

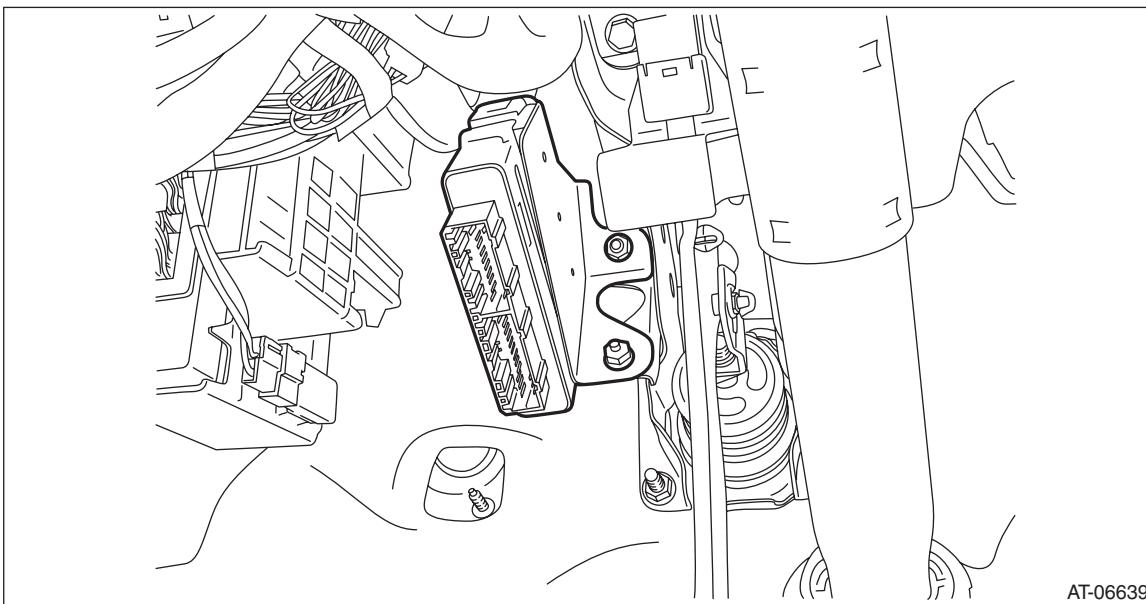
### 23. Transmission Control Module (TCM)

#### A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the bulkhead harness connector from TCM.
- 3) Remove the TCM.

**NOTE:**

Replace the TCM and bracket as a set.

