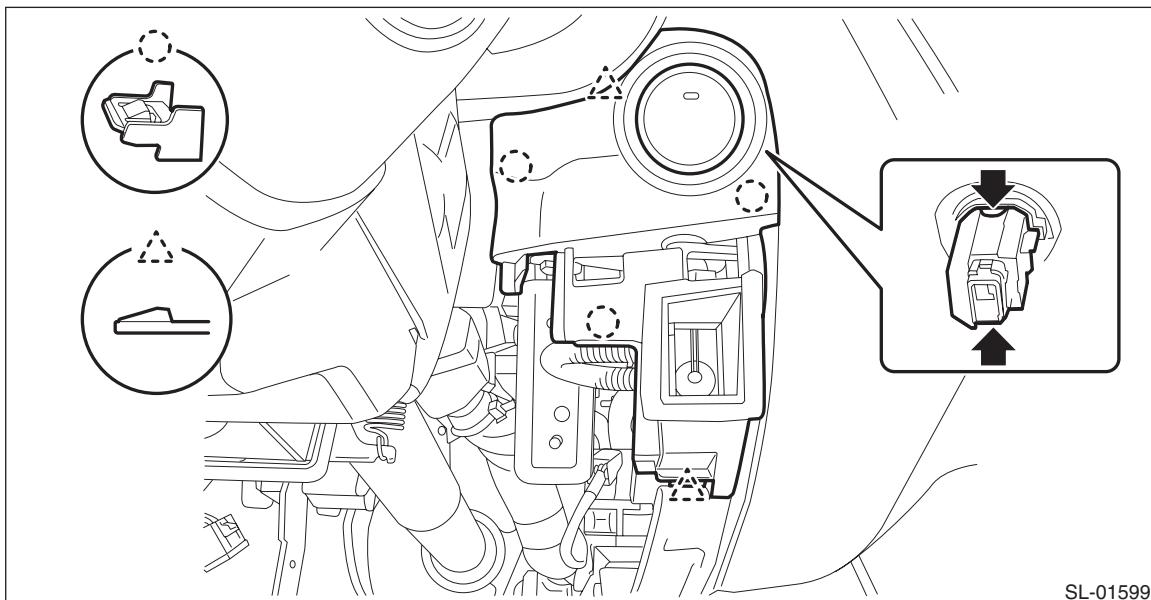


# Instrument Panel Assembly

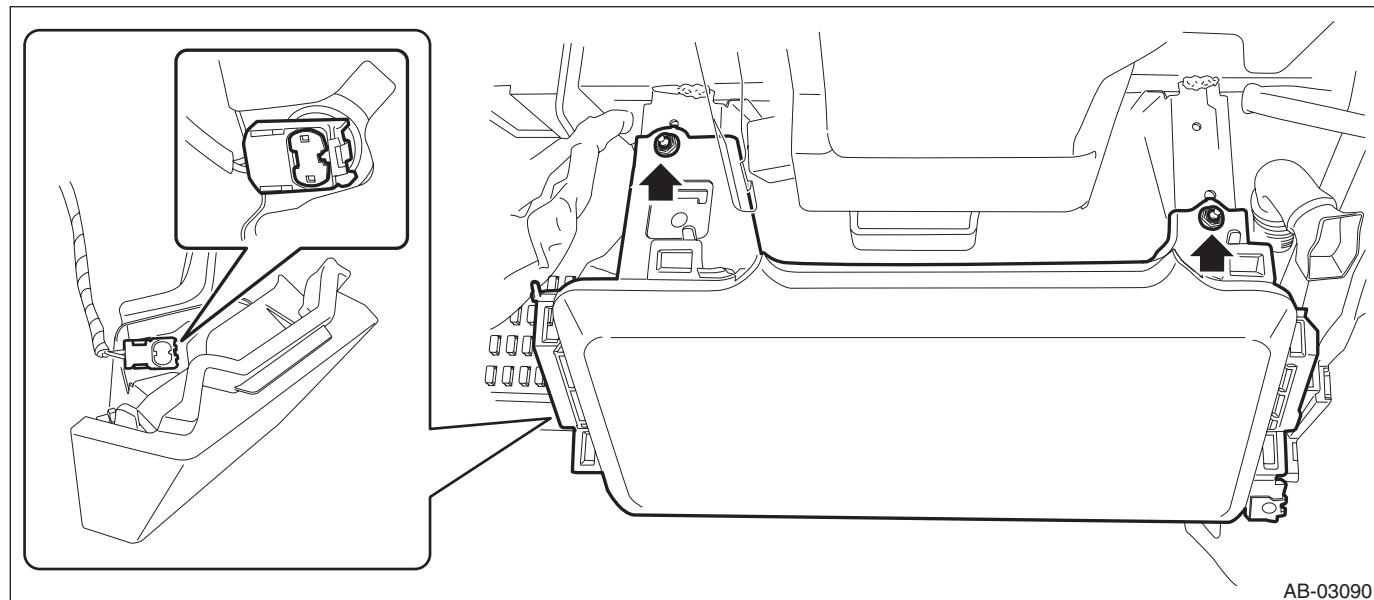
## EXTERIOR/INTERIOR TRIM

### 12) Remove the panel - switch. (Model with keyless access)

- (1) Release the claws of the push button ignition switch, and disconnect the connector.
- (2) Release the claws, and then remove the panel - switch.
- (3) Disconnect the connector and aspirator hose.



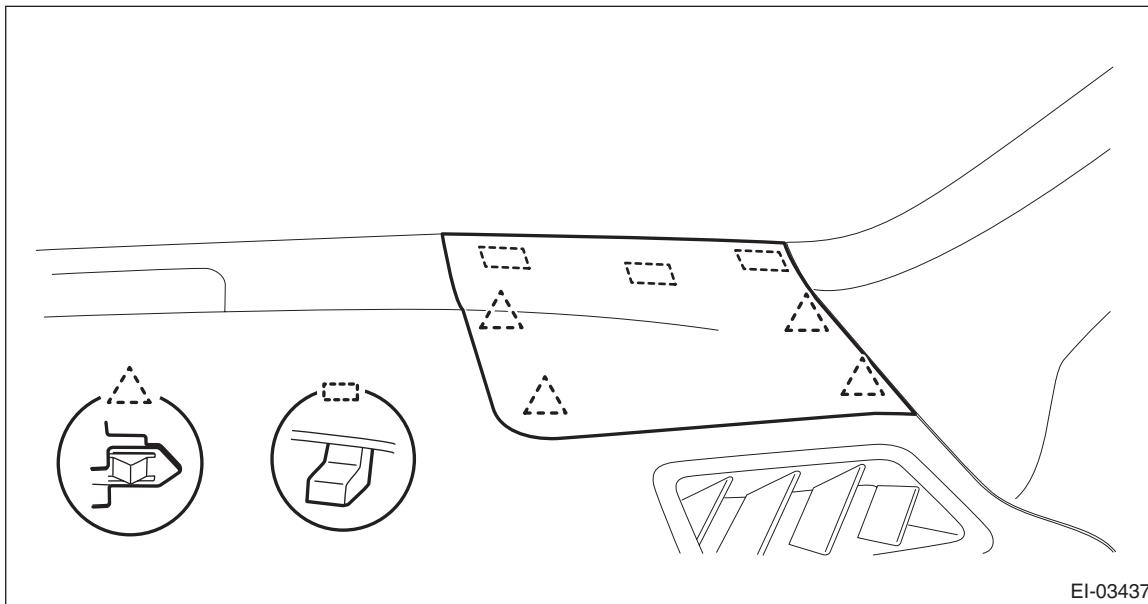
### 13) Remove the nuts to remove the knee airbag module and disconnect the harness connector. (Model with knee airbag)<Ref. to AB-22, DRIVER'S AIRBAG MODULE, KNEE AIRBAG MODULE, CURTAIN AIRBAG MODULE AND PRETENSIONER, PROCEDURE, Airbag Connector.>



# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

14) Release the clips and claws, then detach the left and right grille speaker side.



### NOTE:

Remove the grille speaker side by using a plastic remover.

15) Remove the trim panel - front pillar UPR on the left and right sides.

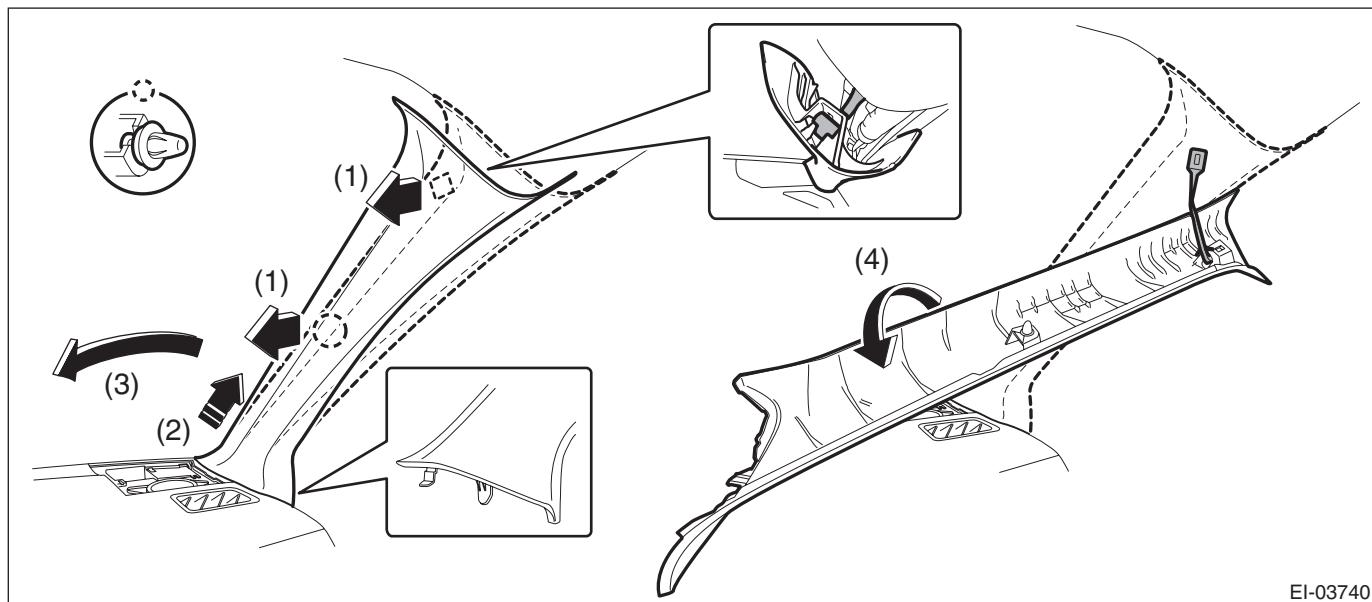
### CAUTION:

**Be careful not to damage the trim panel surface and curtain airbag module.**

- (1) Pull the trim panel - front pillar UPR towards the center of the vehicle to release the clips.
- (2) Pull out the end portion of the trim panel - front pillar UPR.
- (3) Pull out the trim panel - front pillar UPR towards the center of the vehicle.
- (4) Rotate the trim panel - front pillar UPR, release the tether clips, and remove the trim panel - front pillar UPR.

