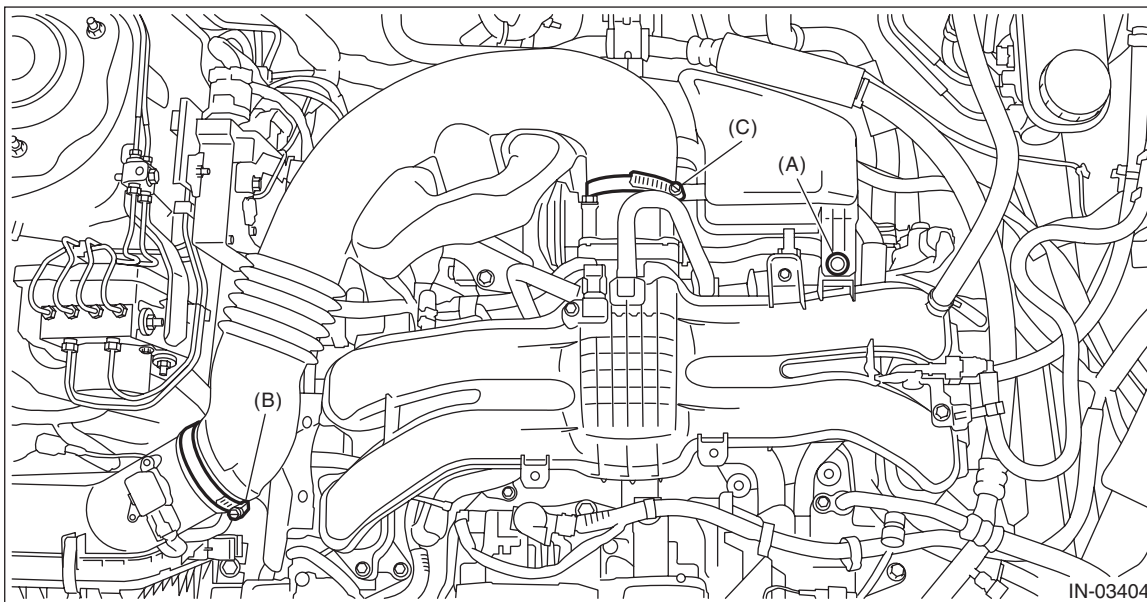


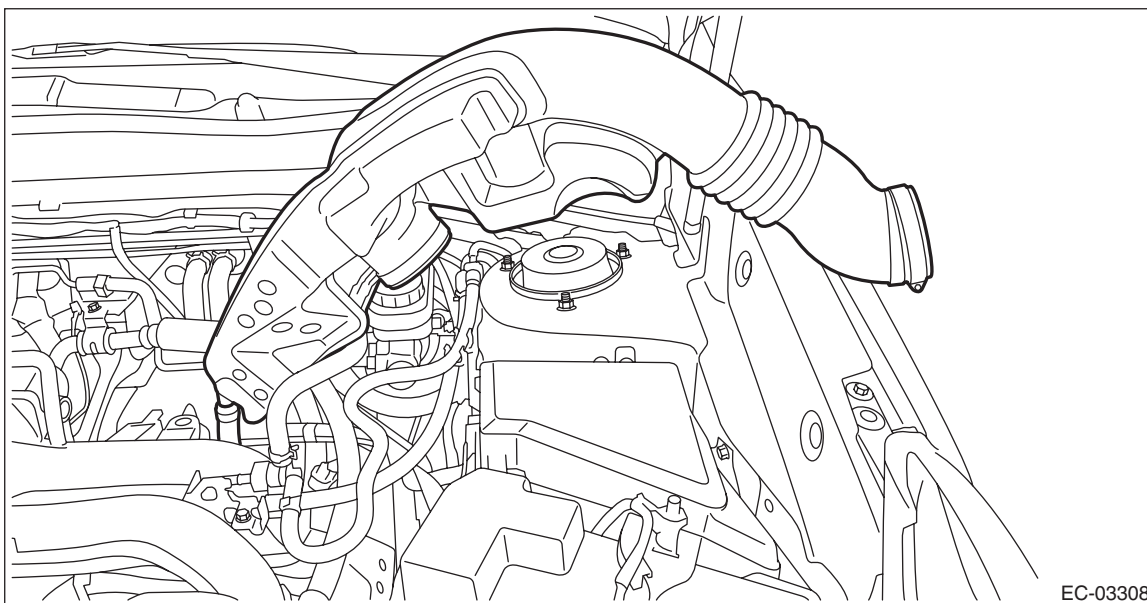
## 10. Automatic Transmission Assembly

### A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the clip (A) from the air intake boot.
- 3) Loosen the clamp (B) connecting the air intake boot and air cleaner case (rear).
- 4) Loosen the clamp (C) which connects the air intake boot and throttle body.



- 5) Remove the air intake boot from the throttle body, and move the air intake boot to the left side wheel apron.

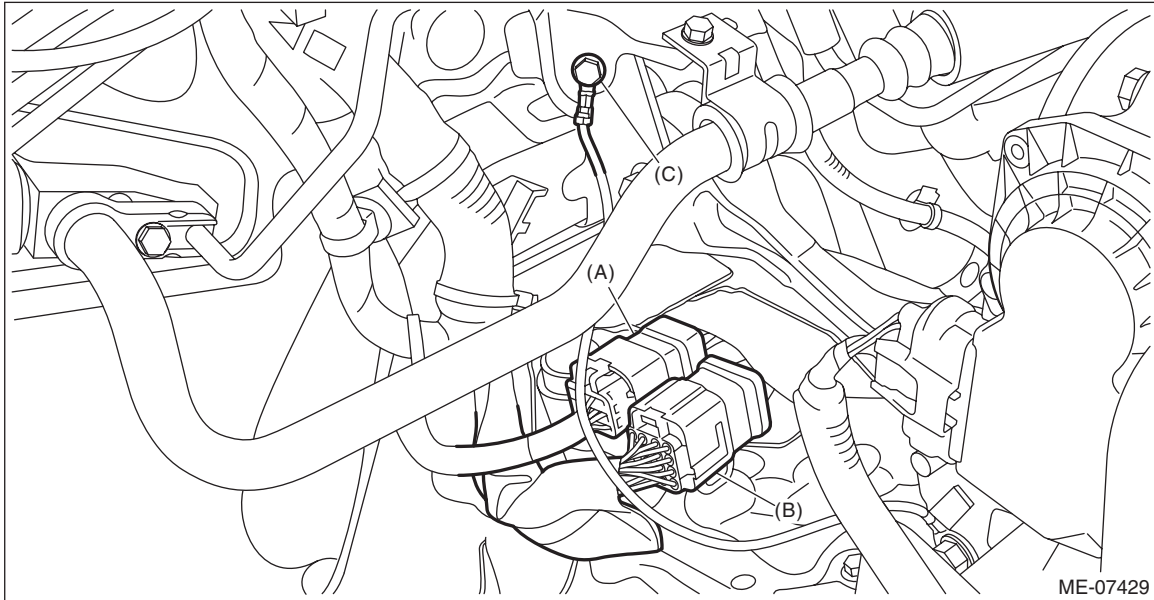


# Automatic Transmission Assembly

## CONTINUOUSLY VARIABLE TRANSMISSION

6) Disconnect the following connectors.

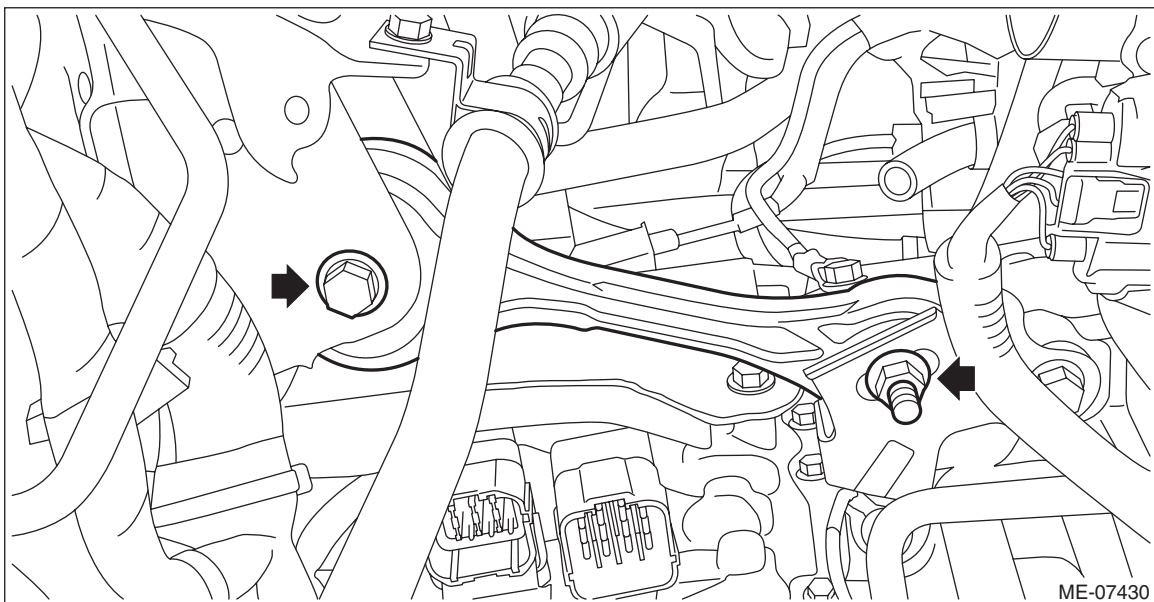
- Transmission harness connectors
- Inhibitor harness connector
- Transmission radio ground terminal



- (A) Transmission harness connectors  
(B) Inhibitor harness connector  
(C) Transmission radio ground terminal

7) Remove the starter. <Ref. to SC(H4DO)-8, REMOVAL, Starter.>

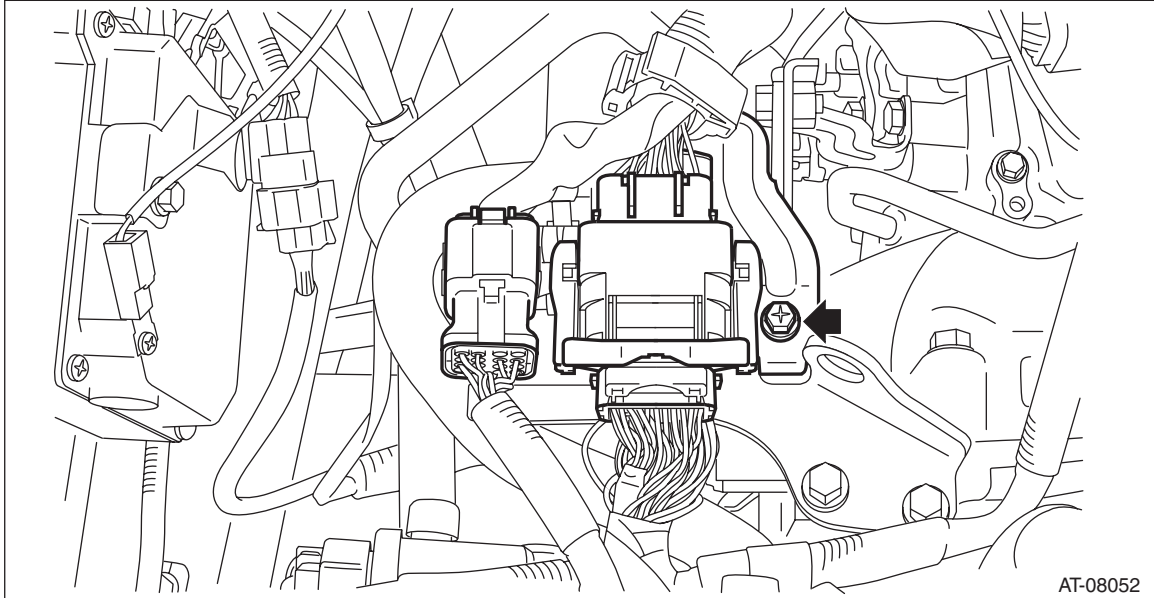
8) Remove the pitching stopper.



# Automatic Transmission Assembly

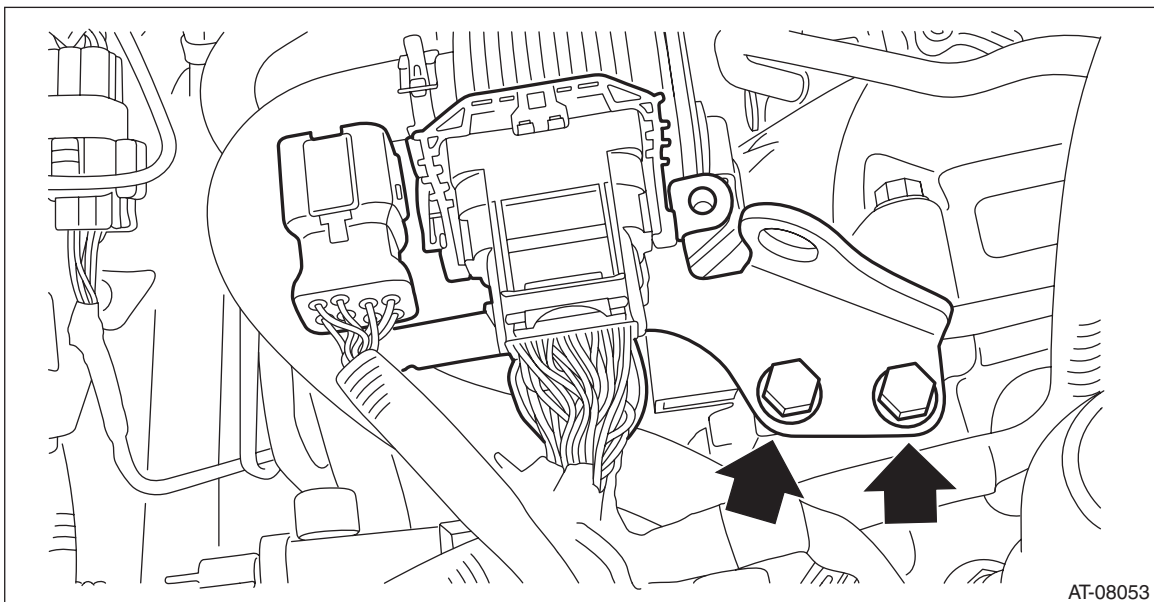
CONTINUOUSLY VARIABLE TRANSMISSION

- 9) Remove the harness bracket, and then remove the engine harness connector.