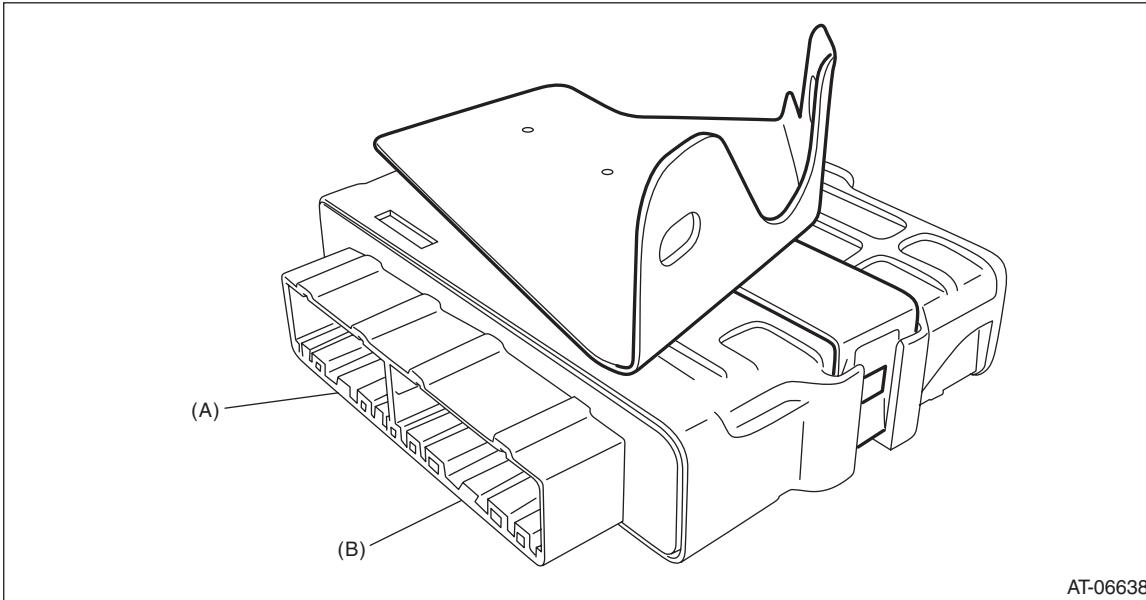


#### B: INSTALLATION

- 1) Install the TCM to the bracket.

**CAUTION:**

To avoid the damage to bracket and TCM, do not remove after installing TCM to bracket. If installed by mistake, the part must be replaced with a new part.



(A) 22-pin connector side

(B) 26-pin connector side

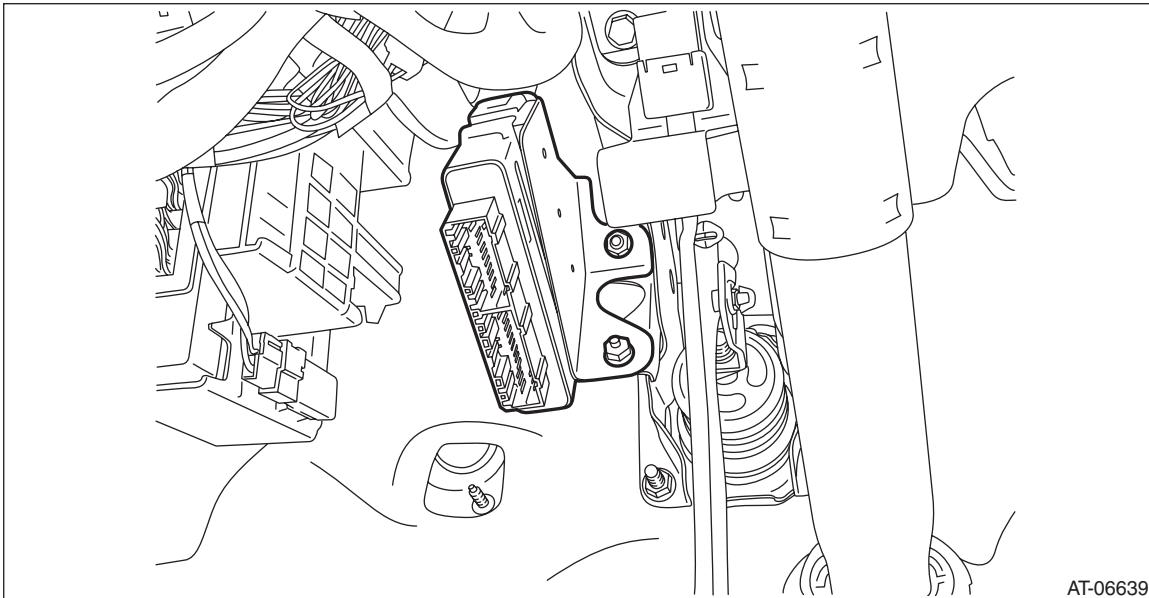
# Transmission Control Module (TCM)

## CONTINUOUSLY VARIABLE TRANSMISSION

- 2) Install the TCM.

**Tightening torque:**

7.5 N·m (0.8 kgf·m, 5.5 ft-lb)



- 3) Install the harness connector to TCM.
- 4) Connect the battery ground terminal.
- 5) Perform the operation of AT learning mode. <Ref. to CVT(diag)-26, Learning Control.>