### CAUTION:

**Do not use tools when releasing the tether clip. If the tether clip is damaged, replace it with a new tether clip.**

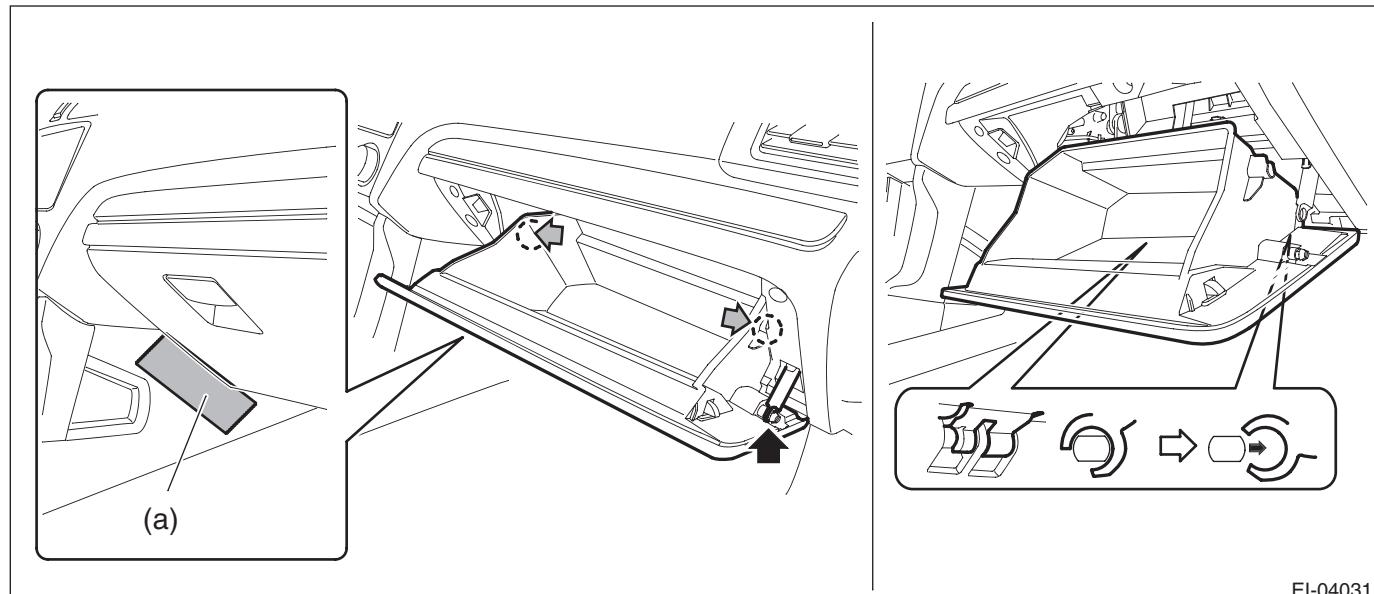


# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

### 16) Remove the pocket assembly.

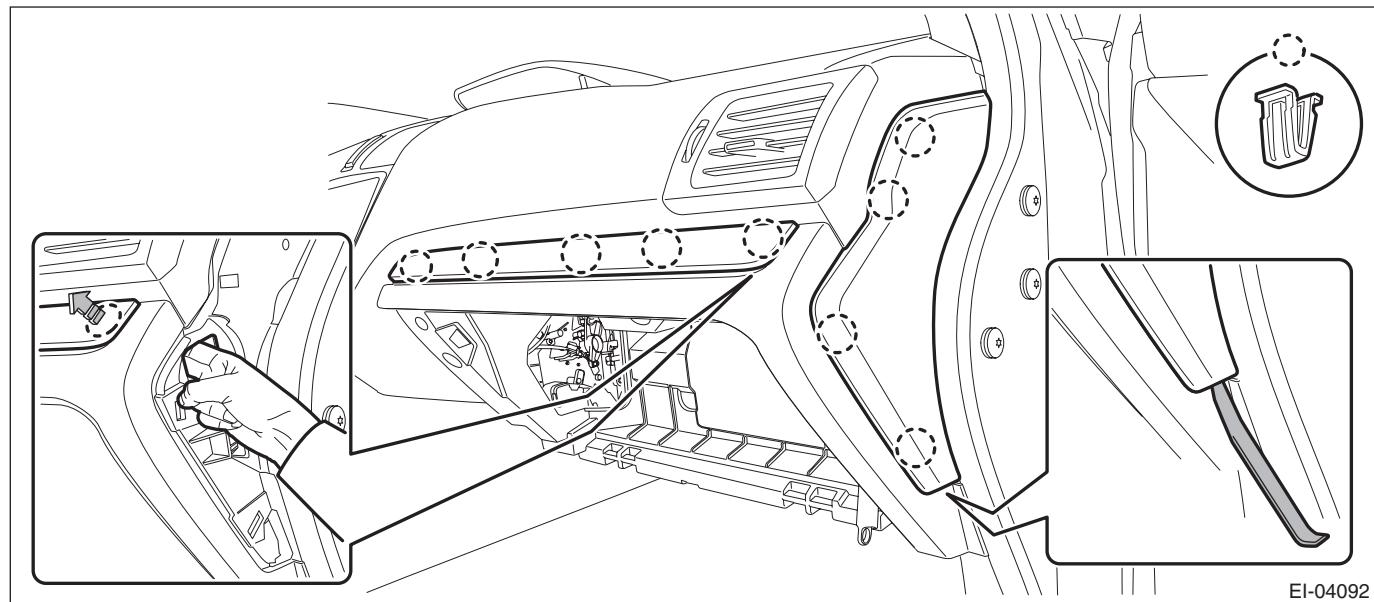
- (1) Attach the protective tape (a) to the panel center LWR.
- (2) Remove the damper complete - pocket.
- (3) Release the stoppers and remove the pocket assembly by pulling it toward you.



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### 17) Remove the back panel - pocket.

- (1) Release the clips, and remove the ornament - panel assembly passenger.



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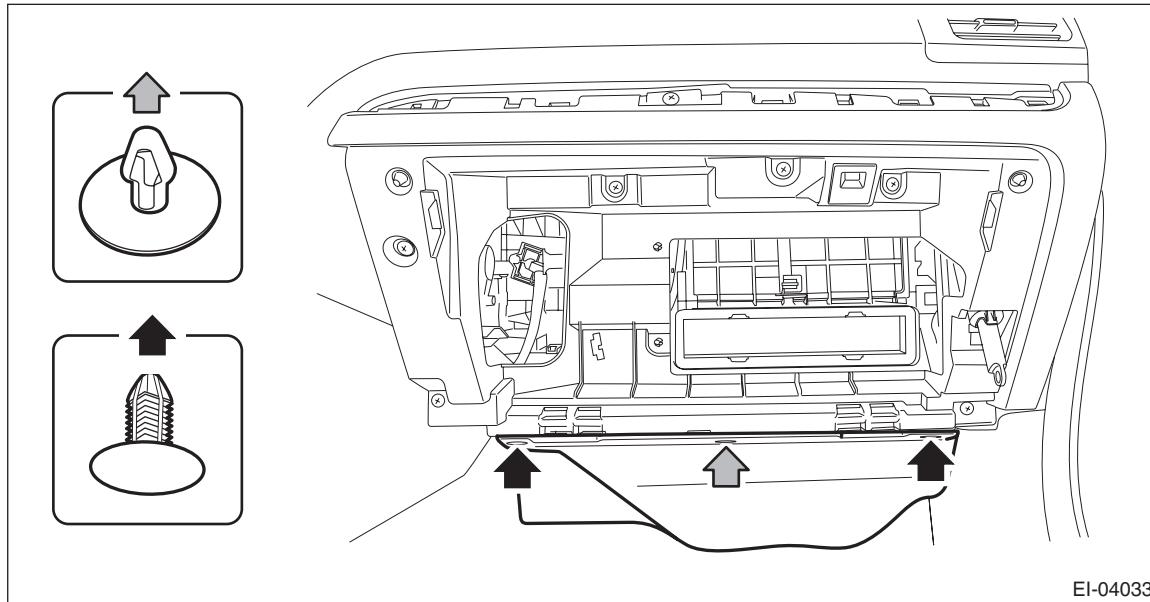
#### NOTE:

To facilitate the removal, push the clip of the ornament - panel assembly passenger from the backside.

# Instrument Panel Assembly

EXTERIOR/INTERIOR TRIM

(2) Release the clips, and remove the glove box under cover.

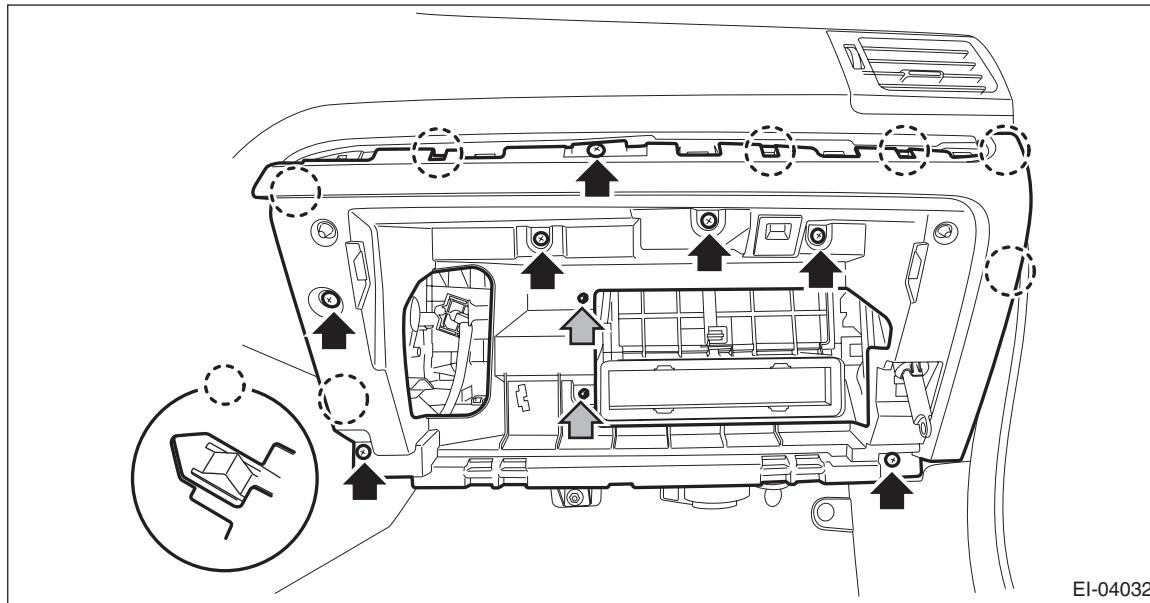


(3) Remove the clips, and remove the cover - instrument panel side RH.