- 10) Disconnect the EGR control valve harness connector, throttle position sensor harness connector and manifold absolute pressure sensor harness connector.

- 11) Remove the engine hanger rear.

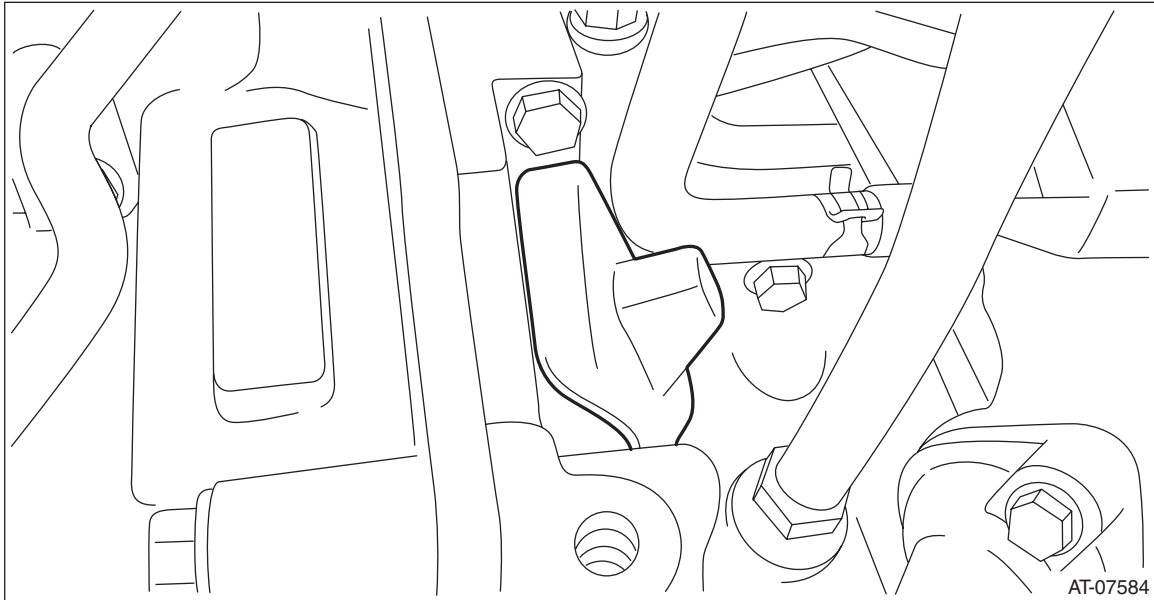


# Automatic Transmission Assembly

## CONTINUOUSLY VARIABLE TRANSMISSION

---

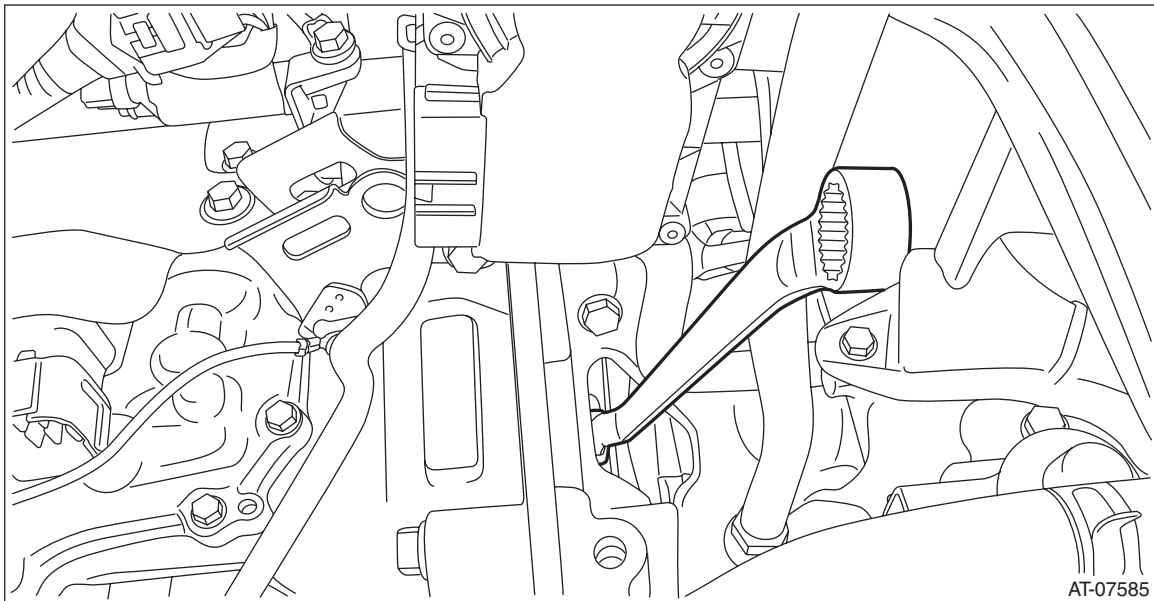
12) Remove the service hole plug.



13) Remove the four bolts combining the torque converter and drive plate while rotating the crank pulley a little at a time in the same direction as engine revolution.

**CAUTION:**

- Be careful not to drop bolts into the converter housing.
- Be careful not to damage the mounting bolts.



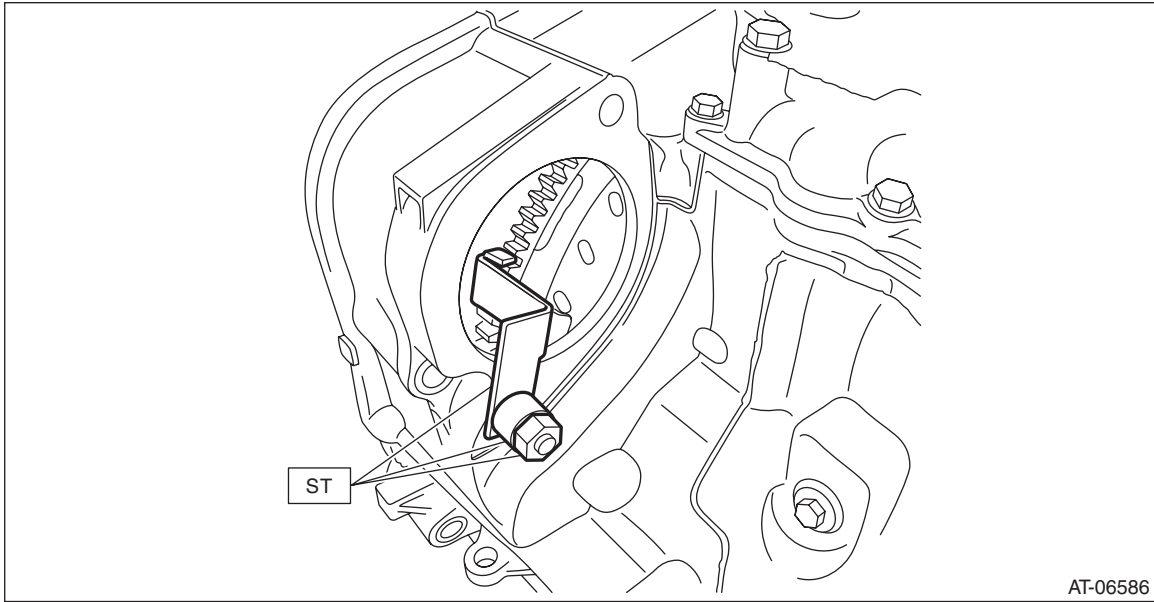
14) Make sure the torque converter moves freely by rotating with finger through the starter installation hole.

# Automatic Transmission Assembly

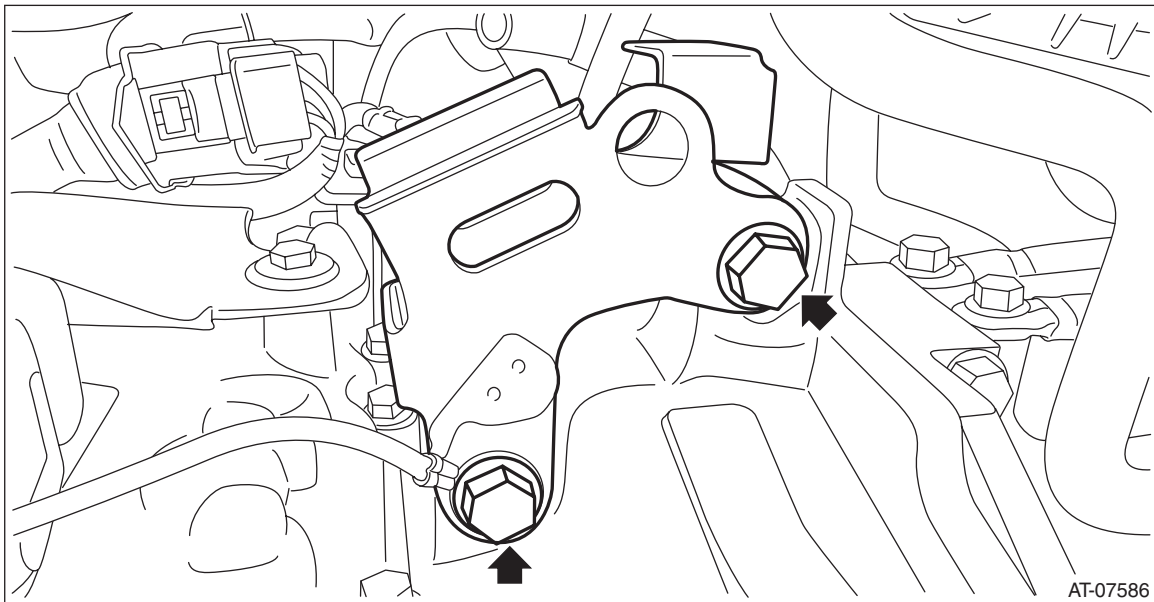
CONTINUOUSLY VARIABLE TRANSMISSION

15) Attach the ST to the converter case.

ST 498277200 STOPPER SET



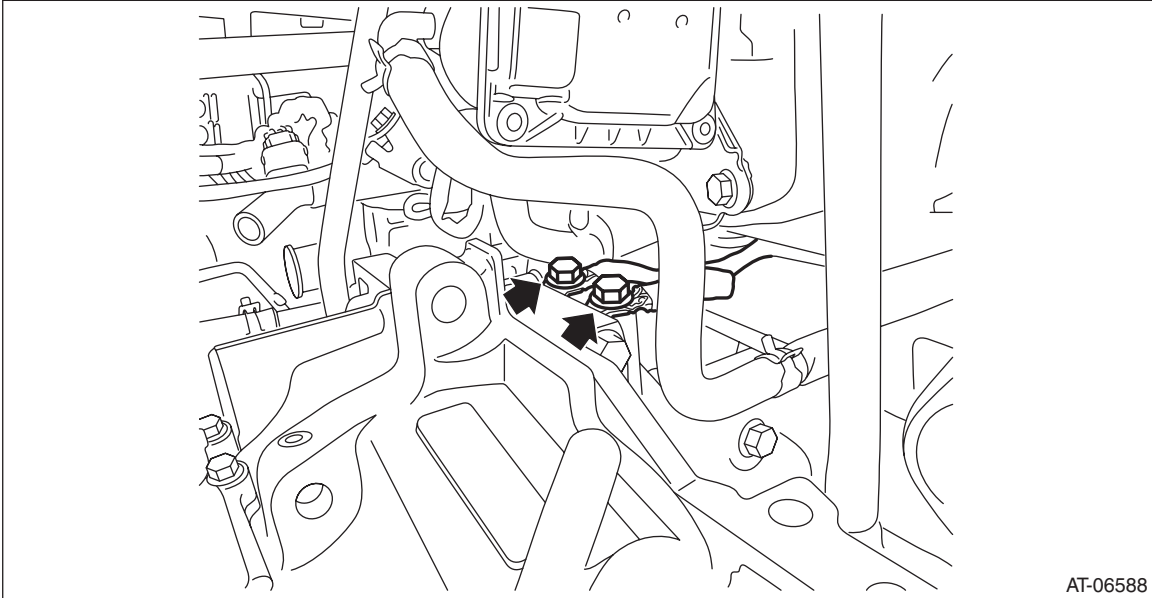
16) Remove the air breather hose from the pitching stopper bracket, and then remove the pitching stopper bracket and transmission radio ground cord.



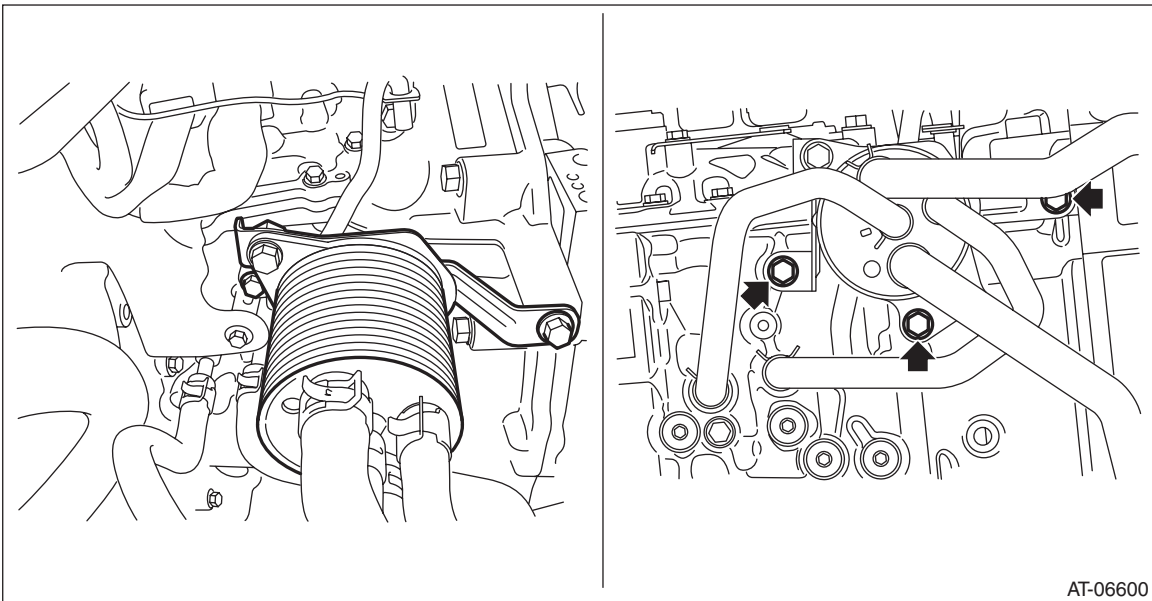
# Automatic Transmission Assembly

## CONTINUOUSLY VARIABLE TRANSMISSION

17) Remove the engine ground terminal.