NOTE:

Remove the cover - instrument panel side RH by using a plastic remover.

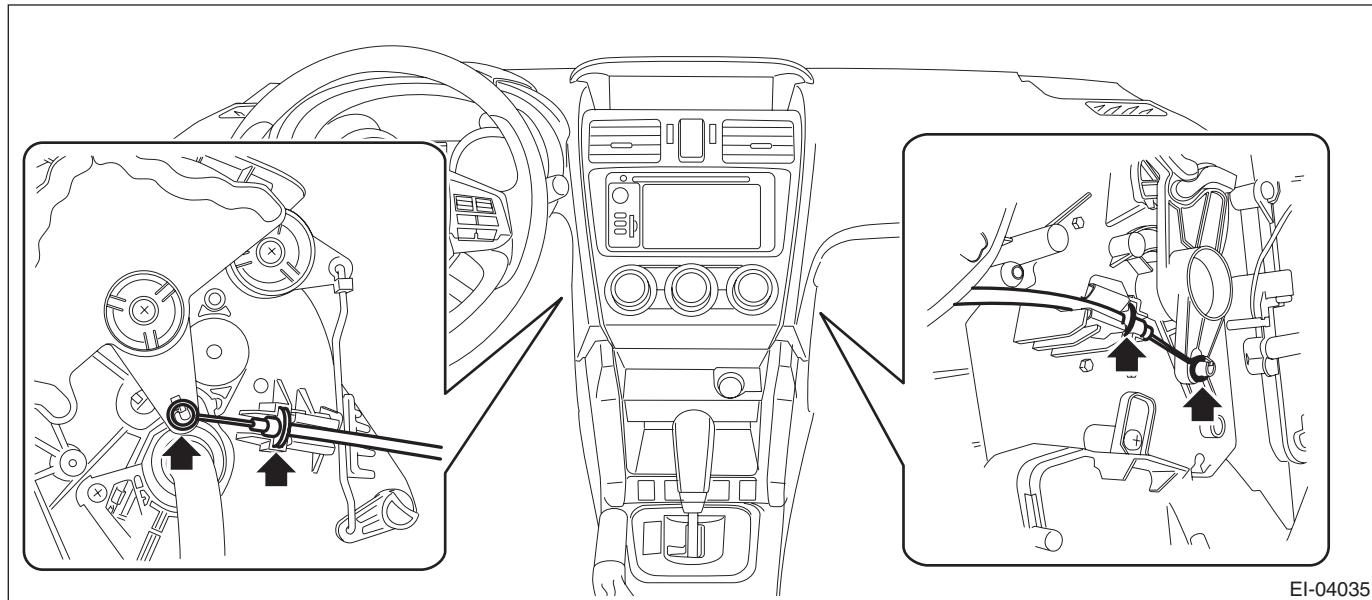
(4) Remove the screws, claws and harness clamp, then remove the back panel - pocket.



# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

18) On manual A/C models, disconnect the control cables from both sides of the heater & cooling unit.

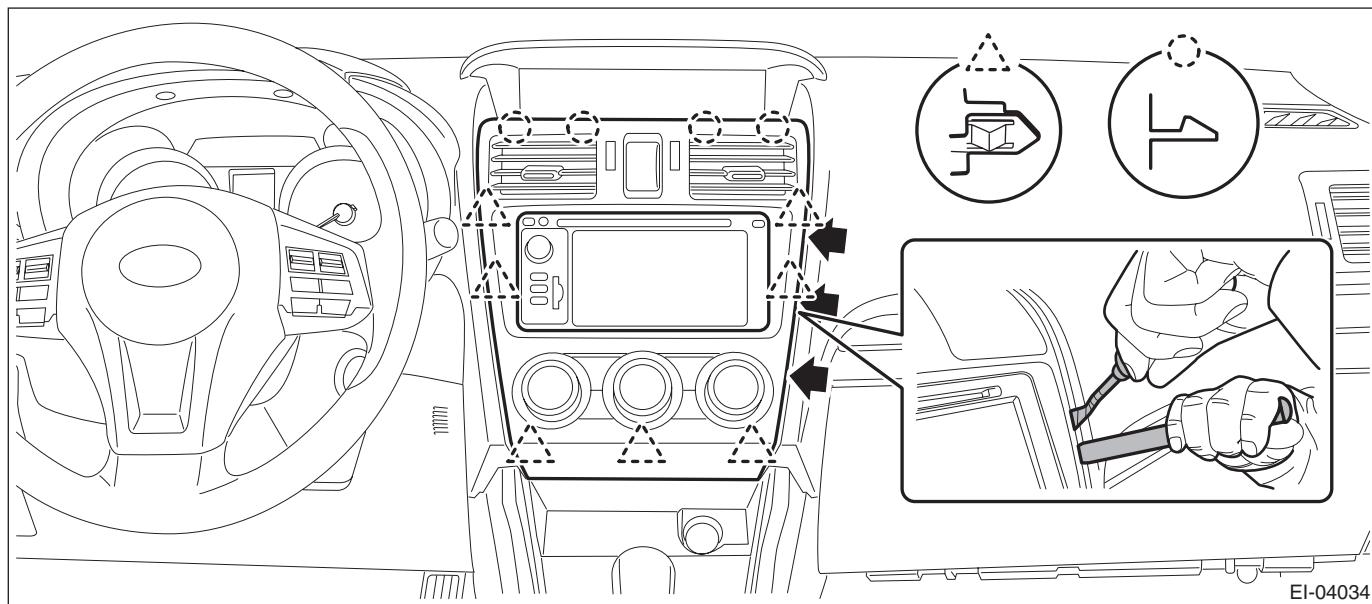


19) Remove the panel center assembly.

### CAUTION:

- Do not put your finger on the fin of the air vent grille. Doing so may damage the fin.
- Pull the panel center assembly slowly. Pulling with excessive force may damage the connector on the back.

- (1) Insert a plastic remover to the three areas shown by the arrows, and slightly lift up the panel center assembly.
- (2) With the panel center assembly lifted up slightly, release the claw by using a clip remover wrapped with protective tape.
- (3) Release the rest of the claws, and pull out the panel center assembly.
- (4) Disconnect the connectors, and remove the panel center assembly.



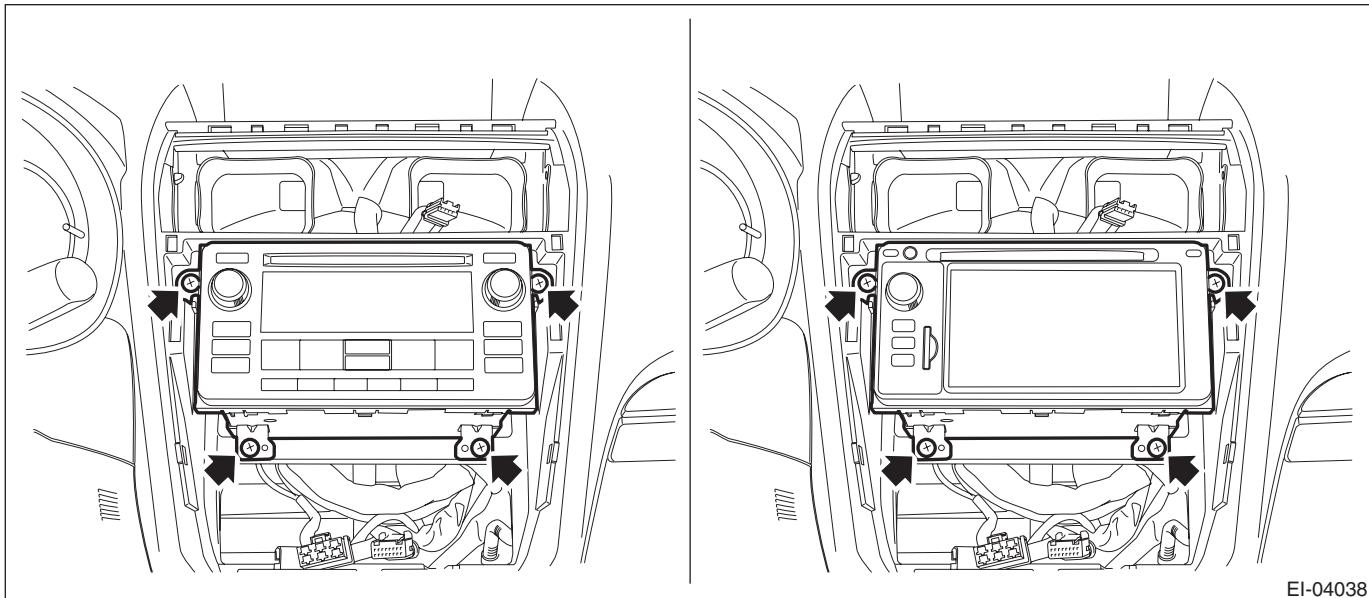
# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

20) Remove the audio assembly or navigation assembly.

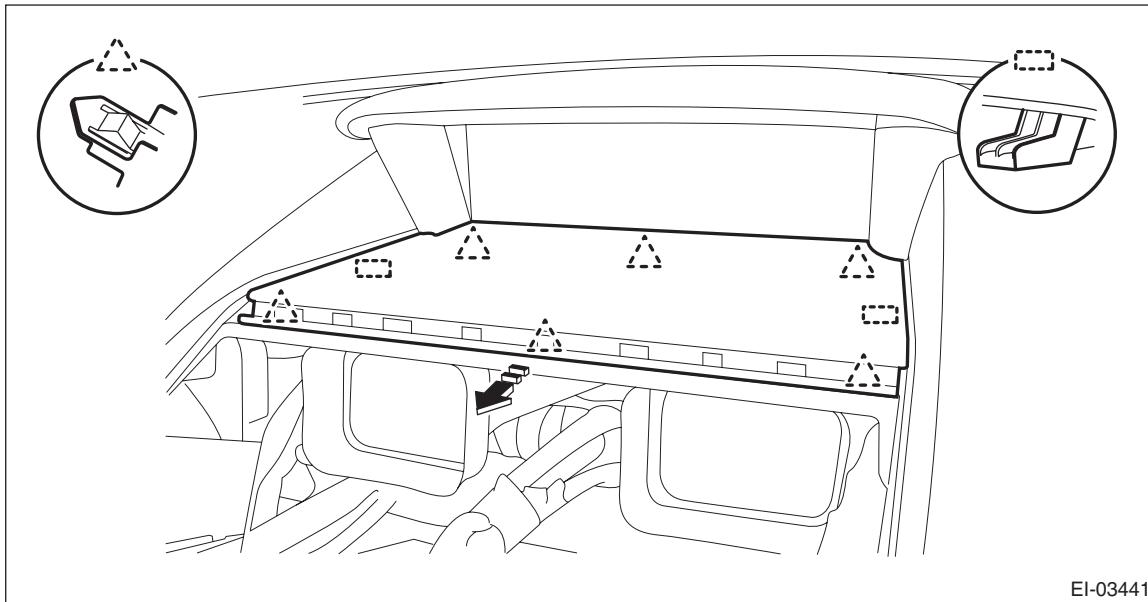
(1) Remove the screws, and partially pull out the audio assembly or navigation assembly.

(2) Disconnect the connectors, and remove the audio assembly or navigation assembly.



21) Remove the multi-function display assembly.

(1) Disconnect the claws and then remove the cover center UPR.



### NOTE:

Lightly push up the back of the cover center UPR, hook the finger to the end portion and pull it toward you to remove it.

(2) Release the claws and then remove the panel - display UPR and the panel - display LWR.

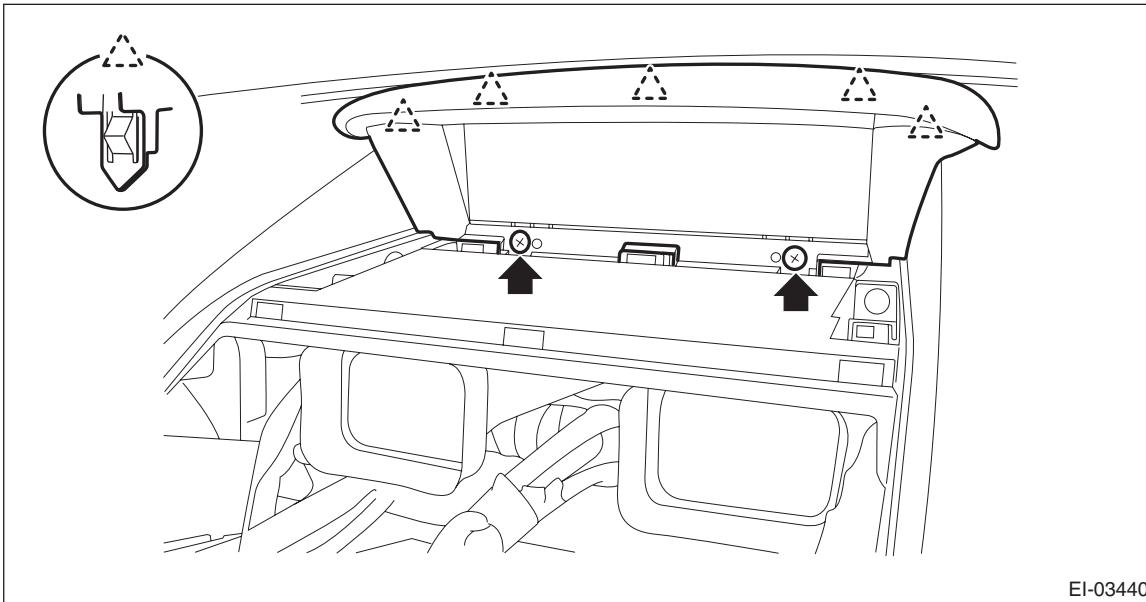
### NOTE:

Remove the panel - display UPR & panel - display LWR and the multi-function display assembly as a unit.

# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

(3) Disconnect the connector and remove the multi-function display assembly.

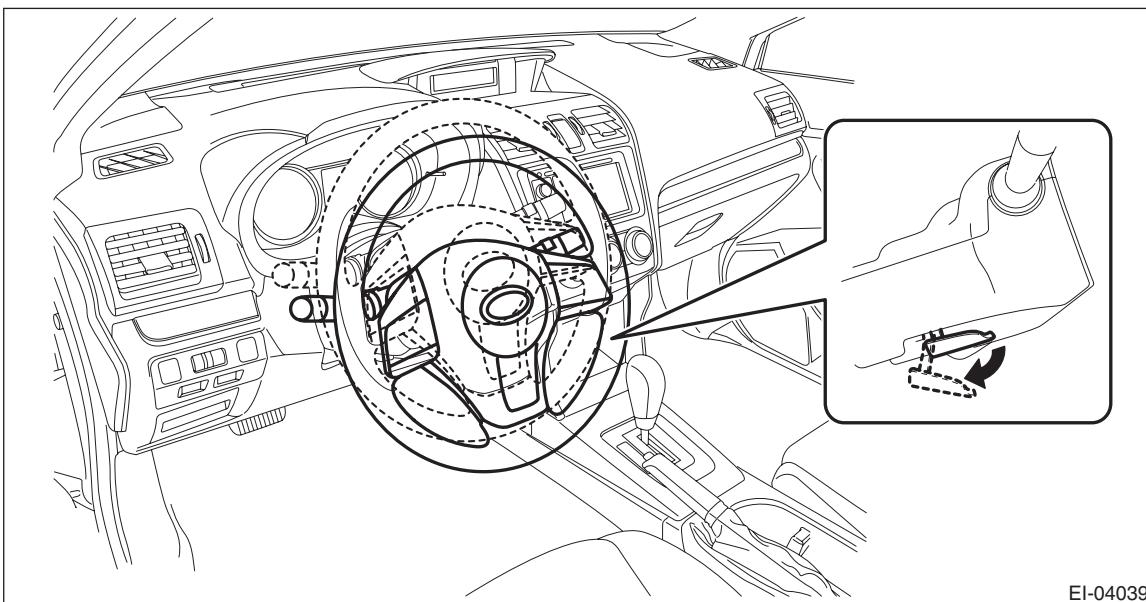


22) Remove the combination meter assembly.

### CAUTION:

- Be careful not to damage the meter or instrument panel.
- Pay particular attention to avoid damaging the meter glass.

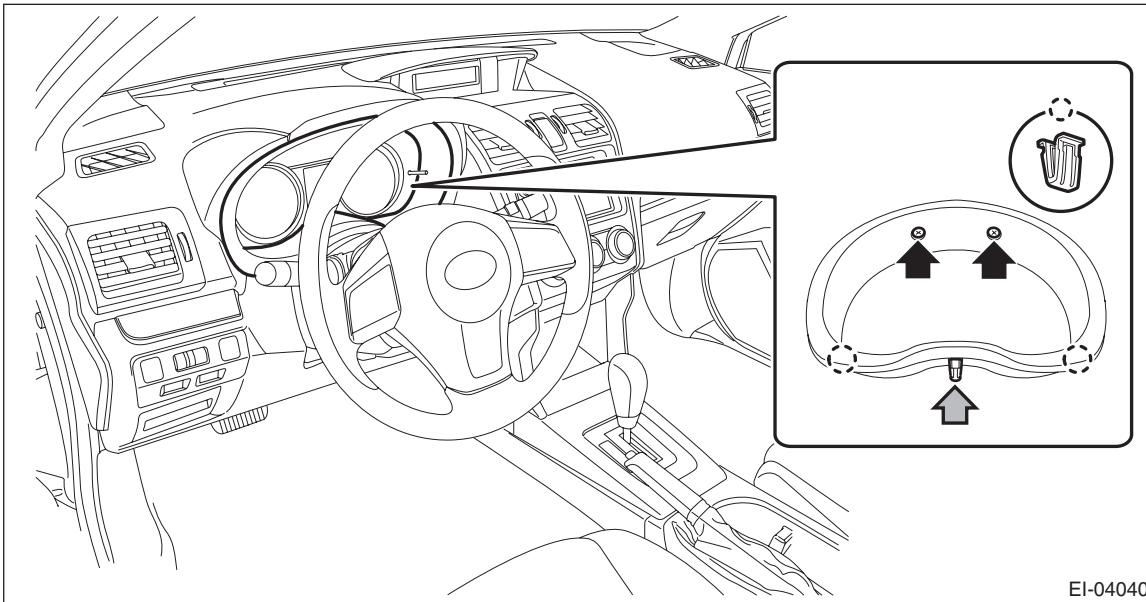
(1) Release the lock, tilt the steering column to the lowest end and fully extend the column by the telescopic system.



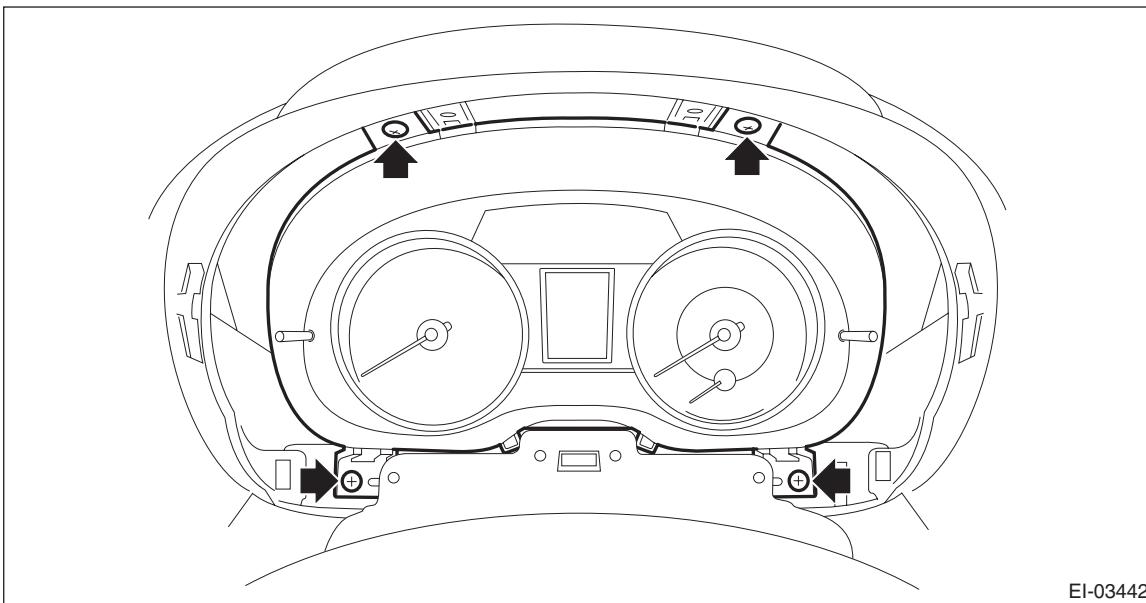
# Instrument Panel Assembly

EXTERIOR/INTERIOR TRIM

(2) Release the screws and clips, then detach the visor - combination meter.