18) Remove the CVTF cooler (with warmer feature) from the transmission, and using a piece of wire, affix to a location of the body where it will not interfere with the removal of the transmission.

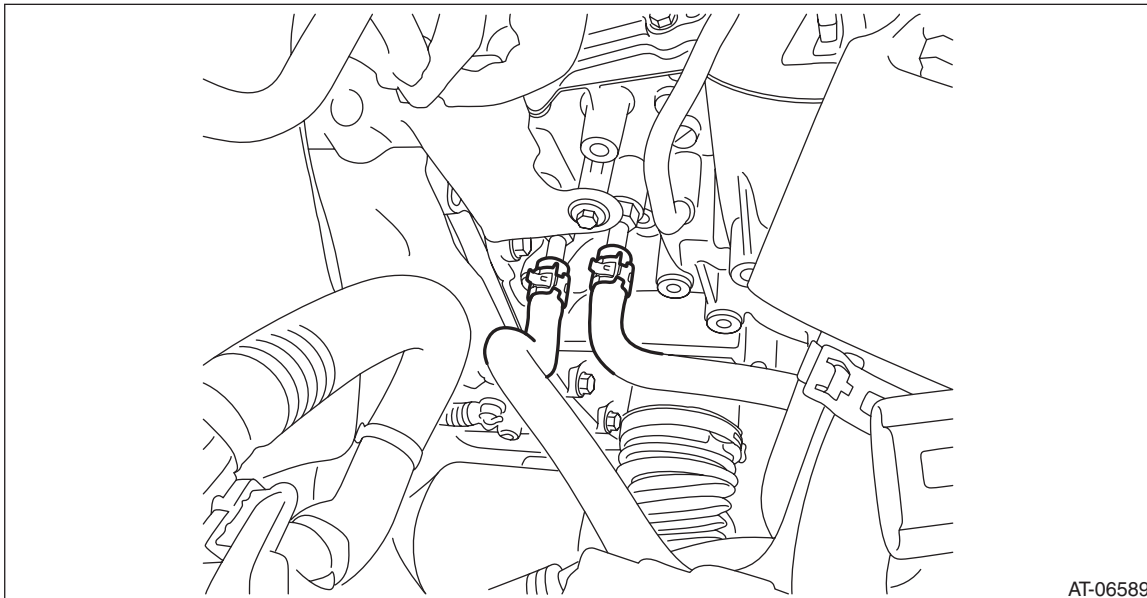




# Automatic Transmission Assembly

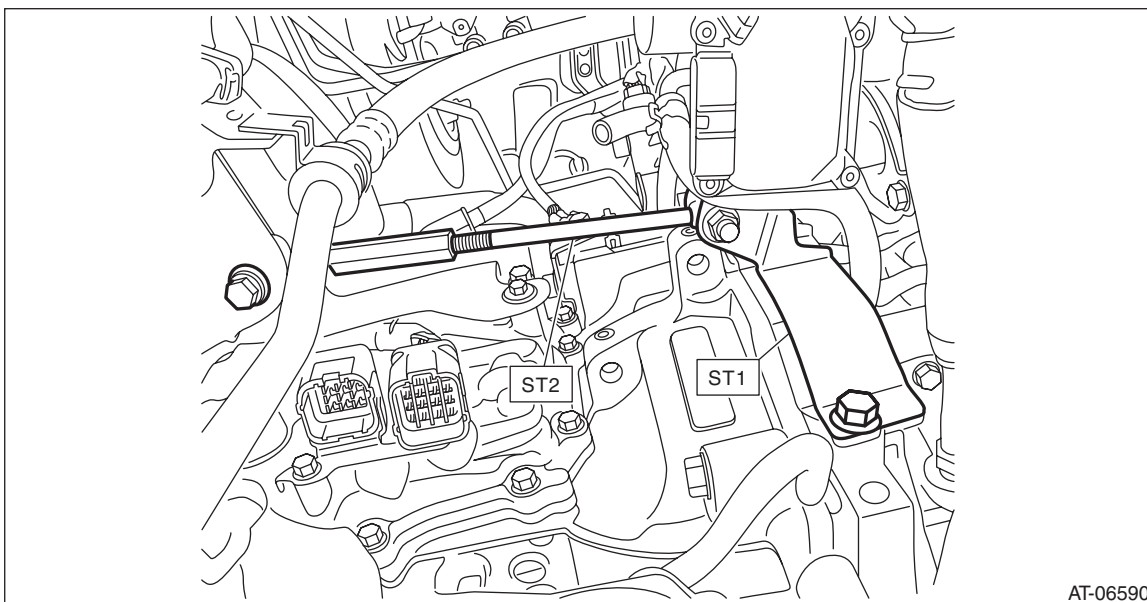
CONTINUOUSLY VARIABLE TRANSMISSION

19) Remove the CVTF inlet hose and outlet hose from the pipe.



20) Set the ST.

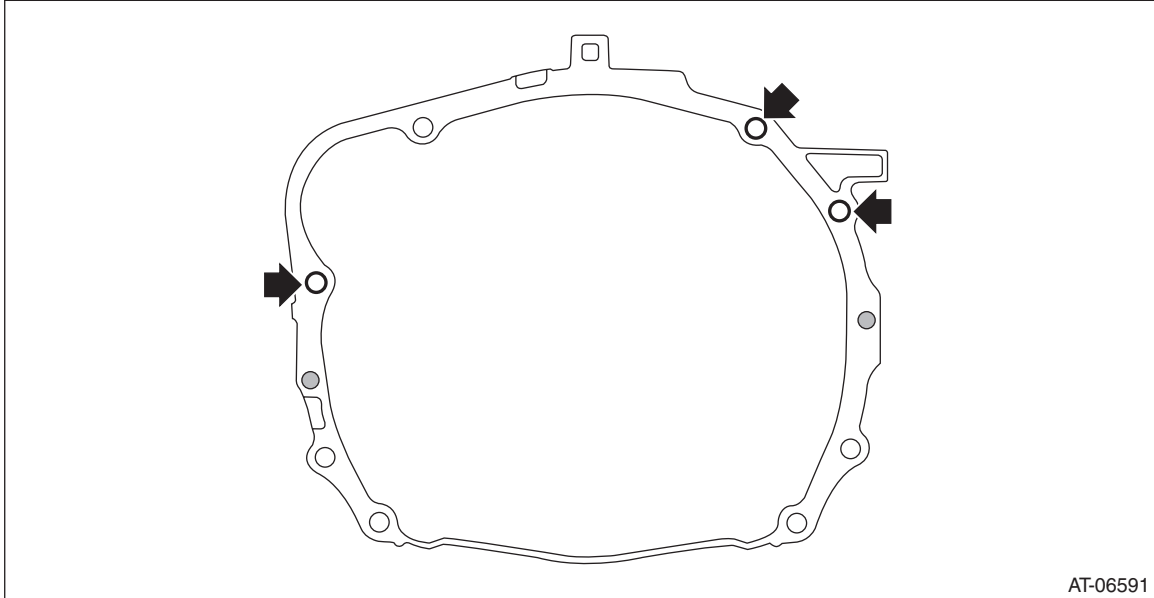
ST1	41099AA010	ENGINE SUPPORT BRACKET
ST2	41099AA020	ENGINE SUPPORT



# Automatic Transmission Assembly

## CONTINUOUSLY VARIABLE TRANSMISSION

21) Remove the three transmission connecting bolts.



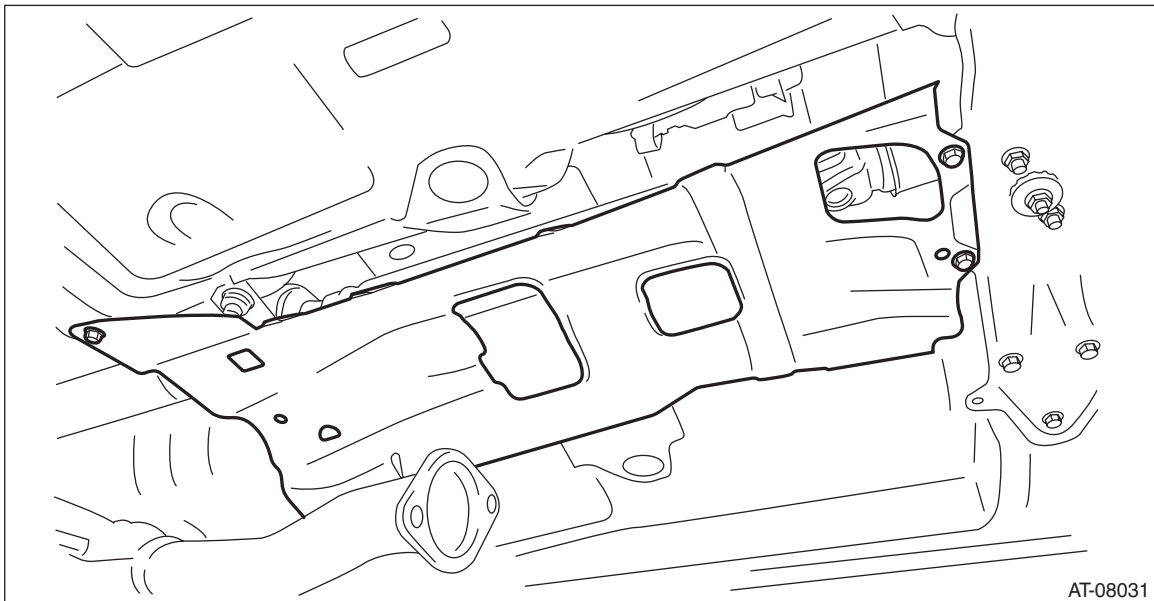
22) Lift up the vehicle.

23) Remove the front wheels. <Ref. to WT-5, REMOVAL, Tire and Wheel.>

24) Remove the under cover - front and the under cover front - transmission.

25) Remove the center exhaust pipe. <Ref. to EX(H4DO)-18, REMOVAL, Rear Exhaust Pipe.>

26) Remove the center exhaust cover.



27) Remove the CVTF drain plug to drain CVTF. <Ref. to CVT(TR580)-36, REPLACEMENT, CVTF.>

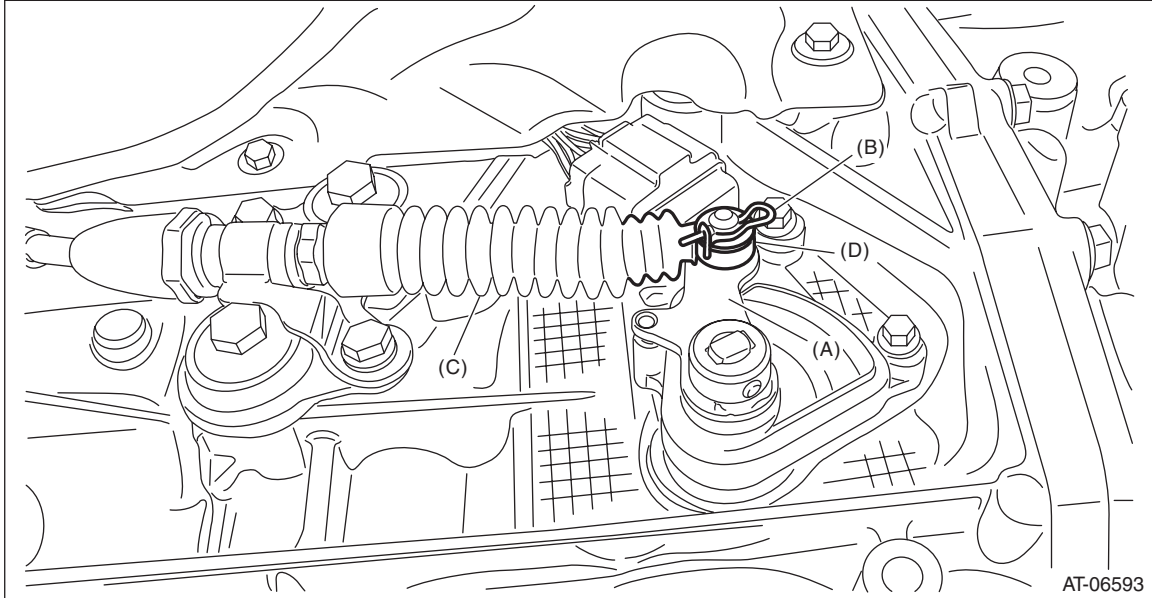
28) Drain differential gear oil. <Ref. to CVT(TR580)-41, REPLACEMENT, Differential Gear Oil.>



# Automatic Transmission Assembly

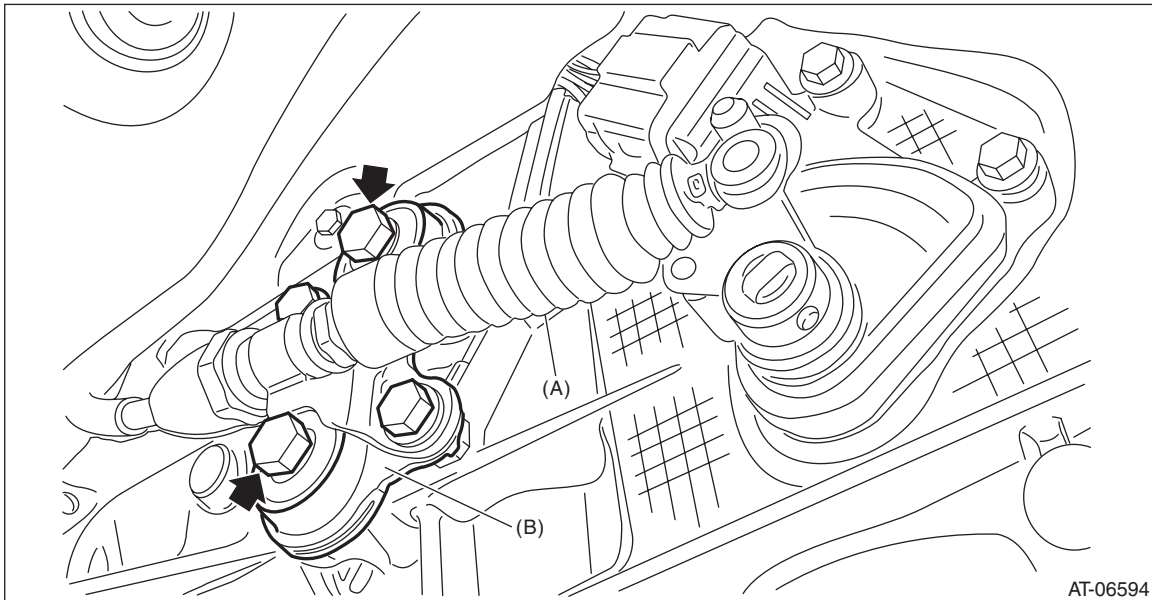
CONTINUOUSLY VARIABLE TRANSMISSION

29) Remove the snap pin and washer from shifter arm and remove the select cable from shifter arm.