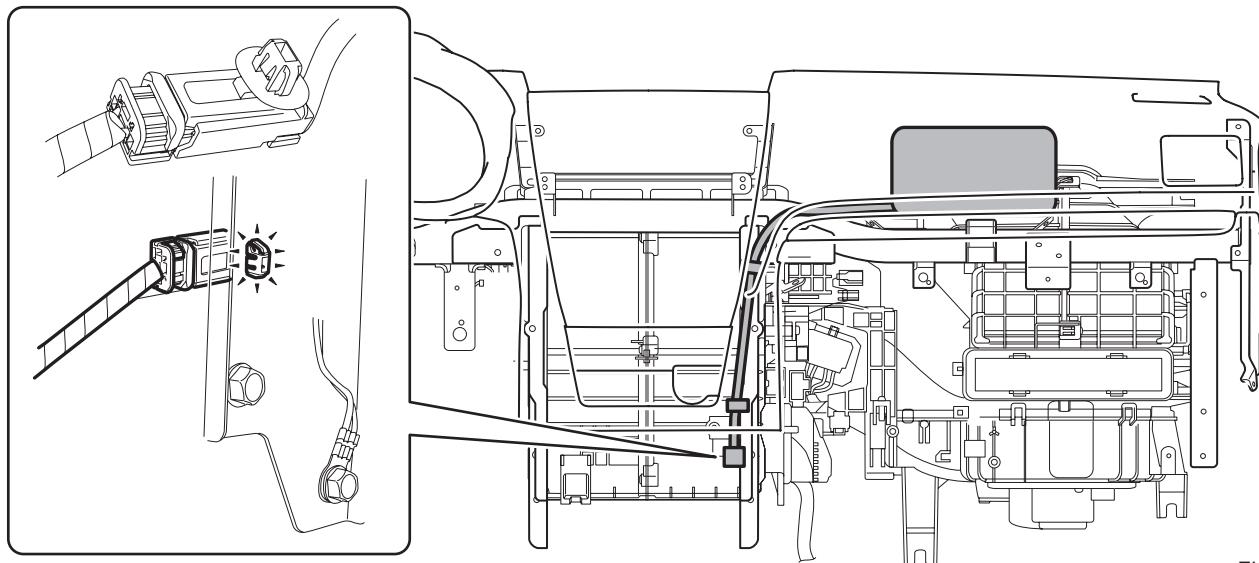
(3) Remove the screws, disconnect the connector and remove the combination meter assembly.



# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

23) Disconnect the passenger's airbag module connector.<Ref. to AB-21, PASSENGER'S AIRBAG MODULE, PROCEDURE, Airbag Connector.>



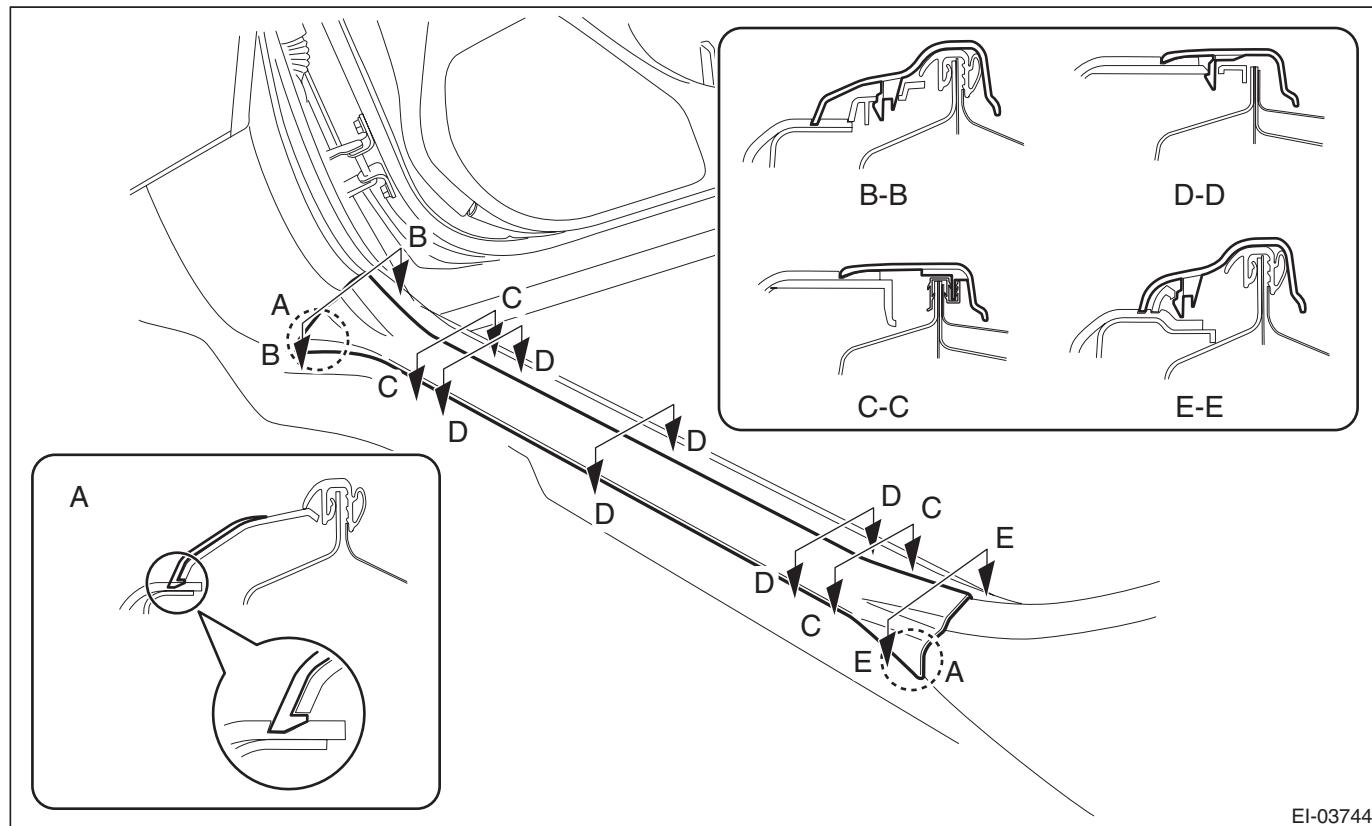
EI-04004

24) Remove the column assembly - steering.<Ref. to PS-18, REMOVAL, Steering Column.>

25) Release the claws, and then remove the cover side sill - front INN on LH and RH sides.

### CAUTION:

**Do not pull with excessive force. Doing so may damage the claws of the cover side sill - front INN.**

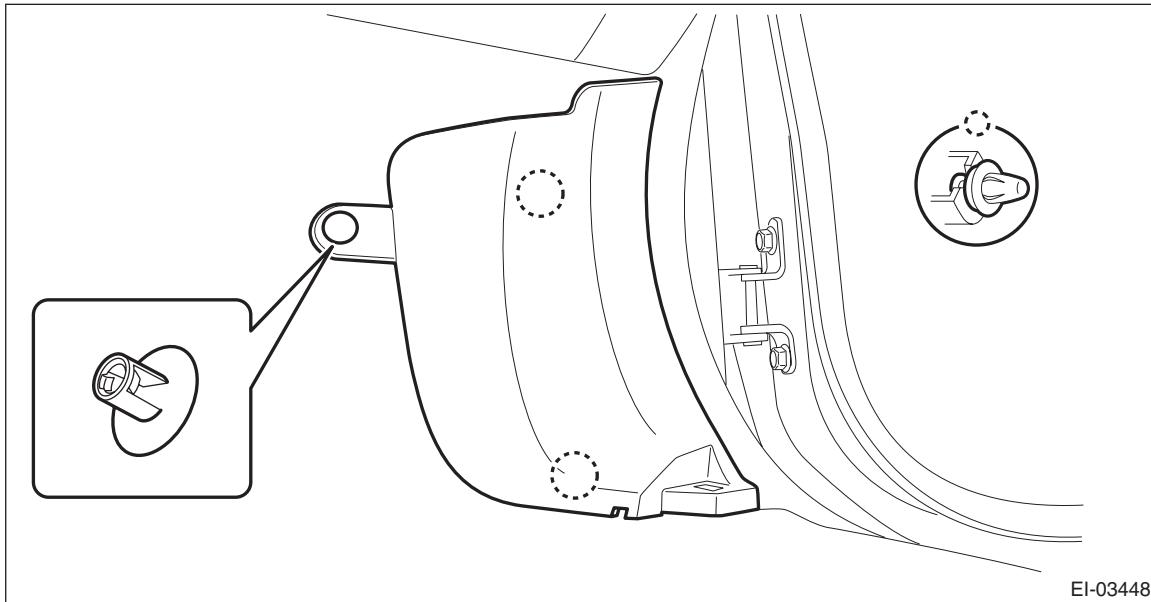


EI-03744

# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

26) Remove the clip, and remove the cover side sill - front on LH and RH sides.



27) For models with power amplifier, disconnect the power amplifier harness.

- (1) Remove the front seat assembly LH.
- (2) Disconnect the power amplifier harness.
- (3) Turn over the floor mat, and pull out the power amplifier harness.

28) Remove the body side weather strip - flange front.

# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

29) Remove the instrument panel assembly and the beam COMPL - steering as a unit.