- (A) Shifter arm
- (B) Snap pin
- (C) Select cable
- (D) Washer

30) Remove the plate assembly from the transmission case.



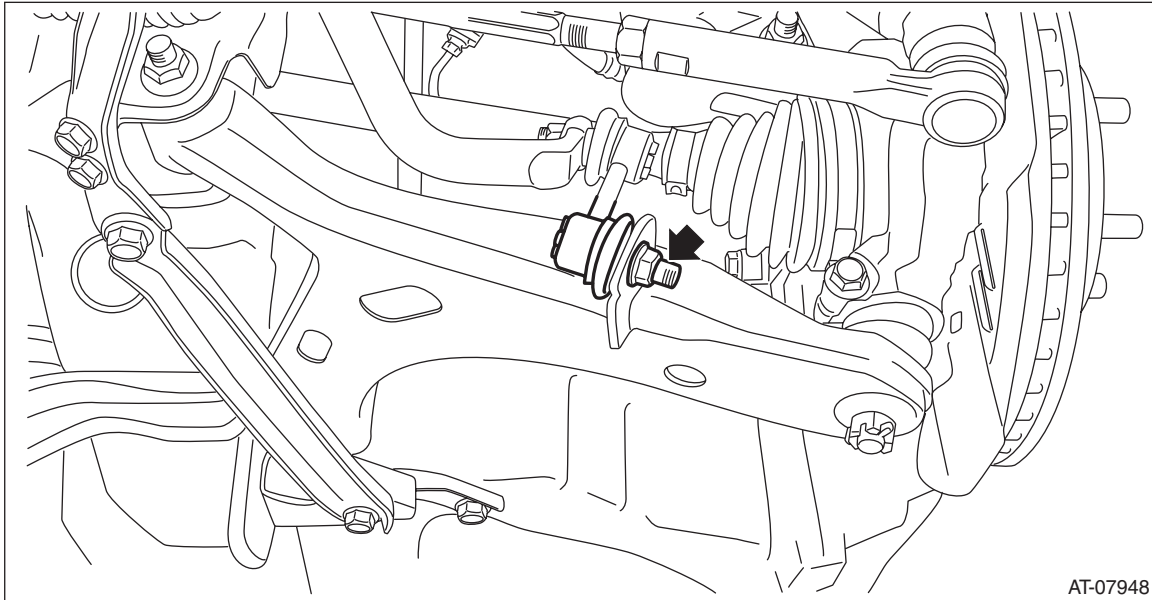
- (A) Select cable
- (B) Plate ASSY

31) Remove the propeller shaft. <Ref. to DS-11, REMOVAL, Propeller Shaft.>

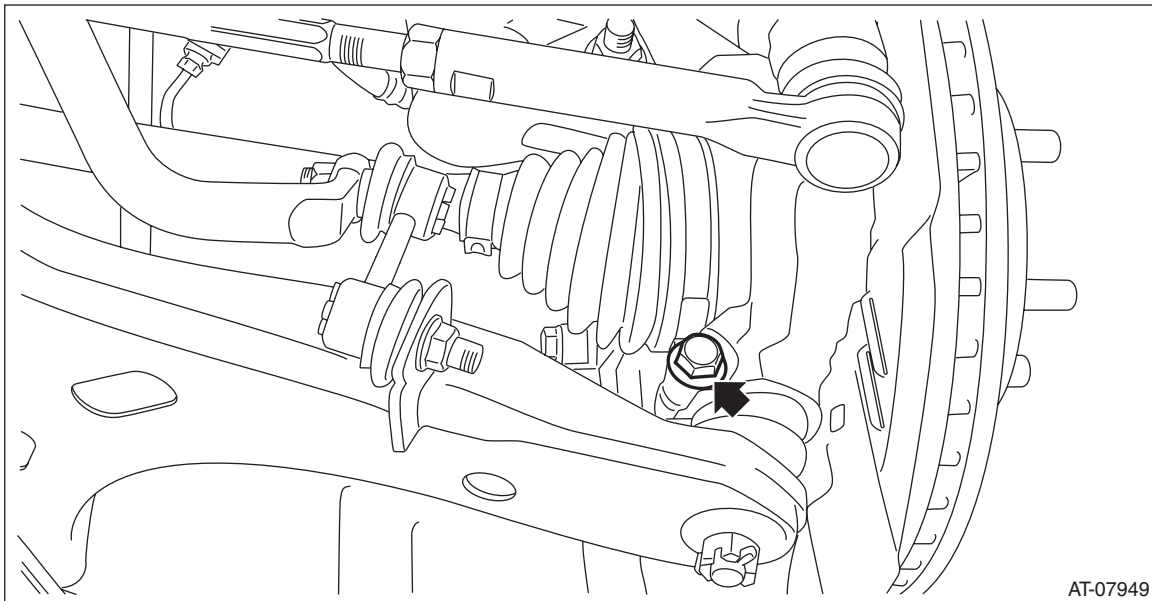
# Automatic Transmission Assembly

## CONTINUOUSLY VARIABLE TRANSMISSION

32) Disconnect the stabilizer link from the front arm.



33) Remove the bolts which secure to the front housing, and separate the front arm and housing.



34) Using a tire lever or a crow bar, etc., pull out until the front drive shaft transmission side joint slides move smoothly.

### NOTE:

Place cloth between the tire lever or bar and the transmission in order to avoid damaging the transmission side retainer.

35) Hold the transmission side joint of the front drive shaft by hand and extract the housing from the transmission while pressing the housing outward, so as not to stretch the boot.

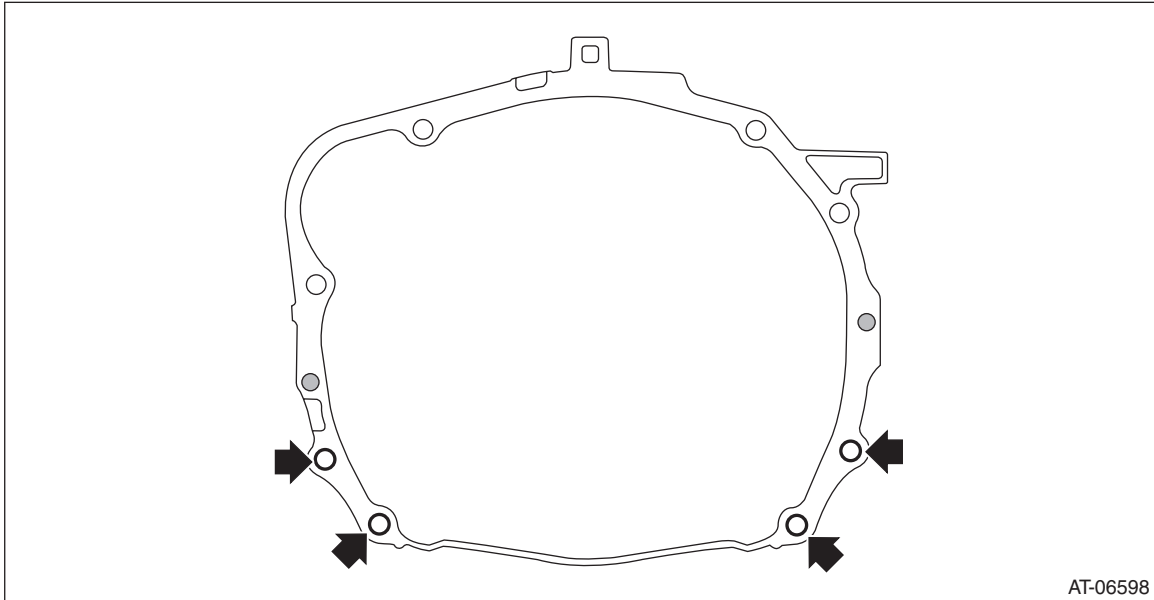
### NOTE:

- Before pulling RH front drive shaft from transmission, turn the steering wheel to left hand full lock.
- Before pulling LH front drive shaft from transmission, turn the steering wheel to right hand full lock.

# Automatic Transmission Assembly

CONTINUOUSLY VARIABLE TRANSMISSION

36) Remove the two transmission connecting bolts and two nuts (lower side).

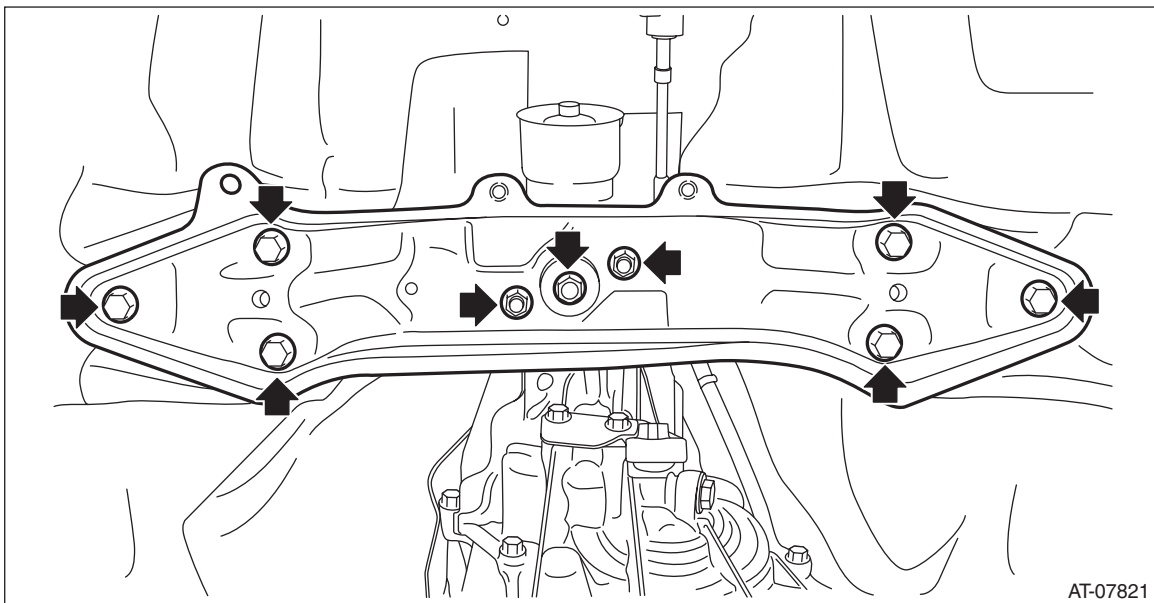


37) Set the transmission jack under the transmission.

**NOTE:**

Make sure that the support plates of transmission jack do not touch the oil pan.

38) Remove the transmission rear crossmember from the vehicle.



39) While lowering the transmission jack gradually, fully retract the engine support, and then tilt the engine rearward.

40) Remove the transmission assembly.

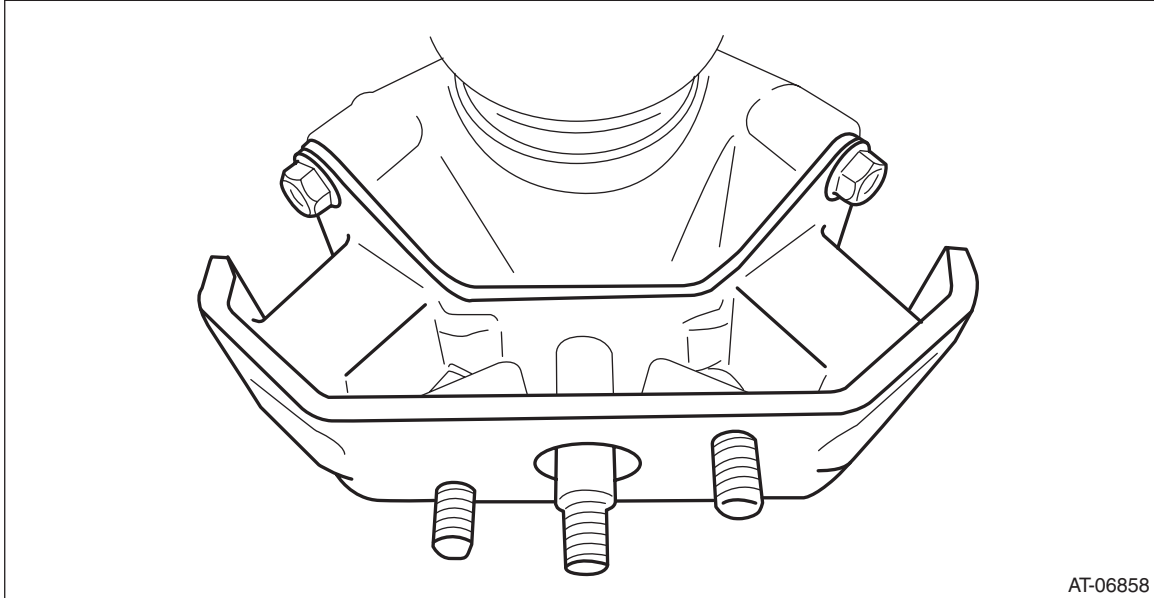
**NOTE:**

Remove it while moving the transmission jack up and down so that the engine and transmission remain directly aligned.