### CAUTION:

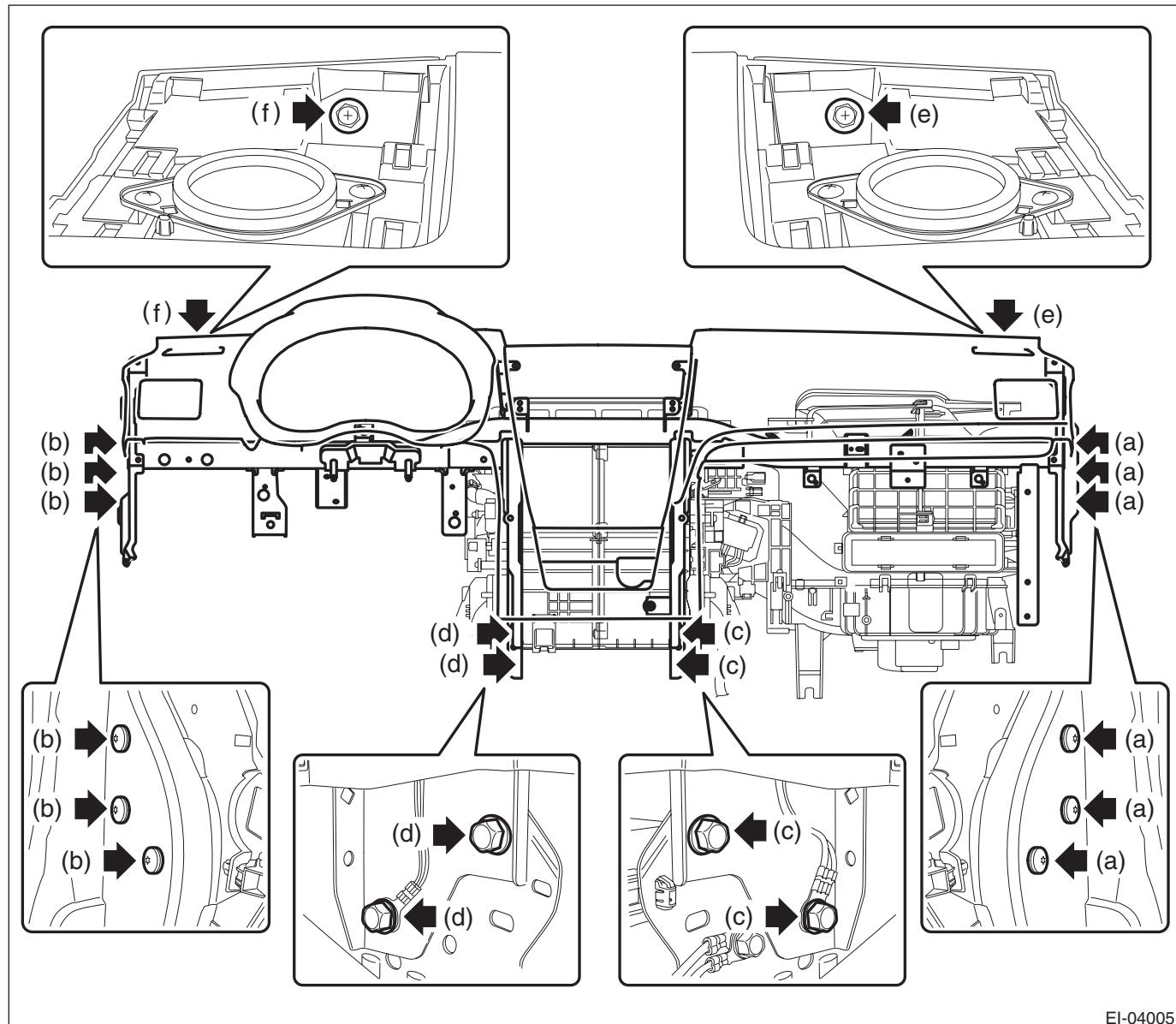
**The instrument panel assembly and the beam COMPL - steering are heavy. Always work in a team of two persons when removing them from the vehicle, so as not to damage the vehicle interior.**

- (1) Remove the fuse box and relay box.
- (2) Disconnect all harness clamps and connectors of the instrument panel harness.
- (3) Remove the TORX® bolt. (a), (b)

### Preparation tool:

**TORX® T40**

- (4) Remove the bolts at the floor center. (c), (d)
- (5) Remove the bolt. (e), (f)



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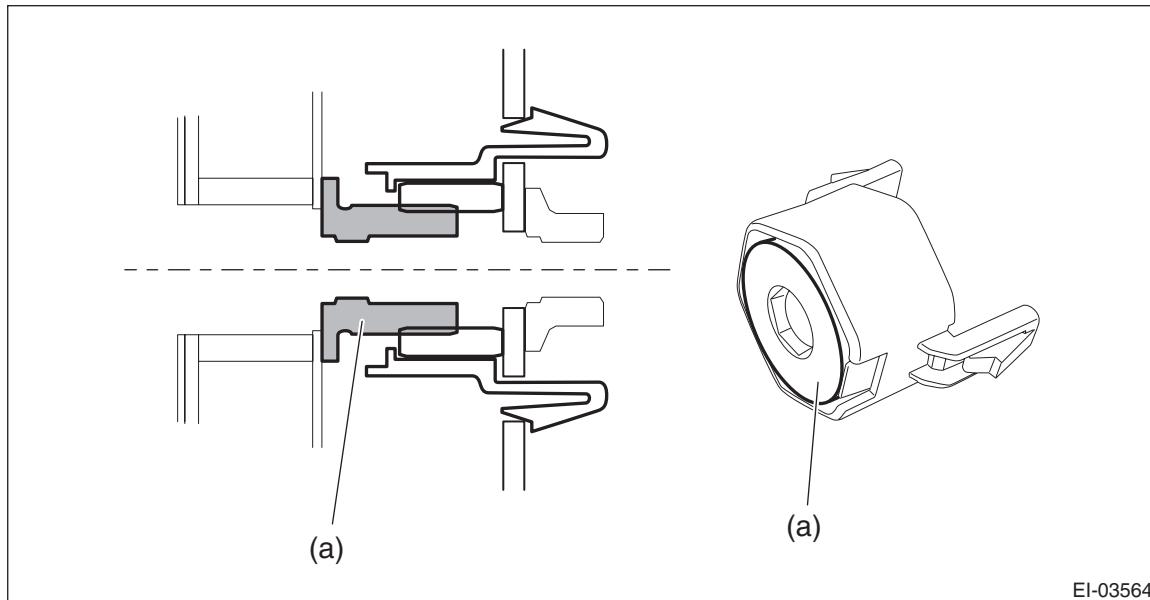
# Instrument Panel Assembly

EXTERIOR/INTERIOR TRIM

(6) Loosen the adjuster portion (a) of the adjuster - clip space. (only LH side of the beam COMPL - steering)

**Preparation tool:**

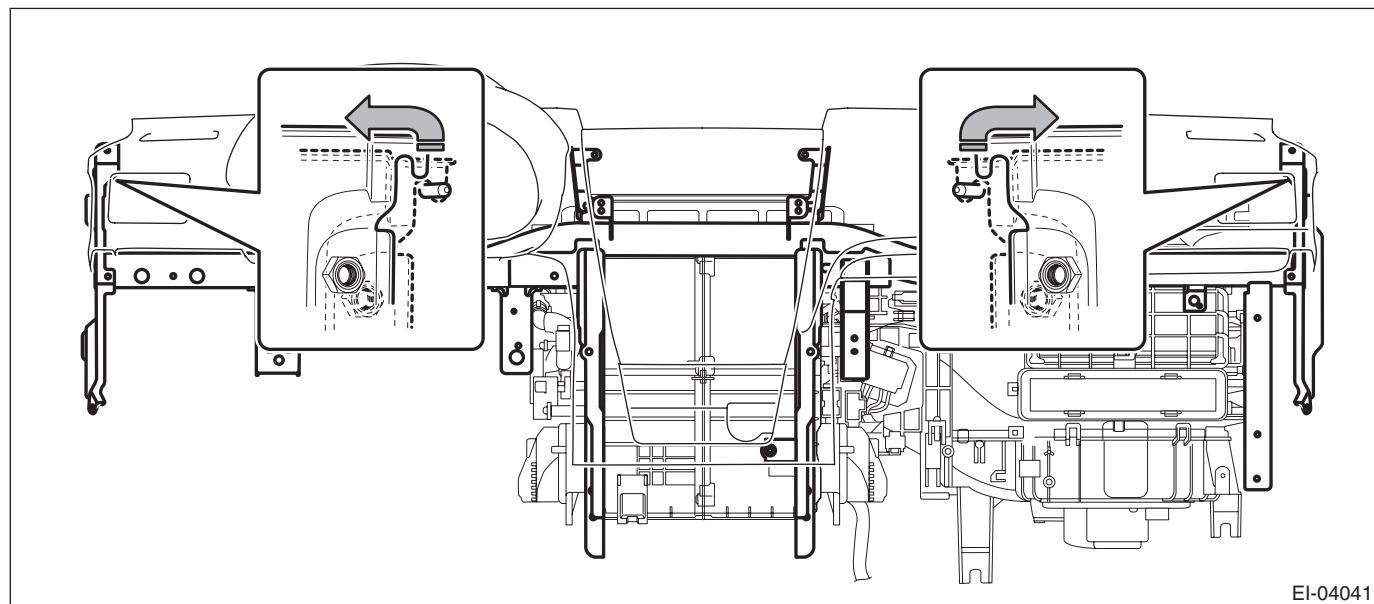
**Hexagon wrench: 8 mm (0.31 in)**



(7) Slightly lift the instrument panel assembly together with the beam COMPL - steering to detach the left and right pins. Then pull it toward you to remove the assembly.

**CAUTION:**

- Check that all harness clamps and connectors are detached.
- The instrument panel assembly and the beam COMPL - steering are heavy. Always work in a team of two persons when removing them from the vehicle, so as not to damage the vehicle interior.