# Automatic Transmission Assembly

## CONTINUOUSLY VARIABLE TRANSMISSION

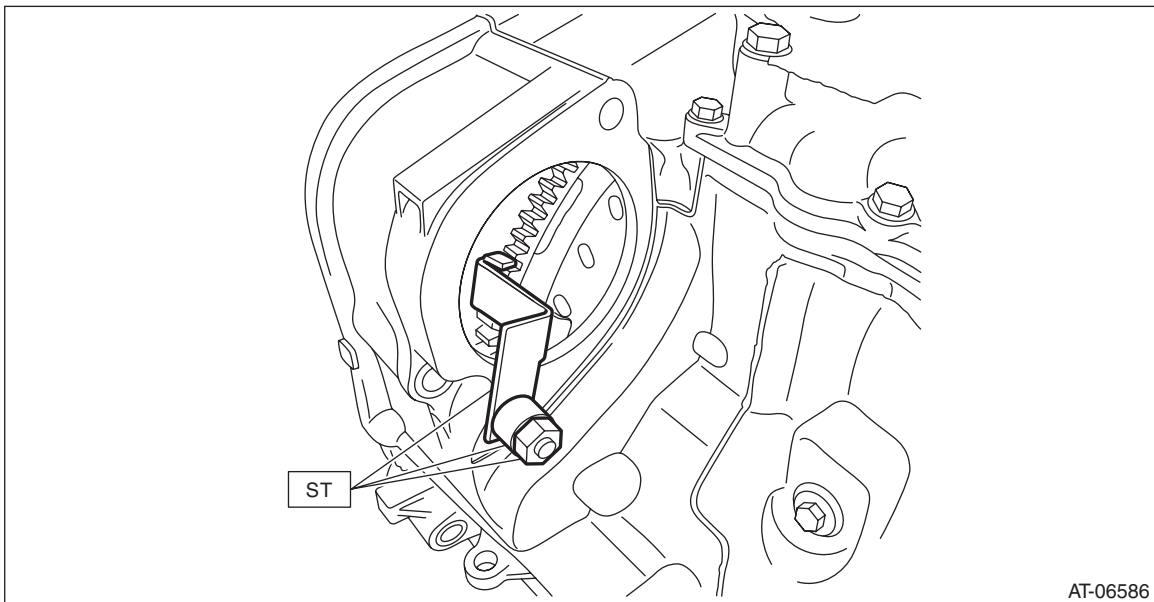
41) Remove the rear cushion rubber.



### B: INSTALLATION

1) Attach the ST to converter case.

ST 498277200 STOPPER SET



2) When completely overhauling the transmission, refill CVTF through the transmission right side plug. <Ref. to CVT(TR580)-165, Preparation for Overhaul.>

3) Replace the front differential side retainer oil seal. <Ref. to CVT(TR580)-87, REPLACEMENT, Differential Side Retainer Oil Seal.>

#### NOTE:

- Be sure to replace the differential side retainer oil seal with a new part whenever the front drive shaft is removed from the transmission.
- When a new differential side retainer oil seal has been installed, replacement is not required.

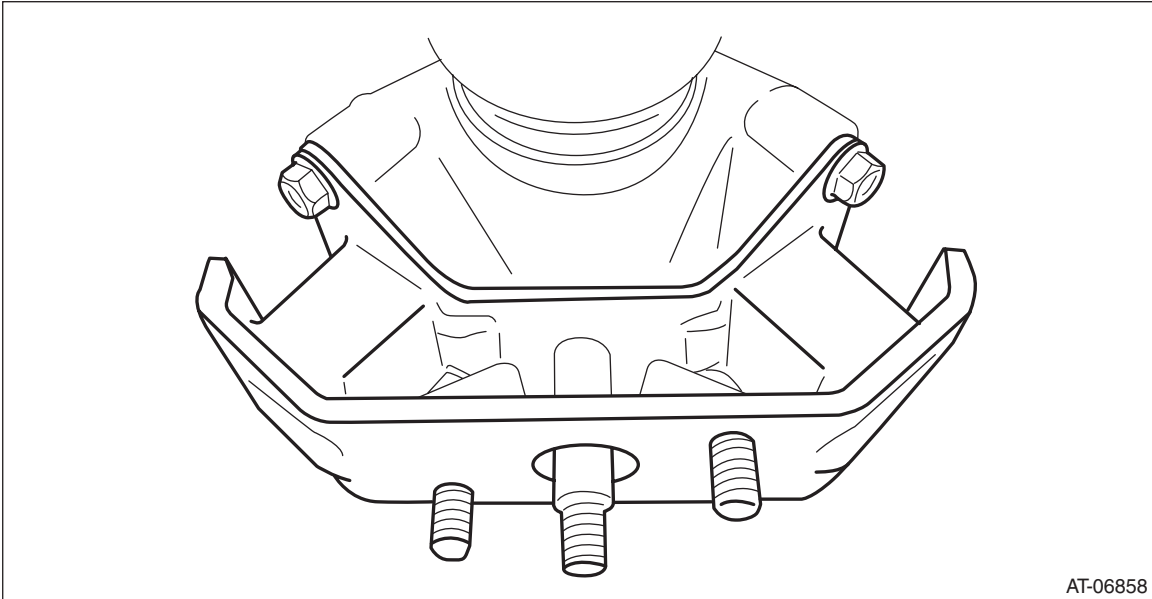
# Automatic Transmission Assembly

CONTINUOUSLY VARIABLE TRANSMISSION

4) Install the rear cushion rubber on the transmission.

**Tightening torque:**

**40 N·m (4.1 kgf-m, 29.5 ft-lb)**



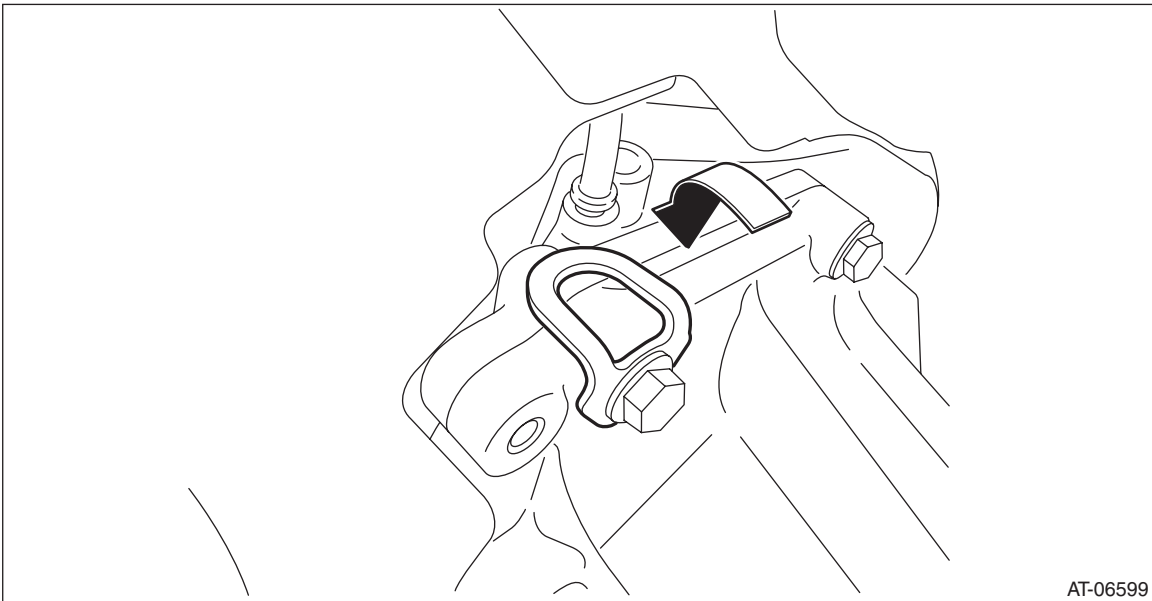
AT-06858

5) Mount the transmission onto the transmission jack.

6) Strike and bend the transmission hanger of transmission rear with a rubber hammer etc. so that it gets in contact with the transmission case.

## CAUTION:

**Do not apply extra overload or impact to the transmission case.**



AT-06599

7) Remove the pitching stopper bracket, if mounted.

8) Install the transmission onto the engine.

## NOTE:

- While raising the transmission jack gradually, turn the screw of engine support, then tilt the engine forward.
- Temporarily attach the two engine connecting bolts and two nuts (lower side).

# Automatic Transmission Assembly

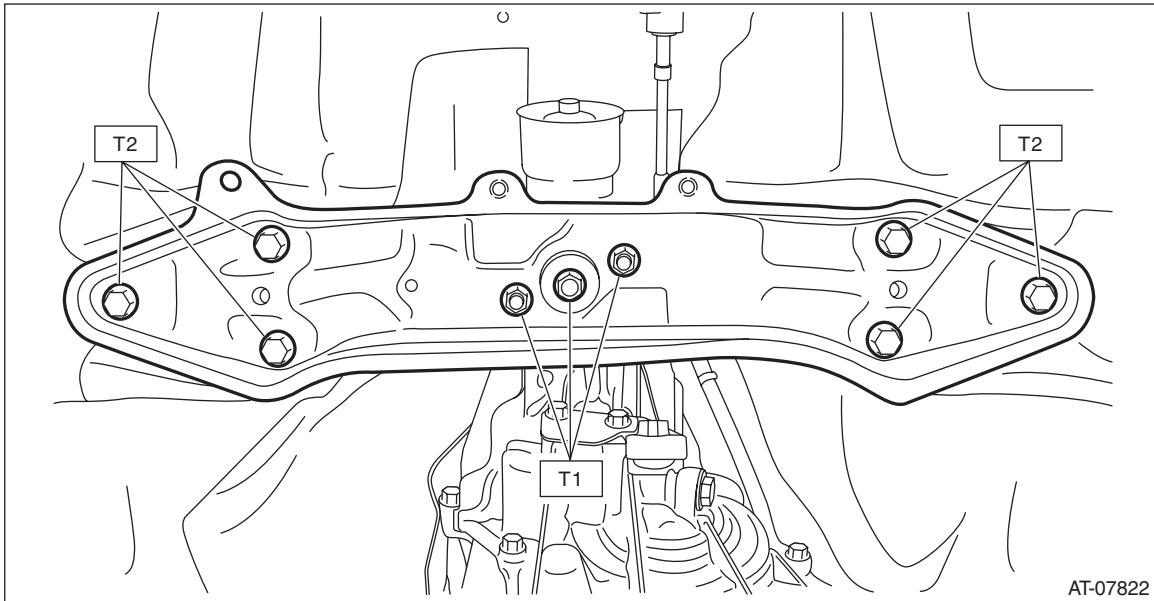
## CONTINUOUSLY VARIABLE TRANSMISSION

9) Install the transmission rear crossmember.

**Tightening torque:**

**T1: 35 N·m (3.6 kgf-m, 25.8 ft-lb)**

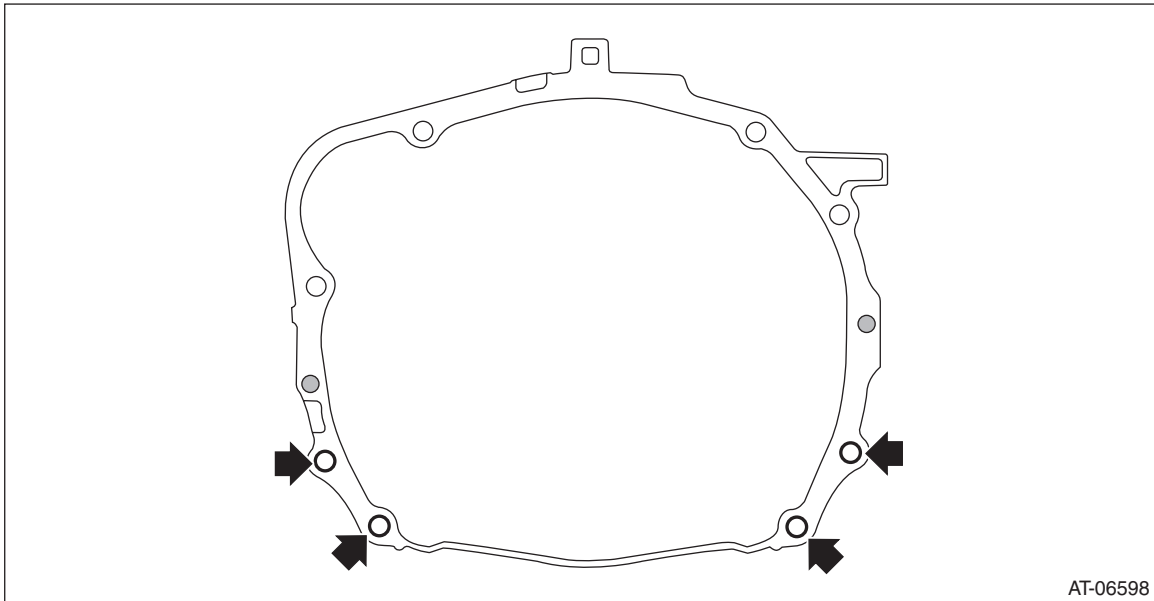
**T2: 70 N·m (7.1 kgf-m, 51.6 ft-lb)**



10) Tighten the two engine connecting bolts and two nuts (lower side).

**Tightening torque:**

**50 N·m (5.1 kgf-m, 36.9 ft-lb)**



11) Remove the transmission jack.

12) Lower the vehicle.



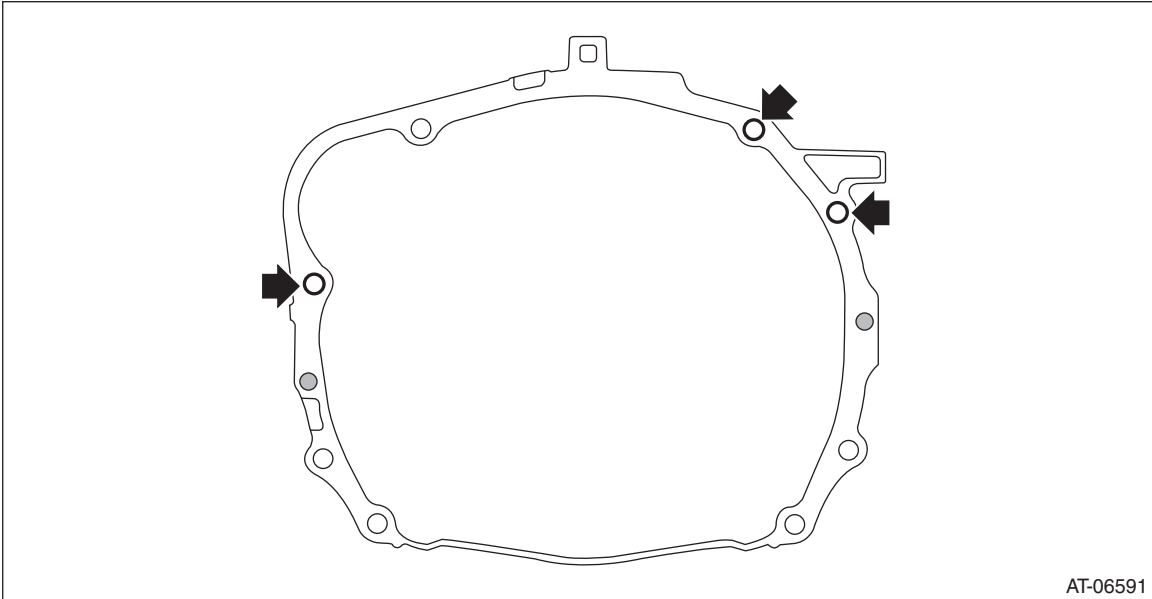
# Automatic Transmission Assembly

CONTINUOUSLY VARIABLE TRANSMISSION

13) Install the three engine mounting bolts (upper side).

**Tightening torque:**

**50 N·m (5.1 kgf-m, 36.9 ft-lb)**



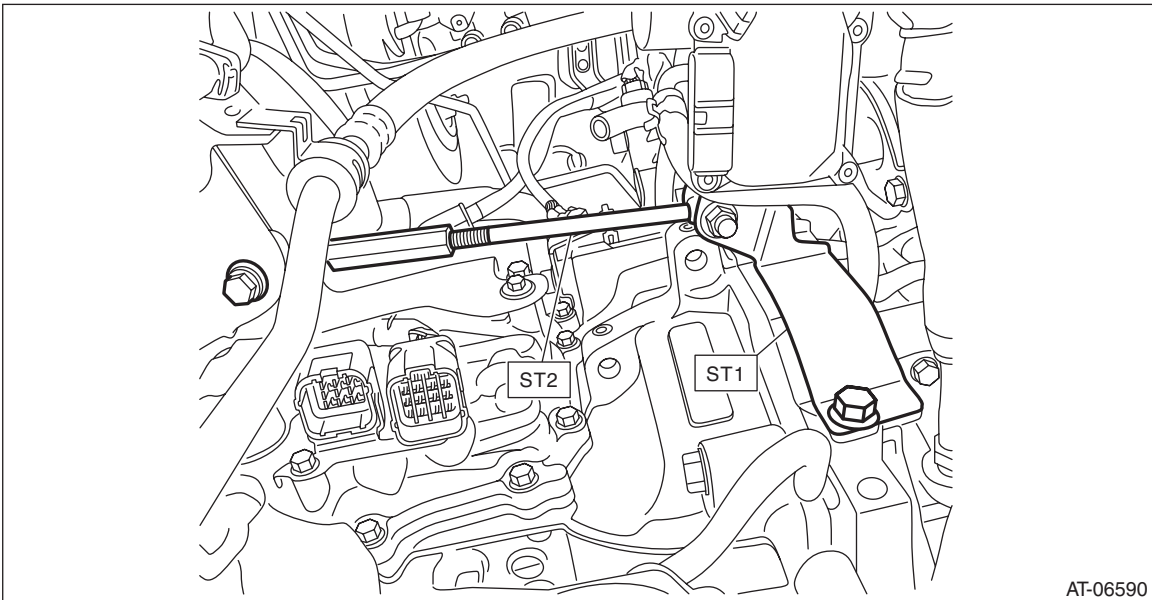
AT-06591

14) Remove the ST (STOPPER SET) from converter case.

15) Remove the ST (ENGINE SUPPORT BRACKET and ENGINE SUPPORT).

ST1 41099AA010 ENGINE SUPPORT BRACKET

ST2 41099AA020 ENGINE SUPPORT



AT-06590

16) Match the torque converter screw hole with drive plate hole to install the bolt.

## CAUTION:

- Do not drop the mounting bolt in the converter housing.
- Do not damage the mounting bolt.

**Tightening torque:**

**25 N·m (2.5 kgf-m, 18.4 ft-lb)**

# Automatic Transmission Assembly

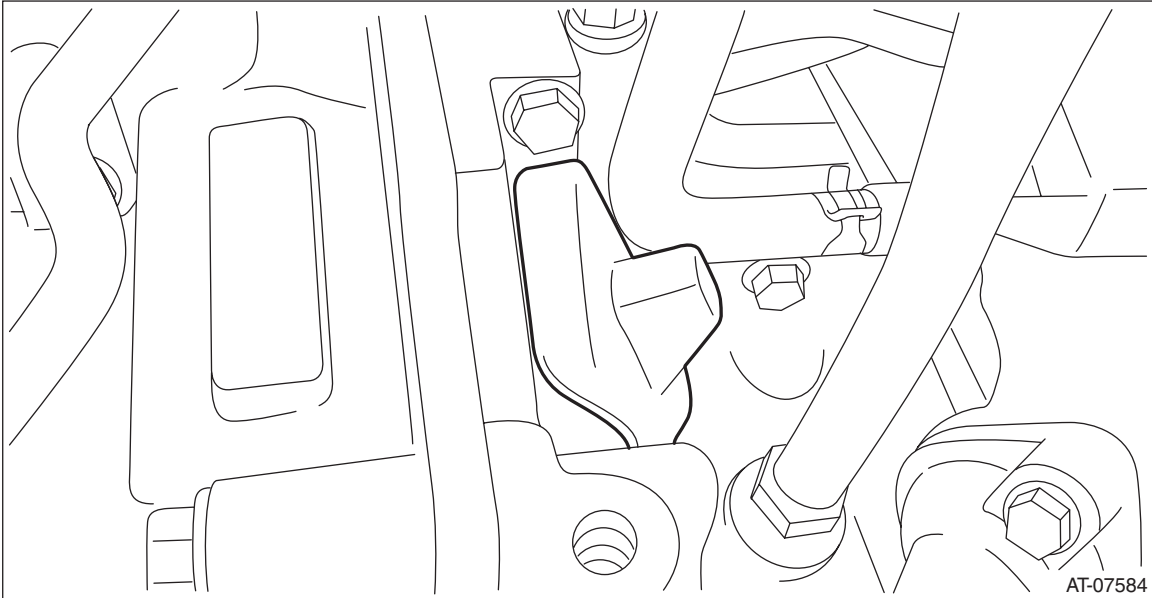
## CONTINUOUSLY VARIABLE TRANSMISSION

17) Install the remaining three bolts by rotating the crank pulley a little at a time in the same direction as engine revolution.

**Tightening torque:**

**25 N·m (2.5 kgf-m, 18.4 ft-lb)**

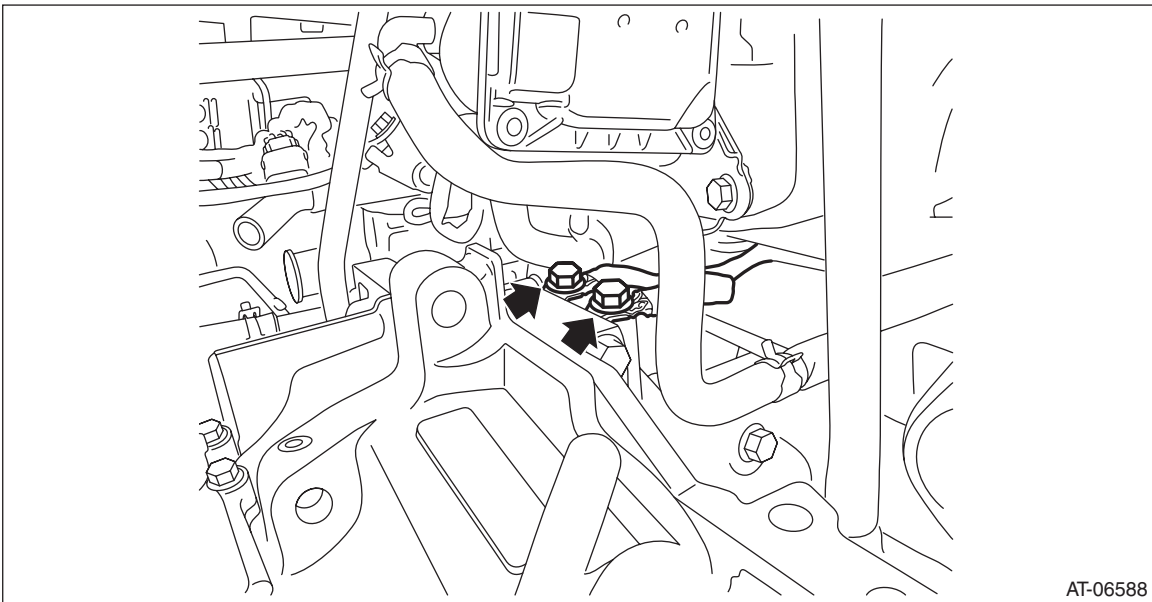
18) Install the service hole plug.



19) Install the engine ground terminals.

**Tightening torque:**

**19 N·m (1.9 kgf-m, 14.0 ft-lb)**

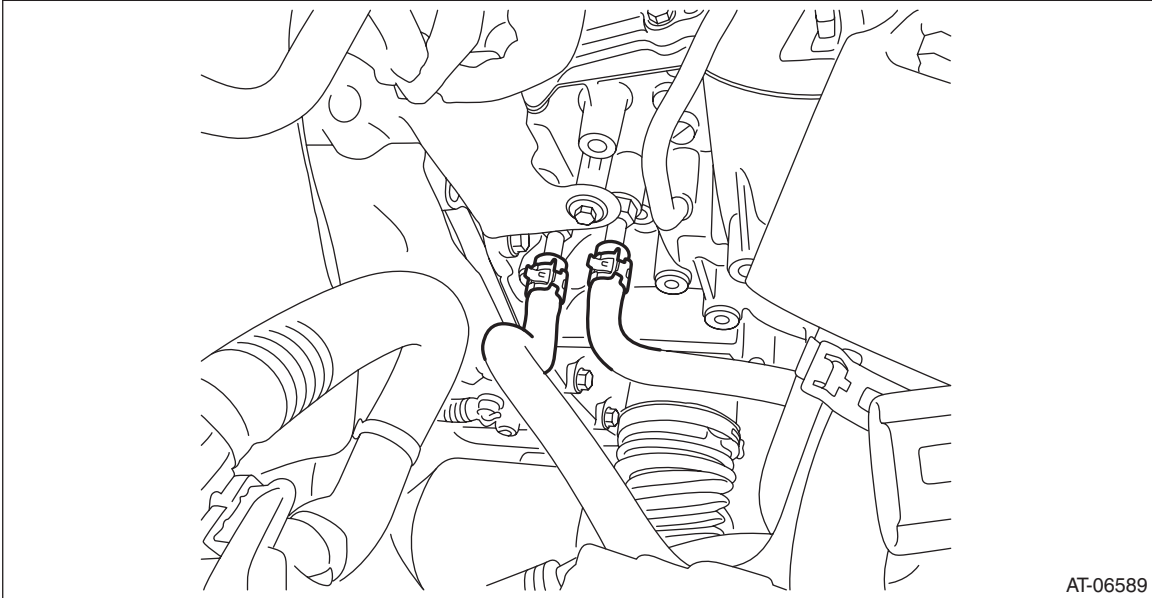


20) Replace the CVTF inlet hose and CVTF outlet hose. <Ref. to CVT(TR580)-154, DISASSEMBLY, CVTF Cooler (With Warmer Function).>

# Automatic Transmission Assembly

CONTINUOUSLY VARIABLE TRANSMISSION

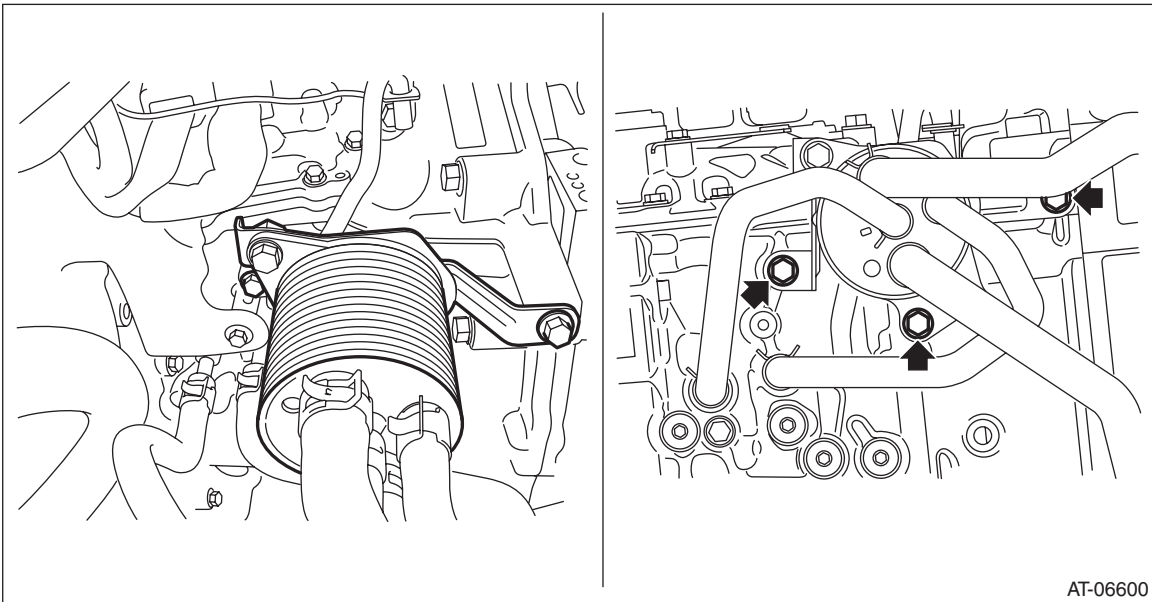
21) Install the CVTF inlet hose and CVTF outlet hose to transmission.