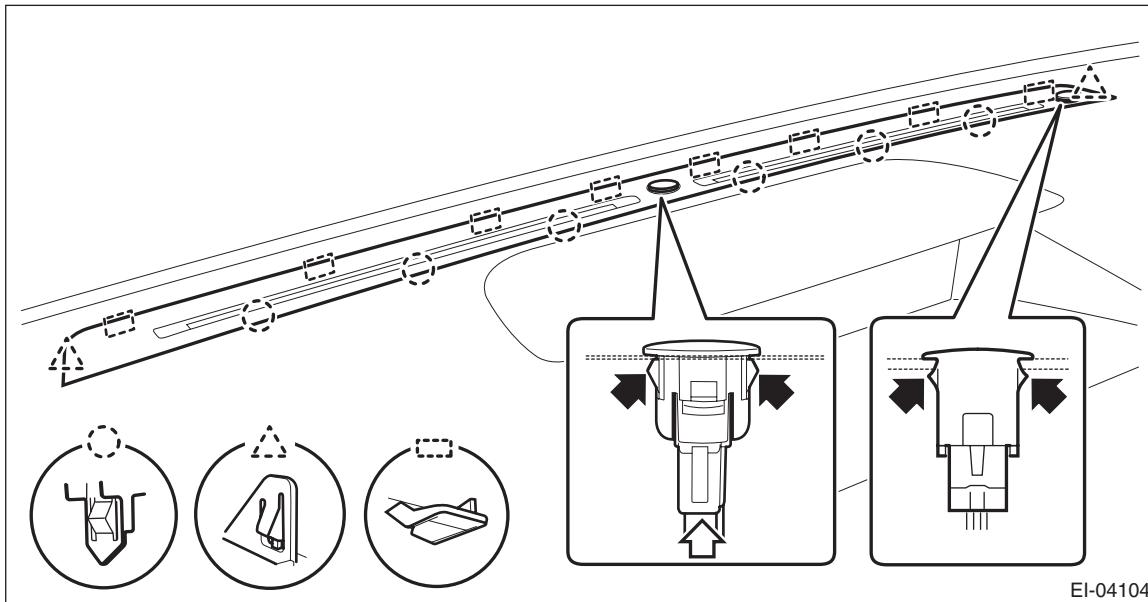


# Instrument Panel Assembly

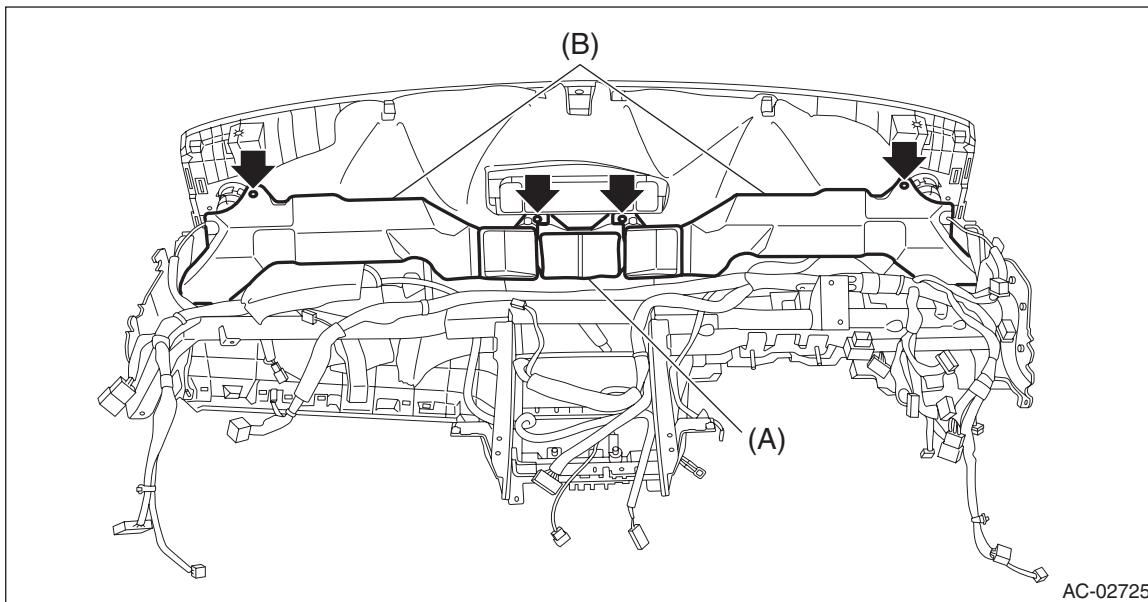
## EXTERIOR/INTERIOR TRIM

30) Remove the panel COMPL - instrument UPR.

- (1) Disconnect the connector of the sensor - sunload.
- (2) Disconnect the connector of the sensor - automatic light. (Model with automatic light function)
- (3) Release the claws, and remove the panel COMPL - instrument UPR.



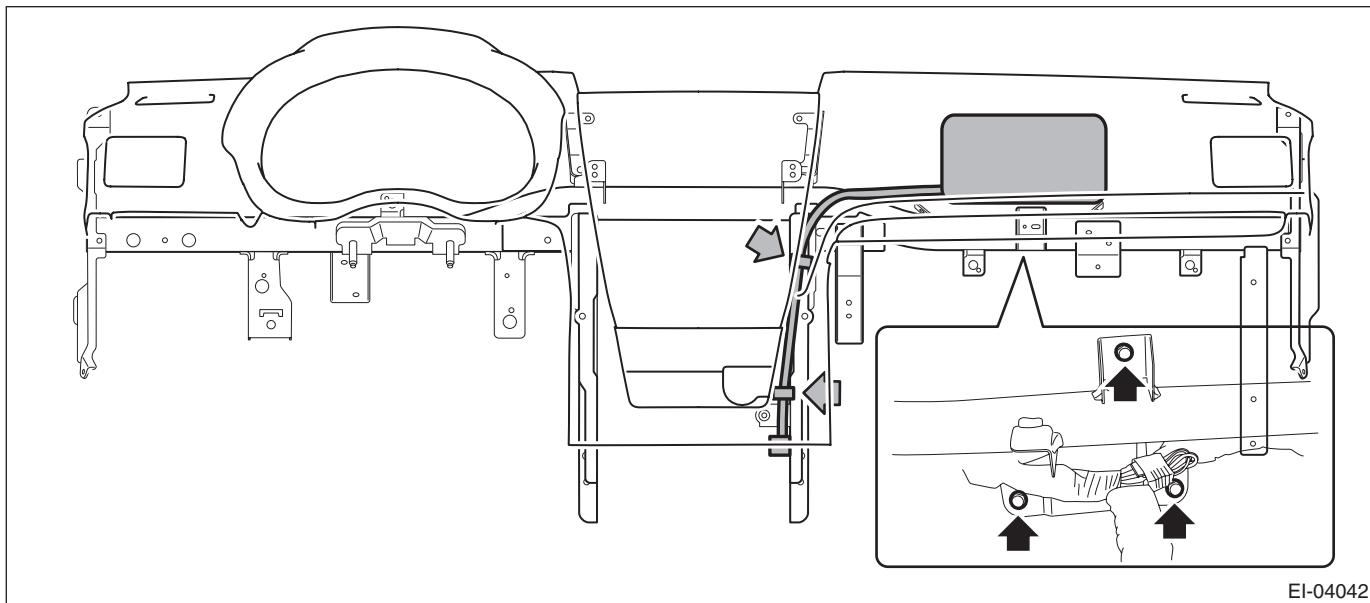
31) Remove the screws and remove the front (A) and side vent duct (B) LH, RH.



# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

32) Separate the panel COMPL - instrument and the beam COMPL - steering.  
(1) Remove the clamps and bolts of the passenger's airbag module harness.



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(2) Remove the left and right speakers.

NOTE:

Detach the harness clamp together.

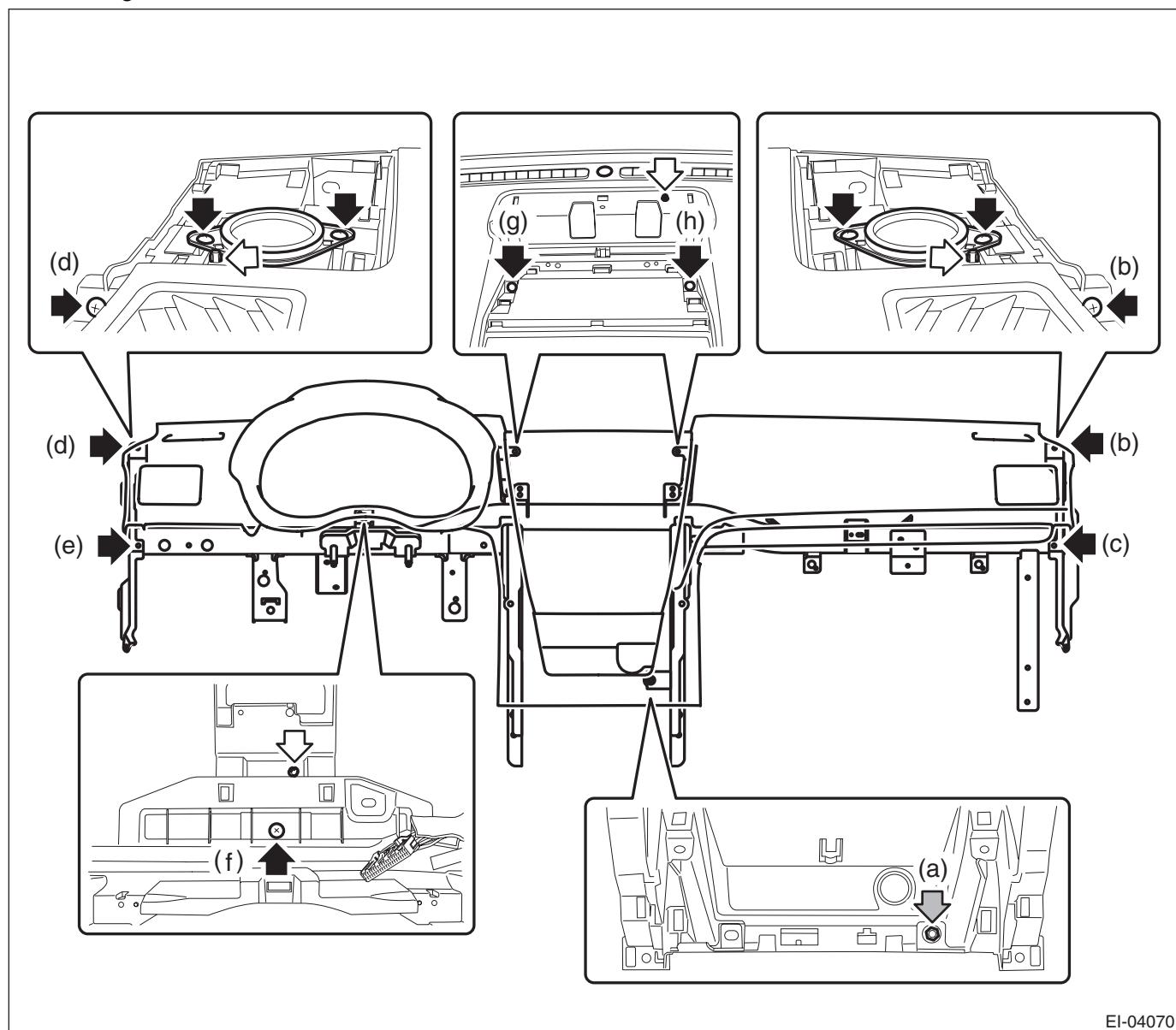
(3) Disconnect the front accessory socket connector.

# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

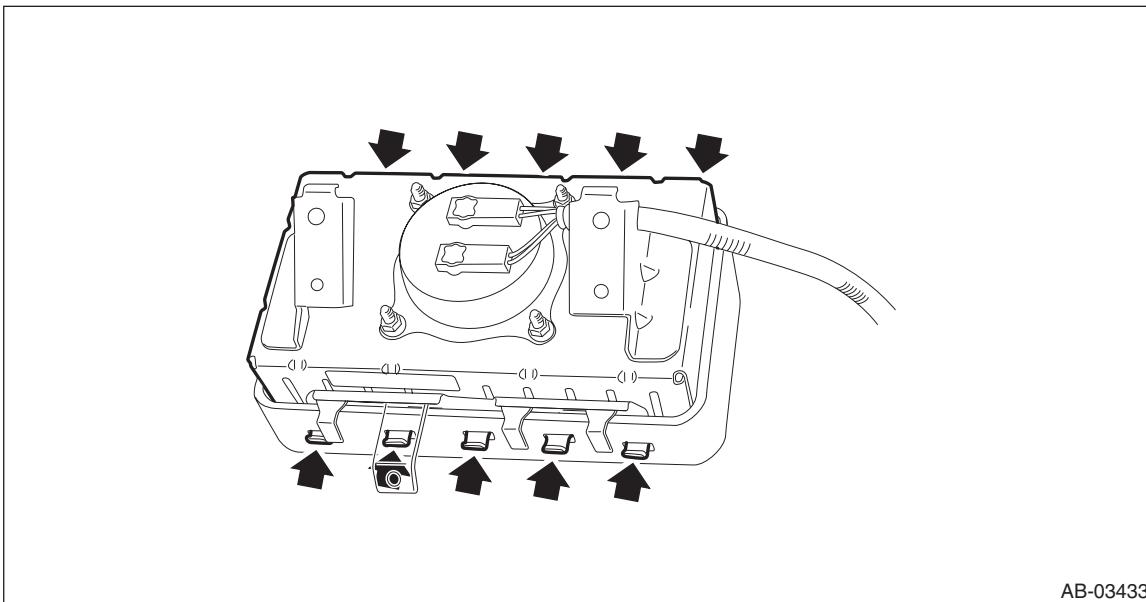
(4) Remove the nut (a) and screws (b), (c), (d), (e), (f), (g) and (h).