22) Install the CVTF cooler (with warmer feature) to the transmission.

**Tightening torque:**

**23 N·m (2.3 kgf-m, 17.0 ft-lb)**



23) Install the starter. <Ref. to SC(H4DO)-12, INSTALLATION, Starter.>

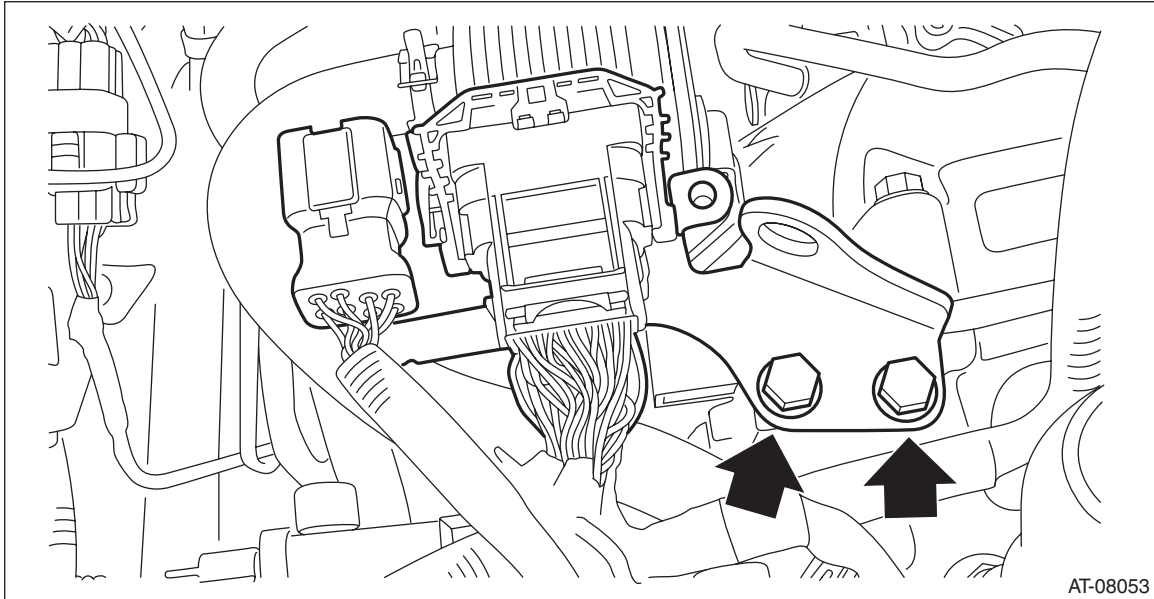
# Automatic Transmission Assembly

## CONTINUOUSLY VARIABLE TRANSMISSION

24) Install the engine hanger rear.

**Tightening torque:**

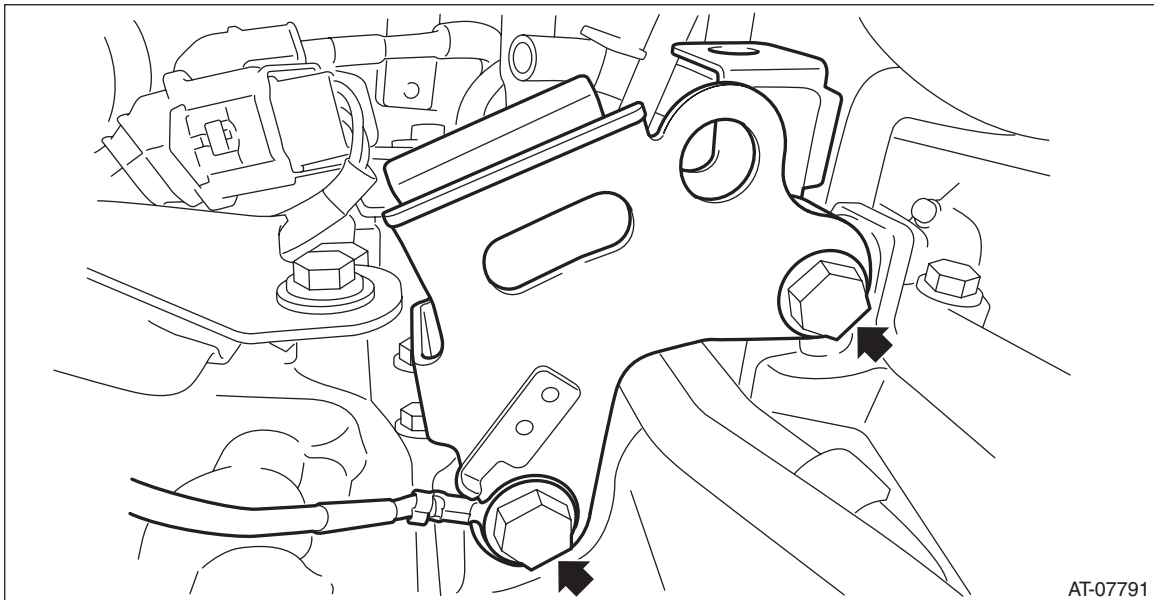
**21 N·m (2.1 kgf-m, 15.5 ft-lb)**



25) Install the pitching stopper bracket and transmission radio ground cord.

**Tightening torque:**

**41 N·m (4.2 kgf-m, 30.2 ft-lb)**



26) Install the air breather hose to the pitching stopper bracket.

# Automatic Transmission Assembly

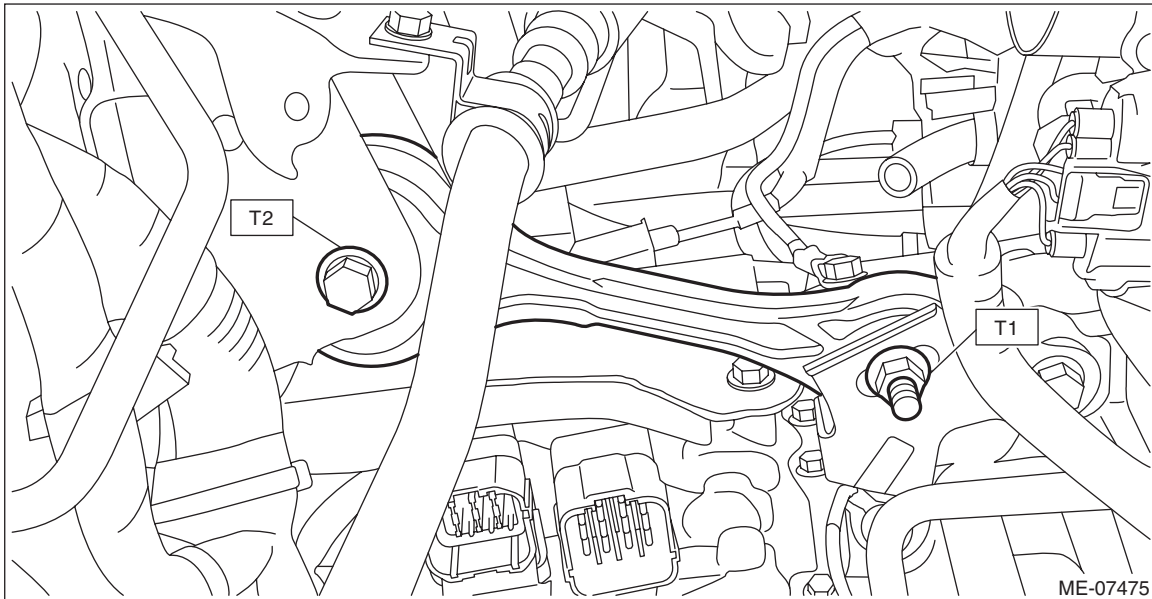
CONTINUOUSLY VARIABLE TRANSMISSION

27) Install the pitching stopper.

**Tightening torque:**

**T1: 50 N·m (5.1 kgf-m, 36.9 ft-lb)**

**T2: 58 N·m (5.9 kgf-m, 42.8 ft-lb)**



28) Connect the EGR control valve harness connector, throttle position sensor harness connector and manifold absolute pressure sensor harness connector.

29) Connect the engine harness connectors, then install the harness connector bracket.

**Tightening torque:**

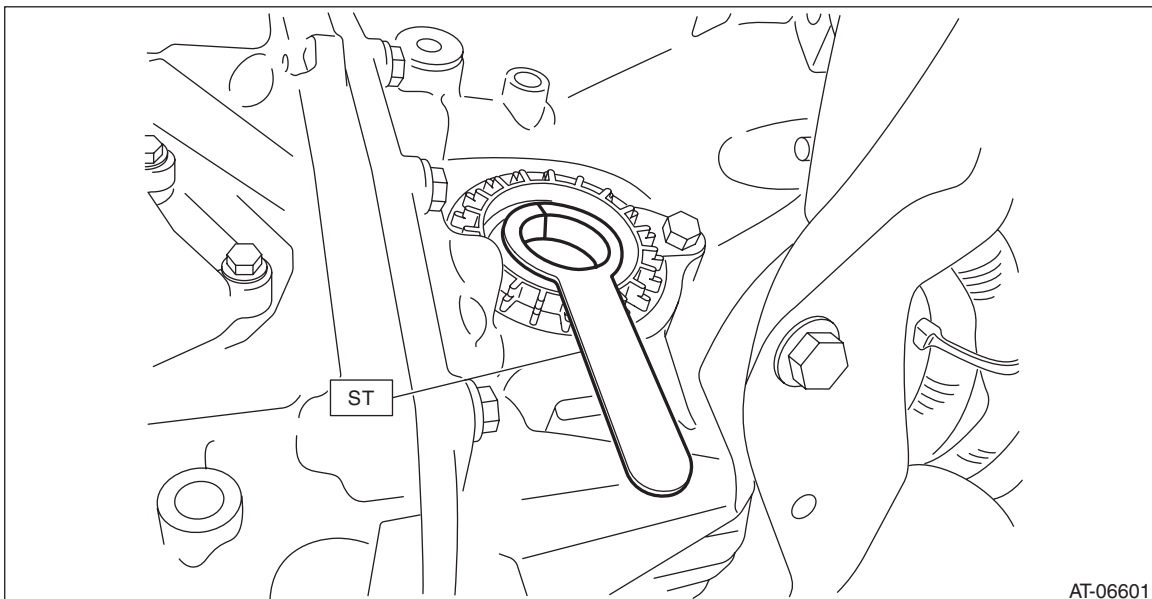
**7.5 N·m (0.8 kgf-m, 5.5 ft-lb)**

30) Lift up the vehicle.

31) Apply grease to the side retainer oil seal lip.

32) Set the ST to side retainer.

ST 28399SA010 OIL SEAL PROTECTOR



33) Replace the circlip of the drive shaft with a new part.

# Automatic Transmission Assembly

## CONTINUOUSLY VARIABLE TRANSMISSION

34) Insert the front drive shaft spline section into transmission and remove the ST (OIL SEAL PROTECTOR).

### NOTE:

- Before inserting RH front drive shaft into transmission, turn the steering wheel to left hand full lock.
- Before inserting LH front drive shaft into transmission, turn the steering wheel to right hand full lock.

35) Insert the drive shaft into the transmission securely by pressing the housing from outside of the vehicle.

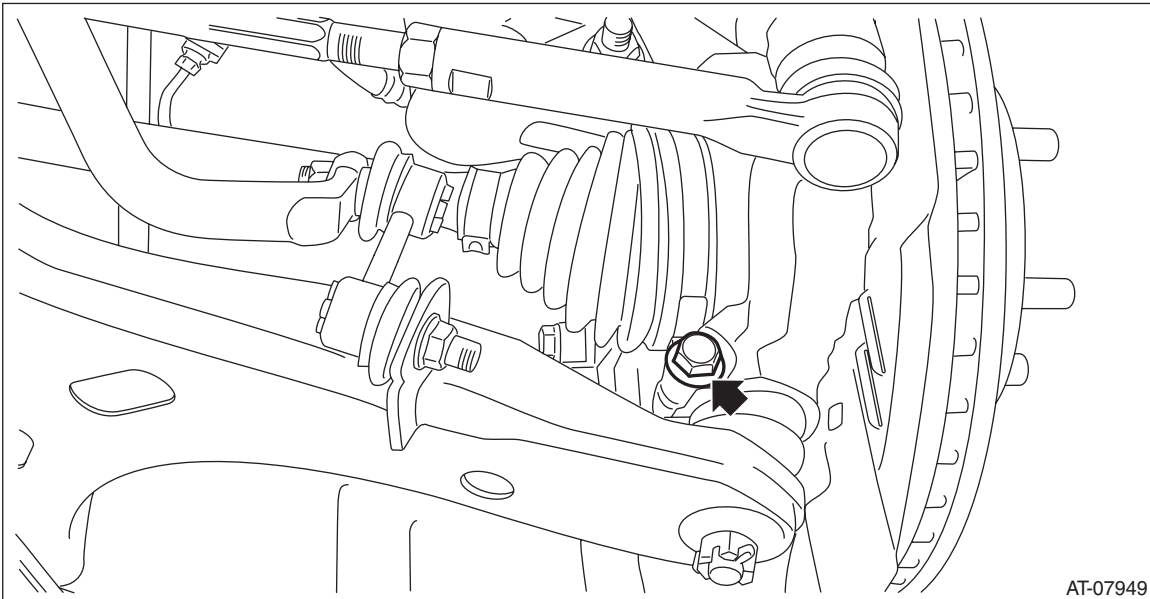
36) Insert the ball joint into housing and secure with bolt.

### Tightening torque:

**50 N·m (5.1 kgf-m, 36.9 ft-lb)**

### CAUTION:

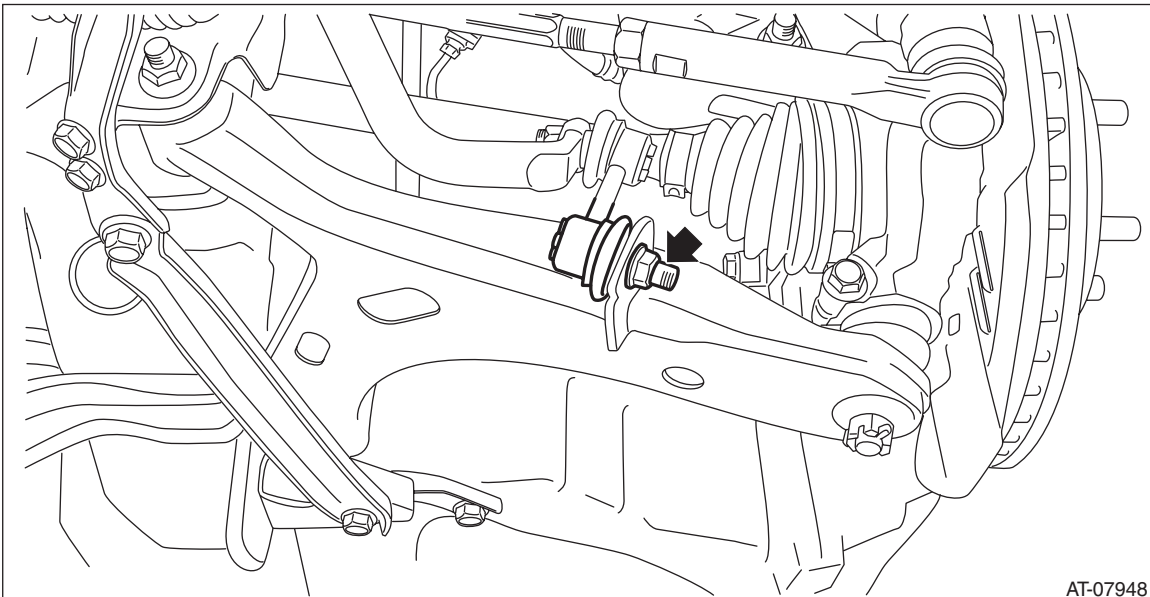
- Do not apply grease to the tapered portion of ball stud.
- Before tightening, make sure the lower side of housing and stepped section of ball joint are in contact.



37) Attach the stabilizer link to the front arm.

### Tightening torque:

**60 N·m (6.1 kgf-m, 44.3 ft-lb)**





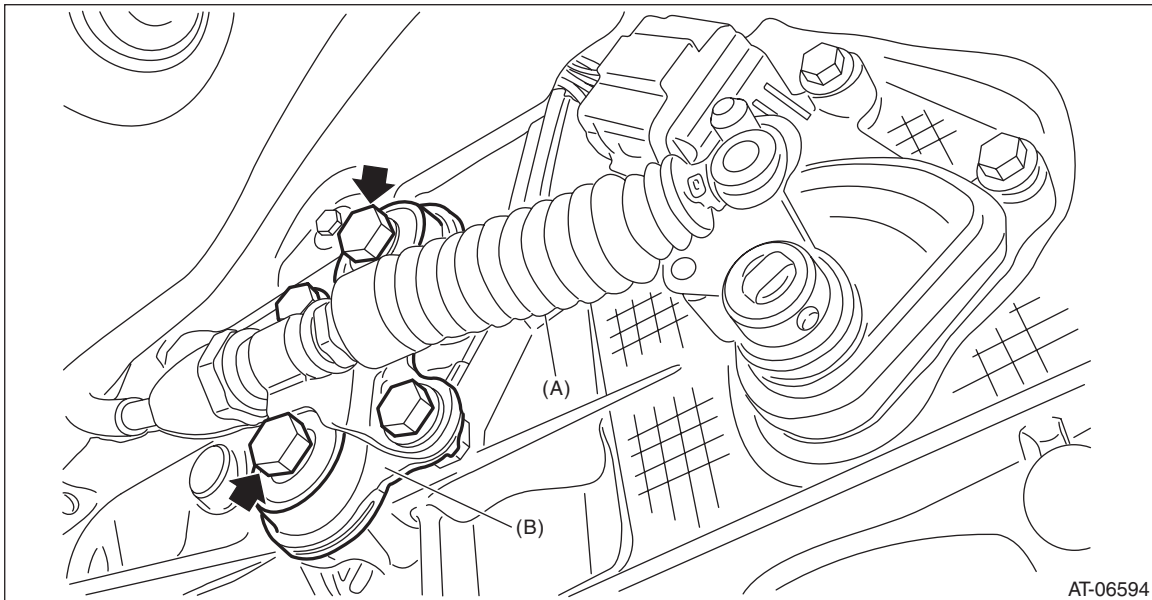
# Automatic Transmission Assembly

CONTINUOUSLY VARIABLE TRANSMISSION

38) Install the plate assembly to transmission.

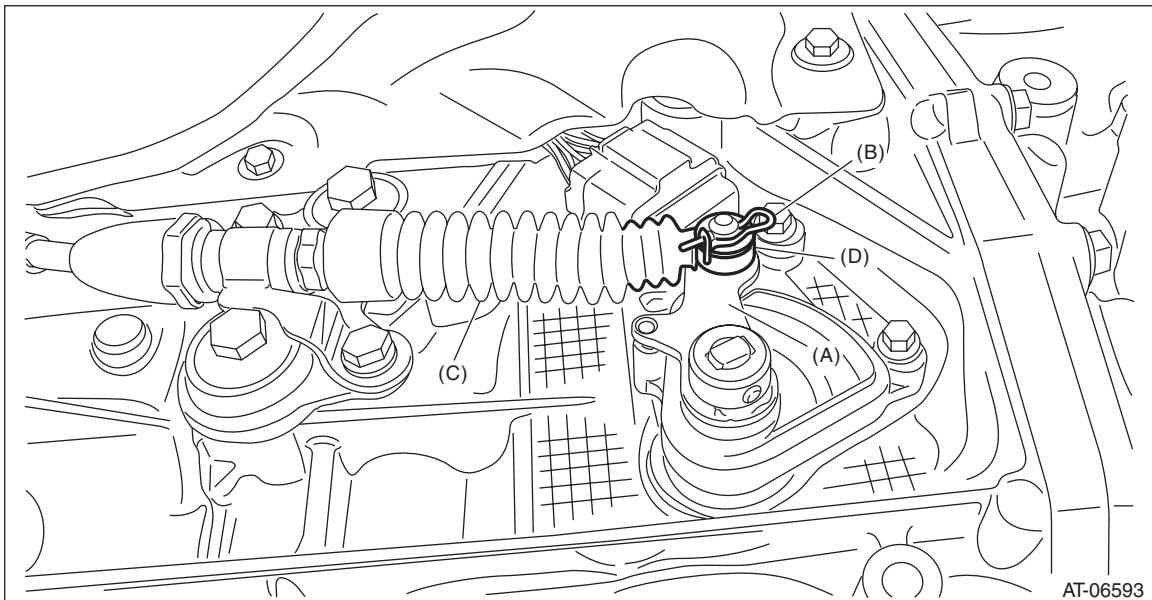
**Tightening torque:**

**25 N·m (2.5 kgf-m, 18.4 ft-lb)**



- (A) Select cable
- (B) Plate ASSY

39) Install the washer and snap pin to the shifter arm.



- (A) Shifter arm
- (B) Snap pin
- (C) Select cable
- (D) Washer

40) Install the propeller shaft. <Ref. to DS-13, INSTALLATION, Propeller Shaft.>

# Automatic Transmission Assembly

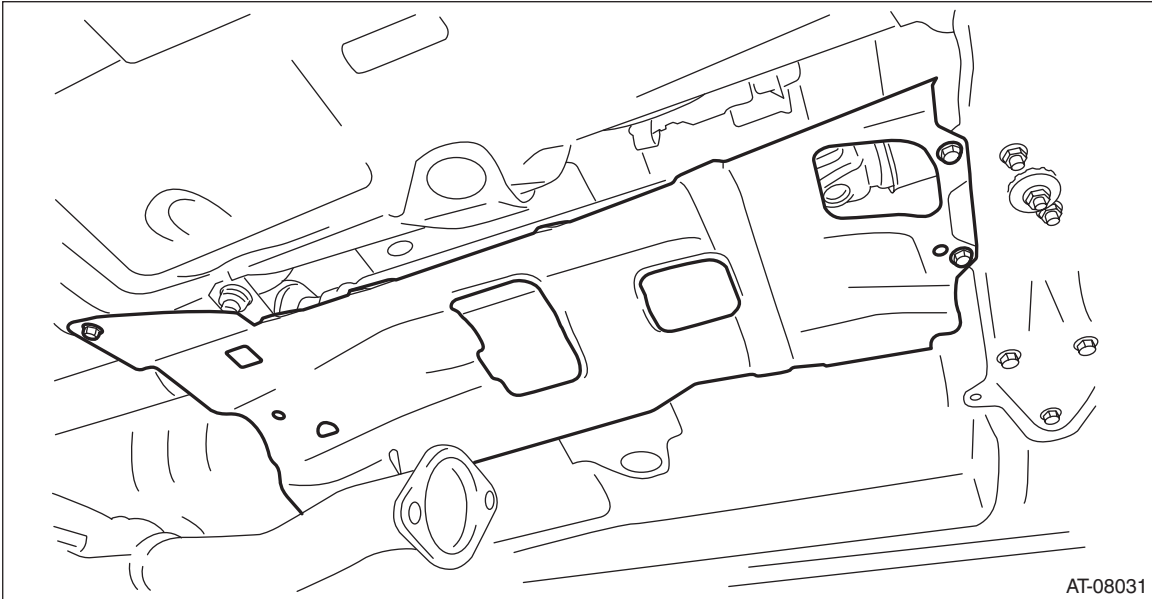
## CONTINUOUSLY VARIABLE TRANSMISSION

---

41) Install the center exhaust cover.

**Tightening torque:**

**18 N·m (1.8 kgf-m, 13.3 ft-lb)**



42) Install the center exhaust pipe. <Ref. to EX(H4DO)-8, INSTALLATION, Front Exhaust Pipe.>

43) Install the under cover - front.

44) Install the under cover front - transmission.

**Tightening torque:**

**18 N·m (1.8 kgf-m, 13.3 ft-lb)**

45) Lower the vehicle.

# Automatic Transmission Assembly

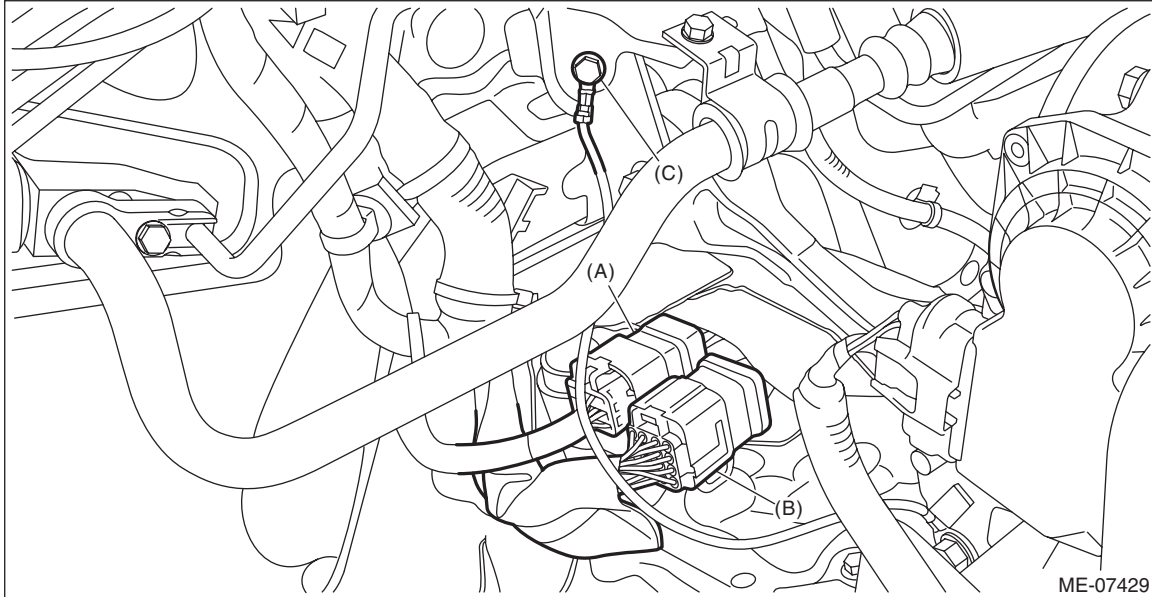
CONTINUOUSLY VARIABLE TRANSMISSION

46) Connect the following harness connectors.

- Transmission harness connectors
- Inhibitor harness connector
- Transmission radio ground terminal

**Tightening torque:**

**13 N·m (1.3 kgf-m, 9.6 ft-lb)**



- (A) Transmission harness connectors
- (B) Inhibitor harness connector
- (C) Transmission radio ground terminal

47) Install the air intake boot assembly. <Ref. to IN(H4DO)-11, INSTALLATION, Air Intake Boot.>

48) Install the front wheels. <Ref. to WT-5, INSTALLATION, Tire and Wheel.>

49) Connect the battery ground terminal.

50) Refill differential gear oil to adjust the differential gear oil amount. <Ref. to CVT(TR580)-39, Differential Gear Oil.>

51) Refill CVTF to adjust the CVTF level. <Ref. to CVT(TR580)-35, CVTF.>

52) Perform the operation for clearing AT learning value. <Ref. to CVT(diag)-24, Clear Memory Mode.>

53) Perform the operation of AT learning mode. <Ref. to CVT(diag)-26, Learning Control.>

54) Execute the rear differential inspection mode. <Ref. to DI-66, Rear Differential Inspection Mode.>

## **CAUTION:**

**Always execute the rear differential inspection mode at the replacement of the following.**

- **Replacement of transmission assembly**
- **Replacement of front differential hypoid gear set**

55) Perform the road test to make sure there is no fault. <Ref. to CVT(TR580)-44, INSPECTION, Road Test.>