(5) While being careful with the harness, separate the panel COMPL - instrument and the beam COMPL - steering.



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33) Remove the claws, and remove the passenger's airbag module.



## B: INSTALLATION

1) Attach components until the instrument panel assembly is formed, in the reverse order of removal.

### ***Tightening torque:***

***Passenger's airbag module: 7.5 N·m (0.76 kgf·m, 5.5 ft-lb)***

### **NOTE:**

Method of installing insulator

- Adhesive

Use polyurethane adhesive. When assembling the instrument panel assembly, wait until the adhesive has evaporated to prevent filling of the smell in the compartment.

- Double-sided tape

Use commercial double-sided tape. (Use strong double-sided adhesive tape.)

2) Insert the matching pins on the body side (three locations - one in the center and the remaining two on both sides) into the instrument panel assembly and the beam COMPL - steering.

3) Check that the matching pins are inserted securely, and then route the harness.

# Instrument Panel Assembly

## EXTERIOR/INTERIOR TRIM

4) Secure the instrument panel assembly and the beam COMPL - steering to the vehicle body.

(1) Position the instrument panel assembly and the beam COMPL - steering to the vehicle body and tighten the adjuster - clip space.

### Preparation tool:

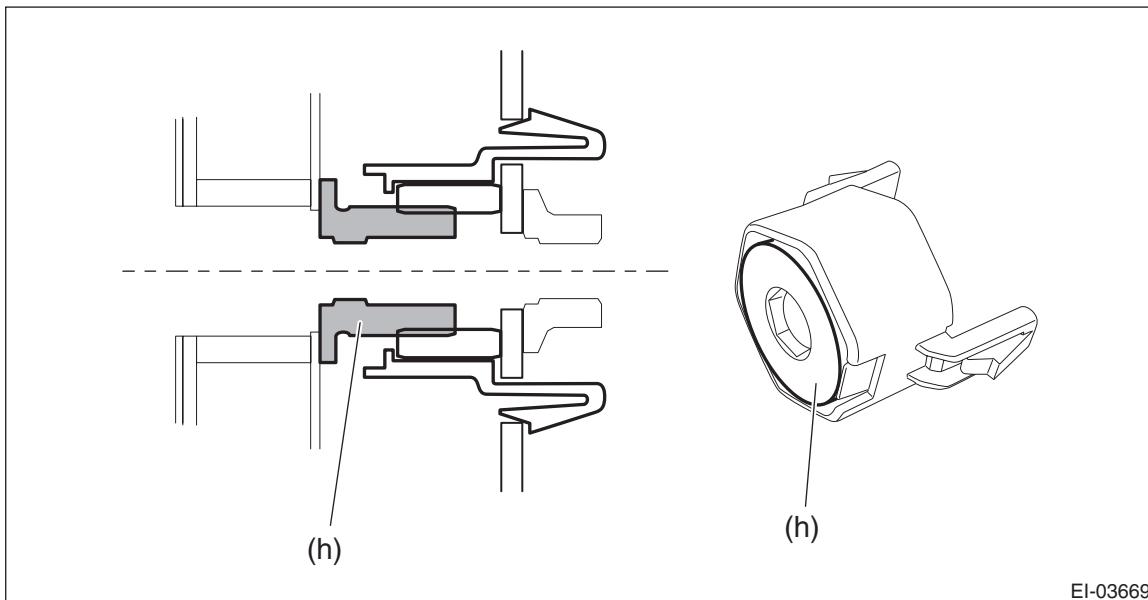
**Hexagon wrench: 8 mm (0.31 in)**

### NOTE:

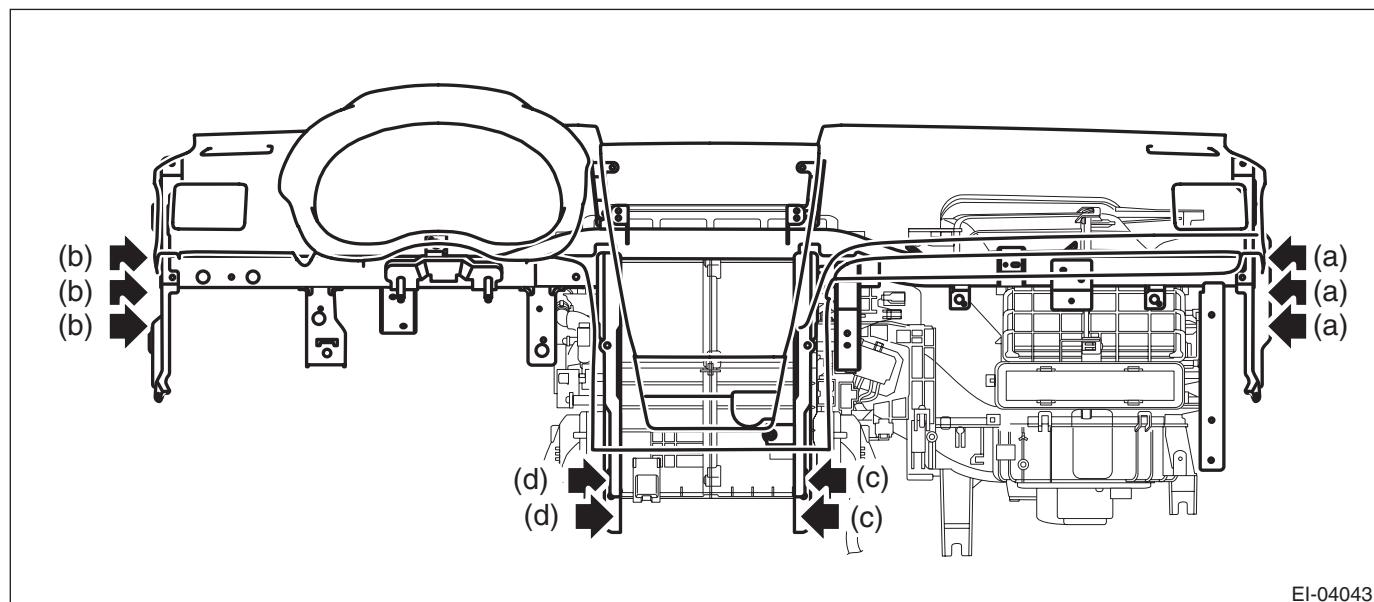
Tighten so that there is no gap between the adjuster portion (h) and the body.

### Tightening torque:

**Adjuster - clip space: 0.4 — 4 N·m (0.04 — 0.41 kgf·m, 0.3 — 2.95 ft-lb)**



(2) Temporarily tighten the bolts (a), (b), (c) and (d) of the beam COMPL - steering.



(3) Tighten the beam COMPL - steering in the order from (a) to (d) to the specified torque.

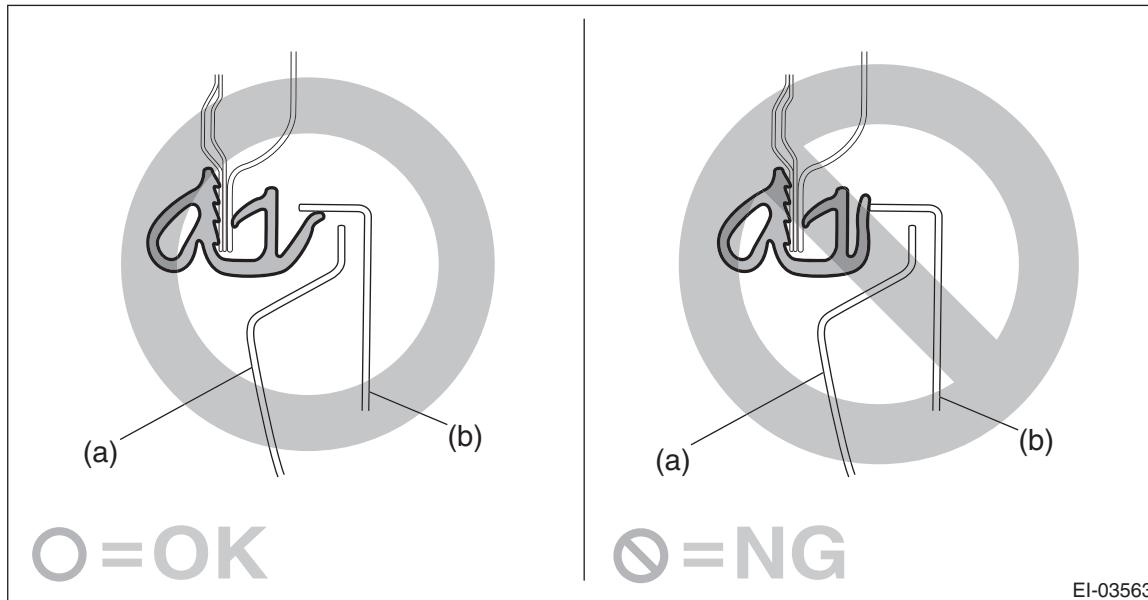
### Tightening torque:

**Beam COMPL - steering: 25 N·m (2.55 kgf·m, 18.4 ft-lb)**

5) Install each part in the reverse order of removal.

**CAUTION:**

- After installing the panel center assembly, check that the air vent grille of the panel center assembly is inserted correctly into the air vent duct.
- When installing the cover - instrument panel side (a), make sure that the body side weather strip - flange front does not come inside the panel COMPL instrument (b).



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- Check that there is no damage to the tether clip on the upper part of the trim panel - front pillar UPR. If the tether clip is damaged, always replace it with a new tether clip.
- Do not reuse the tether clip removed from the upper part of the trim panel - front pillar UPR. Always replace with a new part.
- Do not reuse the upper clips of the trim panel - center pillar UPR. Once the clip is removed, its holding force is reduced. Be sure to replace it with a new clip.
- Before installing the trim panel - front pillar UPR, check the condition of protective non-woven fabric (white) of the curtain airbag. If it is damaged (airbag module cloth is exposed), replace the curtain airbag module assembly with a new part.

**NOTE:**

For installation of the trim panel - front pillar UPR, refer to "Upper Inner Trim".  
<Ref. to EI-101, INSTALLATION, Upper Inner Trim.>

**Tightening torque:**

**Column assembly - steering:**<Ref. to PS-3, STEERING WHEEL AND COLUMN, COMPONENT, General Description.>

**Console box assembly:** 6.5 N·m (0.66 kgf-m, 4.8 ft-lb)

**Front seat assembly:** 53 N·m (5.40 kgf-m, 39.1 ft-lb)